

# MEASURING INSTRUMENTS

CATALOG NO. 302



# QUALITY | INNOVATION | SERVICE | VALUE



<b>+INSIZE+</b> PLU5	The products with this mark are INSIZE PLUS brand <b>INSIZE</b> is our standard quality and made in Asia – Korea, China, Taiwan, etc. <b>INSIZE</b> is our premium quality and mainly made in Germany, UK and Italy								
INSPECTION CERTIFICATE	Inspection certificate. Some of them are traceable to NIST.Image: Colspan="2">Image: Colspan="2">Colspan="2"Colspan="2">Colspan="2" <tr <<="" <td="" colspan="2" th=""></tr> <tr><th></th><th>Please scan QR code to watch the basic operation video of the products.</th></tr> <tr><th>UNMETER OF DROVER SIDE FILE       Image: Comparison of the com</th><th>Application index (page 218-222)</th></tr>		Please scan QR code to watch the basic operation video of the products.	UNMETER OF DROVER SIDE FILE       Image: Comparison of the com	Application index (page 218-222)				
	Please scan QR code to watch the basic operation video of the products.								
UNMETER OF DROVER SIDE FILE       Image: Comparison of the com	Application index (page 218-222)								

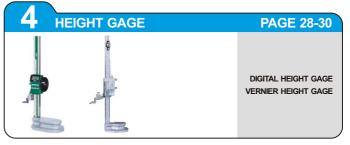
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# **PRODUCT INDEX**



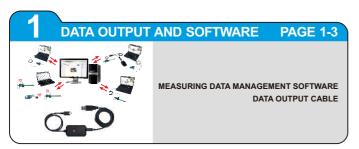






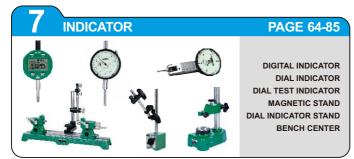
















# **PRODUCT INDEX**



PAGE 147-160

DIGITAL MEASURING MICROSCOPE

ZOOM STEREO MICROSCOPE MAGNIFIER WITH ILLUMINATION TABLE MAGNIFIER WITH ILLUMINATION

ROUGHNESS TESTER

SURFACE ROUGHNESS SPECIMEN

### **PAGE 126-138**

GRANITE SURFACE PLATE V-BLOCK SET 1-2-3 BLOCKS PARALLEL SET RIGHT ANGLE PLATE PRECISION VISE CENTERING INDICATOR **3D TESTER** EDGE FINDER ZERO SETTER

PAGE 160-164

VIDEOSCOPE





BORESCOPE



0



**MICROSCOPE AND** 

MAGNIFIER

6







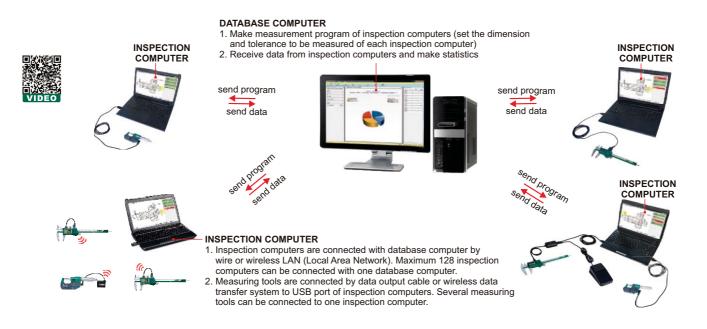






### **MEASURING DATA MANAGEMENT SOFTWARE**

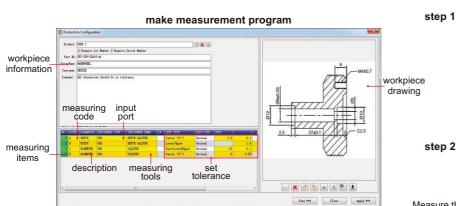
1



report

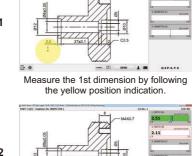
### SOFTWARE FOR DATABASE COMPUTER PART NO. 7311-1



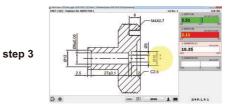


Make measurement program for each one inspection computer.

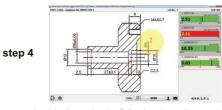




Measure the 2nd dimension by following the yellow position indication. The 1st data will be shown in red or green according its tolerance.

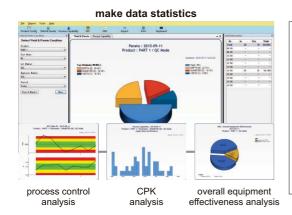






Measure the 4th dimension by following the yellow position indication. The 3rd data will be shown in red or green according its tolerance. The data of four measurements will be sent to the database computer.

Maximum 200 dimensions can be measured by one inspection computer.



#### WIRELESS DATA TRANSFER SYSTEM APPLICABLE FOR 1 **OTHER BRANDS** SIZE+ PLUS MADE IN USA Part No. Description Remark USB and RS232 connection ports, for long distance 7306-2 receiver (within 328ft) mini USB connection port, for short distance 7306-1 BARESHI C receiver (within 65.6ft) or barrier-free area for electronic calipers for electronic 7306-20 transmitter height gages for electronic depth gages for electronic three points for electronic micrometers read button internal micrometers 7306-30A transmitter -MabileCol for electronic indicators protecting cap receiver transmitter (optional) 7306-2 7306-20 part no. 7306-CAP 7306-40 transmitter • CONNECTION: one receiver can be for electronic protractors connected to 30 transmitters. DISPLAY: data can be input to Excel DATA COLLECTION: as keyboard signal. 1) Single collection: press the read receiver (7306-2) measuring tools code A, B, C button once to collect the reading from measuring tool once. 2) Multi collection: press the read transmitte USB port button once to start collecting 10.89-4 25.50-0 5.935-4 (7306-40) software CD (included) readings from measuring tools 50.04-0 transmitter continuously, press the button (7306-20) 5.933 again to stop collecting. Total transmitte collection times and interval

All data are displayed in the same column. Each measuring tool can be coded such as A, B, C, etc.

## DATA OUTPUT CABLES (KEYBOARD FORMAT)

(7306-30A)

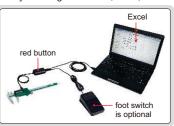


7304-2

7302-HUB

time can be adjusted.

without software, data can be input as keyboard signal to Excel, Word, etc.



Part No.	Description	Plug to product	Socket on product	Plug to computer	Applicable products				
7302-SPC5A	cable for electronic calipers				for electronic calipers				
7302-SPC5B	(length 100")			USB	for electronic depth gages				
7302-SPC6	cable for electronic micrometers (length 100")				for electronic micrometers for electronic three points internal micrometers				
7302-SPC3A	cable for electronic indicators (length 100")				for electronic for electronic protractors				
7304-2	foot switch with cable	(length 60")							
7302-HUB	HUB converter (lengt	HUB converter (length 12", four USB ports to computer)							



### DATA OUTPUT CABLES (TEXT FORMAT, VIRTUAL COM PORT)



1

2

7305-C01

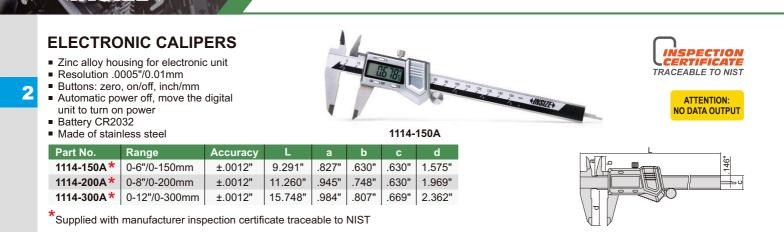
7305-SPC1A

Part No.	Description	Plug to product	Socket on product	Plug to computer	Applicable products		
7305-A01				USB	for electronic calip	ers for electronic height gages	
7305-SPC2A	cable for electronic calipers (length 100")			RS232	for electronic depth gages		
7305-A02				USB			
7305-B01	cable for electronic	1		USB	for electronic micrometers	for electronic three points internal micrometers	
7305-SPC3A	micrometers (length 100")			RS232			
7305-C01	cable for electronic			USB	for electronic indicators	for electronic protractors	
7305-SPC1A	indicators (length 100")			RS232			
7304-2	foot switch wi	th cable (leng	th 60")				
7302-HUB	HUB converte	er (length 12",	four USB port	s to computer)			

#### **ELECTRONIC WATERPROOF CALIPERS** ATTENTION: NO DATA OUTPUT ATTENTION: IT IS NECESSARY TO SET ZERO AFTER POWER ON EACH TIME INSPECTION CERTIFICATE IP67 dust/waterproof Resolution .0005"/0.01mm TRACEABLE TO NIST Button function: zero, on/off, inch/mm, ABS/REL, hold IP67 Battery CR2032 1118-150B Made of stainless steel Part No. Accuracy Range b d а 1118-150B\* 0-6"/0-150mm ±.0012" 9.291" .827" .630" .630" 1.575" 1118-200B\* 0-8"/0-200mm ±.0012" 11.260" .945" .748" .630" 1.969" 1118-300B\* 0-12"/0-300mm ±.0012" 15.748" .984" .807" .669" 2.362" \*Supplied with manufacturer inspection certificate traceable to NIST

Inspection Certificate										
Product name		Digital Caliper		Traceable to	USA NIST No.8	21/279484-10				
Code No.		1108-150			Germany DKD	No.D-K-15190-	01-00			
Measuring rang	ge	0-150mm / 0-6		Inspector	Daiel					
Resolution		0.01mm / 0.000	)5"	Inspector	Jaiel					
Serial No.		0910120004		Judgement	Passed					
Standard temperature		20°C / 68°F								
			Unit: inch				Unit: mm			
Measuring Permissible		Er	ror	Measuring	Permissible	Error				
Length	Error	External	Internal	Length	Error	External	Internal			
0.4 DIA	+0.0005 -0.0010	1	0.0005	Φ10	+0.01 -0.02	1	0.01			
2	+0.0010	-0.0005	/	50	+0.02	-0.01	/			
4	10.0010	-0.0005	/	100	10.02	-0.01	/			
6		-0.0010	/	150		-0.02	/			
8	+0.0015	/	/	200	+0.03	1	1			
10	10.0015	/	/	250	10.03	1	/			
12		/	1	300	7	1	1			

### MANUFACTURER INSPECTION CERTIFICATE TRACEABLE TO NIST, FOR CALIPERS



1102-150

### **ELECTRONIC CALIPERS (FRACTION READING)**

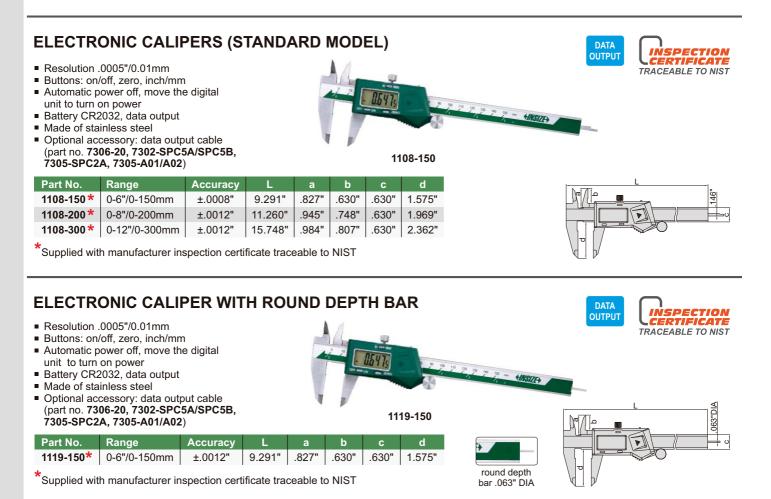


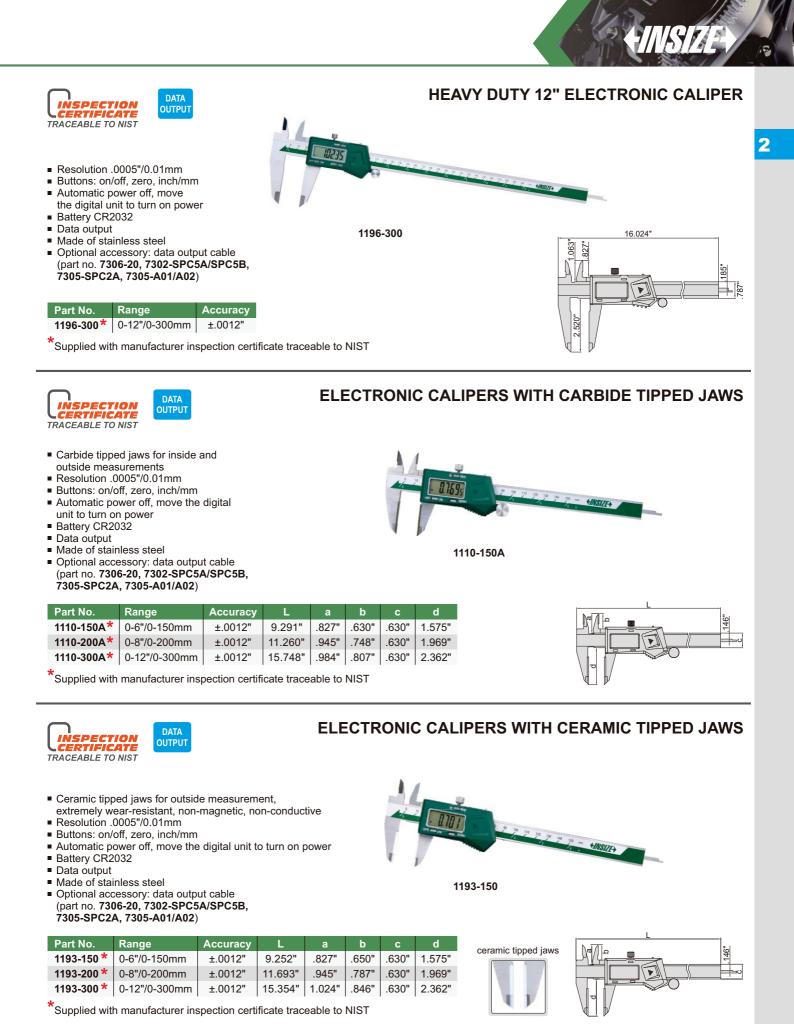
fraction reading

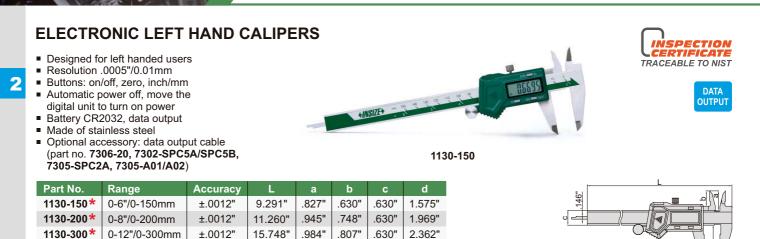
- Resolution: 0.01mm, .0005", 1/128"
- Buttons: unit (mm/in/fraction), ABS, on/off, zero
- Absolute and incremental measurement
- Battery CR2032, automatic power off
- Made of stainless steel

Part No.	Range	Accuracy	L	а	b	С	d
1102-150*	0-6"/0-150mm	±.0012"	9.213"	.787"	.591"	.630"	1.575"
1102-200*	0-8"/0-200mm	±.0012"	11.260"	.945"	.748"	.630"	1.969"
1102-300*	0-12"/0-300mm	±.0012"	15.354"	1.024"	.846"	.630"	2.362"

\*Supplied with manufacturer inspection certificate traceable to NIST







1100-000	0-12 /0-30011111	1.0012	10.740		1.007
*					
<sup>°</sup> Supplied wit	h manufacturer ins	pection cer	tificate trace	eable to	NIST



- Resolution .0005"/0.01mm
- Buttons: zero, inch/mm, on/off
- Automatic power off, move the
- digital unit to turn on power
- Battery LR44
- Made of stainless steel



DATA OUTPUT

969

16.535

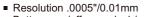
Part No.	Range	Accuracy	L
1111-75A	0-3"/0-75mm	±.0008"	5.669"
1111-100A	0-4"/0-100mm	±.0008"	6.693"

### **ELECTRONIC CALIPER**

- Resolution .0005"/0.01mm
- Buttons: on/off, zero, inch/mm
- Automatic power off, move the digital unit to turn on power
- Battery CR2032
- Data output
- Made of stainless steel
- Optional accessory: data output cable (part no. 7306-20, 7302-SPC5A/SPC5B, 7305-SPC2A, 7305-A01/A02)

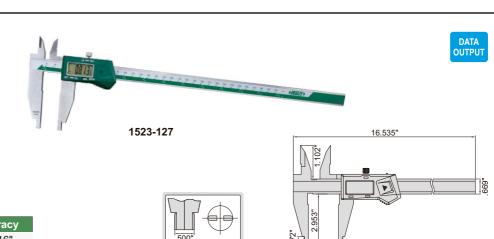
Part No.	Range	Accuracy
1522-127	0-12"/0-300mm	±.0016"





- Buttons: on/off, zero, inch/mm
- Automatic power off, move the digital unit to turn on power
  Battery CR2032
- Ballery CR20
   Data sutrait
- Data output
   Made of stein
- Made of stainless steel
- Optional accessory: data output cable (part no. 7306-20, 7302-SPC5A/SPC5B, 7305-SPC2A, 7305-A01/A02)

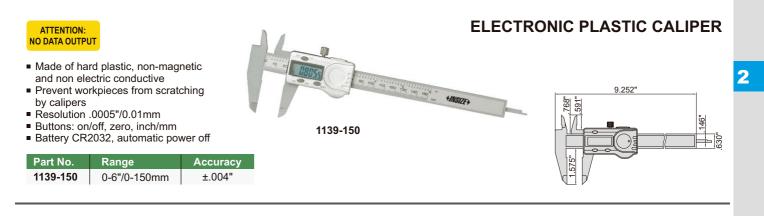
Part No.	Range	Accuracy
1523-127	0-12"/0-300mm	±.0016"



1522-127

.500





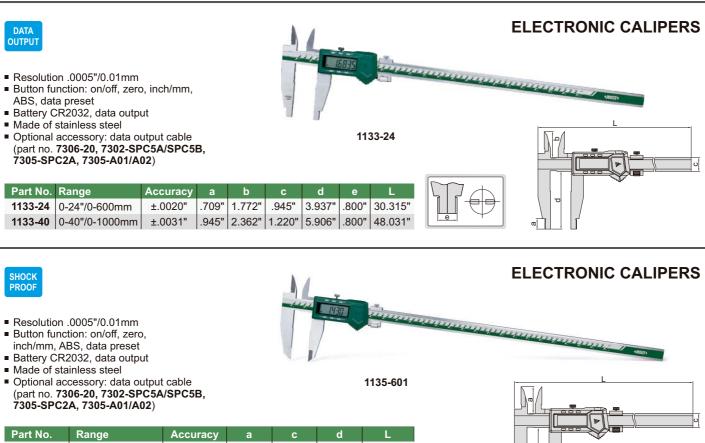


#### Resolution .0005"/0.01mm

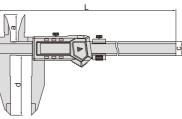
- Button function: on/off, zero, inch/mm, ABS, data preset
- Battery CR2032, data output
- Made of stainless steel
- Optional accessory: data output cable (part no. 7306-20, 7302-SPC5A/SPC5B,

	and the second s	antimation	and the second	MERTS
1131-24				

7305-SP	C2A, 7305-A01/A02	2)					
Part No.	Range	Accuracy	а	С	d	е	L
1131-24	0-24"/0-600mm	±.0020"	.709"	.945"	3.937"	.800"	30.315"
1131-40	0-40"/0-1000mm	±.0031"	.945"	1.220"	5.906"	.800"	48.031"
1131-60	0-60"/0-1500mm	±.0043"	.945"	1.654"	5.906"	.800"	70.079"
1131-80	0-80"/0-2000mm	±.0055"	.945"	1.654"	5.906"	.800"	90.157"



Part No.	Range	Accuracy	а	С	d	L
1135-451	0-18"/0-450mm	±.0020"	1.772"	.945"	3.937"	24.606"
1135-601	0-24"/0-600mm	±.0020"	1.772"	.945"	3.937"	30.315"
1135-1002	0-40"/0-1000mm	±.0031"	2.362"	1.220"	5.906"	48.031"



**ELECTRONIC CALIPERS** 

### **DIAL CALIPERS**

- Shockproof dial indicator
- Made of stainless steel

Part No.

1311-4\*

1311-6\*

1311-8\*

1311-12\*

Part No.

1311-150A\*

Dial indicator graduation .001"

Range

0-4"

0-6"

0-8"

0-12"

Range

**1311-300A\*** 0-300mm ±0.03mm

0-150mm

**Dial indicator graduation 0.01mm** 

1311-200A\* 0-200mm

2



d

1.181"

1.575"

1.890"

2.441"

d

40mm

48mm

20mm 62mm

.512"

.630"

.630"

.787"

16mm

16mm

D

1.260" DIA

1.535" DIA

1.535" DIA

1.752" DIA

D

Ø39mm

Ø39mm

Ø44.5mm 7.5mm

.228'

.256"

.256"

.295"

6.5mm

6.5mm

b

.472'

.650"

.748"

.866"

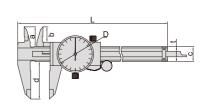
b

16.5mm

19mm

22mm





\*Supplied with manufacturer inspection certificate traceable to NIST

±.0012"

±.0012"

11.417"

16.299" 1.083"

.925"

.748"

.866" .787"

.669"

Accuracy

±.0012"

±.0015"

±.0020"

±.0020"

Accuracy

±0.03mm

±0.03mm

6.496"

9.252"

11.339'

16.142"

235mm

288mm

410mm 28mm

.709"

.827"

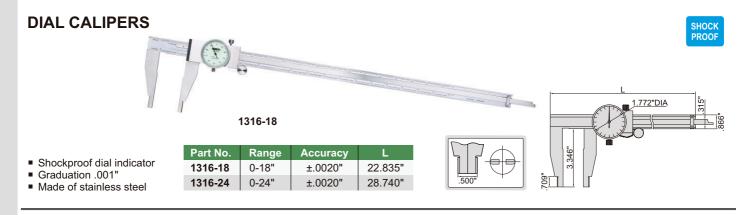
.945"

1.102"

а

21mm

24mm



### **VERNIER CALIPERS**

Graduation .001"/0.02mm

Part No.

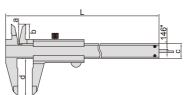
 Made of stainless steel Satin chrome plated reading surface

Range 1205-1502E 0-6"/0-150mm

rface		distantioning		dallara?	all and a line			
		12	205-150	2E			D D	-
Accuracy	L	а	b	С	d			
±.0012"	9.252"	.807"	.610"	.630"	1.575"			

1.969"

2.520"



### **VERNIER CALIPERS**

**1205-2002E** 0-8"/0-200mm

**1205-3002E** 0-12"/0-300mm

<ul> <li>Made of</li> </ul>	adjustment stainless steel		1211-	24			14			
Satin ch	rome plated reading	g surface						a		$\square + \square$
<ul> <li>Satin ch</li> <li>Part No.</li> </ul>		g surface Graduation	Accuracy	Graduation on scale	а	С	d	ه e	_! [ſ   L	
		5	Accuracy ±.002"	Graduation on scale inch on bottom and top	a .394"	с .787"	d 2.953"	е .500"	<b>L</b> 16.142"	
Part No.	Range	Graduation			.394"				L 16.142" 30.315"	

### **DEPTH BASE ATTACHMENTS**

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2

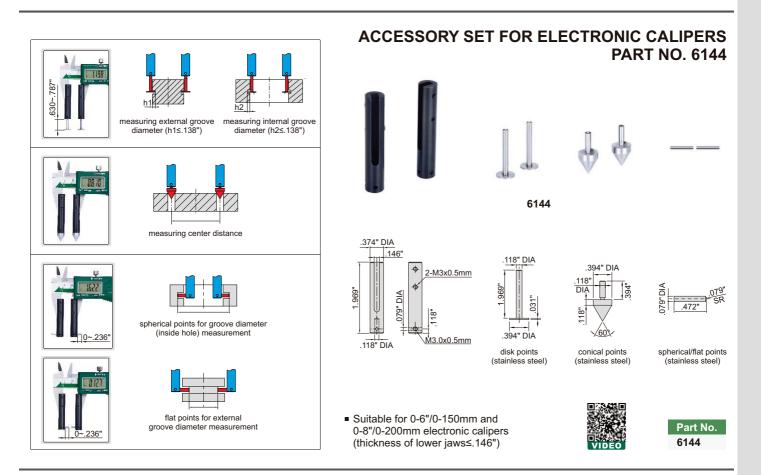


- Suitable for electronic calipers and dial calipers
- Made of stainless steel

6140

+INSIZE+

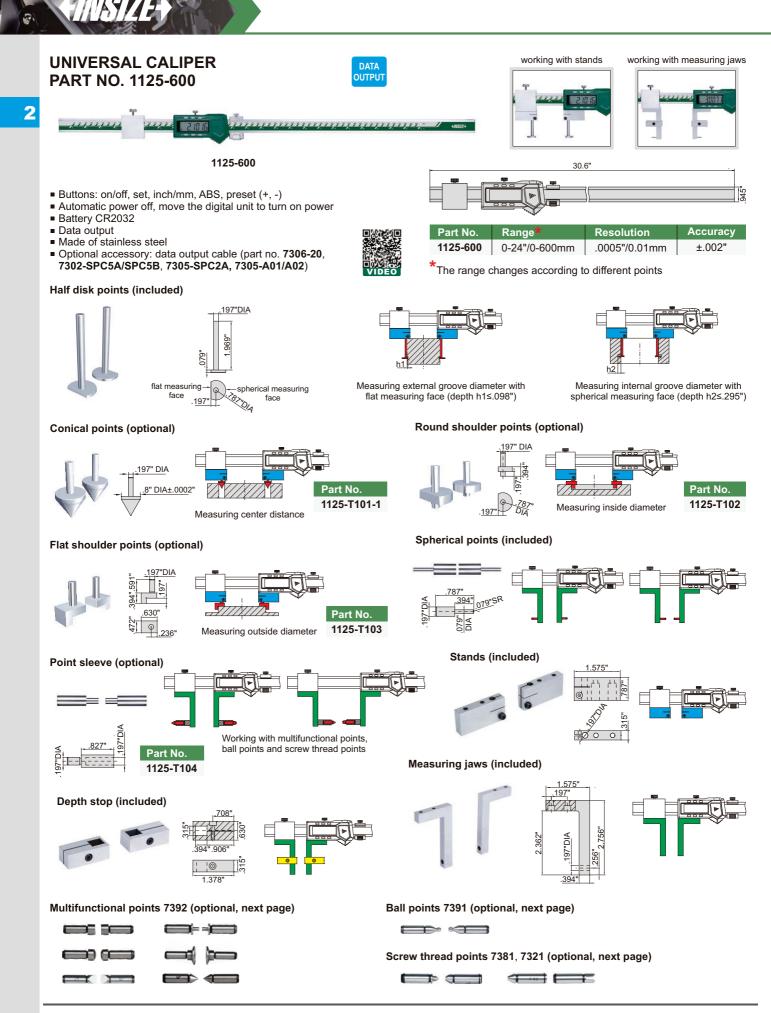
Part No.	а	b	С	d	e Application	
6140	.650"	.354"	2.953"	.709"	1.181"	Suitable for calipers with beam width (w) .630"
6140-300A	.787"	.591"	4.921"	.866"	1.339"	Suitable for calipers with beam width (w) .787"

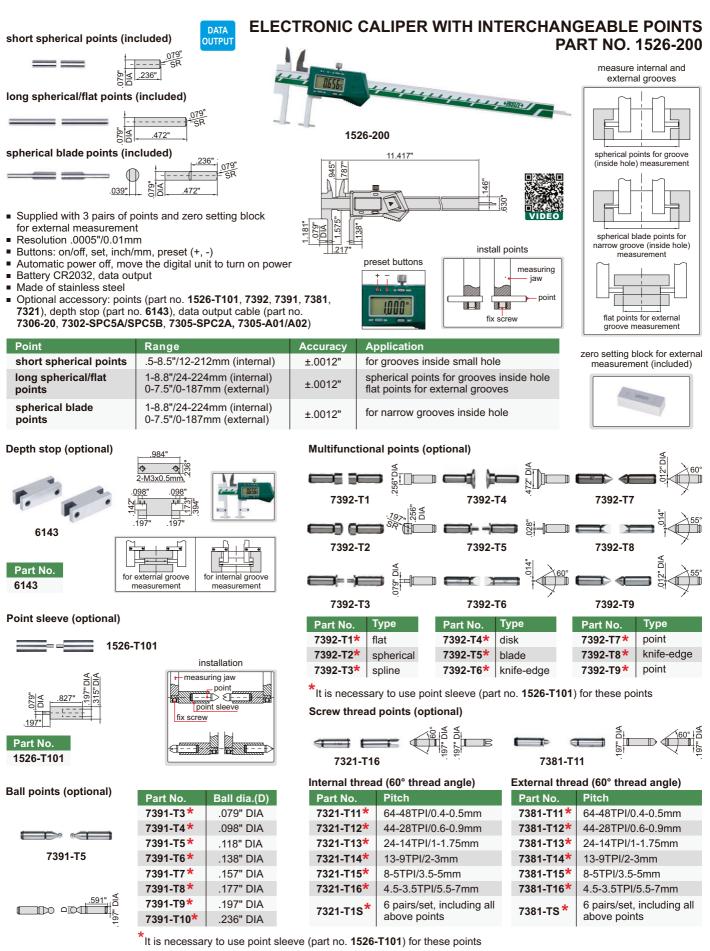


### **CUSTOM-MADE CALIPER**

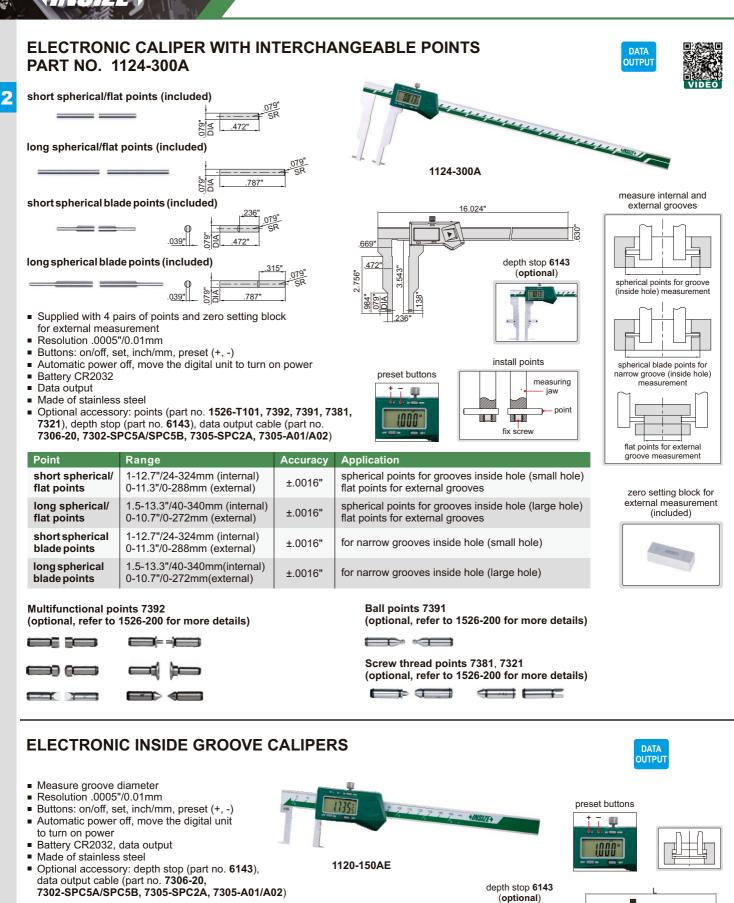


· We are able to make calipers according to the design from customers

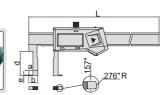








									_
Part No.	Range	Accuracy	L	а	b	С	d	е	
1120-150AE	1-6"/25.4-150mm	±.0016"	9.843"	.197"	.5000"	.630"	1.181"	.039"	
1120-200A	1-8"/25-200mm	±.0016"	12.205"	.197"	.4921"	.630"	1.575"	.039"	
1120-300A	1.2-12"/30-300mm	±.0020"	16.142"	.197"	.5906"	.669"	1.969"	.059"	



### ELECTRONIC INSIDE POINT CALIPERS



### Measure groove diameter

- Resolution .0005"/0.01mm
- Buttons: on/off, set, inch/mm, preset (+, -)

Range

1121-3001A 2-12"/50-300mm

- Automatic power off, move the digital unit to turn on power
- Battery CR2032, data output
- Made of stainless steel

Part No.

1121-150A

1121-200A

 Optional accessory: depth stop (part no. 6143), data output cable (part no. 7306-20, 7302-SPC5A/SPC5B, 7305-SPC2A, 7305-A01/A02)

.9-6"/24-150mm

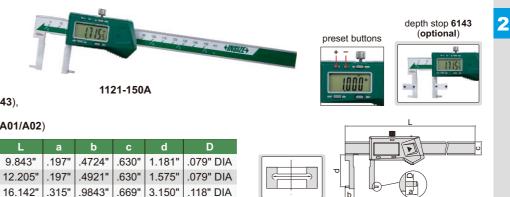
1-8"/25-200mm

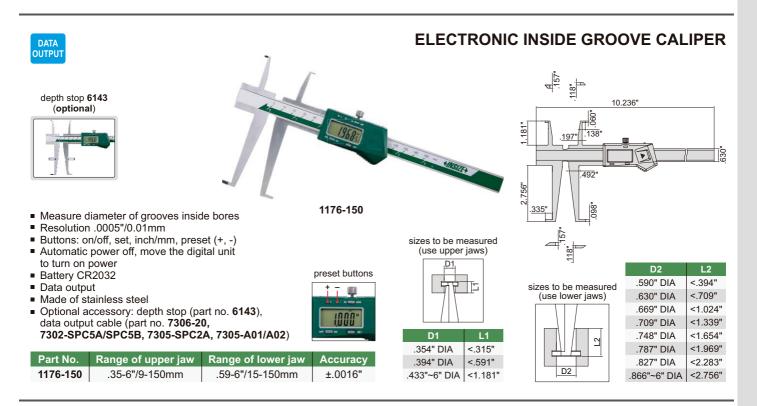
Accuracy

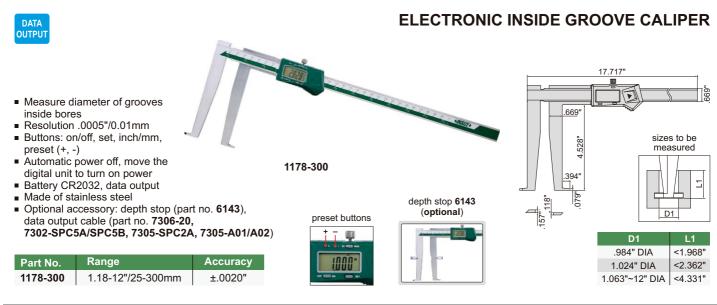
±.0016"

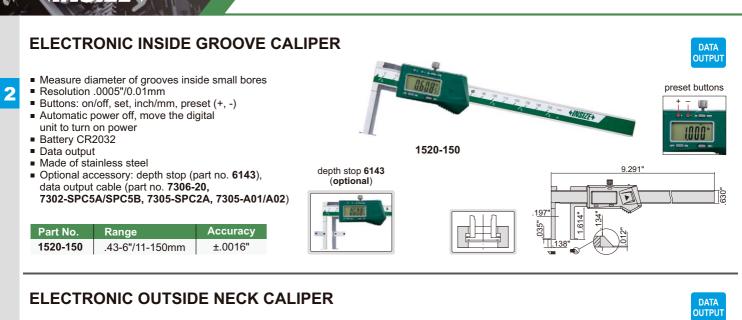
±.0016"

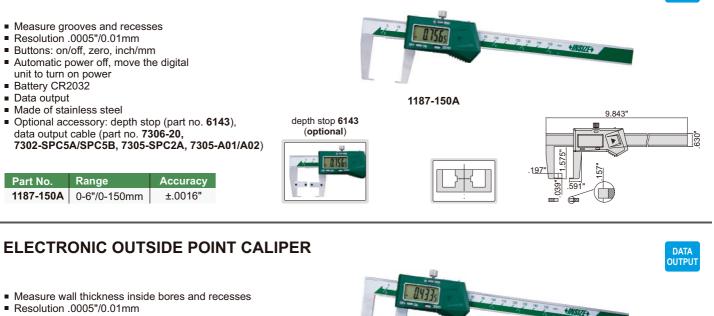
±.0024"











- Buttons: on/off, zero, inch/mm
- Automatic power off, move the digital unit to turn on power

Accuracy

±.0016"

- Battery CR2032
- Data output

Part No.

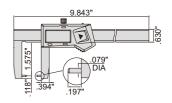
- Made of stainless steel
- Optional accessory: depth stop (part no. 6143), data output cable (part no. 7306-20, 7302-SPC5A/SPC5B, 7305-SPC2A, 7305-A01/A02)

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• •		

depth stop 6143



1185-150A



## **DEPTH STOP FOR CALIPERS**

Range

1185-150A 0-6"/0-150mm



### **ELECTRONIC BLADE CALIPERS**

2



- The blade jaws fit into small grooves
  Resolution .0005"/0.01mm
- Buttons: on/off, zero, inch/mm
- Automatic power off, move the digital unit to turn on power
- Battery CR2032, data output
- Made of stainless steel
- Optional accessory: data output cable (part no.
- 7306-20, 7302-SPC5A/SPC5B, 7305-SPC2A, 7305-A01/A02)

Part No.	Range	Accuracy	L	а	b	С	d	е	g
1188-150A	0-6"/0-150mm	±.0012"	9.291"	.827"	.630"	.630"	1.575"	.030"	.669"
1188-200A	0-8"/0-200mm	±.0012"	11.260"	.945"	.748"	.630"	1.969"	.030"	.669"
1188-300A	0-12"/0-300mm	±.0016"	15.748"	.984"	.807"	.669"	2.362"	.039"	.669"



#### **ELECTRONIC SMALL POINT CALIPER** DATA OUTPUT Small pointed jaws fit into small grooves and recesses Resolution .0005"/0.01mm Buttons: on/off, zero, inch/mm Automatic power off, move the digital unit to turn on power 9.252" Battery CR2032, data output <u>787</u> 591 Made of stainless steel Optional accessory: data output cable (part no. 7306-20, 7302-SPC5A/SPC5B, 1169-150 7305-SPC2A, 7305-A01/A02) Part No. Range Accuracy δī **1169-150** 0-6"/0-150mm ±.0012" 079" 079 **ELECTRONIC POINT CALIPER**

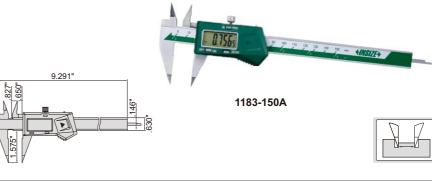
9 843

'x-x

# DATA OUTPU1

- Pointed jaws fit into small grooves and recesses
- Resolution .0005"/0.01mm
- Buttons: on/off, zero, inch/mm
- Automatic power off, move the digital unit to turn on power
- Battery CR2032, data output
- Made of stainless steel
- Optional accessory: data output cable (part no. 7306-20, 7302-SPC5A/SPC5B, 7305-SPC2A, 7305-A01/A02)

#### Part No. Range Accuracy 1183-150A 0-6"/0-150mm ±.0012"



#### DATA OUTPUT

- Measure diameter of deep step holes
- Resolution .0005"/0.01mm
- Buttons: on/off, zero, inch/mm
- Automatic power off, move the digital unit to turn on power
- Battery CR2032
- Data output

Part I 1123-

- Made of stainless steel
- Optional accessory: data output cable
- (part no. 7306-20, 7302-SPC5A/SPC5B, 7305-SPC2A, 7305-A01/A02)

	, ,		2.36
No.	Range	Accuracy	2
150A	.6-6"/15-150mm	±.0020"	
150A	.6-6"/15-150mm	±.0020"	



ELECTRONIC INSIDE KNIFE-EDGE CALIPER

### **ELECTRONIC OFFSET CENTERLINE CALIPERS**



- Resolution .0005"/0.01mm
- Buttons: on/off, set, inch/mm, preset (+, -)
- Automatic power off, move the digital unit to turn on power
- Battery CR2032

2

Data output

- Made of stainless steel
- Optional accessory: data output cable (part no.
- 7306-20, 7302-SPC5A/SPC5B, 7305-SPC2A, 7305-A01/A02)

Part No.	Range	Accuracy	с	D (DIA)	L1	L2	L
1192-300AE	.4-12"/10.5-300mm	±.0035"	.630"	.4"	1.260"	2.559"	15.591"
1192-500AE	.8-20"/20.5-500mm	±.0035"	.945"	.8"	1.890"	3.465"	27.008"
1192-1000AE	1.2-40"/30.5-1000mm	±.0047"	1.220"	1.2"	1.890"	3.465"	48.898"
1192-1500AE	1.2-60"/30.5-1500mm	±.0059"	1.220"	1.2"	1.890"	3.465"	68.701"

### **ELECTRONIC BACK-JAW CENTERLINE CALIPERS**

- Measure hole center distance in the same or offset planes
- Resolution .0005"/0.01mm
- Buttons: on/off, set, inch/mm, preset (+, -)
- Automatic power off, move the digital unit to turn on power
- Battery CR2032
- Data output
- Made of stainless steel
- Optional accessory: data output cable (part no. 7306-20, 7302-SPC5A/SPC5B, 7305-SPC2A, 7305-A01/A02)

Part No.	Range	Accuracy	С	D (DIA)	L1	L2	L
1177-300E	.4-12"/10.5-300mm	±.0039"	.630"	.4"	.709"	1.772"	16.142"
1177-500E	.8-20"/20.5-500mm	±.0039"	.945"	.8"	1.024"	2.756"	27.244"
1177-1000E	1.2-40"/30.5-1000mm	±.0047"	1.220"	1.2"	1.535"	2.756"	48.898"
1177-1500E	1.2-60"/30.5-1500mm	±.0059"	1.220"	1.2"	1.535"	2.756"	68.701"





Measure hole center distance or edge to hole center distance

- Resolution .0005"/0.01mm
- Buttons: on/off, set, inch/mm, preset (+, -)
- Automatic power off, move the digital unit to turn on power
- Battery CR2032
- Data output

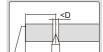
- Made of stainless steel
- Optional accessory: data output cable (part no. 7306-20, 7302-SPC5A/SPC5B, 7305-SPC2A, 7305-A01/A02)

					_			
Part No.	Range of upper jaw (edge to center)	Range of lower jaw (center to center)	Accuracy	с	D (DIA)	L1	L2	L
1525-300E	.2-12"/5.5-300mm	.4-12"/10.5-300mm	±.0031"	.669"	.4"	1.752"	2.165"	16.142"
1525-500E	.4-20"/10.5-500mm	.8-20"/20.5-500mm	±.0035"	.945"	.8"	1.575"	1.969"	27.165"
1525-1000E	.6-40"/15.5-1000mm	1.2-40"/30.5-1000mm	±.0047"	1.220"	1.2"	2.362"	2.756"	49.409"
1525-1500E	.6-60"/15.5-1500mm	1.2-60"/30.5-1500mm	±.0059"	1.220"	1.2"	2.362"	2.756"	69.291"



υ

measure edge to hole center distance



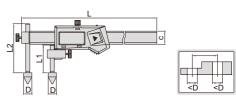
measure hole center distance





1192-300AE

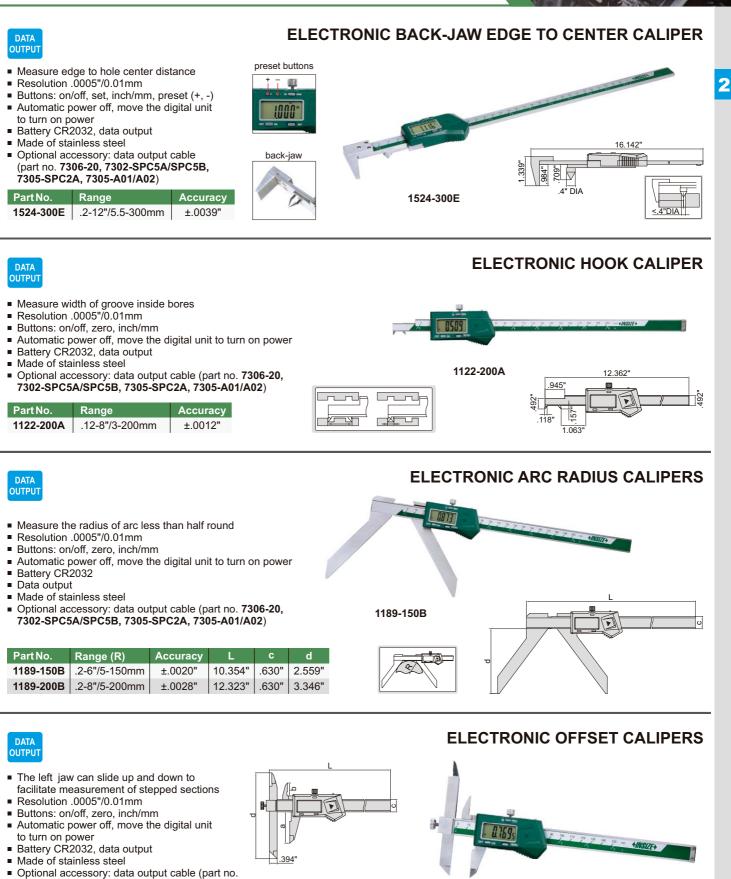
1177-300E



DATA OUTPUT

DATA OUTPUT

back-jaw

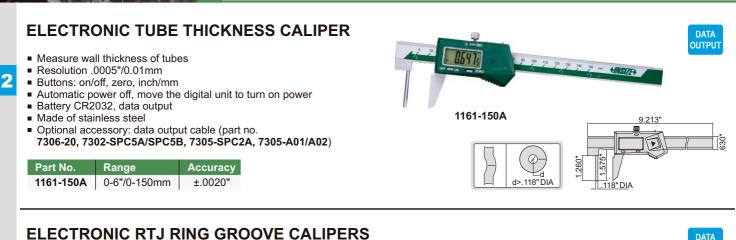


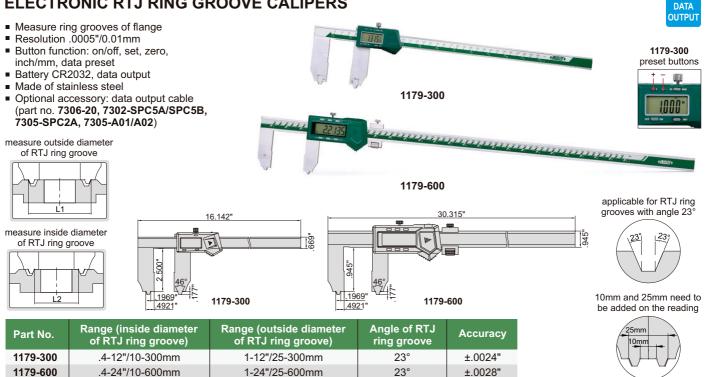
 Optional accessory: data output cable (part no. 7306-20, 7302-SPC5A/SPC5B, 7305-SPC2A, 7305-A01/A02)

Part No.	Range	Accuracy	L	а	b	С	d
1186-150A	0-6"/0-150mm	±.0016"	9.409"	1.575"	.650"	.669"	4.331"
1186-200A	0-8"/0-200mm	±.0016"	11.378"	1.969"	.768"	.669"	4.724"
1186-300A	0-12"/0-300mm	±.0020"	15.315"	2.362"	.807"	.669"	5.118"

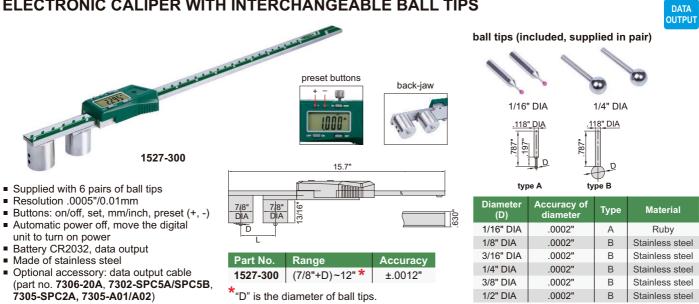
17

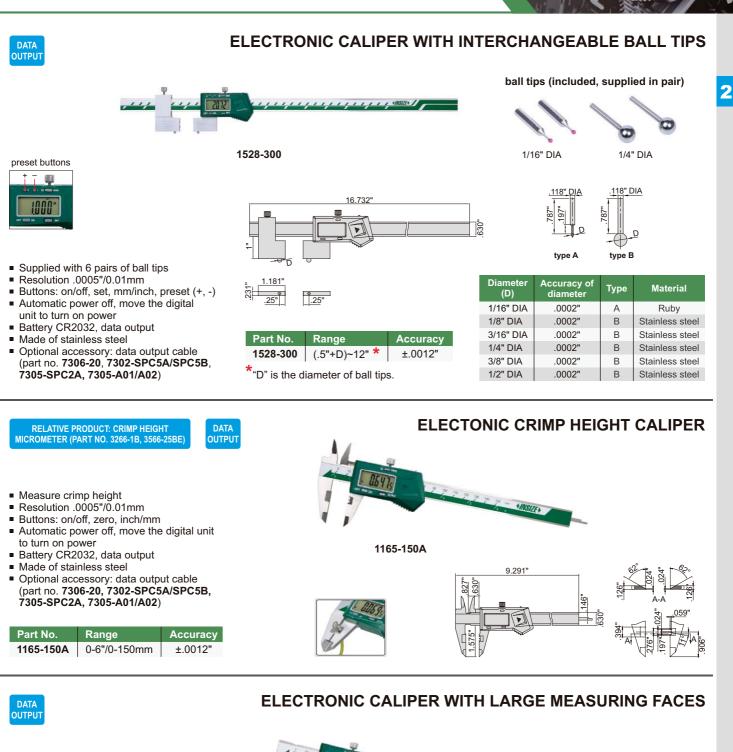
1186-150A





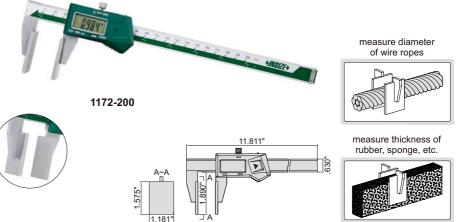
### ELECTRONIC CALIPER WITH INTERCHANGEABLE BALL TIPS





- Measure diameter of wire ropes, and thickness of soft materials like rubber, sponge, etc.
- Resolution .0005"/0.01mm
- Buttons: on/off, zero, inch/mm
- Automatic power off, move the digital unit to turn on power
- Battery CR2032, data output
- Made of stainless steel
- Optional accessory: data output cable (part no. 7306-20, 7302-SPC5A/SPC5B, 7305-SPC2A, 7305-A01/A02)

Part No.	Range	Accuracy
1172-200	0-8"/0-200mm	±.0028"



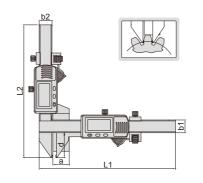
19

### **ELECTRONIC GEAR TOOTH CALIPERS**



- Resolution .0005"/0.01mm
- Carbide tips

- Buttons: zero, on/off, inch/mm Automatic power off, move the
- digital unit to turn on power
- Battery CR2032
- Made of stainless steel

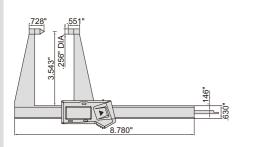




1181-M25A

Part No.	Range	Accuracy	L1	L2	а	b1	b2	d
1181-M25A	P1-P24	±.0016"	6.693"	6.516"	.827"	.630"	.630"	1.201"
1181-M50A	P1/2-P5	±.0016"	8.661"	7.480"	1.988"	.630"	.630"	2.165"

### **ELECTRONIC DISK BRAKE CALIPER**





1162-125A





ATTENTION:



- Measure thickness of disk brakes
- Resolution .0005"/0.01mm
- Buttons: on/off, zero, inch/mm
- Automatic power off, move the digital unit to turn on power
- Battery CR2032, data output
- Made of stainless steel
- Optional accessory: data output cable (part no. 7306-20, 7302-SPC5A/SPC5B, 7305-SPC2A, 7305-A01/A02)

Part No. Range Accuracy 1162-125A 0-5"/0-125mm ±.0020"

#### ELECTRONIC DISK BRAKE AND PAD CALIPER RELATIVE PRODUCT: DISK BRAKE MICROMETER (PART NO. 3288-, 3588-DATA OUTPU Measure thickness of disk brakes and pad wear Resolution .0005"/0.01mm Buttons: on/off, zero, inch/mm 9.646" Automatic power off, move the digital .087 unit to turn on power Battery CR2032 Data output 1167-150A Made of stainless steel Optional accessory: data output cable (part no. 7306-20, 7302-SPC5A/SPC5B, 330 7305-SPC2A, 7305-A01/A02) 2.539" Part No. Range Accuracy

1167-150A 0-6"/0-150mm ±.0028"







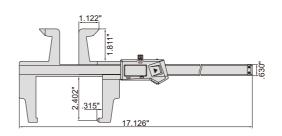
- Measure internal and external diameter of drum brakes
- Resolution .0005"/0.01mm
- Buttons: on/off, zero, inch/mm
- Automatic power off, move the digital unit to turn on power
- Battery CR2032
- Data output
- Made of stainless steel
- Optional accessory: data output cable (part no. 7306-20, 7302-SPC5A/SPC5B, 7305-SPC2A, 7305-A01/A02)



	•	Accuracy
1168-300A	0-12"/0-300mm	±.0028"







### ELECTRONIC WATERPROOF DEPTH GAGES

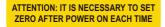


IP67 dust/waterproof

Meet DIN862Battery CR2032Made of stainless steel

Resolution .0005"/0.01mm

Button function: zero, on/off, inch/mm, ABS/REL, hold







1149-150

Part No. Range Accuracy а b d 0-6"/0-150mm 1149-150 ±.0012" .236" 9.449" .630" 3.937" 1149-200 0-8"/0-200mm ±.0012" 11.417" .236" .630" 3.937" 0-12"/0-300mm 1149-300 ±.0012" 15.354" .236" .630" 5.906"



## ELECTRONIC DEPTH GAGES (STANDARD MODEL)

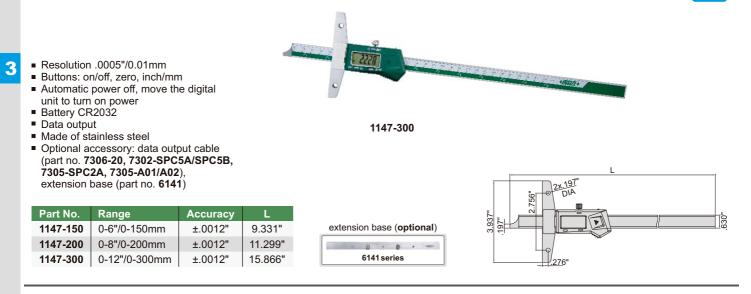
- Resolution .0005"/0.01mm
- Buttons: on/off, zero, inch/mmAutomatic power off, move the digital
- unit to turn on power
- Battery CR2032, data output
- Made of stainless steel
- Optional accessory: data output cable (part no. 7306-20, 7302-SPC5A/SPC5B, 7305-SPC2A, 7305-A01/A02)

Part No.	Range	Accuracy	L	а	b	d
1141-150A	0-6"/0-150mm	±.0012"	9.055"	.236"	.571"	3.937"
1141-200A	0-8"/0-200mm	±.0012"	11.024"	.236"	.571"	3.937"
1141-300A	0-12"/0-300mm	±.0012"	14.961"	.236"	.571"	5.906"
1141-500A	0-20"/0-500mm	±.0020"	23.031"	.276"	.591"	5.906"

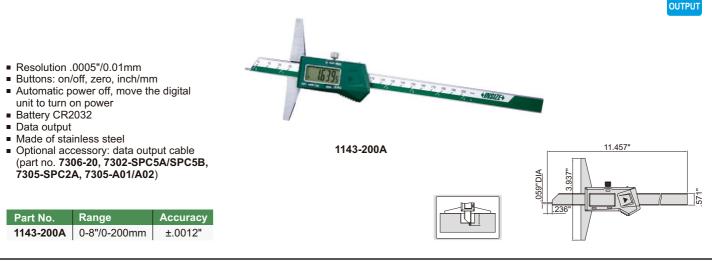


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### ELECTRONIC DEPTH GAGES WITH MOUNTING HOLES FOR EXTENSION BASE



### **ELECTRONIC POINT DEPTH GAGE**



### ELECTRONIC HOOK DEPTH GAGES



DATA

DATA OUTPUT

- Resolution .0005"/0.01mm
- Buttons: on/off, zero, inch/mm
- Automatic power off, move the digital unit to turn on power Battery CR2032
- Data output
- Made of stainless steel
- Optional accessory: data output cable (part no. 7306-20, 7302-SPC5A/SPC5B, 7305-SPC2A, 7305-A01/A02)



1142-150A

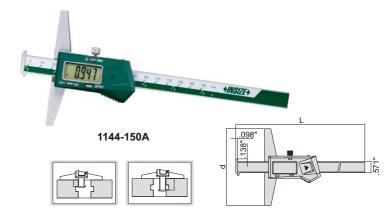
Part No.	Range	Accuracy	L	d
1142-150A	0-6"/0-150mm	±.0012"	9.055"	3.937"
1142-200A	0-8"/0-200mm	±.0012"	11.024"	3.937"
1142-300A	0-12"/0-300mm	±.0016"	14.961"	5.906"

### ELECTRONIC DOUBLE HOOK DEPTH GAGES



- Resolution .0005"/0.01mm
- Buttons: on/off, zero, inch/mm
- Automatic power off, move the
- digital unit to turn on power
- Battery CR2032
- Data outputMade of stainless steel
- Made of stainless stee
- Optional accessory: data output cable (part no. 7306-20, 7302-SPC5A/SPC5B, 7305-SPC2A, 7305-A01/A02)

Part No.	Range	Accuracy	L	d
1144-150A	0-6"/0-150mm	±.0012"	9.173"	3.937"
1144-200A	0-8"/0-200mm	±.0012"	11.142"	3.937"
1144-300A	0-12"/0-300mm	±.0012"	15.079"	5.906"



ELECTRONIC DEPTH GAGES WITH ROUND DEPTH BAR MEASURE WIDTH AND DEPTH DATA OUTPUT **OF GROOVES INSIDE BORE** preset buttons MEASURE DEPTH OF SMALL HOLES (>.157"DIA) 5558. 1000 Resolution .0005"/0.01mm 1148-100SE Supplied with three interchangeable points (flat, spherical, disk) Buttons: on/off, set, inch/mm, preset (+, -) Automatic power off, move the digital unit to turn on power Battery CR2032, data output Made of stainless steel 1147 Optional accessory: data output cable (part no. 7306-20, 7302-SPC5A/SPC5B, 7305-SPC2A, 7305-A01/A02), disk points (see below table), extension base 1148-120E (part no. 6141, for 1148-120E, 1148-200E and 1148-300E) measure depth measure width measure depth measure depth of small holes of grooves of grooves of grooves inside bore (>.157"DIA) inside bore inside bore 1858 1148-200E M2.5x0.45mm M2.5x0.45mm M2.5x0.45mm 19] extension base for 1148-120E, 1148-200E and 1148-300E þ .157 one-hand use of 1148-120E DIA (optional) 157 177 04"±. DIA .236"R DIA 315"DIA 0 . flat spherical disk <u>.276</u> 6141 series point point point Part No. Range Accuracy d Remark 1148-100SE 1148-P103E (optional), measure width 0-4"/0-100mm ±.0008" 7.874" 1.772" of bottom grooves inside blind hole 1148-100E 7.874" 0-4"/0-100mm ±.0008" 3.346" one-hand use, with mounting 1148-120E 0-4.7"/0-120mm ±.0012" 11.811" 3.976" holes for extension base with mounting holes for 1148-200E 0-8"/0-200mm ±.0012" 11.811" 3.976" extension base with mounting holes for 1148-300E 0-12"/0-300mm ±.0012" 15.748" 3.976" extension base M2.5x0.45mm

\*When disk points are used, the range is reduced by .394"

### **OPTIONAL DISK POINT**

Part No.	Description	Remark
1148-P103E	.04" disk point	for grooves inside blind hole

.157"DIA

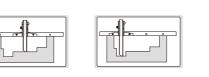
.315"DIA 1148-P103E

.04"±.0002

### **EXTENSION BASES**

- Supplied with two screws
- Made of stainless steel
- Suitable for depth gages series 1147 and 1148

Part No.	Length
6141-180	7.087"
6141-260	10.236"
6141-320	12.598"



0

6141-260

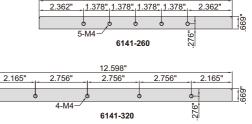
0

0

+INSIZE→

0

0



10.236

2.165

2-M4

7.087

2.756"

6141-180

2.165"

276

696

### **MINI ELECTRONIC DEPTH GAGE**



### MINI ELECTRONIC DEPTH GAGES WITH ROUND BAR

DATA OUTPUT

630 Measure depth of small groove and hole Resolution .0005"/0.01mm Buttons: on/off, set, inch/mm, preset (+,-) Automatic power off, move the digital unit to turn on power Battery CR2032 Data output Made of stainless steel 787' Optional accessory: data output cable (part no. 7306-20, 7302-SPC5A/SPC5B, .063" DIA 7305-SPC2A, 7305-A01/A02) 2.559" .276" Part No. Range Accuracy 4.488" 1140-25 0-1"/0-25mm ±.0008" 1140-25 1140-50 5.512" 0-2"/0-50mm ±.0008"

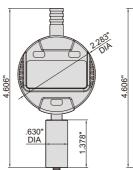


- Button function: on/off, zero, inch/mm, ABS, data preset, change measuring direction
- CR2032 battery, automatic power off
- Data ouput
- Stainless steel base
- Pointed tip

Part No.

Optional accessory: data output cable (part no. 7306-40, 7302-SPC3A, 7305-SPC1A, 7305-C01)

Range



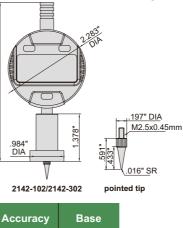
2142-101/2142-301

**Digital indicator** 

stroke

**Digital indicator** 

resolution

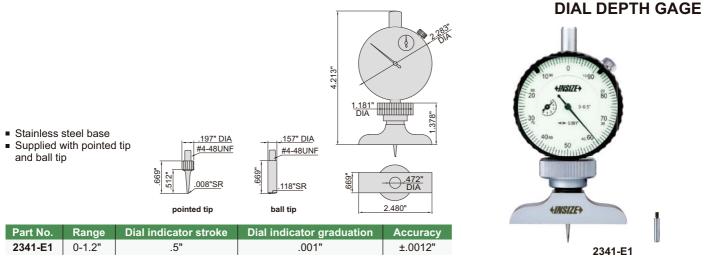


### **ELECTRONIC DEPTH GAGES**

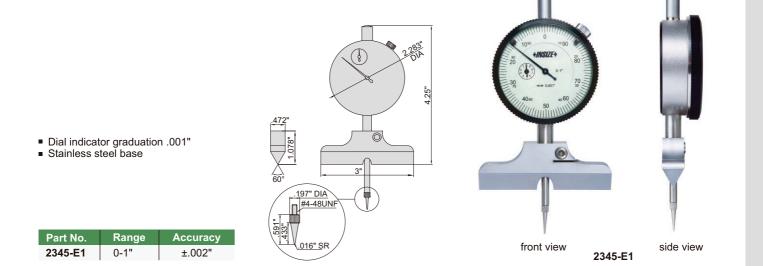


3

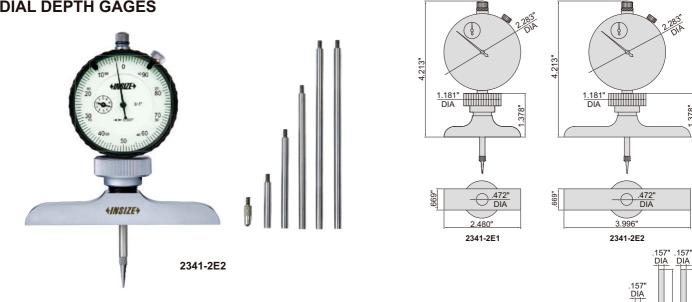
2142-101	05"/0-12.7mm	.5"/12.7mm	.0005"/0.01mm	±.0008"	.630" DIA	
2142-102	05"/0-12.7mm	.5"/12.7mm	.0005"/0.01mm	±.0008"	.984" DIA	
2142-301	05"/0-12.7mm	.5"/12.7mm	.00005"/0.001mm	±.0002"	.630" DIA	
2142-302	05"/0-12.7mm	.5"/12.7mm	.00005"/0.001mm	±.0002"	.984" DIA	2142-102



### **DIAL DEPTH GAGE WITH 60° BASE**



### **DIAL DEPTH GAGES**



- Dial indicator graduation .001"
- Accuracy: ±.002"

3

- Stainless steel base
- Extension rods: 1" (1 pc), 2" (1 pc), 3" (1 pc), 4" (2 pcs)
  Supplied with pointed tip and ball tip

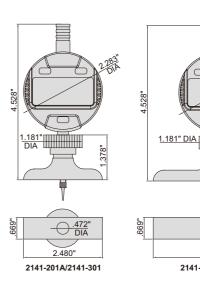
<ul> <li>Extension ro</li> <li>Supplied with</li> </ul>	ds: 1" (1 pc),	2" (1 pc), 3" (1 pc), 4" (2 pcs and ball tip	3)		<u></u>	.157" DIA
Part No.	Range	Dial indicator stroke	Base		201	-
2341-2E1	0-12"	1"	2.480 x .669"	.016" SR	.118" SR	# <u>4-48UNF</u>
2341-2E2	0-12"	1"	3.996 x .669"	pointed tip	ball tip	Ľ

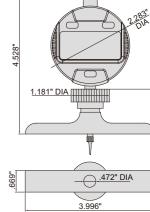


- Button function: on/off, zero, inch/mm, ABS, data preset, change measuring direction
- CR2032 battery, automatic power off
- Data ouput

- Stainless steel base
- Supplied with pointed tip and ball tip
   Optional accessory: data output cable (part no. 7306 40, 7302 SPC34, 7305 SPC14, 7305 C01)
- 7306

7306-40, 7302-SPC3A, 7305-SPC1A, 7305-C01) poi					
Part No.	Range	Digital indicator stroke	Digital indicator resolution	Accuracy	Base
2141-201A	0-12"/0-300mm	.5"/12.7mm	.0005"/0.01mm	±.0008"	2.480 x .669"
2141-202A	0-12"/0-300mm	.5"/12.7mm	.0005"/0.01mm	±.0008"	3.996 x .669"
2141-301	0-12"/0-300mm	.5"/12.7mm	.00005"/0.001mm	±.0002"	2.480 x .669"
2141-302	0-12"/0-300mm	.5"/12.7mm	.00005"/0.001mm	±.0002"	3.996 x .669"





.157 DIA

extension rods

DATA OUTPUT

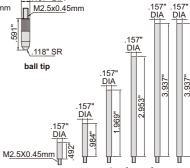
.378"

378"





591



extension rods

.157" DIA

M2.5x0.45mm

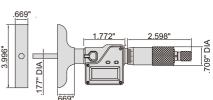


- Resolution .0005"/0.01mm
- Micrometer head accuracy: ±.00012"
- Rod accuracy: ±[.001+.0005(L/3)]",
- L is the measuring range in inch Button function: on/off, set, inch/mm, ABS/INC
- IP65 dust/waterproof Data output
- LR44 battery, automatic power off
  Rods with flat end
- Ratchet stop
- Optional accessory: data output cable (part no. 7306-30A, 7302-SPC6, 7305-SPC3A, 7305-B01)

Part No.	Range	Rods
3540-50E	0-2"/0-50mm	2 pcs
3540-150E	0-6"/0-150mm	6 pcs
3540-300E	0-12"/0-300mm	12 pcs







### **DEPTH MICROMETERS**

- Graduation .001"
- Micrometer head accuracy: ±.00012" Rod accuracy: ±[.001+.0005(L/3)]",
- L is the measuring range in inch

Range

0-1"

0-4"

0-6"

Rods

1 pc

2 pcs

6 pcs

- Rods with flat end
- Ratchet stop

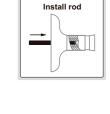
Part No.

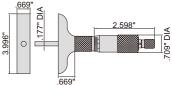
3240-1

3240-4

3240-6







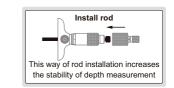
### **DEPTH MICROMETERS**

- Graduation .001"
- Micrometer head accuracy: ±.00012"
- Rod accuracy: ±[.001+.0005(L/3)]",
- L is the measuring range in inch
- Rods with flat end
- Ratchet stop

### Base: HxW=3.996x.669"

Part No.	Range	Rods
3241-1	0-1"	1 pc
3241-2	0-2"	2 pcs
3241-3	0-3"	3 pcs
3241-4	0-4"	4 pcs
3241-6	0-6"	6 pcs
3241-8	0-8"	8 pcs
3241-12	0-12"	12 pcs

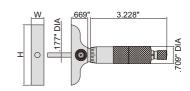




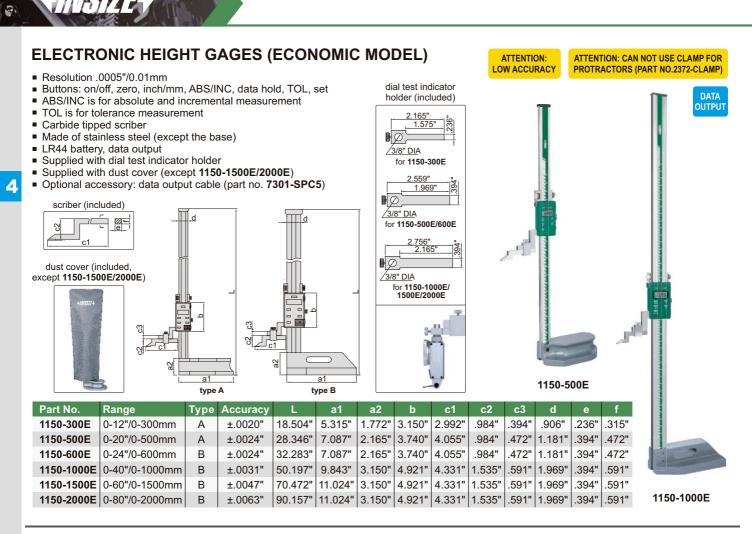


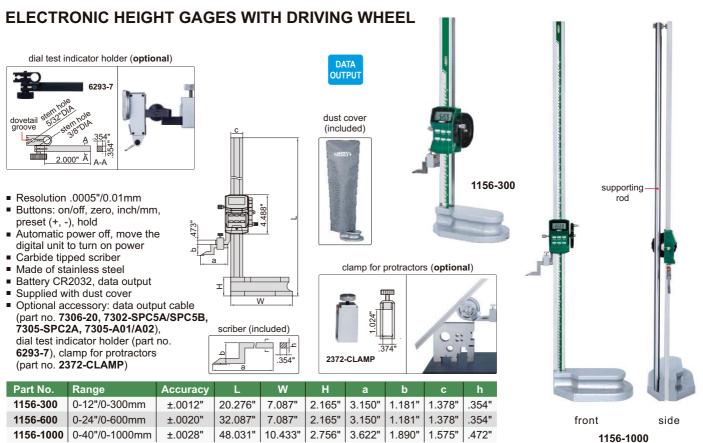
Base: HxW=2.480x.669"						
Part No.	Range	Roc				

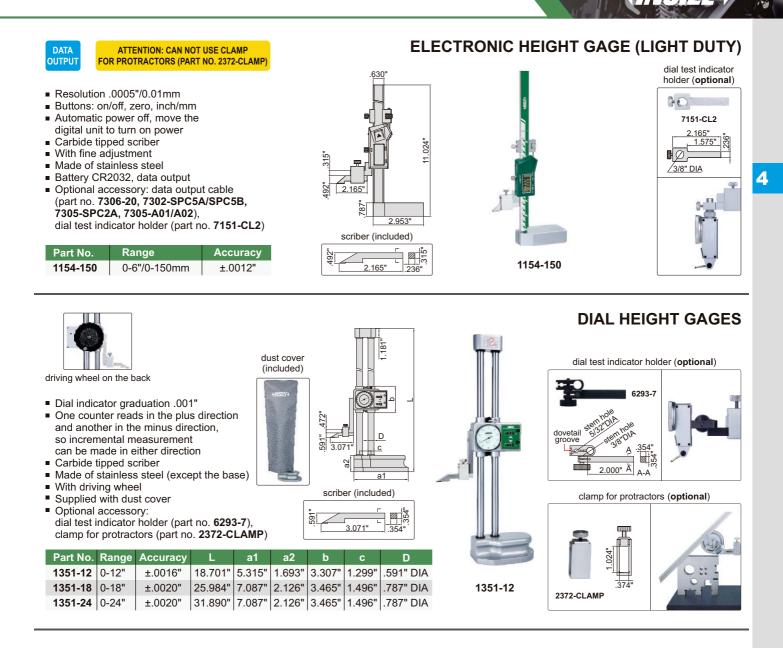
Part No.	Range	Rods
3241-B1	0-1"	1 pc
3241-B4	0-4"	4 pcs

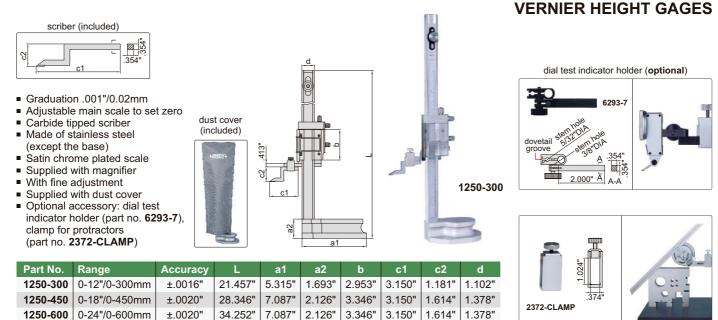


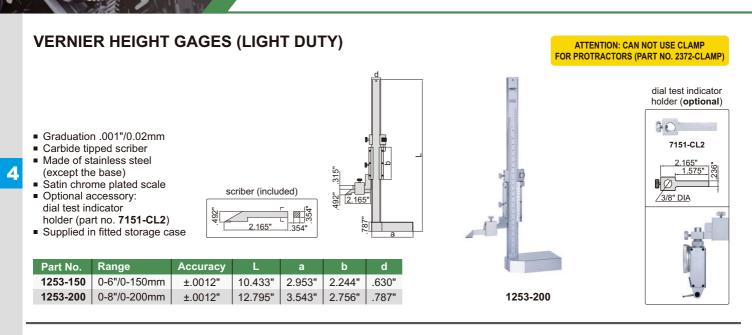




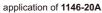




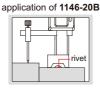




### **MINI ELECTRONIC HEIGHT GAGES**

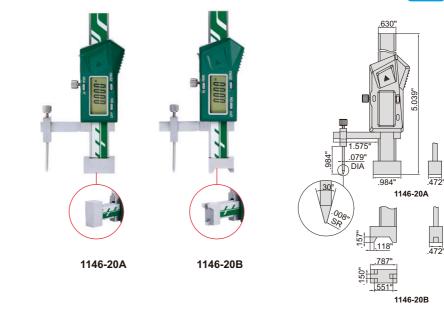






- Measure height difference of two surfaces (1146-20B suitable for surfaces with barrier, such as rivet)
- Resolution .0005"/0.01mm
- Buttons: on/off, zero, inch/mm
   Automatic power off, move the digital unit to turn on power
- Battery CR2032, data output
- Made of stainless steel
  Optional accessory: data output cable (part no. 7306-20, 7302-SPC5A/SPC5B, 7305-SPC2A, 7305-A01/A02)

Part No.	Range	Accuracy
1146-20A	08"/0-20mm	±.0008"
1146-20B	08"/0-20mm	±.0008"



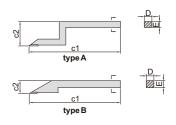
### SCRIBERS FOR HEIGHT GAGES

Carbide tipped



7150-SC1

Part No.	For height gages	Туре	c1	c2	D	E
7150-SC1	1150-300E	А	2.992"	. 984"	. 236"	. 315"
7150-SC2	1150-500E, 1150-600E	A	4.055"	.984"	.394"	.472"
7150-SC3	1150-1000E, 1150-1500E, 1150-2000E	А	4.331"	1.535"	.394"	.591"
7150-SC4	1351-12, 1351-18, 1351-24	В	3.071"	.591"	.354"	.354"
7150-SC6	1250-300, 1156-300, 1156-600	А	3.150"	1.181"	.354"	.354"
7150-SC7	1250-450, 1250-600	А	3.150"	1.614"	.354"	.354"
7150-SC9	1253-150, 1253-200, 1154-150	В	2.165"	.492"	.236"	.315"
7150-SC10	1156-1000	А	3.622"	1.890"	.354"	.472"
			•			



DATA OUTPUT



- Resolution .00005"/0.001mm (resolution of 3101-275E and 3101-300E is .0001"/0.001mm)
- IP65 dust/waterproof
- Button function: on/off, set, inch/mm, ABS/INC
- Data output
- LR44 battery, automatic power off
- Carbide measuring faces
- Supplied with spherical anvil
- Setting standards are included (except 0-1"/0-25mm)
- Optional accessory: data output cable (part no. 7306-30A, 7302-SPC6, 7305-SPC3A, 7305-B01)

#### Individual (ratchet stop type)

Part No.	Range	Accuracy	L	а	b	С
3101-25E*	0-1"/0-25mm	±.00008"	1.358"	.236"	.984"	.118"
3101-50E*	1-2"/25-50mm	±.00008"	2.343"	.315"	1.260"	.118"
3101-75E*	3101-75E* 2-3"/50-75mm		3.327"	.315"	1.752"	.118"
3101-100E*	3-4"/75-100mm	±.00012"	4.311"	.315"	2.244"	.118"
3101-125E	4-5"/100-125mm	±.00012"	5.315"	.394"	2.756"	.118"
3101-150E	5-6"/125-150mm	±.00012"	6.319"	.394"	3.228"	.118"
3101-175E	6-7"/150-175mm	±.00016"	7.323"	.472"	3.720"	.217"
3101-200E	7-8"/175-200mm	±.00016"	8.327"	.472"	4.213"	.217"
3101-225E	8-9"/200-225mm	±.00016"	9.291"	.906"	5.098"	.217"
3101-250E	9-10"/225-250mm	±.00016"	10.295"	.906"	5.610"	.217"
3101-275E	10-11"/250-275mm	±.00020"	11.299"	.906"	6.102"	.217"
3101-300E	11-12"/275-300mm	±.00020"	12.303"	.906"	6.594"	.217"



Part No.		Accuracy	L	а	b	С
3101-25FE*	0-1"/0-25mm	±.00008"	1.358"	.236"	.984"	.118"
	•					

Supplied with manufacturer inspection certificate traceable to NIST





- Resolution .00005"/0.001mm
- IP65 dust/waterproof
- Button function: on/off, set, inch/mm, ABS/INC
- Without data output
- LR44 battery, automatic power off
- Carbide measuring faces
- Supplied with spherical anvil
- Setting standards are included (except 0-1"/0-25mm)

#### Ratchet stop type

Part No.	Range	Accuracy	L	а	b	С
3108-1 *	0-1"/0-25mm	±.00008"	1.358"	.236"	.984"	.118"
3108-2 *	1-2"/25-50mm	±.00008"	2.343"	.315"	1.260"	.118"
3108-3 *	2-3"/50-75mm	±.00012"	3.327"	.315"	1.752"	.118"
3108-4 *	3-4"/75-100mm	±.00012"	4.311"	.315"	2.244"	.118"
3108-5	4-5"/100-125mm	±.00012"	5.315"	.394"	2.756"	.118"
3108-6	5-6"/125-150mm	±.00012"	6.319"	.394"	3.228"	.118"
3108-7	6-7"/150-175mm	±.00016"	7.323"	.472"	3.720"	.217"
3108-8	7-8"/175-200mm	±.00016"	8.327"	.472"	4.213"	.217"

 Friction thimble type

 Part No.
 Range
 Accuracy
 L
 a
 b

 3108-1F\*
 0-1"/0-25mm
 ±.00008"
 1.358"
 .236"
 .984"

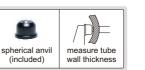
Supplied with manufacturer inspection certificate traceable to NIST







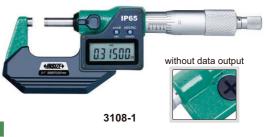
E.

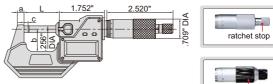


### Set (ratchet stop type)

Part No.	Range	<b>Micrometers included</b>	Packaging
3101-44E <sup>*</sup>	0-4"/0-100mm	3101-25E, 3101-50E, 3101-75E, 3101-100E	blow mould case
3101-66E	0-6"/0-150mm	3101-25E, 3101-50E, 3101-75E, 3101-100E, 3101-125E, 3101-150E	aluminum box

### ELECTRONIC OUTSIDE MICROMETERS (WITHOUT DATA OUTPUT)







.118'



### MANUFACTURER INSPECTION CERTIFICATE TRACEABLE TO NIST, FOR MICROMETERS

ATTENTION: NO

DATA OUTPUT

spherical anvi

(included)

measure tube

wall thickne

CTION

ERTIFICATE

TRACEABLE TO NIST

friction thimble for

one hand operation

5

## ELECTRONIC OUTSIDE MICROMETERS

- Resolution .00005"/0.001mm
- Button functions: on/off, set, inch/mm, ABS/INC
- No data output
- LR44 battery, automatic power off
  Carbide measuring faces
- Carbide measuri
   Friction thimble
- Friction thimble
   Supplied with spherical anvil
- Setting standards are included (except 0-1"/0-25mm)

Part No.	Range	Accuracy	L	а	b
3109-25E*	0-1"/0-25mm	±.00010"	1.260"	.236"	1.083"
3109-50E*	1-2"/25-50mm	±.00015"	2.244"	.315"	1.457"
3109-75E*	2-3"/50-75mm	±.00015"	3.228"	.315"	1.969"
3109-100E*	3-4"/75-100mm	±.00015"	4.213"	.394"	2.402"

\*Supplied with manufacturer inspection certificate traceable to NIST

## **OUTSIDE MICROMETERS WITH COUNTER**

- Counter resolution .001"
- Thimble graduation .0001"
- Carbide measuring faces
- Ratchet stop
- Supplied with setting standards (except 0-1")

Part No.	Range	Accuracy	L	а	b
3400-1 *	0-1"	.00016"	1.260"	.236"	1.024"
3400-2*	1-2"	.00016"	2.244"	.315"	1.260"
3400-3 *	2-3"	.00020"	3.228"	.315"	1.752"
3400-4 *	3-4"	.00020"	4.213"	.315"	2.244"

\*Supplied with manufacturer inspection certificate traceable to NIST

## OUTSIDE MICROMETERS FOR LEFT OR RIGHT HAND

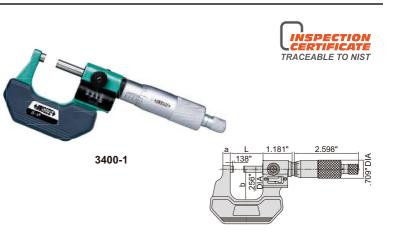
DIA

598

- Graduation .001"
- Graduations on two sides
- Ratchet stop
- Carbide measuring faces
- Supplied with setting standards (except except 0-1")

Part No.	Range	Accuracy	L	а	b
3236-1B	0-1"	.00016"	1.260"	.236"	.945"
3236-2B	1-2"	.00016"	2.244"	.315"	1.260"
3236-3B	2-3"	.00020"	3.228"	.315"	1.752"





3109-25E

1.811'

.118

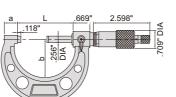
1.890"



**OUTSIDE MICROMETERS** 

5

- Graduation: imperial .0001" metric 0.01mm
- Carbide measuring faces
   Supplied with setting standards (except 0-1" and 0-25mm)





3203-2A

#### Imperial micrometer set (ratchet stop type)

Part No.	Range	Micrometers included	Packaging
3203-33A <sup>*</sup>	0-3"	3203-1A, 3203-2A, 3203-3A	blow mould case
3203-44A*	0-4"	3203-1A, 3203-2A, 3203-3A, 3203-4A	blow mould case
3203-66A*	0-6"	3203-1A, 3203-2A, 3203-3A, 3203-4A, 3203-5A, 3203-6A	blow mould case
3203-126A	6-12"	3203-7A, 3203-8A, 3203-9A, 3203-10A, 3203-11A, 3203-12A	aluminum box
3203-1212A	0-12"	3203-1A, 3203-2A, 3203-3A, 3203-4A, 3203-5A, 3203-6A, 3203-7A, 3203-8A, 3203-9A, 3203-10A, 3203-11A, 3203-12A	aluminum box

#### Imperial (friction thimble type)

Part No.	Range	Accuracy	L	а	b
3203-1FA*	0-1"	.00016"	1.260"	.354"	1.102"
3203-2FA*	1-2"	.00016"	2.244"	.551"	1.496"
3203-3FA*	2-3"	.00020"	2.244"	.591"	1.929"

#### Metric micrometer set (ratchet stop type)

Part No.	Range	Micrometers included	Packaging
3203-753A*	0-75mm	3203-25A, 3203-50A, 3203-75A	blow mould case
3203-1004A*	0-100mm	3203-25A, 3203-50A, 3203-75A, 3203-100A	blow mould case
3203-1506A	0-150mm	3203-25A, 3203-50A, 3203-75A, 3203-100A, 3203-125A, 3203-150A	blow mould case
3203-3006A	150-300mm	3203-175A, 3203-200A, 3203-225A, 3203-250A, 3203-275A, 3203-300A	aluminum box
3203-3012A	0-300mm	3203-25A, 3203-50A, 3203-75A, 3203-100A, 3203-125A, 3203-150A 3203-175A, 3203-200A, 3203-225A, 3203-250A, 3203-275A, 3203-300A	aluminum box



3203-44A

3203-126A

#### Imperial (ratchet stop type)

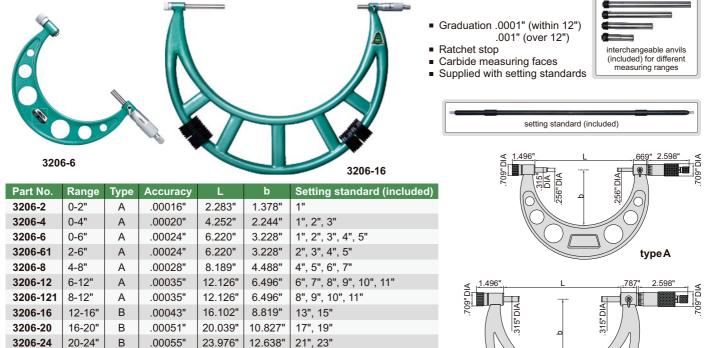
Part No.	Range	Accuracy	L	а	b
3203-1A *	0-1"	.00016"	1.260"	.354"	1.102"
3203-2A <b>*</b>	1-2"	.00016"	2.244"	.551"	1.496"
3203-3A <b>*</b>	2-3"	.00020"	3.228"	.591"	1.929"
3203-4A <b>*</b>	3-4"	.00020"	4.213"	.591"	2.362"
3203-5A <b>*</b>	4-5"	.00024"	5.236"	.650"	2.874"
3203-6A <b>*</b>	5-6"	.00024"	6.220"	.650"	3.346"
3203-7A	6-7"	.00028"	7.205"	.764"	4.094"
3203-8A	7-8"	.00028"	8.228"	.764"	4.606"
3203-9A	8-9"	.00031"	9.213"	.764"	5.118"
3203-10A	9-10"	.00031"	10.236"	.764"	5.591"
3203-11A	10-11"	.00035"	11.220"	.764"	6.102"
3203-12A	11-12"	.00035"	12.205"	.764"	6.614"

#### Metric (ratchet stop type)

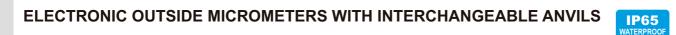
Part No.	Range	Accuracy	L	а	b
3203-25A*	0-25mm	±2µm	32mm	9mm	28mm
3203-50A*	25-50mm	±2µm	57mm	14mm	38mm
3203-75A <sup>*</sup>	50-75mm	±2µm	82mm	15mm	49mm
3203-100A*	75-100mm	±3µm	107mm	15mm	60mm
3203-125A	100-125mm	±3µm	133mm	16.5mm	73mm
3203-150A	125-150mm	±3µm	158mm	16.5mm	85mm
3203-175A	150-175mm	±4µm	183mm	19.4mm	104mm
3203-200A	175-200mm	±4µm	209mm	19.4mm	117mm
3203-225A	200-225mm	±4µm	234mm	19.4mm	130mm
3203-250A	225-250mm	±5µm	260mm	19.4mm	142mm
3203-275A	250-275mm	±5µm	285mm	19.4mm	155mm
3203-300A	275-300mm	±5µm	310mm	19.4mm	168mm

\*Supplied with manufacturer inspection certificate traceable to NIST or DKD Germany

#### **OUTSIDE MICROMETERS WITH INTERCHANGEABLE ANVILS**



Part No.	Range	Туре	Accuracy	L	b	Setting standard (included)
3206-2	0-2"	Α	.00016"	2.283"	1.378"	1"
3206-4	0-4"	A	.00020"	4.252"	2.244"	1", 2", 3"
3206-6	0-6"	Α	.00024"	6.220"	3.228"	1", 2", 3", 4", 5"
3206-61	2-6"	A	.00024"	6.220"	3.228"	2", 3", 4", 5"
3206-8	4-8"	А	.00028"	8.189"	4.488"	4", 5", 6", 7"
3206-12	6-12"	А	.00035"	12.126"	6.496"	6", 7", 8", 9", 10", 11"
3206-121	8-12"	Α	.00035"	12.126"	6.496"	8", 9", 10", 11"
3206-16	12-16"	В	.00043"	16.102"	8.819"	13", 15"
3206-20	16-20"	В	.00051"	20.039"	10.827"	17", 19"
3206-24	20-24"	В	.00055"	23.976"	12.638"	21", 23"
3206-28	24-28"	В	.00063"	27.913"	14.606"	25", 27"
3206-32	28-32"	В	.00071"	31.850"	16.772"	29", 31"
3206-36	32-36"	В	.00079"	35.787"	18.740"	33", 35"
3206-40	36-40"	В	.00087"	39.724"	22.677"	37", 39"



interchangeable anvils (included) for different measuring ranges

- Resolution .0001"/0.001mm (resolution of 3506-100E and 3506-150E is .00005"/0.001mm)
- IP65 dust/waterproof
- Button function: on/off, set, inch/mm, ABS/INC
- Data output
- LR44 battery, automatic power off
- Ratchet stop
- Carbide measuring faces
- Cablie measuring faces
   Supplied with setting standards
   Optional accessory: data output cable (part no. 7306-30A, 7302-SPC6, 7305-SPC3A, 7305-B01)

setting standard (included)



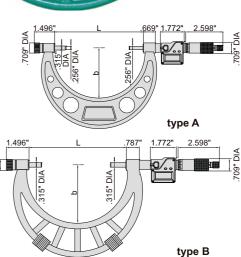
3506-100E



DIA

709"

Part No.	Range	Туре	Accuracy	L	b	Setting standard (included)
3506-100E	0-4"/0-100mm	А	±.00020"	4.134"	2.244"	1", 2", 3"
3506-150E	0-6"/0-150mm	А	±.00024"	6.102"	3.228"	1", 2", 3", 4", 5"
3506-300E	6-12"/150-300mm	А	±.00031"	12.008"	6.496"	6", 7", 8", 9", 10"
3506-301E	8-12"/200-300mm	А	±.00031"	12.008"	6.496"	8", 9", 10", 11"
3506-400E	12-16"/300-400mm	В	±.00035"	15.945"	8.819"	13", 15"
3506-500E	16-20"/400-500mm	В	±.00043"	19.882"	10.827"	17", 19"
3506-600E	20-24"/500-600mm	В	±.00047"	23.819"	12.638"	21", 23"
3506-700E	24-28"/600-700mm	В	±.00051"	27.756"	14.606"	25", 27"
3506-800E	28-32"/700-800mm	В	±.00059"	31.693"	16.772"	29", 31"
3506-900E	32-36"/800-900mm	В	±.00063"	35.630"	18.740"	33", 35"
3506-1000E	36-40"/900-1000mm	В	±.00067"	39.567"	22.677"	37", 39"



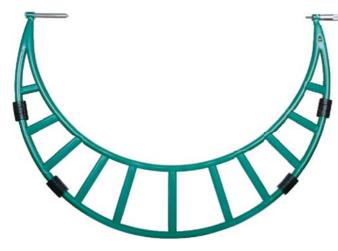
type B

DATA

OUTPUT



#### **OUTSIDE MICROMETERS WITH EXTENSION ANVIL COLLAR**



3205-56

b

25.394"

29.331"

33.268"

37.205"

41.142"

.197"

315" DIA

1

669

1.969"

type B

Setting standard (included)

42", 46"

50", 54"

58", 62"

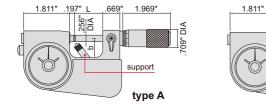
66", 70"

74", 78"



.354" 1.575" 1.378 3.701 1.969" 3.937"..394" 0 315" DIA 315" DIA 1.181" DIA setting standard (included)

#### **INDICATING MICROMETERS**



Micrometer head graduation .0001"

Graduation .0005"

 Carbide measuring faces Supplied with setting standards

Range

40-48"

48-56"

56-64"

64-72"

72-80"

Ratchet stop

Part No.

3205-48

3205-56

3205-64

3205-72

3205-80

Adjust collars for different measuring ranges

Accuracy

.00087"

.00094"

.00110"

.00122"

.00134"

L

47.638"

55.512"

63.386"

71.260"

79.134"

- Dial indicator: range ±.0015", graduation .00005", accuracy .00005" Carbide measuring faces
- Supplied with setting standards (except 0-1")

Part No.	Micrometer head range	Micrometer head accuracy	Туре	L	b	Remark
3332-1	0-1"	.00016"	A	1.122"	.748"	with support
3332-2	1-2"	.00016"	A	2.106"	1.181"	with support
3332-1B	0-1"	.00016"	В	1.122"	.748"	without support



3332-1





5

#### LIMIT MICROMETERS

- Used as Go/No-Go gauge by setting upper and lower limits
- Graduation .0001"
- Carbide measuring faces
   Supplied with setting stands
- Supplied with setting standard (except 0-1")

	5
-	
<u> </u>	

Part No.	Range	Accuracy	L	а	b
3235-1	0-1"	.00016"	1.260"	.472"	.945"
3235-2	1-2"	.00016"	2.244"	.591"	1.260"
				•	

# **GROOVE MICROMETERS**

ATTENTION: NO RACHET STOP

709' DIA

669

118" "%

.012"x45

TH-F

787



3287-1

3235-1

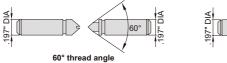
Graduation .001"

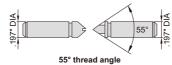
- Measure width of grooves inside bores
- Non-rotating spindle
- Two graduations for inside and outside measurement

Part No.	Range (outside A)	Range (inside B)	Accuracy	B				
3287-1	0-1"	.06-1.05"	.00039"		630" DIA			
3287-2	1-2"	1.05-2.05"	.00039"		69 T 100000		Ē	
3287-3	2-3"	2.05-3.05"	.00039"					
3287-4	3-4"	3.05-4.05"	.00039"	.030" .030"	4.016"	1.260	<u> </u>   <u>2</u>	2.24

# MEASURING TIPS FOR SCREW THREAD MICROMETERS

Supplied in pair
Suitable for 3281, 3581 series micrometers





#### Unified and metric thread (60° thread angle)

Part No.	Pitch
7381-T11	64-48TPI/0.4-0.5mm
7381-T12	44-28TPI/0.6-0.9mm
7381-T13	24-14TPI/1-1.75mm
7381-T14	13-9TPI/2-3mm
7381-T15	8-5TPI/3.5-5mm
7381-T16	4.5-3.5TPI/5.5-7mm
7381-TS	6 pairs/set, including all above tips



7381-T13

#### Whitworth thread (55° thread angle)

Part No.	Pitch
7381-T21	60-48TPI
7381-T22	48-40TPI
7381-T23	40-32TPI
7381-T24	32-24TPI
7381-T25	24-18TPI
7381-T26	18-14TPI
7381-T27	14-10TPI
7381-T28	10-7TPI
7381-T29	7-4.5TPI
7381-T210	4.5-3.5TPI
7381-T2S	10 pairs/set, including all above tips



# SCREW THREAD MICROMETERS

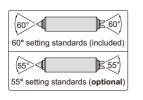


3281-1

+INSIZE+ 0-1 0

measuring tips are not included

2.598" 669



Measure pitch diameter of screw threads
 Graduation .001"

- Non-rotating spindle
- Ratchet stop

DATA

OUTPUT

60> 

(55° **1** 

- Supplied with 60° setting standards
  Optional accessory: 55° setting standards, measuring tips (part no. 7381)

NON-ROTATING

SPINDLE

E 60

E 55°

Measure pitch diameter of screw threads

Button function: on/off, set, inch/mm,

60° setting standards (included)

55° setting standards (optional)

Part No.	Range	L	b	55° setting standard (optional)
3281-1	0-1"	1.654"	1.024"	-
3281-2	1-2"	2.638"	1.496"	3281-SPE1
3281-3	2-3"	3.622"	1.969"	3281-SPE2
3281-4	3-4"	4.630"	2.441"	3281-SPE3
3281-5	4-5"	5.630"	2.756"	3281-SPE4
3281-6	5-6"	6.622"	3.228"	3281-SPE5
3281-7	6-7"	7.559"	3.720"	3281-SPE6
3281-8	7-8"	8.543"	4.213"	3281-SPE7

#### accuracy of micrometers with tips

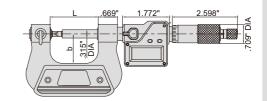
Pitch	Range						
Filch	0-1"	1-2"	2-3"	3-4"	4-5"	5-8"	
64~48TPI	±394µin	-	-	-	-	-	
44~32TPI	±394µin	±512µin	-	-	-	-	
28~20TPI	±472µin	±591µin	±670µin	±670µin	-	-	
18~13TPI	±551µin	±670µin	±748µin	±748µin	±787µin	±906µin	
12~7TPI	±630µin	±748µin	±827µin	±827µin	±906µin	±984µin	
6~3.5TPI	-	±827µin	±906µin	±906µin	±984µin	±1102µin	
6~3.5TPI	-	±827µin	±906µin	±906µin	±984µin	±1102µin	

# **ELECTRONIC SCREW THREAD MICROMETERS**

measuring tips are not included



3581-25E



LR44 battery, automatic power off
 Non-rotating spindle

Resolution .00005"/0.001mm

Ratchet stop

ABS/INC

Data output

- Supplied with 60° setting standards
- Optional accessary: 55° setting standards, measuring tips (part no. **7381**), data output cable (part no. **7306-30A, 7302-SPC6, 7305-SPC3A, 7305-B01**)

Part No.	Range	L	b	55° setting standard (optional)
3581-25E	0-1"/0-25mm	1.654"	1.024"	-
3581-50E	1-2"/25-50mm	2.638"	1.496"	3281-SPE1
3581-75E	2-3"/50-75mm	3.622"	1.969"	3281-SPE2
3581-100E	3-4"/75-100mm	4.630"	2.441"	3281-SPE3

#### accuracy of micrometers with tips

Ditab	Range					
Pitch	0-1"	1-2"	2-3"	3-4"		
64~48TPI	±394µin	-	-	-		
44~32TPI	±394µin	±512µin	-	-		
28~20TPI	±472µin	±591µin	±670µin	±670µin		
18~13TPI	±551µin	±670µin	±748µin	±748µin		
12~7TPI	±630µin	±748µin	±827µin	±827µin		
6~3.5TPI	-	±827µin	±906µin	±906µin		

# 5

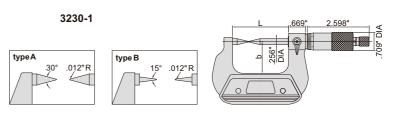
37

# POINT MICROMETERS

- Measure the web thickness of drills,
- small grooves and keyways
- Graduation .0001"
- Ratchet stop
- Carbide tips
- Supplied with setting standards (except 0-1")

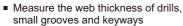
Part No.	Range	Туре	Accuracy	L	b
3230-1	0-1"	Α	.00016"	2.244"	1.260"
3230-2	1-2"	A	.00016"	3.228"	1.752"
3230-3	2-3"	Α	.00020"	4.213"	2.244"
3230-4	3-4"	A	.00020"	5.220"	2.736"
3230-1B	0-1"	В	.00016"	2.244"	1.260"





5

# **ELECTRONIC POINT MICROMETERS**



- Resolution .00005"/0.001mm
- IP65 dust/waterproof Button function: on/off, set, inch/mm,
- ABS/INC
- Data output
- LR44 battery, automatic power off
- Ratchet stop
- Carbide tips

Part No.

3530-25E

3530-25BE

3530-50BE

- Supplied with setting standards (except 0-1"/0-25mm)
- Optional accessory: data output cable (part no. 7306-30A, 7302-SPC6, 7305-SPC3A, 7305-B01)

Туре

Α

В

В

Accuracy

±.00016"

±.00016"

±.00016"

L

2.244"

2.244"

3.228"

b

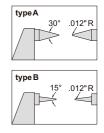
1.260"

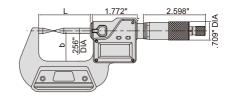
1.260"

1.752"

3530-25E







# **BLADE MICROMETERS**

Range

0-1"/0-25mm

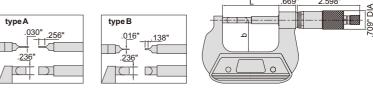
0-1"/0-25mm

1-2"/25-50mm

- Measure the groove diameter of shafts and keyways
- Graduation .0001"
- Non-rotating spindle
- Ratchet stop
- Supplied with setting standards (except 0-1")

Part No.	Range	Туре	Accuracy	L	b
3232-1	0-1"	А	.00016"	2.244"	1.260"
3232-2	1-2"	А	.00016"	3.228"	1.752"
3232-3	2-3"	Α	.00020"	4.213"	2.244"
3232-4	3-4"	А	.00020"	5.220"	2.736"
3232-5	4-5"	А	.00024"	6.220"	3.228"
3232-6	5-6"	А	.00024"	7.220"	3.720"
3232-7	6-7"	Α	.00028"	8.220"	4.213"
3232-1B	0-1"	В	.00016"	2.244"	1.260"
3232-2B	1-2"	В	.00016"	3.228"	1.752"







#### ELECTRONIC BLADE MICROMETERS

- Measure the groove diameter of shafts and keyways
- Resolution .00005"/0.001mm
- Non-rotating spindle Button function: on/off, set, inch/mm, ABS/INC
- Data output
- LR44 battery, automatic power off
- Ratchet stop
- Supplied with setting standards (except 0-1"/0-25mm)
- Optional accessory: data output cable (part no. 7306-30A, 7302-SPC6, 7305-SPC3A, 7305-B01)

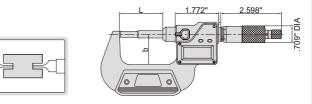
Part No.	Range	Туре	Accuracy	L	b
3532-25E	0-1"/0-25mm	A	±.00016"	2.244"	1.260"
3532-50E	1-2"/25-50mm	A	±.00016"	3.228"	1.752"
3532-75E	2-3"/50-75mm	A	±.00020"	4.213"	2.244"
3532-100E	3-4"/75-100mm	A	±.00020"	5.220"	2.736"
3532-25BE	0-1"/0-25mm	В	±.00016"	2.244"	1.260"

3532-25E



type B .0<u>1</u>6' .<u>13</u>8"  $\Box$ .236 D[ 

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# RELATIVE PRODUCT: ELECTRONIC CRIMP HEIGHT CALIPER (PART NO. 1165-150A)

#### **CRIMP HEIGHT MICROMETER**



Measure the height of crimp contact

Range

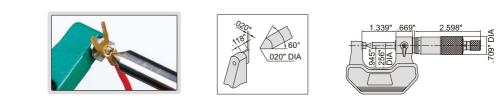
0-1"

- Graduation .0001"
- Ratchet stop

Part No.

3266-1B

3266-1B





# RELATIVE PRODUCT: ELECTRONIC CRIMP HEIGHT CALIPER (PART NO. 1165-150A)

Accuracy

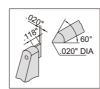
.00016"

## **ELECTRONIC CRIMP HEIGHT MICROMETER**

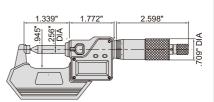
- Measure the height of crimp contactResolution .00005"/0.001mm
- IP65 dust/waterproof
- Button function: on/off, set, inch/mm, ABS/INC
- Data output
- LR44 battery, automatic power off
- Ratchet stop
- Optional accessory: data output cable (part no. 7306-30A, 7302-SPC6, 7305-SPC3A, 7305-B01)

Part No.	Range	Accuracy
3566-25BE	0-1"/0-25mm	±.00016"





3566-25BE



#### SPLINE MICROMETERS

- Measure splined shafts, slots and keywaysGraduation .0001"
- Ratchet stop
- Carbide measuring faces
- Supplied with setting standards (except 0-1")

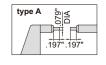
Part No.	Range	Туре	Accuracy	L	b
3233-1	0-1"	A	.00016"	2.244"	1.260"
3233-1B	0-1"	В	.00016"	2.244"	1.260"
3233-2B	1-2"	В	.00016"	3.228"	1.752"
3233-3B	2-3"	В	.00020"	4.213"	2.244"
3233-4B	3-4"	В	.00020"	5.220"	2.736"
3233-5B	4-5"	В	.00024"	6.220"	3.228"
3233-6B	5-6"	В	.00024"	7.220"	3.720"
3233-7B	6-7"	В	.00028"	8.220"	4.213"





3233-1 256" DIA

2.598



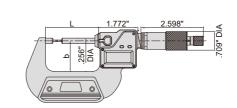
type B	118" DIA
	.394" .394"

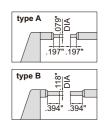
# **ELECTRONIC SPLINE MICROMETERS**

- Measure splined shafts, slots and keyways
   Resolution .00005"/0.001mm
- IP65 dust/waterproof
- Button function: on/off, set, inch/mm, ABS/INC
- Data output LR44 battery, automatic power off
- Ratchet stop
- Carbide measuring faces
- Supplied with setting standards (except 0-1"/0-25mm)
- Optional accessory: data output cable (part no. 7306-30A, 7302-SPC6, 7305-SPC3A, 7305-B01)









Part No. Range Type Accuracy b 2.244" 3533-25E 1.260" 0-1"/0-25mm ±.00016" А 3533-25BE В 2.244" 1.260" 0-1"/0-25mm ±.00016" **3533-50BE** 1-2"/25-50mm В ±.00016" 3.228" 1.752"

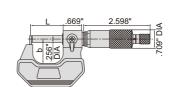
# CYLINDRICAL ANVIL TUBE MICROMETERS

- Measure wall thickness of tubes
- Graduation .0001"
- Ratchet stop
- Carbide spindle tip
- Supplied with setting standards (except 0-1")

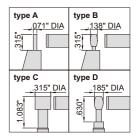
Part No.	Range	Туре	Accuracy	L	b
3261-1	0-1"	А	.00024"	1.220"	.945"
3261-2	1-2"	А	.00024"	2.244"	1.260"
3261-1B	0-1"	В	.00024"	1.220"	.945"
3261-2B	1-2"	В	.00024"	2.244"	1.260"
3261-1C	0-1"	С	.00024"	1.220"	.945"
3261-1D	0-1"	D	.00024"	1.220"	.945"



3261-1









#### ELECTRONIC CYLINDRICAL ANVIL TUBE MICROMETERS

- Measure wall thickness of tubes
- Resolution .00005"/0.001mm
- IP65 dust/waterproof
- Button function: on/off, set, inch/mm, ABS/INC
- Data output
- LR44 battery, automatic power off
- Ratchet stop
- Carbide spindle tip
- Optional accessory: data output cable (part no. 7306-30A, 7302-SPC6, 7305-SPC3A, 7305-B01)

Part No.	Range	Туре	Accuracy
3561-25E	0-1"/0-25mm	А	±.00024"
3561-25DE	0-1"/0-25mm	D	±.00024"

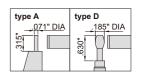


3561-25E



5

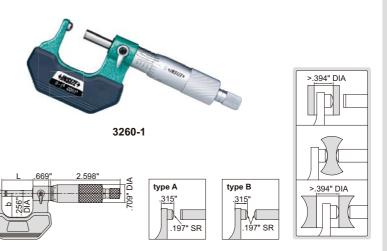
1.220" 2 5 9 8 945" <u>256</u>" DIA



#### SPHERICAL ANVIL TUBE MICROMETERS

- Measure wall thickness of tubes
- Graduation .0001"
- Ratchet stop
- Carbide measuring faces
- Supplied with setting standards (except 0-1")

Part No.	Range	Туре	Accuracy	L	b
3260-1	0-1"	A	.00016"	1.260"	.945"
3260-2	1-2"	A	.00016"	2.244"	1.260"
3260-3	2-3"	A	.00020"	3.228"	1.752"
3260-4	3-4"	A	.00020"	4.213"	2.244"
3260-1S	0-1"	В	.00016"	1.260"	.945"
3260-2S	1-2"	В	.00016"	2.244"	1.260"
3260-3S	2-3"	В	.00020"	3.228"	1.752"
3260-4S	3-4"	В	.00020"	4.213"	2.244"





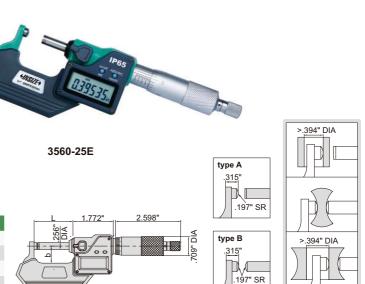
#### **ELECTRONIC SPHERICAL ANVIL TUBE MICROMETERS**

Measure wall thickness of tubes

DATA OUTPUT

- Resolution .00005"/0.001mm
- IP65 dust/waterproof
- Button function: on/off, set, inch/mm, ABS/INC
- Data output
- LR44 battery, automatic power off
- Ratchet stop
- Carbide measuring faces
- Supplied with setting standards (except 0-1"/0-25mm)
   Optional accessory: data output cable (part no. 7306-30A, 7302-SPC6, 7305-SPC3A, 7305-B01)

Part No.	Range	Туре	Accuracy	L	b
3560-25E	0-1"/0-25mm	А	±.00016"	1.260"	.945"
3560-50E	1-2"/25-50mm	A	±.00016"	2.244"	1.260"
3560-25SE	0-1"/0-25mm	В	±.00016"	1.260"	.945"
3560-50SE	1-2"/25-50mm	В	±.00016"	2.244"	1.260"



#### **DISK BRAKE MICROMETERS**

5

#### RELATIVE PRODUCT: ELECTRONIC DISK BRAKE AND PAD CALIPER ELECTRONIC DRUM BRAKE CALIPER (PART NO. 1162-125A, 1167-150A, 1168-300A)

 Measure thickness of disk brakes Graduation .0001" Ratchet stop 2.598' .669 Carbide measuring faces 09" DIA Supplied with setting standards R DIA 142" 256" .465" 4///SIZE+ Range Accuracy Part No. 3288-1 .3-1.3" .00020" 2.539' 3288-1 3288-2 1-2" .00020" 3.228"

# ELECTRONIC DISK BRAKE MICROMETERS

RELATIVE PRODUCT: ELECTRONIC DISK BRAKE AND PAD CALIPER ELECTRONIC DRUM BRAKE CALIPER (PART NO. 1162-125A, 1167-150A, 1168-300A)



## SHEET METAL MICROMETERS

<ul> <li>Deep frame paper and p</li> <li>Graduation</li> <li>Ratchet sto</li> <li>Carbide me</li> </ul>	plastic .0001" p		netal,				.472" 1.260" 66	9" 2.598" ¥G.
Part No.	Range	Туре	Accuracy	b				
3239-13	0-1"	A	.00028"	6.102"		type A	type B	type C
3239-13F	0-1"	В	.00028"	6.102"	3239-13		type B 191" SR	
3239-14F	0-1"	В	.00040"	12.205"	5259-15			
3239-13S	0-1"	С	.00028"	6.102"		256"	256"	.197" SR 5

# IP65 DATA OUTPUT

#### **ELECTRONIC SHEET METAL MICROMETER**

03953 Deep frame suitable for sheet metal, paper and plastic Resolution .00005"/0.001mm IP65 dust/waterproof Button function: on/off, set, inch/mm, ABS/INC Data output 1.260"..669' 2.598' .472" 1.772' LR44 battery, automatic power off .118" Ratchet stop 5 Carbide measuring faces 1<u>97"SR</u> DIA Optional accessory: data output cable (part no. 7306-30A, 7302-SPC6, 256" 7305-SPC3A, 7305-B01) +INSIZE+ Part No. Range Accuracy h 3539-253SE 10 10 3539-253SE 0-1"/0-25mm ±.00028" 6.102"

#### INTERCHANGEABLE ANVIL MICROMETERS

- Measure tube thickness, shoulder edge distance, rivet head height, etc.
- Supplied with flat anvil and rod anvil
- Graduation .0001"
- Ratchet stop
- Carbide spindle tip
- Setting standards are included (except 0-1")

Part No.	Range	Accuracy	L	d
3262-1	0-1"	.00016"	1.122"	.118" DIA
3262-2	1-2"	.00016"	2.106"	.197" DIA

# 



#### ELECTRONIC INTERCHANGEABLE ANVIL MICROMETERS

 Measure tube thickness, shoulder edge distance, rivet head height, etc. Supplied with flat anvil and rod anvil Resolution .00005"/0.001mm 022049 IP65 dust/waterproof Button function: on/off, set, inch/mm, ABS/INC Data output LR44 battery, automatic power off Ratchet stop 1.772 2.598' 3562-25E Carbide spindle tip 256 126 Setting standards are included (except 0-1"/0-25mm) Optional accessory: data output cable (part no. 7306-30A, 7302-SPC6, 7305-SPC3A, 7305-B01) 256 .059" Part No. Range Accuracy d 984 3562-25E 0-1"/0-25mm ±.00016" 1.122" .118" DIA 3562-50E 1-2"/25-50mm ±.00016" 2.106" .197" DIA rod anvil flat anvil

709" DIA

#### **V-ANVIL MICROMETERS** Flutes Accuracy Part No. Range 3290-063 .04-.6" 3 60° .00016" .2-.8" 3290-083 3 60° .00016" 3290-143 .8-1.4" 3 60° .00020" 3290-203 1.4-2" 3 60° .00020" 3290-263 2-2.6" 60° .00024" 3 3290-323 2.6-3.2" 3 60° .00024" 3290-383 3.2-3.8" 60° .00028" 3 3290-105 .2-1" 108° .00016" 5 3290-063 3290-185 1-1.8" 5 108° .00020" 3290-265 1.8-2.6" 5 108° .00024" Ā Measure the outside diameter of .669 2.598 3290-345 2.6-3.4" 5 108° .00028" 5 cutting tools (such as taps, reamers, -95 end mills) with 3, 5 flutes or 7 flutes 3290-107 .2-1" 128°34'17" .00016" 7 Graduation .0001" 3290-187 1-1.8" 7 128°34'17" .00020" Ratchet stop 709" DIA 3290-267 .00024" 1.8-2.6" 128°34'17" 7 Carbide measuring faces 3290-347 2.6-3.4" 7 128°34'17" .00028" Supplied with setting standards

Measure the outside diameter of cutting tools

- (such as taps, reamers, end mills) with 3 flutes or 7 flutes Resolution .00005"/0.001mm
- IP65 dust/waterproof
- Button function: on/off, set, inch/mm, ABS/INC
- Data output
- LR44 battery, automatic power off
- Ratchet stop
- Carbide measuring faces

Supplied with setting standards .

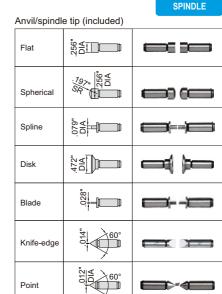
Optional accessory: data output cable (part no. 7306-30A, 7302-SPC6, 7305-SPC3A, 7305-B01)

Part No.	Range	Flutes	α	Accuracy
3590-153E	.046"/1-15mm	3	60°	±.00016"
3590-203E	.28"/5-20mm	3	60°	±.00016"
3590-353E	.8-1.4"/20-35mm	3	60°	±.00020"
3590-503E	1.4-2"/35-50mm	3	60°	±.00020"
3590-257E	.2-1"/5-25mm	7	128°34'17"	±.00016"
3590-457E	1-1.8"/25-45mm	7	128°34'17"	±.00016"
3590-657E	1.8-2.6"/45-65mm	7	128°34'17"	±.00020"
3590-857E	2.6-3.4"/65-85mm	7	128°34'17"	±.00020"

# NON-ROTATING SPINDLE UNIVERSAL MICROMETERS

#### 2.598 Flat Spherical Spline Disk Graduation .0001" 3280-1 Non-rotating spindle Ratchet stop

55° anvil/spindle tip (optional) Part No. 3280-SP1 Knife-edge DIA 55 Part No. 3280-SP2 012" Τh Point



NON-ROTATING

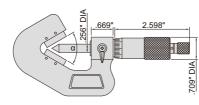
IP65 WATERPROOF

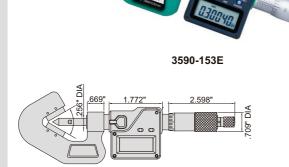
DATA OUTPUT

- Supplied with 7 pairs of anvil/spindle tip
- Setting standards are included (except 0-1")
- Optional accessary: 55° anvil/spindle tip (part no. **3280-SP1** and **3280-SP2**)

Part No.	Range	Accuracy	L	b
3280-1	0-1"	.00016"	1.654"	1.024"
3280-2	1-2"	.00016"	2.638"	1.496"

2	Δ
-4	4





**ELECTRONIC V-ANVIL MICROMETERS** 

#### ELECTRONIC UNIVERSAL MICROMETERS



- Resolution .00005"/0.001mm
- Non-rotating spindle
- Button function: on/off, set, inch/mm, ABS/INC
- Data output
- LR44 battery, automatic power off
- Ratchet stop
- Supplied with 7 pairs of anvil/spindle tip (same as series 3280)
- Setting standards are included (except 0-1"/0-25mm)
- Optional accessary: 55° anvil/spindle tip part no. 3280-SP1 and **3280-SP2** (same as series **3280**), data output cable (part no. **7306-30A**, **7302-SPC6**, **7305-SPC3A**, **7305-B01**)

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· · · · · · · · · · · · · · · · · · ·	RESULT -	THE O HIS

3580-25E

supplied with 7 pairs of anvil/spindle tip

(same as series 3280)



1.772

2.598

NON-ROTATING SPINDLE DISK MICROMETERS

SPINDLE

NON-ROTATING

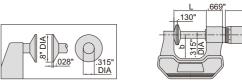
- Measure root tangent length of gear
- Graduation .0001"
- Non-rotating spindle
- Ratchet stop
- Supplied with setting standards





3294-1

Part No.	Range	Accuracy	Parallelism	L	b
3294-1	0-1"	.00016"	.00020"	1.339"	.945"
3294-2	1-2"	.00016"	.00020"	2.323"	1.260"
3294-3	2-3"	.00020"	.00020"	3.346"	1.772"
3294-4	3-4"	.00020"	.00020"	4.331"	2.244"



# 2.598"

5

≧

.60

#### NON-ROTATING DATA SPINDLE OUTPUT

#### **ELECTRONIC NON-ROTATING SPINDLE DISK MICROMETERS**

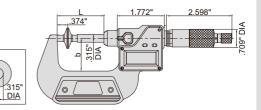
- Measure root tangent length of gear
- Resolution .00005"/0.001mm
- Non-rotating spindle
- Button function: on/off, set, inch/mm, ABS/INC
- Data output
- LR44 battery, automatic power off
- Ratchet stop
- Supplied with setting standards
- Optional accessory: data output cable (part no. **7306-30A**, **7302-SPC6**, 7305-SPC3A, 7305-B01)

N/K	
· State o	NE O DE



DIA 3 028

Part No.	Range	Accuracy	Parallelism	L	b
3594-1	0-1"/0-25mm	±.00016"	±.00020"	1.693"	1.260"
3594-2	1-2"/25-50mm	±.00016"	±.00020"	2.677"	1.752"
3594-3	2-3"/50-75mm	±.00020"	±.00020"	3.661"	2.244"
3594-4	3-4"/75-100mm	±.00020"	±.00020"	4.665"	2.756"



#### **DISK MICROMETERS**

- Measure root tangent length of gear
- Graduation .0001"
- Ratchet stop

5

Supplied with setting standards





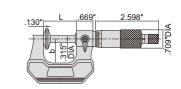
3282-1

.8" DIA

.028

.315' DIA

Part No.	Range	Accuracy	Parallelism	L	b
3282-1	0-1"	.00016"	.00020"	1.339"	.945"
3282-2	1-2"	.00016"	.00020"	2.323"	1.260'
3282-3	2-3"	.00020"	.00020"	3.346"	1.772'
3282-4	3-4"	.00020"	.00020"	4.331"	2.244'



# **CALIPER TYPE MICROMETERS**



# SHEET METAL MICROMETER

- Measure thickness of sheet metal, paper, plastic and rubber parts
- Graduation .001
- Ratchet stop

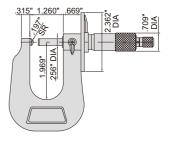
Part No.

3263-1

Carbide measuring faces







## **HUB MICROMETERS**

0-1"

Range

Measure hub thickness and shoulder inside a bore

Accuracy

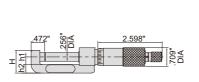
.00016"

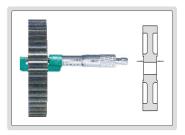
- Graduation .0001"
- Ratchet stop
- Carbide measuring faces
  Supplied with setting standards (except 0-1")

Part No.	Range	Accuracy	h1	h2	н
3292-1	0-1"	.00016"	.236"	.354"	.736"
3292-2	1-2"	.00016"	.256"	.433"	.835"
3292-3	2-3"	.00020"	.256"	.433"	.835"
3292-4	3-4"	.00020"	.256"	.433"	.835"



3292-1

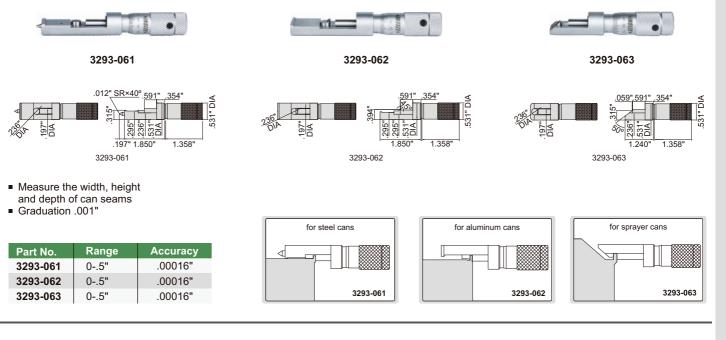




#### WIRE MICROMETER



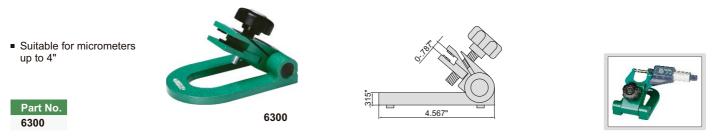
# CAN SEAM MICROMETERS 5



#### **MICROMETER MEASURING FORCE DETECTOR**

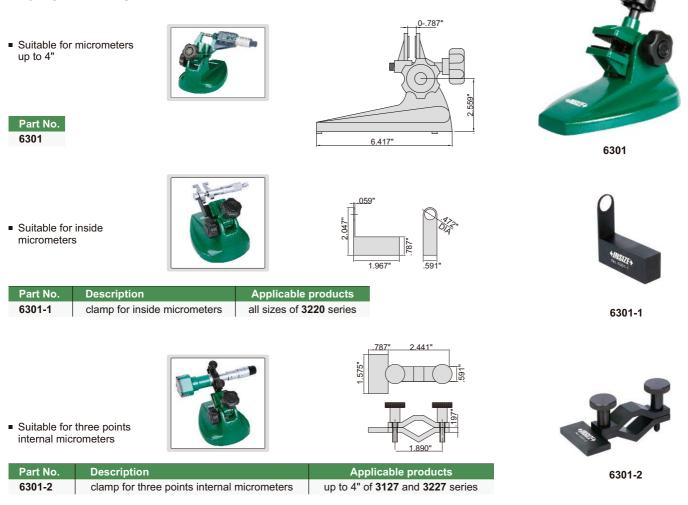


#### **MICROMETER STAND**

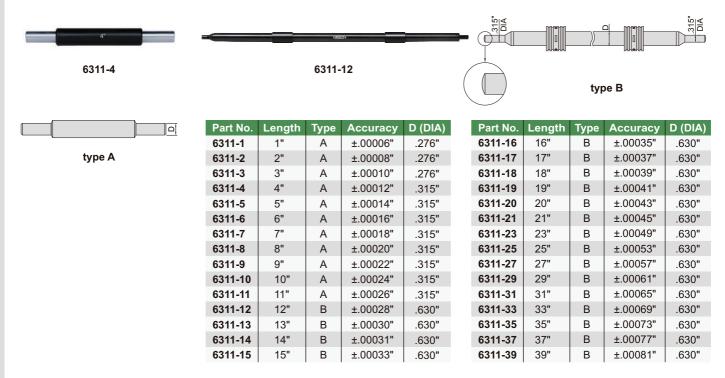


#### **MICROMETER STAND**

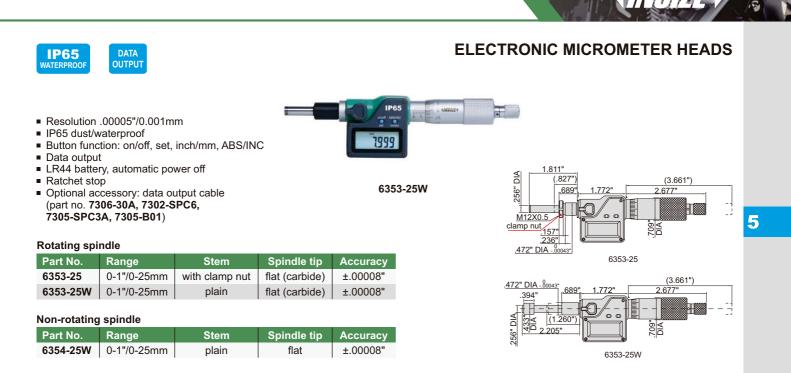
5



#### **MICROMETER SETTING STANDARDS**



48



#### **MICROMETER HEADS**

**MINSIZE** 

66mm

(91mm)

6381-25W

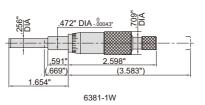
Ø18mm

6381-25W

Ø10mm\_0



6381-1W



Ratchet stop

Part No.	Range	Graduation	Spindle tip	Accuracy
6381-1W	0-1"	.001"	flat (carbide)	.00012"
6381-25W	0-25mm	0.01mm	flat (carbide)	3µm

## NON-ROTATING SPINDLE MICROMETER HEAD

5mm

00

15mm

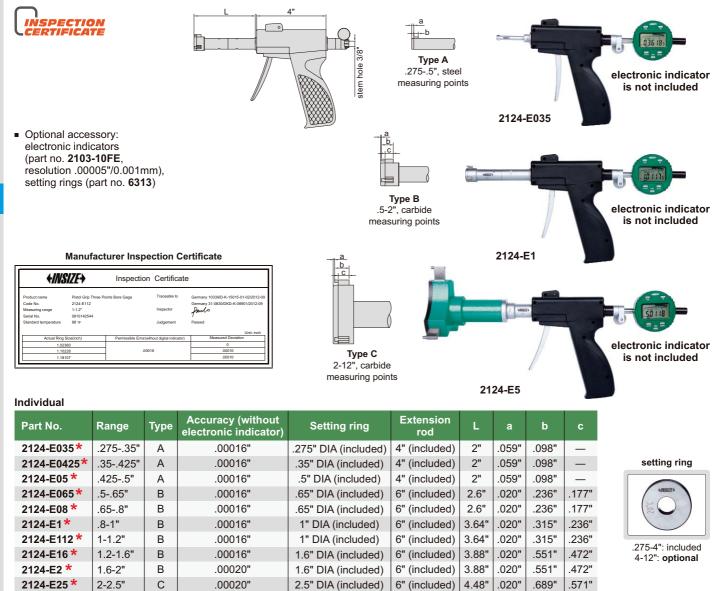
(17mm)

42mm





# PISTOL GRIP THREE POINTS BORE GAGES



2.5" DIA (included)

3.5" DIA (included)

3.5" DIA (included)

(optional)

(optional)

(optional)

(optional)

(optional)

(optional)

(optional)

(optional)

2.5" DIA, 3.5" DIA

6" (included)

4.48"

4.48"

4.48"

5.51"

5.51"

5.51"

5 51"

5.51"

5.51'

5.51"

5.51"

**Extension rod** 

(included)

4"

6"

6"

6"

.020'

.020"

.020"

.035"

.035"

.035"

035'

.035"

.035"

.035"

.035"

.689'

.689"

.689"

1.142"

1.142"

1.142"

1 142"

1.142"

1.142"

1.142"

1.142"

.571"

.571"

.571"

.984"

984"

.984"

984"

.984"

.984"

.984"

.984"

extension rod
---------------

\_\_\_\_\_

included



Part No. Range **Probes included** Setting ring (included) .275-.35", .35-.425", .425-.5" .275" DIA, .35" DIA, .5" DIA 2124-E053\* .275-.5" .5-.65", .65-.8" 2124-E082\* .5-.8" .65" DIA 2124-E24\* .8-1", 1-1.2", 1.2-1.6", 1.6-2" 1" DIA, 1.6" DIA .8-2"

2-2.5", 2.5-3", 3-3.5", 3.5-4"

.00020"

.00020"

.00020"

.00024"

.00024"

.00028"

.00028"

.00032"

.00032"

.00036"

.00036"

50

2124-E3 \*

2124-E35 \*

2124-E4 \*

2124-E5 \*

2124-E6 \*

2124-E7 \*

2124-E8\*

2124-E9

2124-E10

2124-E11

2124-E12

2124-E44\*

Set

2.5-3

3-3.5"

3.5-4"

4-5"

5-6"

6-7"

7-8"

8-9"

9-10"

10-11"

11-12"

2-4"

\*Supplied with manufacturer inspection certificate

С

С

С

С

С

С

С

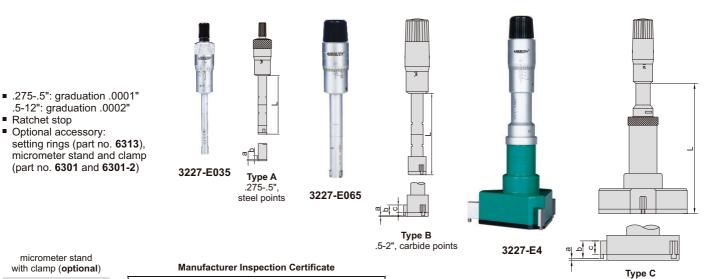
С

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С

С

# THREE POINTS INTERNAL MICROMETERS



6



ISPECTION ERTIFICATE



#### Individual

Set

Part No.

3227-E053\*

3227-E082\*

3227-E24 \*

3227-E44 \*

Part No.	Range	Туре	Accuracy	Setting ring	Extension rod (included)	L	а	b	с
3227-E035*	.27535"	Α	.00016"	.275" DIA (included)	4"	2.146"	.059"	.098"	—
3227-E0425*	.35425"	А	.00016"	.35" DIA (included)	4"	2.146"	.059"	.098"	—
3227-E05 <b>*</b>	.4255"	А	.00016"	.5" DIA (included)	4"	2.146"	.059"	.098"	—
3227-E065*	.565"	В	.00016"	.65" DIA (included)	6"	3.150"	.020"	.236"	.177"
3227-E08 <b>*</b>	.658"	В	.00016"	.65" DIA (included)	6"	3.150"	.020"	.236"	.177"
3227-E1*	.8-1"	В	.00016"	1" DIA (included)	6"	3.543"	.020"	.315"	.236"
3227-E112 *	1-1.2"	В	.00016"	1" DIA (included)	6"	3.543"	.020"	.315"	.236"
3227-E16 *	1.2-1.6"	В	.00016"	1.6" DIA (included)	6"	3.819"	.020"	.551"	.472"
3227-E2 *	1.6-2"	В	.00020"	1.6" DIA (included)	6"	3.819"	.020"	.551"	.472"
3227-E25 <b>*</b>	2-2.5"	С	.00020"	2.5" DIA (included)	6"	4.488"	.020"	.689"	.571"
3227-E3 <b>*</b>	2.5-3"	С	.00020"	2.5" DIA (included)	6"	4.488"	.020"	.689"	.571"
3227-E35 <b>*</b>	3-3.5"	С	.00020"	3.5" DIA (included)	6"	4.488"	.020"	.689"	.571"
3227-E4 <b>*</b>	3.5-4"	С	.00020"	3.5" DIA (included)	6"	4.488"	.020"	.689"	.571"
3227-E5 <b>*</b>	4-5"	С	.00024"	(optional)	6"	5.512"	.035"	1.142"	.984"
3227-E6 *	5-6"	С	.00024"	(optional)	6"	5.512"	.035"	1.142"	.984"
3227-Е7 *	6-7"	С	.00028"	(optional)	6"	5.512"	.035"	1.142"	.984"
3227-E8 <b>*</b>	7-8"	С	.00028"	(optional)	6"	5.512"	.035"	1.142"	.984"
3227-E9	8-9"	С	.00032"	(optional)	6"	5.512"	.035"	1.142"	.984"
3227-E10	9-10"	С	.00032"	(optional)	6"	5.512"	.035"	1.142"	.984"
3227-E11	10-11"	С	.00036"	(optional)	6"	5.512"	.035"	1.142"	.984"
3227-E12	11-12"	С	.00036"	(optional)	6"	5.512"	.035"	1.142"	.984"

**Micrometers included** 

.5-.65", .65-.8"

.275-.35", .35-.425", .425-.5"

.8-1", 1-1.2", 1.2-1.6", 1.6-2"

2-2.5", 2.5-3", 3-3.5", 3.5-4"

#### setting ring

2-12", carbide points

.275-4": included 4-12": optional

#### extension rod

included



Extension rod

(included)

4"

6"

6"

6"

Setting ring (included)

.65" DIA

1" DIA, 1.6" DIA

2.5" DIA, 3.5" DIA

.275" DIA, .35" DIA, .5" DIA

3227-E24

\*Supplied with manufacturer inspection certificate

Range

.275-.5"

.5-.8"

.8-2"

2-4"

#### ELECTRONIC THREE POINTS INTERNAL MICROMETERS

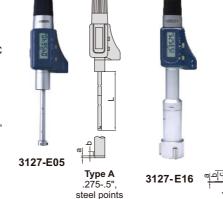
IP54 DATA WATERPROOF OUTPUT INSPECTION CERTIFICATE

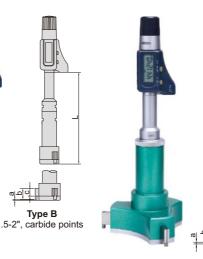
Resolution .00005"/0.001mm

- IP54 dust/waterproof
- Buttons: on/off, set, inch/mm, ABS/INC
- Data output
- LR44 battery, automatic power off
- Ratchet stop

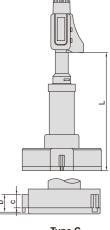
6

 Optional accessary: data output cable (part no. 7306-30A, 7302-SPC6, 7305-SPC3A, 7305-B01), setting ring (part no. 6313), micrometer stand and clamp (part no. 6301 and 6301-2)





3127-E5



Type C 2-12", carbide points

#### micrometer stand with clamp (**optional**)





#### Individual

Part No.	Range	Туре	Accuracy	Setting ring	Extension rod (included)	L	а	b	с
3127-E035 *	.27535"/7-9mm	Α	.00016"	.275" DIA (included)	4"	2.18"	.059"	.098"	—
3127-E0425*	.35425"/9-11mm	Α	.00016"	.35" DIA (included)	4"	2.18"	.059"	.098"	—
3127-E05 *	.4255"/11-13mm	A	.00016"	.5" DIA (included)	4"	2.18"	.059"	.098"	—
3127-E065 *	.565"/13-17mm	В	.00016"	.65" DIA (included)	6"	3.2"	.020"	.236"	.177"
3127-E08 *	.658"/17-20mm	В	.00016"	.65" DIA (included)	6"	3.2"	.020"	.236"	.177"
3127-E1 *	.8-1"/20-25mm	В	.00016"	1" DIA (included)	6"	3.6"	.020"	.315"	.236"
3127-E112 *	1-1.2"/25-30mm	В	.00016"	1" DIA (included)	6"	3.6"	.020"	.315"	.236"
3127-E16 *	1.2-1.6"/30-40mm	В	.00016"	1.6" DIA (included)	6"	3.88"	.020"	.551"	.472"
3127-E2 *	1.6-2"/40-51mm	В	.00020"	1.6" DIA (included)	6"	3.88"	.020"	.551"	.472"
3127-E25 *	2-2.5"/51-63mm	С	.00020"	2.5" DIA (included)	6"	4.56"	.020"	.689"	.571"
3127-Е3 <b>*</b>	2.5-3"/63-76mm	С	.00020"	2.5" DIA (included)	6"	4.56"	.020"	.689"	.571"
3127-E35 *	3-3.5"/76-89mm	С	.00020"	3.5" DIA (included)	6"	4.56"	.020"	.689"	.571"
3127-Е4 <b>*</b>	3.5-4"/89-101mm	С	.00020"	3.5" DIA (included)	6"	4.56"	.020"	.689"	.571"
3127-E5 *	4-5"/101-127mm	С	.00024"	(optional)	6"	6"	.035"	1.142"	.984"
3127-Е6 *	5-6"/127-152mm	С	.00024"	(optional)	6"	6"	.035"	1.142"	.984"
3127-Е7 *	6-7"/152-178mm	С	.00028"	(optional)	6"	6"	.035"	1.142"	.984"
3127-E8 *	7-8"/178-203mm	С	.00028"	(optional)	6"	6"	.035"	1.142"	.984"
3127-E9	8-9"/203-228mm	С	.00032"	(optional)	6"	6"	.035"	1.142"	.984"
3127-E10	9-10"/228-254mm	С	.00032"	(optional)	6"	6"	.035"	1.142"	.984"
3127-E11	10-11"/254-279mm	С	.00036"	(optional)	6"	6"	.035"	1.142"	.984"
3127-E12	11-12"/279-305mm	С	.00036"	(optional)	6"	6"	.035"	1.142"	.984"

Setting ring (included)

.275" DIA, .35" DIA,

1" DIA, 1.6" DIA

2.5" DIA, 3.5" DIA

.5" DIA

.65" DIA

Extension rod

4" (included)

6" (included)

6" (included)

6" (included)

Micrometers (included)

.425-.5"/11-13mm

.275-.35"/7-9mm, .35-.425"/9-11mm

.5-.65"/13-17mm, .65-.8"/17-20mm

1.2-1.6"/30-40mm, 1.6-2"/40-51mm 2-2.5"/51-63mm, 2.5-3"/63-76mm

3-3.5"/76-89mm, 3.5-4"/89-101mm

.8-1"/20-25mm, 1-1.2"/25-30mm

setting ring



.275-4": included 4-12": **optional** 

extension rod

-	_	_	_	_	-	
						J

included



3127-E24

\*Supplied with manufacturer inspection certificate

Range

.275-.5"/7-13mm

.5-.8"/13-20mm

.8-2"/20-51mm

2-4"/51-101mm

Set Part No.

3127-E053\*

3127-E082\*

3127-E24\*

3127-E44\*



Graduation .0001" Carbide measuring faces

Ratchet stop

Part No.

3228-28\*

3228-4\*

3228-6\*

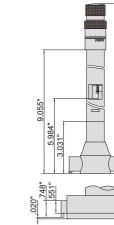
3228-10\*

3228-12\*

#### WIDE RANGE THREE POINTS INTERNAL MICROMETERS

Setting rings are included (except part no. 3228-12) Setting ring 2" DIA (included) 2.8" DIA (included) 4" DIA (included)

setting ring



11.535'

\*Supplied with manufacturer inspection certificate

Accuracy

.00020"

.00020"

.00024"

.00032"

.00036"

6" DIA (included)

8" DIA (optional)

Range

2-2.8"

2.8-4"

4-6'

6-10"

8-12"



# ELECTRONIC WIDE RANGE THREE POINTS INTERNAL MICROMETERS

- Resolution .00005"/0.001mm
- IP54 dust/waterproof
- Buttons: on/off, set, inch/mm, ABS/INC
- Data output
- LR44 battery, automatic power off
- Carbide measuring faces
- Ratchet stop

Pa 31 31

31 31

3128-12\*

- Supplied with extension rods
- Setting rings are included (except part no. 3128-12)
- Optional accessary: data output cable (part no.
- 73

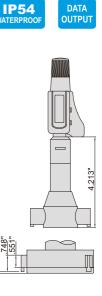
306-30A, 7302-SPC6, 7305-SPC3A, 7305-B01)						
art No.	Range	Accuracy	Setting ring	Extension rod (included)		
28-28 *	2-2.8"/51-71mm	.00020"	2" DIA (included)	6"		
28-4 *	2.8-4"/71-101mm	.00020"	2.8" DIA (included)	6"		
28-6 *	4-6"/101-152mm	.00024"	4" DIA (included)	6"		
28-10*	6-10"/152-254mm	.00032"	6" DIA (included)	6"		

.00036"



3228-28





8-12"/203-305mm Supplied with manufacturer inspection certificate





53



8" DIA (optional)

extension rod (included)

6"



Resolution .00005"/0.001mm

- Button function: on/off, set,
- inch/mm, ABS/INC
- Data output
- LR44 battery, automatic power off
- Ratchet stop
- Carbide measuring faces
  Optional accessory: data output cable (part no. 7306-30A, 7302-SPC6, 7305-SPC3A, 7305-B01), setting ring (part no. 6313)



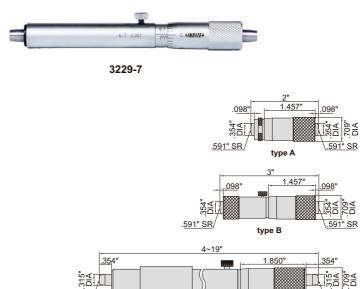
3520-30E

Part No.	Range	Туре	Setting ring	Accuracy
3520-30E	.2-1.2"/5-30mm	А	.2" DIA (included)	±.00020"
3520-50E	1-2"/25-50mm	В	1" DIA (included)	±.00024"
3520-75E	2-3"/50-75mm	В	2" DIA (optional)	±.00028"
3520-100E	3-4"/75-100mm	С	3" DIA (optional)	±.00032"



- Graduation .001"
- Carbide measuring faces

Part No.	Range	Туре	Accuracy
3229-3	2-3"	А	.00020"
3229-4	3-4"	В	.00020"
3229-5	4-5"	С	.00024"
3229-6	5-6"	С	.00024"
3229-7	6-7"	С	.00028"
3229-8	7-8"	С	.00028"
3229-9	8-9"	С	.00032"
3229-10	9-10"	С	.00032"
3229-11	10-11"	С	.00036"
3229-12	11-12"	С	.00036"
3229-13	12-13"	С	.00036"
3229-14	13-14"	С	.00036"
3229-15	14-15"	С	.00040"
3229-16	15-16"	С	.00040"
3229-17	16-17"	С	.00040"
3229-18	17-18"	С	.00040"
3229-19	18-19"	С	.00043"
3229-20	19-20"	С	.00043"



.0<u>79" DIA</u>

177"

.<u>472"</u> R

type A

157"

093"

<u>.079" DI</u>A

type C

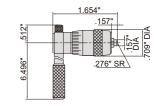
.<u>591" SR</u>/

# **TUBULAR INSIDE MICROMETERS**

- Graduation .001"
- Accuracy: [.0003+.00005(L/2)]" L=maximum measuring length (inch)
- Optional accessary: setting ring (part no. 6313)

Part No.	Range	Travel of micrometer head	Extension rods
3221-125	1-1.25"	.25"	—
3221-2	1-2"	.25"	2 pcs
3221-25	2-2.5"	.5"	—
3221-8	2-8"	.5"	6 pcs
3221-12	2-12"	.5"	10 pcs
3221-9	8-9"	1"	—
3221-20	8-20"	1"	3 pcs
3221-40	8-40"	1"	8 pcs





DATA OUTPUT

.472" R

type C

5

315' DIA

type B

482

.591" SR

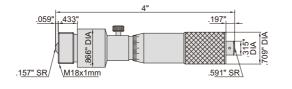
#### **TUBULAR INSIDE MICROMETERS**

- Graduation .001"
- Accuracy: [.00005(3+n+L/2)]" n=number of rods,
- L=maximum measuring length (inch) Supplied with setting standards
- Carbide measuring faces

Part No.	Range	Travel of micrometer head	Extension rods
3222-25	2-2.5"	.5"	—
3222-6	2-6"	.5"	.5", 1", 2"
3222-12	2-12"	.5"	.5", 1", 2" (2 pcs), 4"
3222-20	2-20"	.5"	.5", 1", 2" (2 pcs), 4", 8"
3222-24	2-24"	.5"	.5", 1", 2", 4", 6", 8"
3222-40	2-40"	.5"	.5", 1", 2" (2 pcs), 4", 8" (2 pcs), 12"
3222-60	2-60"	.5"	.5", 1", 2" (2 pcs), 4", 8" (3 pcs), 12" (2 pcs)

# **TUBULAR INSIDE MICROMETERS**

3222-6



.0<u>79"</u> .354

354' DIA

.3<u>15" SR</u>

.984"

M12x1mm

.079'

.315" SR\

709" DIA

ЫA

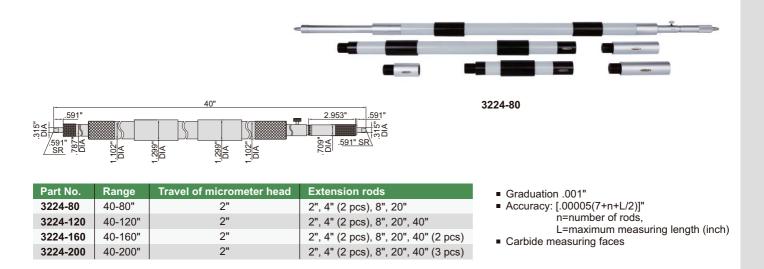
- Graduation .001"
- Accuracy: [.00005(3+n+L/2)]"
  - n=number of rods,
    - L=maximum measuring length (inch)
- Supplied with setting standards Carbide measuring faces

Part No.	Range	Travel of micrometer head	Extension rods
3225-20	4-20"	1"	1", 2", 4", 8"
3225-36	4-36"	1"	1", 2", 4", 8", 16"
3225-52	4-52"	1"	1", 2", 4", 8", 16" (2 pcs)
3225-84	4-84"	1"	1", 2", 4", 8", 16" (4 pcs)

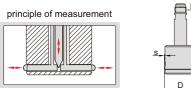


3225-20

#### **TUBULAR INSIDE MICROMETERS**

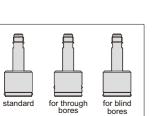


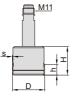
**HINSIZE** PLUS MADE IN GERMANY





13







#### SPECIFICATION OF PROBE

Range		.079118"	.122157"	.161236"	.240354"	.358472"	.476787"	.791-1.575"	1.579-2.362"	2.366-5.118"
Travel of point (s)		.006"	.006"	.006"	.008"	.008"	.008"	.008"	.008"	.008"
	standard	.039"	.059"	.059"	.098"	.098"	.098"	.138"	.138"	.157"
Height of point (h)	for through bores	—	.236"	.236"	.236"	.394"	.394"	.394"	.394"	.394"
point (ii)	for blind bores	.028"	.039"	.039"	.039"	.039"	.039"	.047"	.047"	.047"
Height of	probe (H)	.689"	1.024"	.394"	.591"	.591"	.591"	.787"	1.102"	1.299"
Repeatab	ility	40µin	40µin	40µin	20µin	20µin	20µin	20µin	20µin	40µin

#### PROBE

Part No.	Туре
<b>4653-A</b> □□□□	standard
<b>4653-B</b> □□□□	for through bores
<b>4653-C</b> □□□□	for blind bores







Length (L)	Retraction						
1.772"	without						
4.134"	without						
9.252"	without						
2.756"	with						
	1.772" 4.134" 9.252"						

SETTING RING		
Part No.		
6313-0000		



HANDLE EXTENSION				
Part No.	Length (H)			
4653-R50	1.969"			
4653-R100	3.937"			
4653-R250	9.843"			
4653-R500	19.685"			



#### SPLIT TYPE DIAL BORE GAGE SETS

+///S/ZE+ PLUS MADE IN GERMANY

Split type contact points

Part No.

2421-E1D4

2421-E4

2421-E12

2421-E20

2421-E121

- Accuracy (without dial indicator): 118µin (measuring range .163"~.394"), 157µin (measuring range .394"~.811")
- Repeatability (without dial indicator) .39µin

Range

.037-.061'

.059-.165"

303-492

.480-.811"

.163-.492"

2421-E7D5 .163-.307

Setting rings and dial indicators (graduation .001" or .0001" or .00005") are optional

Quantity

of

points

5

10

7

6

8

13

Measuring

range of

point

037-045

.042-.049"

.046-.053"

.050-.057"

.054-.061"

.059-.075"

.071-.087"

.081-.096"

.091-.106"

.100-.116"

.110-.126"

.120-.136"

.130-.146"

.140-.156"

.150-.165"

.163-.189"

.185-.209"

.205-.228"

.224-.248"

.244-.268"

.264-.287"

.283-.307"

.303-.327"

323-346"

.343-.366"

.362-.413"

.402-.453" .441-.492"

.480-.531"

.528-.575"

.567-.614"

.606-.654"

.646-.693"

.685-.732"

.724-.772"

.764-.811"

.163-.189"

.185-.209"

.205-.228"

.224-.248"

.244-.268"

.264-.287"

.283-.307"

.303-.327"

.323-.346"

.343-.366"

.362-.413"

.402-.453"

.441-.492"

2421-E

Total

length (L)

3 504'

3.504"

3.504'

3.504"

3.504"

3.661"

3.661"

3.661"

3 976

3.976

3.976"

3.976"

3.976"

3.976"

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4.646"

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4.646"

Material

of point

carbide tip

hard chromed

hard chromed

hard chromed

hard chromed

hard chromed

hard chromed hard chromed

hard chromed

hard chromed

hard chromed

hard chromed

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hard chromed

Measuring

depth (L1)

512'

.512"

.512"

.512"

.512"

.669"

.669"

.669"

984"

.984"

.984"

.984"

.984"

.984"

.984"

1.614"

1.614"

1.614"

1.614"

1.614"

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1.772"

121		
Type of	Setting (optio	
point	Part No.	Diameter
А	6313-0D041	.041"
А	6313-0D046	.046"
Α	6313-0D050	.050"
А	6313-0D054	.054"
А	6313-0D058	.058"
А	6313-0D067	.067"
А	6313-0D079	.079"
А	6313-0D089	.089"
А	6313-0D099	.099"
А	6313-0D108	.108"
А	6313-0D118	.118"
А	6313-0D128	.128"
А	6313-0D138	.138"
Α	6313-0D148	.148"
А	6313-0D158	.158"
В	6313-0D176	.176"
В	6313-0D197	.197"
В	6313-0D217	.217"
В	6313-0D236	.236"
В	6313-0D256	.256"
В	6313-0D276	.276"
C	6313-0D295	.295"
С	6313-0D315	.315"
C	6313-0D335	.335"
C	6313-0D355	.355"
C C	6313-0D388	.388"
c	6313-0D428	.428"
C	6313-0D467 6313-0D506	.467" .506"
c	6313-0D500	.500
c	6313-0D591	.591"
c	6313-0D630	.630"
c	6313-0D670	.670"
c	6313-0D709	.709"
c	6313-0D748	.748"
c	6313-0D788	.788"
В	6313-0D176	.176"
В	6313-0D197	.197"
В	6313-0D217	.217"
В	6313-0D236	.236"
В	6313-0D256	.256"
В	6313-0D276	.276"
С	6313-0D295	.295"
С	6313-0D315	.315"
С	6313-0D335	.335"
С	6313-0D355	.355"
0		0.00"

6313-0D388

6313-0D428

6313-0D467

.388"

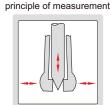
.428"

.467"

С

С

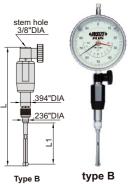
С



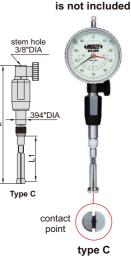
dial indicator is not included



dial indicator is not included



dial indicator





6

#### BORE GAGES FOR SMALL HOLES

#### <//>

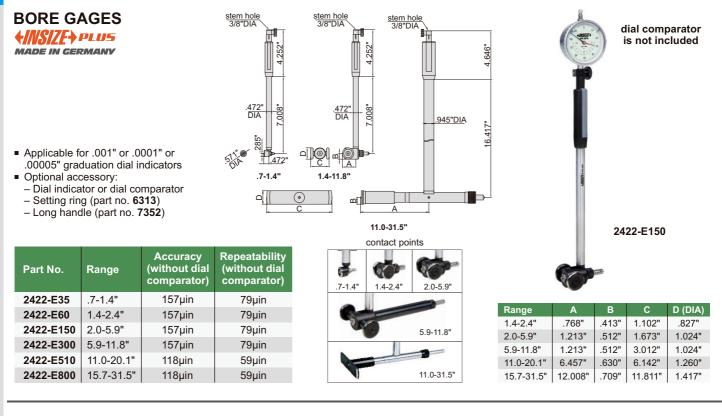
MADE IN GERMANY

- Applicable for .001" or .0001" or .00005" graduation dial indicators
- Carbide contact point and anvil
- Optional accessory: dial indicator or dial comparator, setting ring (part no. 6313)

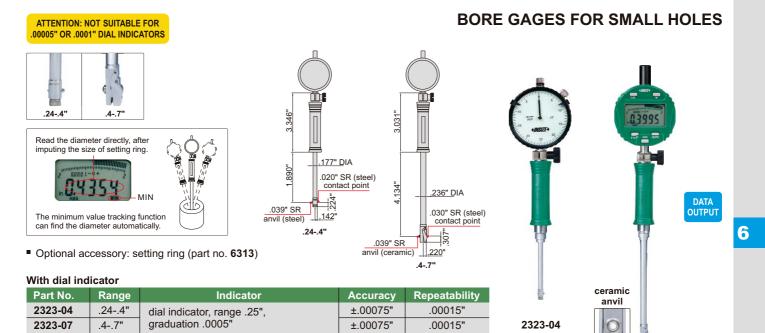
Part No.	Range	Accuracy (without dial comparator)	Repeatability (without dial comparator)	L1	L2	R (DIA)	D (DIA)	h
2425-E6	.1824"	79µin	20µin	3.150"	5.787"	.157"	.157"	.079"
2425-E8	.2432"	79µin	20µin	3.937"	6.496"	.197"	.205"	.102"
2425-E12	.3247"	79µin	20µin	3.937"	6.535"	.197"	.256"	.128"
2425-E20	.4779"	79µin	20µin	4.331"	8.031"	.315"	.354"	.177"



6





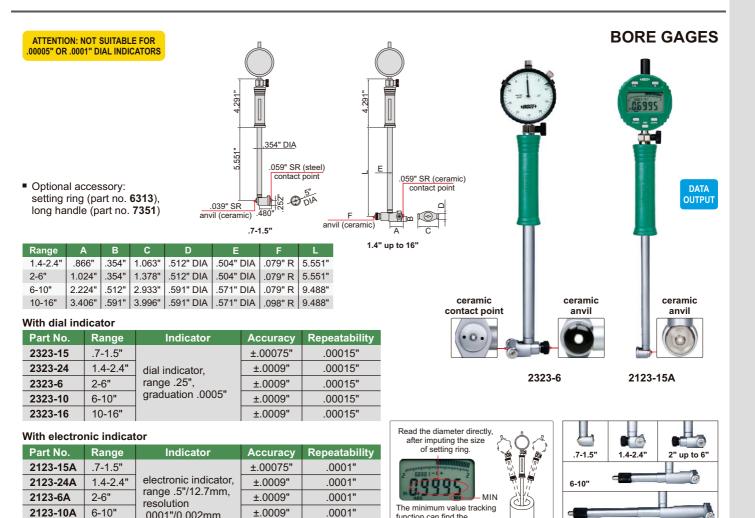


Part No.	Range	Indicator	Accuracy	Repeatability
2123-04A	.244"	electronic indicator, range .5"/12.7mm,	±.00075"	.0001"
2123-07A	.47"	resolution .0001"/0.002mm	±.00075"	.0001"

.0001"/0.002mm

2123-16A

10-16"



.0001'

±.0009"

function can find the

diameter automatically

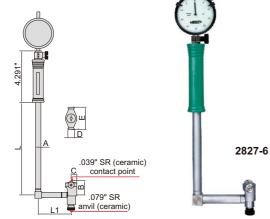
10-16"

2123-07A



Part No.	Range	Indicator	Bore gages included	Acc	uracy	Repeatability
2824-S2E	1.4-6"	dial indicator range .25", graduation .0005"	<ul> <li>① 1.4-2" (dial indicator and handle are not included)</li> <li>② 2-6"</li> </ul>	1.4-2" 2-6"	±.0009" ±.0009"	.00015"
2824-S3E	.7-6"	dial indicator range .25", graduation .0005"	<ul> <li>① .7-1.5"</li> <li>② 1.4-2.4" (dial indicator is not included)</li> <li>③ 2-6" (dial indicator is not included)</li> </ul>	.7-1.5" 1.4-2.4" 2-6"	±.00075" ±.0009" ±.0009"	.00015"

# **BORE GAGES**



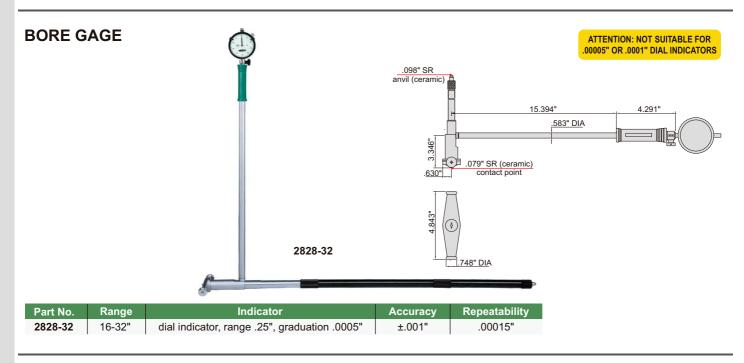
#### Optional accessory: setting ring (part no. 6313)

Range	A (DIA)	В	С	D (DIA)	Е	L	L1
2-6"	.504"	1.122"	.362"	.512"	1.378"	5.551"	3.000"
6-10"	.571"	2.441"	.500"	.591"	2.933"	15.394"	3.937"
10-16"	.571"	3.602"	.591"	.591"	3.996"	15.394"	3.937"

|--|

ATTENTION: NOT SUITABLE FOR .00005" OR .0001" DIAL INDICATORS

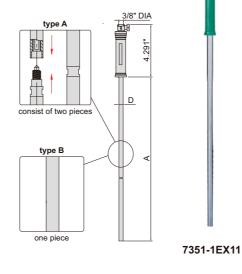
Part No.	Range	Indicator	Accuracy	Repeatability
2827-6	2-6"	dial indicator	±.0009"	.00015"
2827-10	6-10"	range .25",	±.0009"	.00015"
2827-16	10-16"	graduation .0005"	±.0009"	.00015"

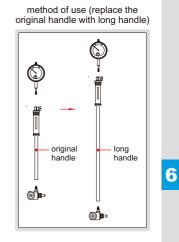


#### LONG HANDLES

- To assist deep-hole measurement
- Can be used for bore gages 2323, 2123, 2824 and 2827

Part No.	Applicable bore gages	Α	D	Туре
7351-1EX11		18.7"	.512" DIA	В
7351-1EX12	1.4-2.4",	38.5"	.512" DIA	D
7351-1EX13	2-6"	58.2"	.571" DIA	А
7351-1EX14		77.8"	.571" DIA	A
7351-1EX21		18.7"	.571" DIA	В
7351-1EX22	6-10",	38.5"	.571" DIA	D
7351-1EX23	10-16"	58.2"	.571" DIA	А
7351-1EX24		77.8"	.571" DIA	A





#### **ANVILS FOR BORE GAGES**

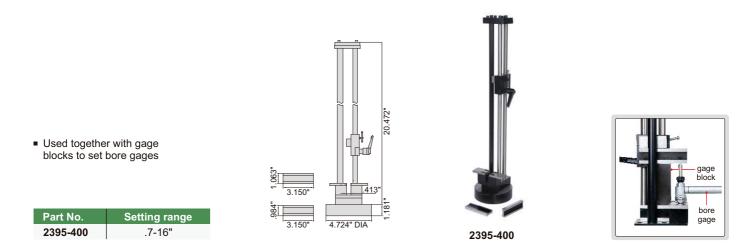


For bore gages 2323, 2123, 2827

7350-E6

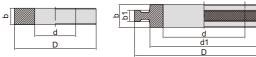
Part No.	Applicable bore gages	Material of measuring face	Quantity per set	Measuring range of anvil
7350-E04	.244"	steel	9 pcs	.24", .26", .28", .3", .32", .34", .36", .38", .4"
7350-E07	.47"	ceramic	9 pcs	.4", .44", .48", .52", .58", .62", .64", .68", .7"
7350-E15	.7-1.5"	ceramic	10 pcs	.7", .78", .86", .94", 1.02", 1.1", 1.18", 1.26", 1.34", 1.42"
7350-E24	1.4-2.4"	ceramic	6 pcs	1.4", 1.6", 1.8", 2", 2.2", 2.4"
7350-E6	2-6"	ceramic	11 pcs	2", 2.2", 2.4", 2.6", 2.8", 3", 3.2", 3.4", 3.6", 3.8", 4"
7350-E10	6-10"	ceramic	6 pcs	6", 6.4", 6.8", 7.2", 7.6", 8"
7350-E16	10-16"	ceramic	6 pcs	10", 10.4", 10.8", 11.2", 11.6", 12"

# **BORE GAGE SETTER**



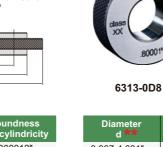
#### SETTING RINGS

- For zero setting of inside micrometers, three points internal micrometers and bore gages
- Deviation is the difference between the ordered size and the size marked on the setting ring when supplied. For example, the ordered size is .2", the size marked on the setting ring when supplied may be .20008"



1.588-3.937" DIA

3.937-12" DIA



SPECTION

NSIZ



#### CAN SUPPLY CUSTOM SETTING RINGS FROM 1/16" TO 12", FOR EXAMPLE, .6726"

Manufacturer Inspection Certificate

<b><i><i><i>HINSIZE</i></i></i></b>	Inspe	ection Cer	tificate		
					Unit: inc
Product name	Setting Ring	Marked Size		0.69993	
Code No.	6313-0H7		Diameter	at 0°	at 90°
Serial No.	2905149996		Chambred	ar o	un 50
Standard temperature	68 °F		Top	0.69991	0.69994
Traceable to	Germany 10339/D-K-15015-01-02/2012-	Calibration	Middle	0.69991	0.69994
Traceable to	10339/D+K-15015-01-02/2012- 09	Results	Bottom	0.69993	0.69994
Judgement	Passed		Average	0.6	9993
	Cit		Cylindricity	0.00	0002
Inspector	Si Yeng		Roundness	0.00	003

Diameter d **	b	D	Deviation	Roundness and cylindricity
.059098"	.157"	.866"	±.00006"	.000012"
.098118"	.197"	.866"	±.00008"	.000016"
.118197"	.197"	.866"	±.00008"	.000016"
.197394"	.315"	1.260"	±.00008"	.000016"
.394591"	.394"	1.496"	±.00010"	.000020"
.591709"	.472"	1.772"	±.00010"	.000020"
.709787"	.472"	1.772"	±.00012"	.000024"
.787984"	.551"	2.087"	±.00012"	.000024"
.984-1.181"	.630"	2.480"	±.00014"	.000024"
1.181-1.260"	.630"	2.480"	±.00014"	.000028"
1.260-1.575"	.709"	2.795"	±.00014"	.000028"
1.575-1.969"	.787"	3.346"	±.00014"	.000028"
1.969-2.362"	.787"	3.937"	±.00016"	.000032"
2.362-2.756"	.945"	4.409"	±.00016"	.000032"
2.756-3.150"	.945"	4.921"	±.00016"	.000032"
3.150-3.543"	.945"	5.512"	±.00016"	.000040"
3.543-3.937"	.945"	6.300"	±.00016"	.000040"
* For example	.70978	7" means .	709" DIA <dia< td=""><td>meter≤.787"DIA</td></dia<>	meter≤.787"DIA

Diameter d **	b	b1	d1	D	Deviation	Roundness and cylindricity
3.937-4.331"	1.102"	.551"	5.197"	6.693"	±.00020"	.000040"
4.331-4.724"	1.102"	.630"	5.512"	7.087"	±.00020"	.000040"
4.724-5.118"	1.102"	.630"	5.906"	7.480"	±.00024"	.000047"
5.118-5.512"	1.102"	.709"	6.299"	7.874"	±.00024"	.000047"
5.512-5.906"	1.102"	.709"	6.693"	8.346"	±.00024"	.000047"
5.906-6.299"	1.102"	.787"	7.087"	8.819"	±.00024"	.000047"
6.299-6.693"	1.260"	.787"	7.480"	9.291"	±.00024"	.000047"
6.693-7.087"	1.260"	.787"	7.874"	9.843"	±.00024"	.000047"
7.087-7.480"	1.260"	.866"	8.346"	10.433"	±.00028"	.000055"
7.480-7.874"	1.260"	.866"	8.819"	11.024"	±.00028"	.000055"
7.874-8.346"	1.260"	.866"	9.291"	11.811"	±.00028"	.000055"
8.346-8.819"	1.260"	.984"	9.843"	12.402"	±.00028"	.000055"
8.819-9.291"	1.417"	.984"	10.433"	13.189"	±.00028"	.000055"
9.291-9.843"	1.417"	1.102"	11.024"	13.976"	±.00028"	.000055"
9.843-10.433"	1.417"	1.102"	11.811"	14.764"	±.00032"	.000063"
10.433-11.024"	1.417"	1.102"	12.402"	15.748"	±.00032"	.000063"
11.024-11.811"	1.417"	1.260"	13.189"	16.732"	±.00032"	.000063"
11.811-12.402"	1.417"	1.260"	13.976"	17.717"	±.00032"	.000063"

Part No.	Diameter	Part No.	Diameter	Part No.	Diameter	Part No.	Diameter	Part No.	Diameter
6313-1H16*	1/16" DIA	6313-1H2*	1/2" DIA	6313-15H16*	15/16" DIA	6313-1D4*	1.4"DIA	6313-5D5*	5.5" DIA
6313-3H32*	3/32" DIA	6313-17H32*	17/32" DIA	6313-31H32*	31/32" DIA	6313-1D6*	1.6"DIA	6313-6*	6.0" DIA
6313-1H8 *	1/8" DIA	6313-9H16*	9/16" DIA	6313-0D1*	.1" DIA	6313-1D8*	1.8"DIA	6313-6D5*	6.5" DIA
6313-5H32*	5/32" DIA	6313-19H32*	19/32" DIA	6313-0D16*	.16" DIA	6313-2*	2.0" DIA	6313-7 *	7.0" DIA
6313-3H16*	3/16" DIA	6313-5H8*	5/8" DIA	6313-0D24*	.24" DIA	6313-2D4*	2.4" DIA	6313-7D5*	7.5" DIA
6313-7H32*	7/32" DIA	6313-21H32*	21/32" DIA	6313-0D275*	.275" DIA	6313-2D5*	2.5" DIA	6313-8*	8.0" DIA
6313-1H4 *	1/4" DIA	6313-11H16*	11/16" DIA	6313-0D35*	.35" DIA	6313-2D8*	2.8" DIA	6313-8D5*	8.5" DIA
6313-9H32*	9/32" DIA	6313-23H32*	23/32" DIA	6313-0D425*	.425" DIA	6313-3*	3.0" DIA	6313-9*	9.0" DIA
6313-5H16*	5/16" DIA	6313-3H4*	3/4" DIA	6313-0D6*	.6" DIA	6313-3D2*	3.2" DIA	6313-9D5*	9.5" DIA
6313-11H32*	11/32" DIA	6313-25H32*	25/32" DIA	6313-0D65*	.65" DIA	6313-3D5*	3.5" DIA	6313-10*	10.0" DIA
6313-3H8 *	3/8" DIA	6313-13H16*	13/16" DIA	6313-0D7*	.7" DIA	6313-3D6*	3.6" DIA	6313-10D5*	10.5" DIA
6313-13H32*	13/32" DIA	6313-27H32*	27/32" DIA	6313-0D8*	.8" DIA	6313-4*	4.0" DIA	6313-11*	11.0" DIA
6313-7H16*	7/16" DIA	6313-7H8*	7/8" DIA	6313-1*	1.0" DIA	6313-4D5*	4.5" DIA	6313-11D5*	11.5" DIA
6313-15H32*	15/32" DIA	6313-29H32*	29/32" DIA	6313-1D2 *	1.2"DIA	6313-5*	5.0" DIA	6313-12*	12.0" DIA

\*Supplied with manufacturer inspection certificate

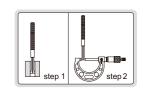
## SMALL HOLE GAGE SET

4 gages per set

- For small holes, slots and grooves, etc.
- Satin chrome finish

Part No.	Total range	Gages included
4208-1	.125~.5"	.125~.2", .2~.3", .3~.4", .4~.5"





Range	L	а	b	D
.125~.2"	2.992"	.945"	2.047"	.197" DIA
.2~.3"	3.110"	1.063"	2.047"	.197" DIA
.3~.4"	3.465"	1.181"	2.283"	.236" DIA
.4~.5"	3.583"	1.339"	2.283"	.236" DIA



# **TELESCOPING GAGE SET**

- 6 gages per setFor quick measurement of inside diameter of holes and width of slots
- Satin chrome finish

Range	L	a (DIA)	b (DIA)	c (DIA)
5/16~1/2"	4.528"	.154"	.114"	.244"
1/2~3/4"	4.528"	.209"	.150"	.244"
3/4~1-1/4"	4.528"	.209"	.150"	.244"
1-1/4~2-1/8"	5.394"	.299"	.240"	.283"
2-1/8~3-1/2"	5.394"	.299"	.240"	.283"
3-1/2~6"	5.394"	.299"	.240"	.283"

6



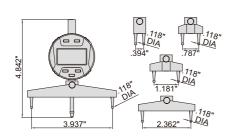
# **ELECTRONIC INTERNAL CHAMFER GAGES**

+INSIZE+ PLUS

MADE IN GERMANY

- Measure end diameter of chamfer or taper holes Resolution .0005"/0.01mm

Part No.	Range D	Applicable angle α	Accuracy	d (DIA)
2942-20	.020791"	0-90°	±.0008"	1.114"
2942-40	.787-1.575"	0-90°	±.0008"	1.969"
2942-203	.020791"	90-127°	±.0012"	1.114"
2942-403	.787-1.575"	90-127°	±.0012"	1.969"



measure end

diameter of chamfer

or taper holes

D

Resolution .00005"/0.005mm

DATA **OUTPU** 

> measurement principle

- Buttons: on/off, hold, inch/mm, s (select jaws), zero
- Measure radius of internal or external arcs
- Display can be rotated by 320°
- Supplied with 5 jaws for different sizes of arc
- Battery CR2032, automatic power off



R is the radius to be measured

3.937"

2942-20

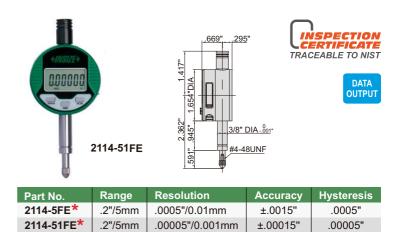
Meet ASME B89.1.10M-2001

#### Button function:

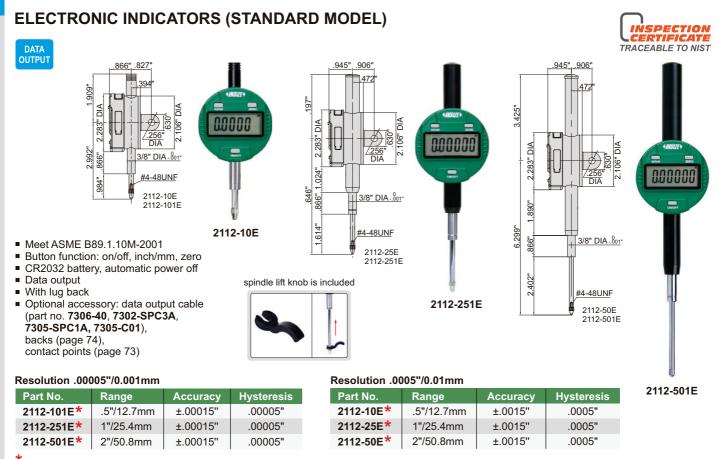
- in/mm: short press for inch/metric conversion long press to change measuring direction
  - ABS: short press for absolute/incremental measurement long press to preset data
- 0/ON: short press to turn on when power is off short press to set zero when power is on long press to turn off
- Keep preset data in memory after restart
- CR1632 battery, automatic power off
- Data output
- With flat back

7

 Optional accessory: data output cable (part no. 7306-40, 7302-SPC3A, 7305-SPC1A, 7305-C01), contact points (page 73)

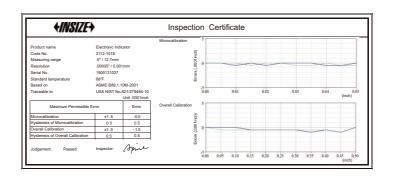


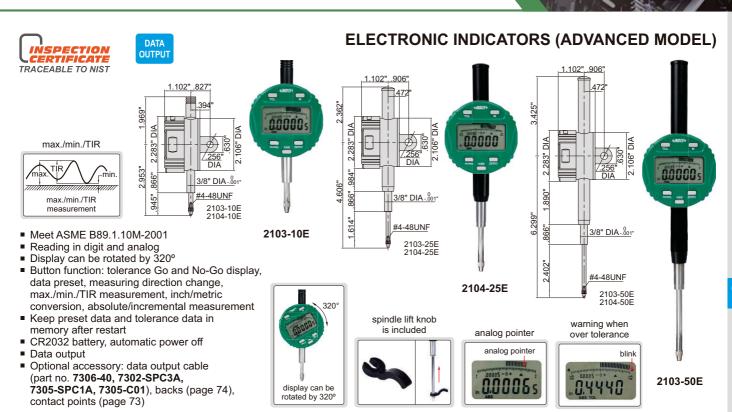
Supplied with manufacturer inspection certificate traceable to NIST



\*Supplied with manufacturer inspection certificate traceable to NIST

MANUFACTURER INSPECTION CERTIFICATE TRACEABLE TO NIST, FOR DIAL INDICATORS ELECTRONIC INDICATORS AND DIAL TEST INDICATORS





#### Resolution .00005"/0.001mm

Part No.	Range	Accuracy	Hysteresis	Remark
2103-10FE*	.5"/12.7mm	±.00015"	.00005"	flat back
2103-10E *	.5"/12.7mm	±.00015"	.00005"	lug back
2103-25E *	1"/25.4mm	±.00015"	.00005"	lug back
2103-50E *	2"/50.8mm	±.00015"	.00005"	lug back

Supplied with manufacturer inspection certificate traceable to NIST

ONE BATTERY FOR 4000 WORKING HOURS

Resolution .0005"/0.01mm						
Part No.	Range	Accuracy	Hysteresis	Remark		
2104-10E *	.5"/12.7mm	±.0015"	.0005"	lug back		
2104-25E *	1"/25.4mm	±.0015"	.0005"	lug back		
2104-50E *	2"/50.8mm	±.0015"	.0005"	lug back		

. . . . . . . . .

#### NO AUTO POWER OFF ELECTRONIC INDICATORS

.559"

DIA

2.283"

945"

866"

1.614"

Hysteresis

.0005"

.0005"

.646"

Accuracy

±.0015"

±.0015"



NSPECTION CERTIFICATE

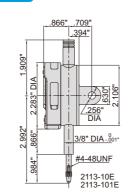
TRACEABLE TO NIST

- Meet ASME B89.1.10M-2001
- No auto power off, tracking the deformation of mould and steel structure for a long time
- Low power consumption
- Button function: on/off, zero, inch/mm
- CR2032 battery
- Data output
- With lug back
- Optional accessory: backs (page 74), contact points (page 73), data output cable (part no. 7305-SPC1A, 7305-C01)

#### Resolution .00005"/0.001mm

Part No.	Range	Accuracy	Hysteresis
2113-101E*	.5"/12.7mm	±.00015"	.00005"
2113-251E*	1"/25.4mm	±.00015"	.00005"

Supplied with manufacturer inspection certificate traceable to NIST



DATA

OUTPUT

# 2113-10E

Resolution .0005"/0.01mm

Range

.5"/12.7mm

1"/25.4mm

Part No.

2113-10E\*

2113-25E\*



2113-251E

7

7

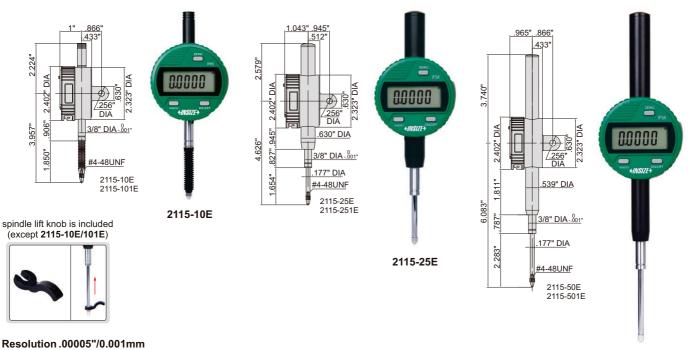
#### WATERPROOF ELECTRONIC INDICATORS

WATERPROOF

DATA

OUTPUT

TRACEABLE TO NIST



Part No.	Range	Dust/waterproof	Accuracy	Hysteresis
2115-101E*	.5"/12.7mm	IP65	±.00015"	.00005"
2115-251E*	1"/25.4mm	IP54	±.00015"	.00005"
2115-501E*	2"/50.8mm	IP54	±.00015"	.00005"

#### Resolution .0005"/0.01mm

Part No.	Range	Dust/waterproof	Accuracy	Hysteresis
2115-10E *	.5"/12.7mm	IP65	±.0015"	.0005"
2115-25E *	1"/25.4mm	IP54	±.0015"	.0005"
2115-50E*	2"/50.8mm	IP54	±.0015"	.0005"

\*Supplied with manufacturer inspection certificate traceable to NIST

# ELECTRONIC INDICATORS WITH LIFTING LEVER





- Reading in digital and analog
- Display can be rotated by 320°
- Button function: tolerance Go and No-Go display, data preset, measuring direction change, max./min./TIR measurement, inch/metric conversion, absolute/incremental measurement
- Keep preset data and tolerance data in memory after restart
- CR2032 battery, automatic power off
- Data output
- With flat back
- Optional accessory: data output cable (part no. 7306-40, 7302-SPC3A, 7305-SPC1A, 7305-C01), backs (page 74), contact points (page 73)

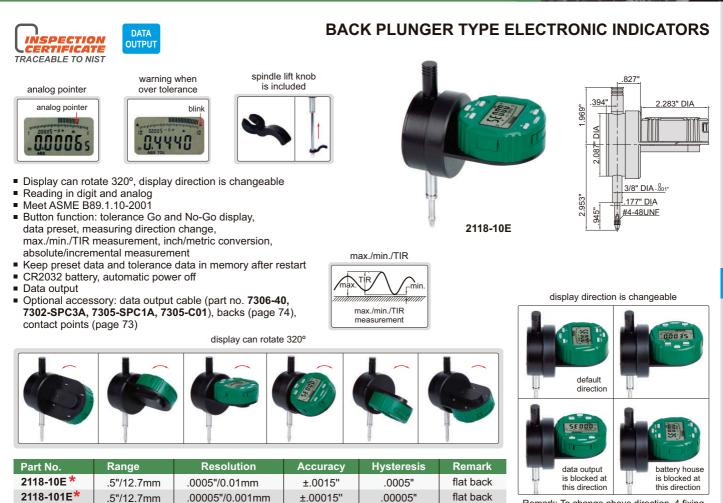


Part No.	Range	Resolution	Accuracy	Hysteresis
2109-10E*	.4"/10mm	.0005"/0.01mm	±.0015"	.0005"
2109-101E*	.4"/10mm	.00005"/0.001mm	±.00015"	.00005"

\*Supplied with manufacturer inspection certificate traceable to NIST

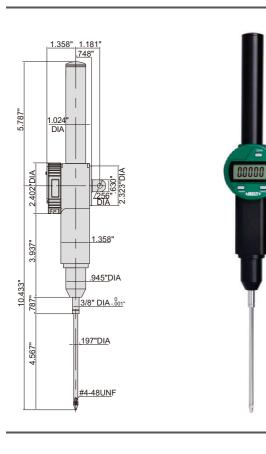
- 2115-50E
- Meet ASME B89.1.10M-2001
- Dust/waterproof
- Button function: on/off, zero, inch/mm
- CR2032 battery, automatic power off
- Data output
- With lug back
- Optional accessory: data output cable (part no. 7306-40, 7302-SPC3A, 7305-SPC1A, 7305-C01), backs (page 74), contact points (page 73)

66



2117-100E

Remark: To change above direction, 4 fixing screws on the back of display need to be removed first. 7



Supplied with manufacturer inspection certificate traceable to NIST

#### LARGE STROKE ELECTRONIC INDICATORS



- Button function: on/off, zero, inch/mm
- CR2032 battery, automatic power off
- Data output
- With lug back
- Optional accessory: data output cable (part no. 7306-40,7302-SPC3A, 7305-SPC1A, 7305-C01), backs (page 74), contact points (page 73)

#### Resolution .0005"/0.01mm

Part No.	Range	Accuracy	Hysteresis
2117-100E	4"/100mm	±.0015"	.0005"

#### Resolution .00005"/0.001mm

Part No.	Range	Accuracy	Hysteresis
2117-1001E	4"/100mm	±.00030"	0001"

DATA OUTPUT



- With lug back
- 2836-004
- Jeweled bearing
- Supplied with limit pointers
- Optional accessory: contact points (page 73), lifting lever (part no. 6289-150)

Part No.	Range	Graduation	Accuracy	Hysteresis	Range/rev	Dial reading	
2836-004 *	.04 "	.00005"	±.0002"	.00005"	.005"	0-50	
*Supplied with manufacturer inspection certificate traceable to PTB							



+INSIZE+ PLUS MADE IN GERMANY

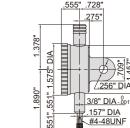
- Meet ASME B89.1.10M-2001
- Shockproof
- With lug back
- Supplied with limit pointers
- Optional accessory: backs (page 74), contact points (page 73)

	an him	111111111		
	2	20 201, 1, 30	2	
	8		2 Alera	
1	100 mar	2 3	F	7

2832-02

433"

<u>#4-48UN</u>F



lever construction

when the measuring range is exceeded, the spindle leaves the lever

INSPECTION CERTIFICATE

TRACEABLE TO PTB

within the measuring range, the spindle is in contact with the lever

**SHOCK** 

PROOF

Part No.	Range	Graduation	Accuracy	Hysteresis	Range/rev	Dial reading
2832-02 *	.2"	.001"	±.001"	.00033"	.1"	0-100

\*Supplied with manufacturer inspection certificate traceable to PTB

<b>CERTIFICATE</b> TRACEABLE TO PTB		DIAL INDICATORS
<ul> <li>Meet ASME B89.1.10M-2001</li> <li>Lug back</li> <li>Supplied with limit pointers</li> <li>Optional accessory: backs (page 74), contact points (page 73)</li> </ul>	2837-1	.591" -787" 354" 40 256" 256" 256" 256" 256"

Part No.	Range	Graduation	Accuracy		Range/rev	Dial		٨
Fart NO.	Range	Graduation	First 2.5 Rev	Overall	Range/rev	reading	L.	A
2837-05*	.5"	.001"	±.001'	±.002"	.1"	0-100	.827"	2.5"
2837-1 *	1"	.001"	±.001"	±.002"	.1"	0-100	1.319"	3.031"

\*Supplied with manufacturer inspection certificate traceable to PTB

	ATE				E	BACK PL	UNGER	TYPE DIAL INDICATOR
<ul> <li>Supplied w</li> <li>Optional ac contact point</li> </ul>	cessory:				2833-02	b		1.575" DIA 1.457" DIA 1.457" DIA 1.457" DIA 1.457" DIA 1.457" DIA 1.457" DIA 1.339" DIA 1.575" DIA 1.457"
			Accura	SV.			Dial	
Part No. 2833-02 *	Range .2"	Graduation	First 2.5 rev ±.001"	Overall ±.002'	Hysteresis .00033"	Range/rev .01"	reading 0-10-0	
		HOCK JEWEL PROOF		ole to PTB			PREC	ISION DIAL INDICATOR
<ul> <li>Meet ASME</li> <li>Shockproof</li> <li>Jeweled be</li> <li>With lug ba</li> <li>Supplied w</li> </ul>	E B89.1.10M aring ck ith limit poir cessory: ba	nters and bezel ( acks (page 74),	clamp		2315-05		, ,	-630" -787" -354" -354" 

Part No.	Range	Graduation	Accuracy		Range/rev	Dial
Fart No.	Range	Graduation	First 2.5 rev	Overall	Rangenev	reading
2315-05 *	.05"	.0001"	±.0001"	±.0003"	.01"	0-100

\*Supplied with manufacturer inspection certificate traceable to NIST

3/8" DIA -.001"

<u>.177" DIA</u> #4-48UNF

1

2.323" .709"

.472

INSIZE

<u>.197"DIA</u>

<u>#4-48UN</u>F

15

#### COMPACT DIAL INDICATORS

- Meet ASME B89.1.10M-2001
- With lug back

Part No.

2304-01\*

2304-02\*

2304-025\*

2304-015\*

2304-0205\*

2304-0255\*

Part No.

2307-025 \*

2307-05 \*

2307-1 \*

2307-2\*

2307-0255\*

2307-055\*

2307-105\*

2307-205\*

Supplied with limit pointers and bezel clamp 

Range

.1"

2"

.25"

.1"

.2"

.25'

 Optional accessory: backs (page 74), contact points (page 73)



2304-01

Range/rev

.1"

.1"

.1"

.05"

.05"

.05"

**Dial reading** 

0-100

0-100

0-100

0-50

0-50

0-50

Dial

reading

0-100

0-100

0-100

0-100

0-50

0-50

0-50

0-50

Accuracy

Overall

±.001"

±.001"

±.001"

±.0005"

±.0015"

±.0015"

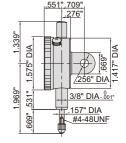
First 2.5 rev

±.001"

±.0005"

±.0005"





		,		2
	7		1	

Supplied with manufacturer inspection certificate traceable to NIST

Graduation

.001"

.001"

.001"

.0005"

.0005"

.0005"

#### **DIAL INDICATORS**

- Meet ASME B89.1.10M-2001 With lug back
- Supplied with limit pointers and bezel clamp

Range

.25"

.5"

1"

2"

.25"

.5"

1"

2"

- Optional accessory: backs (page 74),
- contact points (page 73)



Range/rev

.1"

.1"

.1"

.1"

.05"

.05"

.05"

.05"

2307-1

Overall

±.001"

±.002"

±.002"

±.004"

±.0015"

±.0015"

±.002"

±.002"

Accuracy

First 2.5 rev

±.001"

±.001"

±.001"

±.001"

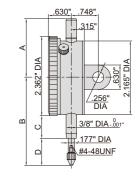
±.0005"

±.0005"

±.0005"

±.0005"





Range	Α	В	С	D
.25"	1.811"	2.953"	.787"	.984"
.5"	1.811"	2.953"	.787"	.984"
1"	1.811"	3.346"	.787"	1.378"
2"	4.370"	5.472"	1.969"	2.323"

.0005" \*Supplied with manufacturer inspection certificate traceable to NIST

Graduation

.001"

.001"

.001"

.001"

.0005"

.0005"

.0005"

#### **REVERSE READING DIAL INDICATOR**

- Meet ASME B89.1.10M-2001
- With lug back
- Supplied with limit pointers and bezel clamp
- Optional accessory: backs (page 74), contact points (page 73)

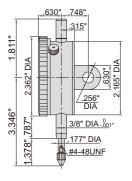


2307-1R

Part No.	Range	Graduation	Accuracy		Range/rev	Dial
Fait NO. Ralige	Graduation	First 2.5 rev	Overall	Rangenev	reading	
2307-1R *	1"	.001"	±.001"	±.002"	.1"	100-0

\*Supplied with manufacturer inspection certificate traceable to NIST

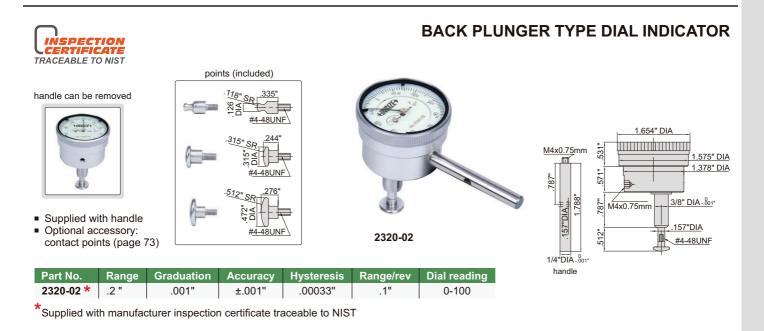




#### WATERPROOF DIAL INDICATORS IP54 **SPECTION** ERTIFIC ATE TRACEABLE TO NIST .650 295' Meet ASME B89.1.10M-2001 .890 IP54 dust/waterproof 256 DIA With limit pointers DIA Optional accessory: backs (page 74), 2.421" 65" contact points (page 73) 2324-04A .190" "797" 3/8" DIA - 001 Accuracy Dial Part No. Range Graduation Range/rev Remark First 2.5 rev Overall reading 181 0-50 flat back

2324-04FA\* .4" .0005" ±.0005" ±.0015" .05" 2324-04A\* .0005" ±.0005" .4" ±.0015" .05" 0-50

Supplied with manufacturer inspection certificate traceable to NIST



#### LARGE DIAL FACE DIAL INDICATORS CTION TRACEABLE TO NIST .630 .827' 394' 2.106" 2.992" DIA Δ 2.795" Meet ASME B89.1.10M-2001 256 DIA With lug back Supplied with limit pointers and bezel clamp Optional accessory: contact points (page 73) 2312-15 260" 3/8" DIA -.001 5.118" Accuracy Dial Part No. Graduation Range Range/rev reading First 2.5 rev Overall

.1"

.1"

0-100

0-100

±.004'

±.004"

.001" Supplied with manufacturer inspection certificate traceable to NIST

.001'

±.001'

±.001"

2312-15\*

2312-2

1.5"

2"

.177" DIA

#4-48UNF

362"

#4-48UNF

7

lug back

#### LONG STROKE DIAL INDICATORS



150"

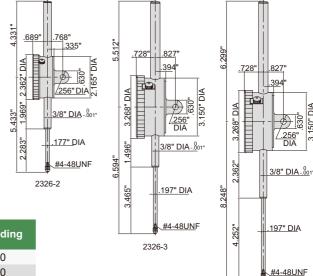
2326-4



2326-2

- Graduation .001"
- With lug back
- Supplied with limit pointers and bezel clamp
  Optional accessory: backs (page 74),

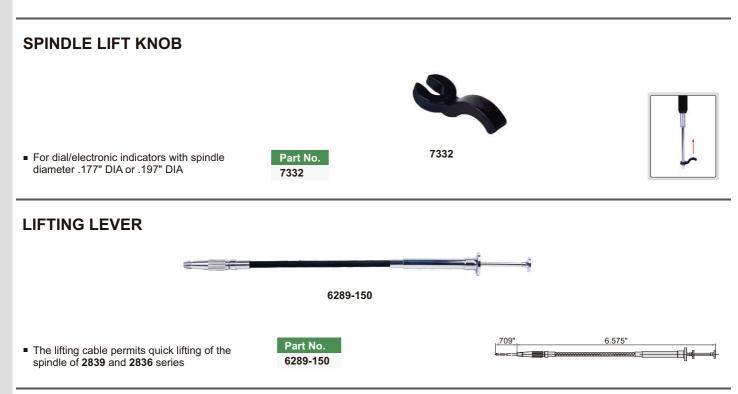
contact points (page 73)

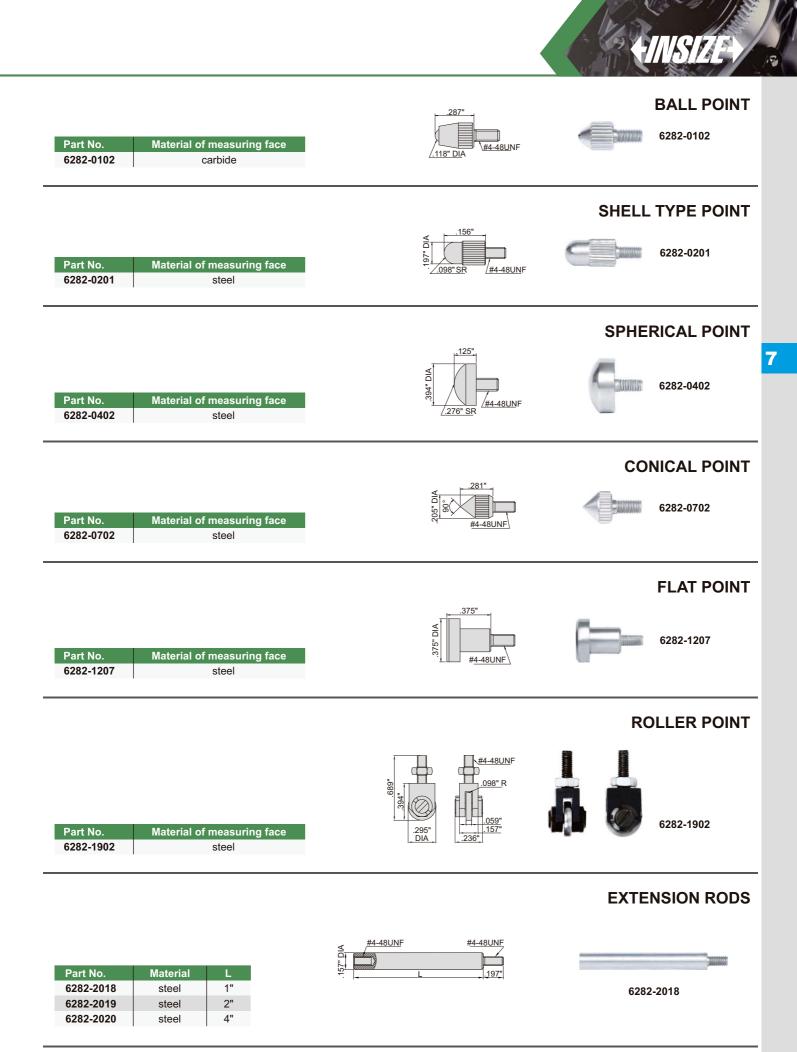


Part No.	Danga	Range Accuracy		Range/rev	Dial reading
Fart NO.	Range	First 2.5 rev	Overall	Kalige/lev	Diai reautity
2326-2 *	2"	±.001"	±.004"	.1"	0-100
2326-3 **	3"	±.001"	±.005"	.1"	0-100
2326-4 **	4"	±.001"	±.005"	.1"	0-100

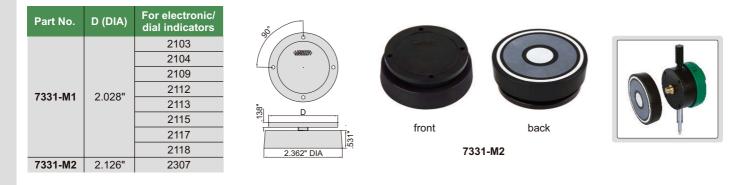
\*Supplied with manufacturer inspection certificate traceable to NIST

\*\*2326-3 and 2326-4 can only be used vertically





#### **MAGNETIC BACKS**



#### LUG BACKS

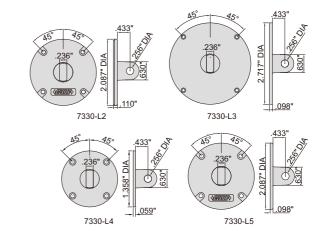
7

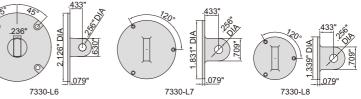
Part No.	For electronic/ dial indicators
7330-L2	2324
7330-LZ	2315
7330-L3	2326-3
7330-L3	2326-4
7330-L4	2304
	2103
	2104
	2109
7330-L5	2112
7330-L3	2113
	2115
	2117
	2118
7330-L6	2307
/ 330-LO	2326-2
7330-L7	2837
7330-L8	2832



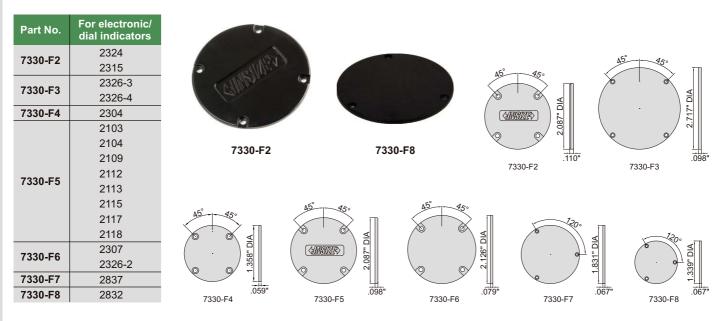
7330-L2

7330-L8





#### **FLAT BACKS**



TRACEABLE TO PTB	PRECISION DIA	L TEST INDICATOR
<ul> <li>Ceramic bearing</li> <li>Anti magnetic carbide contact point</li> <li>Two measuring directions</li> <li>Supplied with one clamp: 3/8" DIA</li> <li>Optional accessory: styli (page 77)</li> </ul>	2834-008 clamp (included)	1.004* -689"
Part No.       Range       Graduation       Accuracy       R         2834-008*       .008"       .0001"       ±.0001"       *         *Supplied with manufacturer inspection certificate trace	Range/rev Dial reading .008" 0-4-0 ceable to PTB	3399 DIA (1921)
INSPECTION CERTIFICATE TRACEABLE TO PTB	DIA	L TEST INDICATOR
CERTIFICATE	DIA	+INSIZE+ PLUS
Ceramic bearing	DIA Sast-03 Lamp (included)	AMSIZE PLUS MADE IN GERMANY



# **DIAL TEST INDICATORS**

RAVIE

7

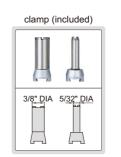


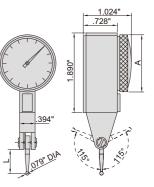
2380-31

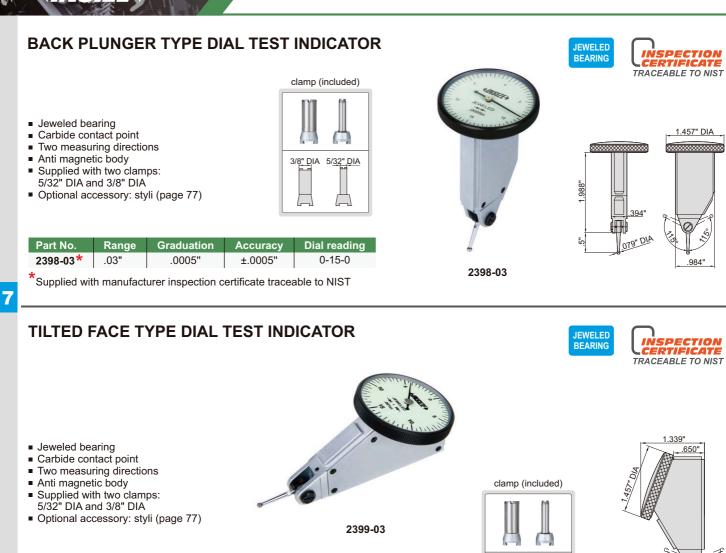
- Jeweled bearing
  Carbide contact point
  Two measuring directions
  Anti magnetic body
  Supplied with two clamps: 5/32" DIA and 3/8" DIA
  Optional accessory: styli (page 77)

Part No.	Range	Graduation	Accuracy	Dial reading	Α	L
2380-31*	.03"	.001"	±.001"	0-15-0	1.181" DIA	.50"
2380-35*	.03"	.0005"	±.0005"	0-15-0	1.181" DIA	.50"
2380-301*	.008"	.0001"	±.0001"	0-40-0	1.181" DIA	.563"
2381-31*	.03"	.001"	±.001"	0-15-0	1.457" DIA	.50"
2381-35*	.03"	.0005"	±.0005"	0-15-0	1.457" DIA	.50"
2381-301*	.008"	.0001"	±.0001"	0-40-0	1.457" DIA	.563"

\*Supplied with manufacturer inspection certificate traceable to NIST

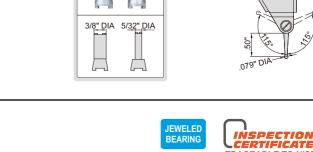


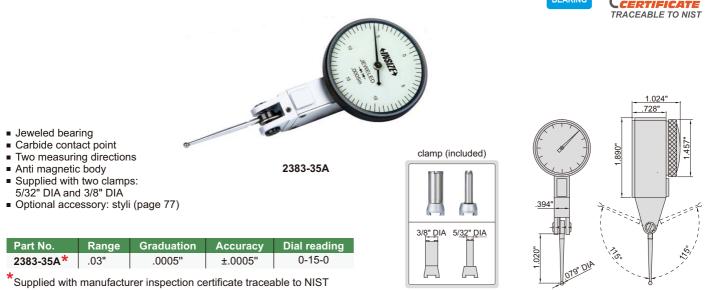




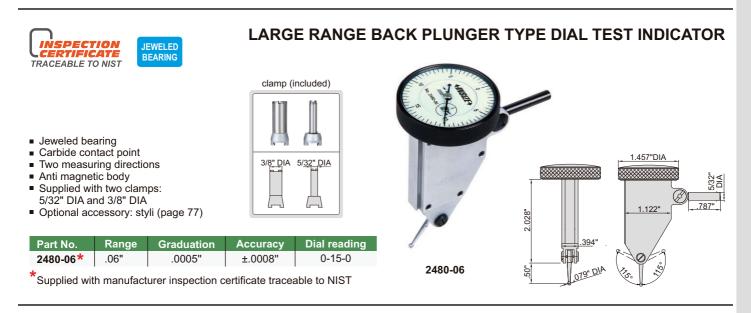
Part No.	Range	Graduation	Accuracy	Dial reading
2399-03*	.03"	.0005"	±.0005"	0-15-0
*Supplied wit	h manufact	urer inspection c	ertificate tracea	able to NIST

#### LONG STYLI DIAL TEST INDICATOR





#### LARGE RANGE DIAL TEST INDICATOR JEWELED BEARING NSPECTION ERTIFICATE 1.437" TRACEABLE TO NIST <u>5/32"DIA</u> 787 Jeweled bearing clamp (included) Carbide contact point Two measuring directions Anti magnetic body Supplied with two clamps: 5/32" DIA and 3/8" DIA 2386-006A Optional accessory: styli (page 77) 3/8<u>" D</u>IA 5/<u>32" DIA</u> Part No. Range Graduation Accuracy Dial reading 250 2386-006A\* .06" .0005" 0-15-0 ±.0008" .079" DIA \*Supplied with manufacturer inspection certificate traceable to NIST



#### STYLI FOR DIAL TEST INDICATORS



6284-10

# M1<u>.6x0.35mm</u>

Part No.	For dial test indicator	Material of contact point	L	D	Part No.	For dial test indicator	Material of contact point	L	D
6284-91		carbide	.472"	.039" DIA	6284-94		carbide	.437"	.039" DIA
6284-92	2834-008	carbide	.472"	.079" DIA	6284-95	2835-03	carbide	.437"	.079" DIA
6284-93		carbide	.472"	.118" DIA	6284-96		carbide	.437"	.118" DIA
6284-9	2380-31,2380-35,	steel	.50"	.039" DIA	6284-17		steel	1.020"	.039" DIA
6284-10	2381-31, 2381-35,	carbide	.50"	.079" DIA	6284-18	2383-35A	carbide	1.020"	.079" DIA
6284-11	2398-03,	ruby	.50"	.079" DIA	6284-19	2303-35A	ruby	1.020"	.079" DIA
6284-12	2399-03	carbide	.50"	.118" DIA	6284-20		carbide	1.020"	.118" DIA
6284-13		steel	.563"	.039" DIA	6284-65		steel	.50"	.039" DIA
6284-14	2380-301,	carbide	.563"	.079" DIA	6284-66	2386-006A,	carbide	.50"	.079" DIA
6284-15	2381-301	ruby	.563"	.079" DIA	6284-67	2480-06	ruby	.50"	.079" DIA
6284-16		carbide	.563"	.118" DIA	6284-68		carbide	.50"	.118" DIA



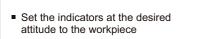
7

Part No. 6296-2

Part No.

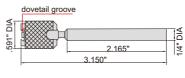
6293-5

## DIAL TEST INDICATOR UNIVERSAL HOLDER





6296-2



5.354

1.024"

1.102

2.441"



dovetail groove

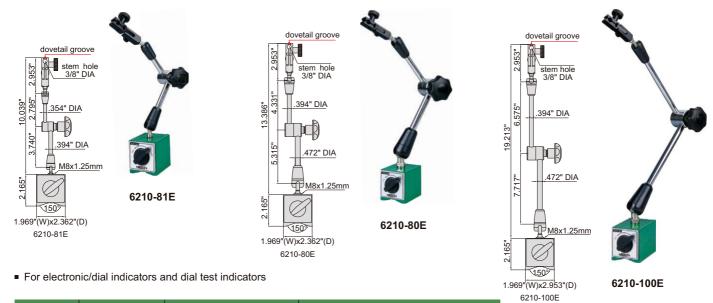
## DIAL TEST INDICATOR CENTERING HOLDER



## UNIVERSAL MAGNETIC STAND (LIGHT DUTY)

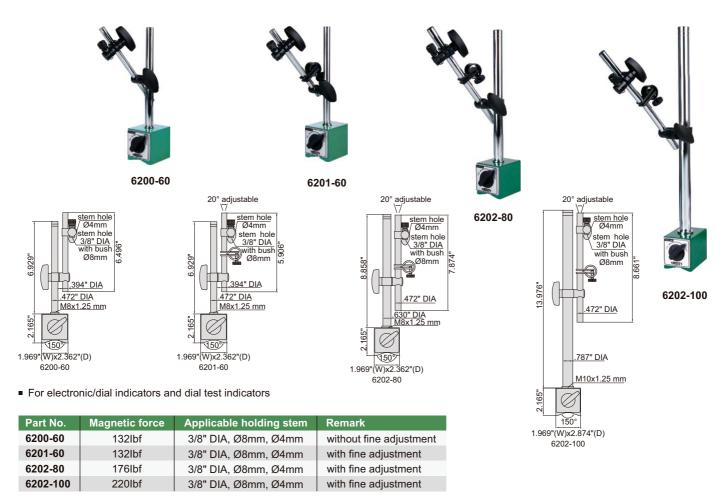


#### **UNIVERSAL MAGNETIC STANDS**



Part No.	Magnetic force	Applicable holding stem	Remark
6210-81E	176lbf	3/8" DIA	with fine adjustment and dovetail groove
6210-80E	176lbf	3/8" DIA	with fine adjustment and dovetail groove
6210-100E	220lbf	3/8" DIA	with fine adjustment and dovetail groove

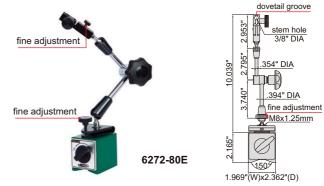
#### **MAGNETIC STANDS**



#### MAGNETIC STAND WITH DOUBLE FINE ADJUSTMENT

- With double fine adjustments on the head and on the base For electronic/dial indicators and dial test indicators

Part No.	Magnetic force	Applicable holding stem	Remark
6272-80E	176lbf	3/8" DIA	with double fine adjustment and dovetail groove



20° adjustable

stem hole Ø4mm

.630" DIA

150°

1.969"(W)x2.362"(D)

12.992"

stem hole 3/8" DIA with bush Ø8mm

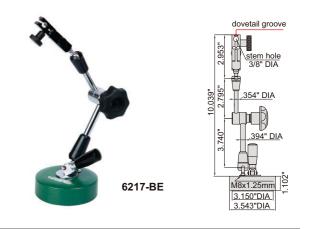
#### **MAGNETIC STAND FOR UNEVEN SURFACE**



#### VACUUM STAND

- Suitable for granite surface plates or cast iron surface plates
- For electronic/dial indicators and dial test indicators

Part No.	Diameter of vacuum disc	Vacuum force	Applicable holding stem	Remark
6217-BE	3.150" DIA	176lbf	3/8" DIA	with fine adjustment and dovetail groove



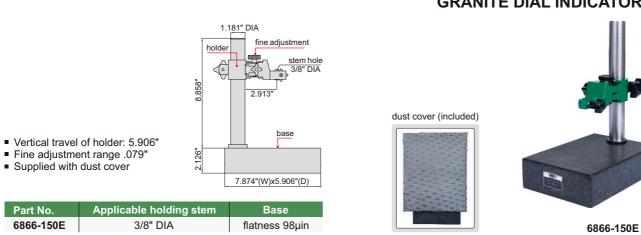
#### FLEX ARM MAGNETIC STAND

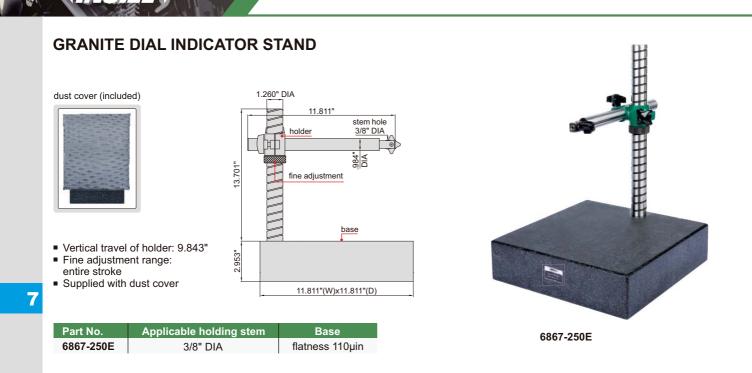




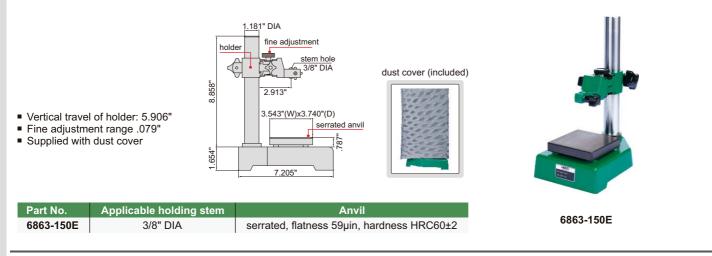
		<b>HINSIZE</b>
<ul> <li>For electronic/dial indicators and dial test indicators</li> <li>With fine adjustment</li> <li>Part No. Applicable holding stem</li> <li>6214-A 3/8" DIA, Ø8mm, Ø4mm</li> </ul>	20° adjustable stem hole Ødmm stem hole Ødmm Ø8mm 08mm 08mm 08mm 8.661"(W)x2.283"(D)	UNIVERSAL STAND
ATTENTION: FOR DIAL TEST INDICATORS ONLY	dovetail groove	MINI MAGNETIC STAND
<ul> <li>For dial test indicators</li> <li>With fine adjustment and dovetail groove</li> <li>Part No. Magnetic force Applicable holding stem</li> <li>6224-40E 88lbf 3/8" DIA</li> </ul>	8997 1.181"(W)×1.417"(D)	6224-40E
ATTENTION: FOR DIAL TEST INDICATORS ONLY	dovetail groove	MINI MAGNETIC STAND
<ul> <li>For dial test indicators</li> <li>With dovetail groove</li> <li>Part No. Magnetic force Applicable holding stem</li> <li>6211-10E 22lbf 1/4" DIA, 3/8" DIA</li> </ul>	1.181" DIA	6211-10E
	GRAM	NITE DIAL INDICATOR STAND

A. 105





#### **DIAL INDICATOR STAND**



## DIAL INDICATOR STAND



#### **DIAL INDICATOR STANDS**

Part No. 6862-1001E

6862-1002E

dust cover (included)

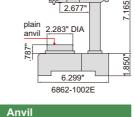
- Vertical travel of holder: 3.937"
- Fine adjustment range .079"
- Supplied with dust cover

fine adjustment <u>.945" DIA</u>	fine adjustment
stem hole 3/8" DIA 2.677"	stem hole 3/8" DIA
serrated 2.283" DIA	plain anvil 2.283" DI
6862-1001E	6862-10

Applicable holding stem

3/8" DIA

3/8" DIA



serrated, flatness 59µin, hardness HRC60±2

plain, flatness 59µin, hardness HRC60±2

fine

.945" DIA

holder

6862-1001E



6862-1002E

7

**TRANSFER STAND** 



- Vertical travel of holder: 13.189"
- Fine adjustment range .079"
- Supplied with dust cover

Part No.

6865-300E

2.0 0 0 0 0
fine adjustment stem hole 3/8"DIA 2.560"
plain 2.283" DIA anvil
6.299"

2.945" DIA

Anvil

plain, flatness 59µin,

hardness HRC60±2

4789-1F



.669" 591" DIA

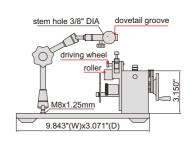
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rigid construction, designed to make comparison height measurement (set zero with gage block then measure height of

Application

workpiece) with dial indicators or electronic indicators (variation of measuring force is high)

## **CONCENTRICITY GAGES**



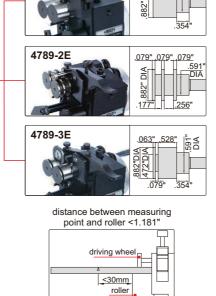


Applicable holding stem

3/8" DIA

- Accuracy .00008"
- Optional accessory: dial test indicator, mini magnetic stand (part no. 6224-40E)

Part No.	Applicable diameter
4789-1E	.138" DIA~.984" DIA
4789-2E	.039" DIA~.984" DIA
4789-3E	.039" DIA~.984" DIA



#### **CONCENTRICITY GAGES** QUICK-POSITIONING, SUITABLE FOR MASS MEASUREMENT dial test indicator is not included 1.220" DIA 1.094" 4726-1E <u>413".069"...069</u>' DIA M .094" quick moving dovetail stem hole dovetail groove 3/8" DIA groove stem hole 3/8" DIA .098 4726-2E 4726-2E driving distance between measuring With ball bearing, high stability, long working life whee point and roller <1.181" Accuracy .00008" roller screw for adjustment Optional accessory: dial test indicator driving wheel <1.181 00.0 Þ0 🗄 Part No. Applicable diameter

roller

ΗH

stop pin

14.961"(L)x5.906"(W)

#### **CONCENTRICITY GAGE**

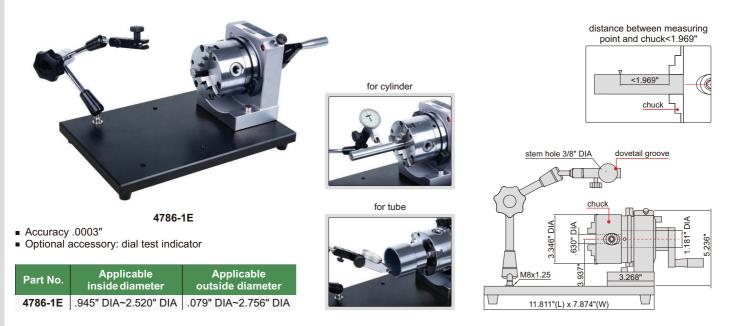
.118" DIA-1.575" DIA

.039" DIA-1.575" DIA

7

4726-1E

4726-2E



#### **MINI BENCH CENTER**

		LIX	4721-75AE			stem ho	le 3/8" DIA
Part No.	Runout	Center height (H)	Distance between	Diameter of center (d)	Size (LxWxS)	Weight	Load

Part No.Runout<br/>accuracyCenter height (H)Distance between<br/>two centers (D)Diameter of center (d)Size (LxWxS)WeightLoad4721-75AE.00008"1.575"1.378"~3.937".472" DIA6.890x4.685x2.756"9.93lb8.8lb

#### VERTICAL AND HORIZONTAL BENCH CENTER

side use



For vertical, side and horizontal use

Part No.Runout accuracyCenter height (H)Distance between<br/>two centers (D)Diameter of<br/>center (d1/d2)WeightLoad4722-200.00008"3.150"7.874".472" DIA/.795"DIA48.4lb55lb

horizontal use

#### BENCH CENTER (BASIC MODEL)

vertical use

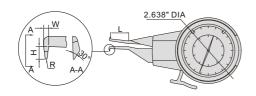
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\*Parallelism of two centers to the guide surface

#### **INTERNAL DIAL CALIPER GAGES**

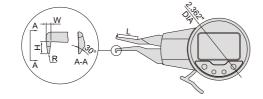


Part No.	Range	Graduation	Accuracy	L	Н	W	R
2222-E06	.26"	.0005"	±.0012"	.787"	.079"	.059"	.012"R
2222-E10	.2-1.0"	.0005"	±.0012"	1.378"	.059"	.039"	.012"R
2222-E121	.4-1.2"	.0005"	±.0012"	2.165"	.217"	.098"	.020"R
2222-E161	.8-1.6"	.0005"	±.0012"	3.150"	.236"	.118"	.020"R
2222-E201	1.2-2.0"	.0005"	±.0012"	3.150"	.315"	.118"	.020"R
2222-E24	1.6-2.4"	.0005"	±.0012"	3.150"	.315"	.118"	.020"R



2222-E06

#### **ELECTRONIC INTERNAL CALIPER GAGES**





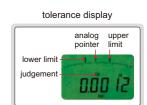
2121-15

- Resolution .0002"/0.005mm
- Reading in digit and analog
  Display can be rotated by 170°

Button function: tolerance Go and No-Go display, data preset, max./min. measurement, data holding, inch/metric conversion, absolute/incremental measurement

- CR2032 battery, automatic power off
- Data output

Part No.	Range	Accuracy	Repeatability	L	Н	W	R
2121-15	.26"/5-15mm	±.0012"	.0004"	.787"	.079"	.059"	.012"R
2121-25	.2-1.0"/5-25mm	±.0012"	.0004"	1.378"	.059"	.039"	.012"R
2121-31	.4-1.2"/10-30mm	±.0012"	.0004"	2.165"	.217"	.098"	.020"R
2121-41	.8-1.6"/20-40mm	±.0012"	.0004"	3.150"	.236"	.118"	.020"R
2121-51	1.2-2.0"/30-50mm	±.0012"	.0004"	3.150"	.315"	.118"	.020"R
2121-61	1.6-2.4"/40-60mm	±.0012"	.0004"	3.150"	.315"	.118"	.020"R



max./min.

max./min. measurement

analog pointer

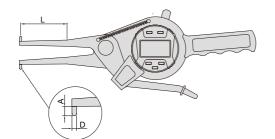
0.63 /6

-min

analog pointer

DATA OUTPUT

#### **ELECTRONIC INTERNAL CALIPER GAGES**





2151-35

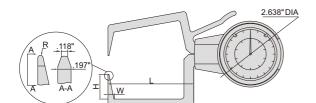
- Carbide measuring tips
- Reading in digit and analog
  Display can be rotated by 320°
- Button function: tolerance Go and No-Go display, data preset, measuring direction change, max./min./TIR measurement, inch/metric conversion, absolute/incremental measurement CR2032 battery, automatic power off
- Data output
- Optional accessory: data output cable (part no. 7306-40, 7302-SPC3A, 7305-SPC1A, 7305-C01)

Part No.	Range	Resolution	Accuracy	L	Α	D
2151-35	.6-1.4"/15-35mm	.0005"/0.01mm	±.0016"	1.969"	.118"	.118" DIA
2151-AL35	.6-1.4"/15-35mm	.0005"/0.01mm	±.0016"	7.874"	.118"	.118" DIA
2151-55	1.4-2.2"/35-55mm	.0005"/0.01mm	±.0016"	3.150"	.236"	.118" DIA
2151-AL55	1.4-2.2"/35-55mm	.0005"/0.01mm	±.0016"	9.843"	.315"	.118" DIA
2151-75	2.2-3"/55-75mm	.0005"/0.01mm	±.0016"	3.543"	.315"	.118" DIA
2151-AL75	2.2-3"/55-75mm	.0005"/0.01mm	±.0016"	9.843"	.315"	.118" DIA
2151-95	3-3.8"/75-95mm	.0005"/0.01mm	±.0016"	3.937"	.315"	.118" DIA
2151-115	3.8-4.6"/95-115mm	.0005"/0.01mm	±.0016"	4.724"	.394"	.126" DIA
2151-135	4.6-5.4"/115-135mm	.0005"/0.01mm	±.0016"	4.724"	.394"	.126" DIA



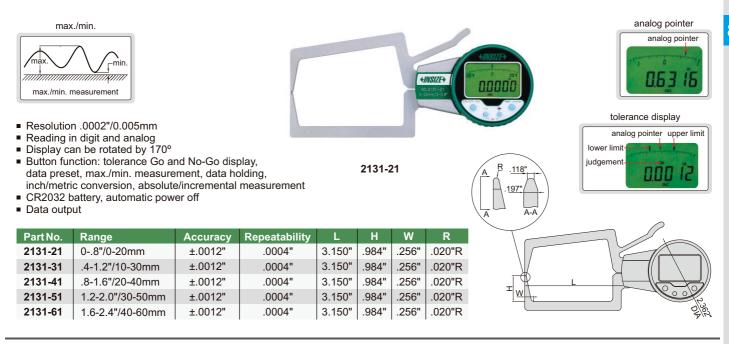
#### **EXTERNAL DIAL CALIPER GAGES**





Part No.	Range	Graduation	Accuracy	L	н	W	R
2333-E081	08"	.0005"	±.0012"	3.150"	.984"	.256"	.020"R
2333-E121	.4-1.2"	.0005"	±.0012"	3.150"	.984"	.256"	.020"R
2333-E161	.8-1.6"	.0005"	±.0012"	3.150"	.984"	.256"	.020"R
2333-E201	1.2-2.0"	.0005"	±.0012"	3.150"	.984"	.256"	.020"R
2333-E24	1.6-2.4"	.0005"	±.0012"	3.150"	.984"	.256"	.020"R

#### **ELECTRONIC EXTERNAL CALIPER GAGES**





#### Carbide measuring tips

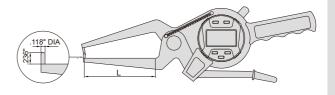
- Reading in digit and analog
- Display can be rotated by 320°
- Button function: tolerance Go and No-Go display, data preset, measuring direction change, max./min./TIR measurement, inch/metric conversion, absolute/incremental measurement
- CR2032 battery, automatic power off
- Data output
- Optional accessory: data output cable (part no. 7306-40, 7302-SPC3A, 7305-SPC1A, 7305-C01)

Part No.	Range	Resolution	Accuracy	L
2132-20	08"/0-20mm	.0005"/0.01mm	±.0016"	2.362"
2132-40	.8-1.6"/20-40mm	.0005"/0.01mm	±.0016"	2.362"
2132-60	1.6-2.4"/40-60mm	.0005"/0.01mm	±.0016"	2.165"
2132-80	2.4-3.2"/60-80mm	.0005"/0.01mm	±.0016"	2.165"
2132-100	3.2-4"/80-100mm	.0005"/0.01mm	±.0016"	2.165"



**ELECTRONIC EXTERNAL CALIPER GAGES** 





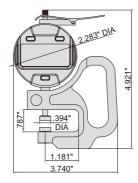
#### **ELECTRONIC THICKNESS GAGES**

- Ceramic spindle tip and anvil
- Buttons: on/off, zero, inch/mm
- Battery CR2032, automatic power off
- Data output

8

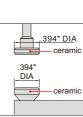
Optional accessory: data output cable (part no. 7306-40, 7302-SPC3A, 7305-SPC1A, 7305-C01)

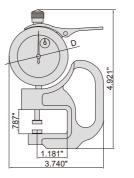
Part No.	Range	Resolution	Accuracy
2871-10	04"/0-10mm	.0005"/0.01mm	±.0008"
2871-101	04"/0-10mm	.00005"/0.001mm	±.0002"





#### THICKNESS GAGES

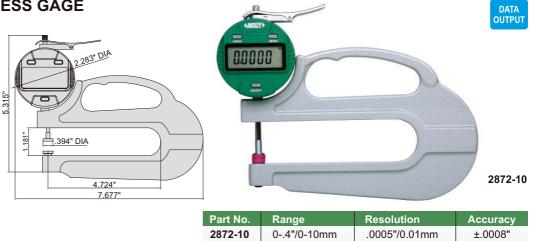


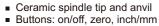




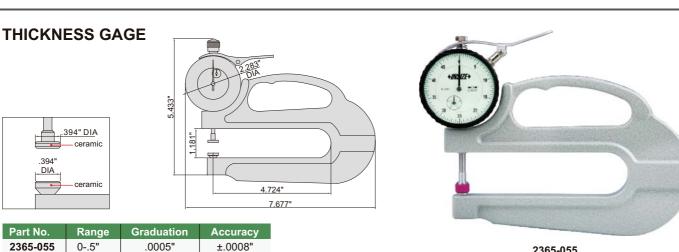
Range Graduation Part No. Accuracy D 2364-055 0-.5" .0005" ±.0008" 2.283" DIA 2364-005 0-.05" .0001" ±.0003" 2.205" DIA

## **ELECTRONIC THICKNESS GAGE**





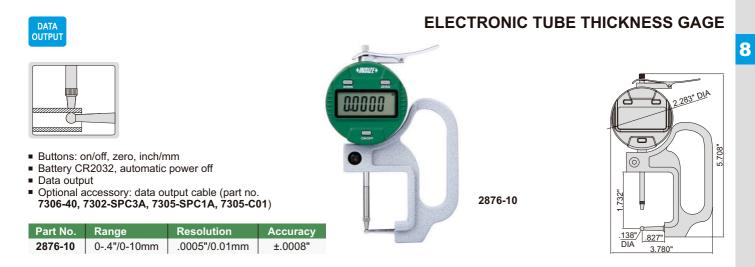
- Battery CR2032
- Automatic power off
- Data output
- Optional accessory: data output cable (part no. 7306-40, 7302-SPC3A, 7305-SPC1A, 7305-C01)



#### **ELECTRONIC TUBE THICKNESS GAGE**

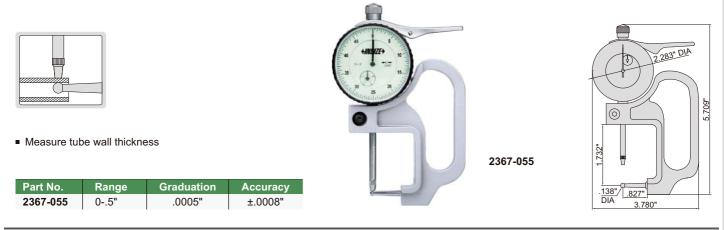


DATA



#### **TUBE THICKNESS GAGE**

THICKNESS GAGE



					THICKNESS GAGE
<ul> <li>Stainless s tip and any</li> </ul>					2.638" 1.930" DIA
Part No.	Range	Graduation	Accuracy		DIA
2363-055	05"	.0005"	±.0015"	2363-055	

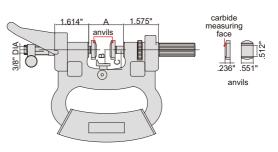
#### **DIAL SNAP GAGES**

- For quick Go/No-Go judgment of diameter of cylinders and shafts
- Left anvil retracting stroke .079" Measuring force: 1.35-1.8lbf
- . Flatness of anvil: 59µin
- Repeatability: 39µin
- Carbide measuring faces for anvils
- Front edges of anvils are chamfered for easy workpiece insertion
- Optional accessory: dial indicators and electronic indicators (reading .00005" or .0005")

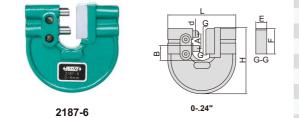
Part No.	Range	Parallelism of measuring faces	Α	В	С
2186-25E	0-1"	157µin	1.654"	.433709"	.787"
2186-50E	1-2"	157µin	2.717"	.433-1.260"	1.614"
2186-75E	2-3"	197µin	3.701"	.669-1.614"	2.008"
2186-100E	3-4"	236µin	4.685"	1.220-2.165"	2.559"
2186-125E	4-5"	236µin	5.669"	1.654-2.756"	2.953"
2186-150E	5-6"	315µin	6.654"	2.165-3.228"	3.543"
2186-175E	6-7"	315µin	7.638"	2.677-3.740"	3.937"
2186-200E	7-8"	394µin	8.622"	3.346-4.331"	4.528"
2186-225E	8-9"	394µin	9.606"	3.740-4.724"	5.118"
2186-250E	9-10"	394µin	10.591"	4.331-5.315"	5.709"
2186-275E	10-11"	472µin	11.575"	4.724-5.906"	6.299"
2186-300E	11-12"	472µin	12.559"	5.039-6.299"	6.693"

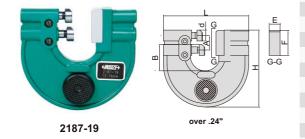


2186-25E



#### **ADJUSTABLE SNAP GAGES**





- Used as Go/No-Go gage by setting upper and lower limits Flatness of anvil: 59µin
- Parallelism of measuring faces: range 0-1.26": 118µin range 1.26-3.50": 157µin range 3.50-11.81": 197µin

Part No.	Range	L	Α	В	Е	F	Н	d (DIA)
2187-6	024"	2.913"	.591"	.689"	.480"	1.071"	2.815"	.276"
2187-13	.2451"	3.346"	.591"	1.024"	.480"	1.071"	3.130"	.484"
2187-19	.5175"	3.661"	.591"	1.063"	.480"	1.071"	3.268"	.484"
2187-25	.7598"	3.937"	.591"	1.319"	.480"	1.071"	3.524"	.484"
2187-32	.98-1.26"	4.370"	.709"	1.516"	.598"	1.386"	4.094"	.602"
2187-38	1.26-1.50"	4.606"	.709"	1.634"	.598"	1.386"	4.134"	.602"
2187-44	1.50-1.73"	4.843"	.709"	1.752"	.598"	1.386"	4.291"	.602"
2187-51	1.73-2.01"	5.118"	.709"	1.890"	.598"	1.386"	4.606"	.602"
2187-57	2.01-2.24"	5.354"	.709"	1.772"	.598"	1.386"	4.685"	.602"
2187-63	2.24-2.48"	5.630"	.709"	1.969"	.598"	1.386"	4.803"	.602"
2187-70	2.48-2.76"	6.142"	.787"	2.283"	.598"	1.386"	5.197"	.602"
2187-76	2.76-2.99"	6.417"	.787"	2.382"	.598"	1.386"	5.394"	.602"
2187-82	2.99-3.23"	6.654"	.787"	2.539"	.598"	1.386"	5.512"	.602"
2187-89	3.23-3.50"	6.890"	.787"	2.618"	.598"	1.386"	5.748"	.602"
2187-95	3.50-3.74"	7.126"	.787"	2.736"	.598"	1.386"	5.866"	.602"
2187-101	3.74-3.98"	7.402"	.787"	2.756"	.598"	1.386"	6.063"	.602"
2187-108	3.98-4.25"	7.795"	.945"	3.110"	.598"	1.543"	6.535"	.602"
2187-114	4.25-4.49"	8.031"	.945"	3.189"	.598"	1.543"	6.772"	.602"
2187-120	4.49-4.72"	8.268"	.945"	3.386"	.598"	1.543"	7.047"	.602"
2187-127	4.72-5.00"	8.543"	.945"	3.524"	.598"	1.543"	7.323"	.602"
2187-133	5.00-5.24"	8.780"	.945"	3.642"	.598"	1.543"	7.559"	.602"
2187-139	5.24-5.47"	9.016"	.945"	3.760"	.598"	1.543"	7.756"	.602"
2187-146	5.47-5.75"	9.252"	.945"	3.878"	.598"	1.543"	7.913"	.602"
2187-152	5.75-5.98"	9.528"	.945"	4.016"	.598"	1.543"	8.071"	.602"
2187-163	5.98-6.42"	10.748"	.843"	4.201"	.717"	1.543"	8.307"	.720"
2187-175	6.42-6.89"	10.748"	.843"	4.201"	.717"	1.543"	8.307"	.720"
2187-188	6.89-7.40"	11.752"	.843"	4.713"	.717"	1.543"	8.937"	.720"
2187-200	7.40-7.87"	11.752"	.843"	4.713"	.717"	1.543"	8.937"	.720"
2187-213	7.87-8.39"	12.756"	.843"	5.185"	.717"	1.543"	9.528"	.720"
2187-225	8.39-8.86"	12.756"	.843"	5.185"	.717"	1.543"	9.528"	.720"
2187-238	8.86-9.37"	13.760"	.843"	5.697"	.717"	1.543"	9.843"	.720"
2187-250	9.37-9.84"	13.760"	.843"	5.866"	.717"	1.543"	9.843"	.720"
2187-263	9.84-10.35"	14.783"	.843"	6.209"	.717"	1.543"	10.945"	.720"
2187-275	10.35-10.83"	14.783"	.843"	6.209"	.717"	1.543"	10.945"	.720"
2187-288	10.83-11.34"	15.748"	.843"	6.720"	.717"	1.543"	11.457"	.720"
2187-300	11.34-11.81"	15.748"	.843"	6.720"	.717"	1.543"	11.457"	.720"



- Go/No-Go judgement for mass production
- Dial indicator: range ±0015", graduation .00005", accuracy .00004"
   IP54 dust/waterproof
- Measuring force: 1.125-2.25lbf
- Carbide measuring faces
  Supplied with setting standards (except 0-1")

Part No.	Range	L	D
3334-1	0-1"	1.122"	.984"
3334-2	1-2"	2.106"	1.378"
3334-3	2-3"	3.091"	1.870"
3334-4	3-4"	4.075"	2.362"

Optional accessory: data output cable (part no. 7306-20, 7302-SPC1A/SPC1B, 7305-SPC2)



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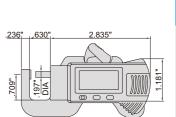
2166-12

1.988 394<sup>\*</sup> DIA +

**DIAL SNAP GAGES** 

DATA OUTPUT

#### **ELECTRONIC SNAP GAGE**



8

Part No.	Range	Resolution	Accuracy
2166-12	05"/0-12mm	.0005"/0.01mm	±.0012"

ATTENTION: NO DATA OUTPUT	ELECTRONIC SNAP GAGE
Part No.       Range       Resolution       Accuracy         2167-25       0-1"/0-25mm       .0005"/0.01mm       ±.0012"	5.512" 5.512"
DATA OUTPUT	ELECTRONIC SNAP GAGE

. . .

#### Resolution .0005"/0.01mm

Accuracy: ±.0016"

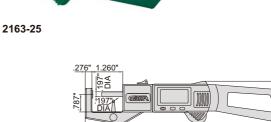
thickness measurement

- For thickness and tube wall thickness measurement
- Optional accessory: data output cable (part no. 7306-20, 7302-SPC1A/SPC1B, 7305-SPC2)

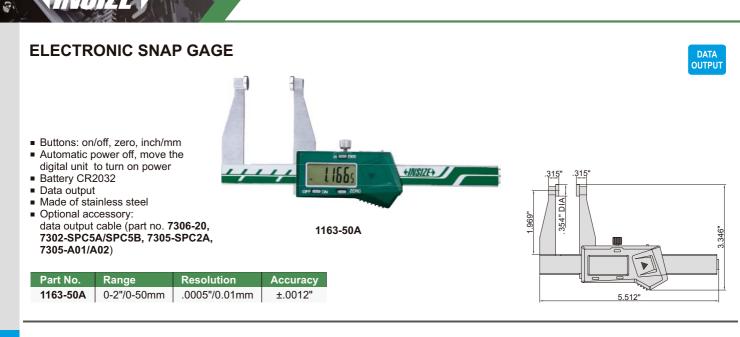
Part No.	Thickness range	Tube wall thickness range
2163-25	0-1"/0-25mm	.08"/0-2mm

tube wall thickness

measurement



7.874"



## 8 ELECTRONIC 3-PURPOSE SNAP GAGE

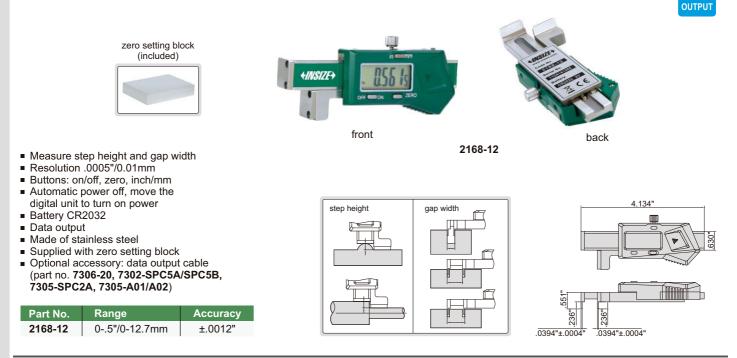
ATTENTION: NO DATA OUTPUT

DATA



Part No.	Range	Resolution	Accuracy
2164-25A	0-1"/0-25mm	.0005"/0.01mm	±.0012"

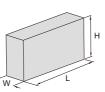
## STEP AND GAP GAGE



		INS	PECTIO	N CER	<b>FIFIC</b>	TE		
GAGE BL	DCKS						CODE: 4102-36 GRADE: AS-0	
Nominal Size (in)	Identification No.	Deviation (µin)	Nominal Size (in)	Identification No.	Deviation (µin)	Nominal Size (in)	Identification No.	Deviation (µin)
.050	12693	+2	.102	12261	0	.150	13234	0
.100	12281	0	.103	11583	+2	.160	09885	+2
.1001	08517	-1	.104	11485	+4	.170	12748	-1
.1002	11648	+2	.105	12120	+2	.180	09200	0
.1003	11259	0	.106	11401	+3	.190	11793	0
.1004	12657	+4	.107	11894	-1	.200	12629	0
.1005	12073	+2	.108	11539	+2	.300	12775	0
.1006	12548	+4	.109	11145	+3	.400	11257	0
.1007	12977	+3	.110	13551	+2	.500	12803	0
.1008	12390	+4	.120	06343	-1	1	13231	-2
		0	.130	11171	-1	2	12308	+3
.1009	12873				+4	4		0

#### **MANUFACTURER INSPECTION CERTIFICATE, FOR GAGE BLOCKS**

# SPECTION RTIFICATE



Dimension:		
Size (L)	w	н
.02≤L≤.394"	.354"	1.181"
L>.394"	.354"	1.378"

Blocks	Gage blo	ocks included	in set		Part No.	
per set	Size (inch)	Step (inch)	Quantity	Grade 0	Grade AS-1	Grade AS-2
	.05		1			
	.10011009	.0001	9			
	.101109	.001	9			
36	.1119	.01	9	4102-36	4102-136	4102-236
30	.15	.1	5	4102-30	4102-130	4102-230
	1		1			
	2		1			
	4		1			
	.10011009	.0001	9			
04	.101149	.001	49	44.00.04	4402 404	4400 004
81	.0595	.05	19	4102-81	4102-181	4102-281
	1-4	1	4			

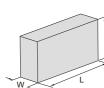
#### STEEL GAGE BLOCK SETS



9

Made of alloy steel
Meet ASME B89.1.9
Supplied with manufacturer inspection certificate

# ECTION



Dimension:		
Size (L)	w	Н
.02≤L≤.394"	.354"	1.181"
L>.394"	.354"	1.378"

Blocks	Gage blo	ocks included	in set		Part No.	
per set	Size (inch)	Step (inch)	Quantity	Grade 0	Grade AS-1	Grade AS-2
	.05		1			
	.10011009	.0001	9			
	.101109	.001	9			
36	.1119	.01	9	4005-36	4005-136	4005-236
30	.15	.1	5	4005-30	4005-150	4005-230
	1		1			
	2		1			
	4		1			
	.10011009	.0001	9			
81	.101149	.001	49	4005-81	4005-181	4005-281
01	.0595	.05	19	4000-01	4003-161	4005-201
	1-4	1	4			

#### **CERAMIC GAGE BLOCK SETS**



Made of ceramic, extremely wear resistance and corrosion resistance, excellent dimension stability
 Meet ASME B89.1.9

- Supplied with manufacturer inspection certificate

9

#### INDIVIDUAL STEEL GAGE BLOCKS

- Made of alloy steel
- Meet ASME B89.1.9
- Supplied with manufacturer inspection certificate



#### **CUSTOM-MADE**

CAN SUPPLY ANY SIZES FROM .02" TO 40", SUCH AS 3.876" SIZE<4": MOQ 6 PCS PER SIZE SIZE>4": MOQ 3 PCS PER SIZE

SIZE>4": MOQ 3 PCS PER SIZE

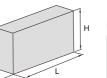
## INSPECTION

Part No. explanation:

4112-<u>X</u>000000

- $\rightarrow$  A stands for grade 0
- → B stands for grade AS-1
- $\rightarrow$  C stands for grade AS-2

		4112-A3
art No. ex	amples:	
Size (L)	Grade	Part No.
.1"	0	4112-AD1
.95"	AS-1	4112-BD95
20"	AS-2	4112-C20



W

Dimension:		
Size (L)	w	Н
.02≤L≤.394"	.354"	1.181"
L>.394"	.354"	1.378"

Size (L)	Part No.	Size (L)	Part No.	Size (L)	Part No.	Size (L)	Part No.	Size (L)	Part No.
.1"	4112- <u>X</u> D1	.109"	4112- <u>X</u> D109	.127"	4112- <u>X</u> D127	.145"	4112- <u>X</u> D145	.8"	4112- <u>X</u> D8
.1001"	4112- <u>X</u> D1001	.11"	4112- <u>X</u> D11	.128"	4112- <u>X</u> D128	.146"	4112- <u>X</u> D146	.85"	4112- <u>X</u> D85
.1002"	4112- <u>X</u> D1002	.111"	4112- <u>X</u> D111	.129"	4112- <u>X</u> D129	.147"	4112- <u>X</u> D147	.9"	4112- <u>X</u> D9
.1003"	4112- <u>X</u> D1003	.112"	4112- <u>X</u> D112	.13"	4112- <u>X</u> D13	.148"	4112- <u>X</u> D148	.95"	4112- <u>X</u> D95
.1004"	4112- <u>X</u> D1004	.113"	4112- <u>X</u> D113	.131"	4112- <u>X</u> D131	.149"	4112- <u>X</u> D149	1"	4112- <u>X</u> 1
.1005"	4112- <u>X</u> D1005	.114"	4112- <u>X</u> D114	.132"	4112- <u>X</u> D132	.15"	4112- <u>X</u> D15	2"	4112- <u>X</u> 2
.1006"	4112- <u>X</u> D1006	.115"	4112- <u>X</u> D115	.133"	4112- <u>X</u> D133	.2"	4112- <u>X</u> D2	3"	4112- <u>X</u> 3
.1007"	4112- <u>X</u> D1007	.116"	4112- <u>X</u> D116	.134"	4112- <u>X</u> D134	.25"	4112-XD25	4"	4112- <u>X</u> 4
.1008"	4112- <u>X</u> D1008	.117"	4112- <u>X</u> D117	.135"	4112- <u>X</u> D135	.3"	4112- <u>X</u> D3	5"	4112- <u>X</u> 5
.1009"	4112- <u>X</u> D1009	.118"	4112- <u>X</u> D118	.136"	4112- <u>X</u> D136	.35"	4112- <u>X</u> D35	6"	4112- <u>X</u> 6
.101"	4112- <u>X</u> D101	.119"	4112- <u>X</u> D119	.137"	4112- <u>X</u> D137	.4"	4112- <u>X</u> D4	7"	4112- <u>X</u> 7
.102"	4112- <u>X</u> D102	.12"	4112- <u>X</u> D12	.138"	4112- <u>X</u> D138	.45"	4112- <u>X</u> D45	8"	4112- <u>X</u> 8
.103"	4112- <u>X</u> D103	.121"	4112- <u>X</u> D121	.139"	4112- <u>X</u> D139	.5"	4112- <u>X</u> D5	10"	4112- <u>X</u> 10
.104"	4112- <u>X</u> D104	.122"	4112- <u>X</u> D122	.14"	4112- <u>X</u> D14	.55"	4112- <u>X</u> D55	12"	4112- <u>X</u> 12
.105"	4112- <u>X</u> D105	.123"	4112- <u>X</u> D123	.141"	4112- <u>X</u> D141	.6"	4112- <u>X</u> D6	16"	4112- <u>X</u> 16
.106"	4112- <u>X</u> D106	.124"	4112- <u>X</u> D124	.142"	4112- <u>X</u> D142	.65"	4112- <u>X</u> D65	20"	4112- <u>X</u> 20
.107"	4112- <u>X</u> D107	.125"	4112- <u>X</u> D125	.143"	4112- <u>X</u> D143	.7"	4112- <u>X</u> D7		
.108"	4112- <u>X</u> D108	.126"	4112- <u>X</u> D126	.144"	4112- <u>X</u> D144	.75"	4112- <u>X</u> D75		

#### MICROMETER INSPECTION GAGE BLOCK SET

- Made of alloy steel
- Meet ASME B89.1.9 grade AS-1
- Supplied with manufacturer inspection certificate



## Part No. Gage blocks included Applicable micrometer 4107-E10 .105", .210", .315", .420", .500", .605", .710", .815", .920", .1.000", 0-1"

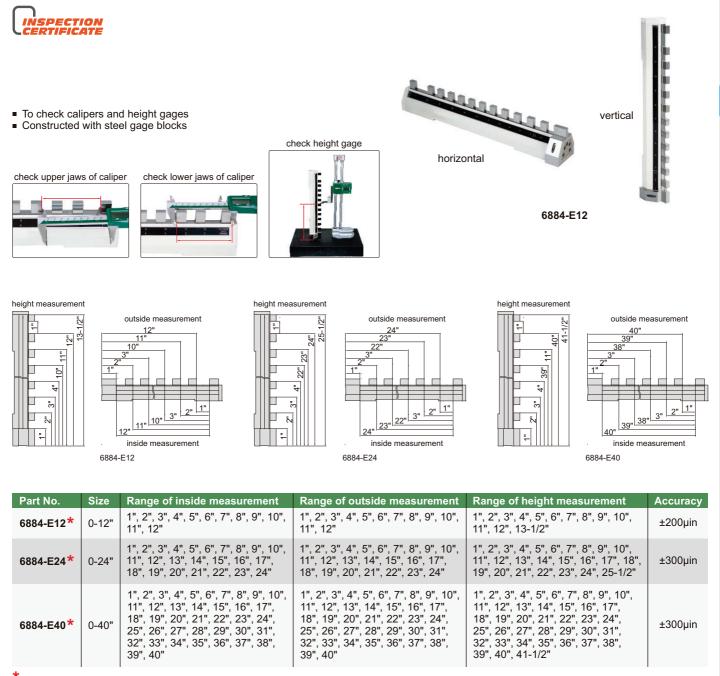
#### GAGE BLOCK HOLDER



#### GAGE BLOCK HOLDERS

 Made of aluminum To be used with individual steel gage blocks (part no. 4112) as Go and No-Go gage 1.772 to be used as Go and No-Go gage  $\bigcirc$ 0 Part No. Applicable gage block size .866" 6883-1 .06-.2" 6883-2 .2-.4" 236" 6883-4 6883-3 .4-.6 6883-4 .6-.8' 6883-5 .8-1"

#### **CALIPER/HEIGHT GAGE CHECKERS**



Supplied with manufacturer inspection certificate

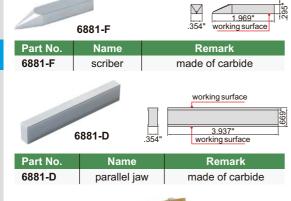
#### GAGE BLOCK ACCESSORIES



6881-A1	holder	0-1"
6881-A2	holder	1-2"
6881-A3	holder	2-4"
6881-A4	holder	4-8"
6881-A5	holder	8-12"
6881-A6**	holder	12-20"

\*The actural clamping range should deduct the width of jaws

\*\* Not suitable for base 6881-BE



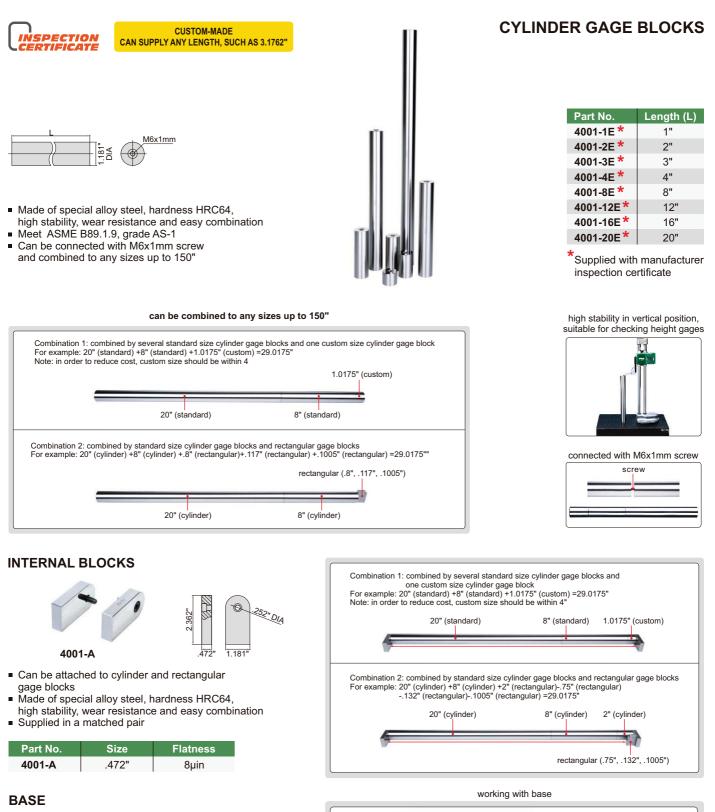


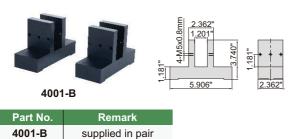
#### GAGE BLOCK ACCESSORY SET

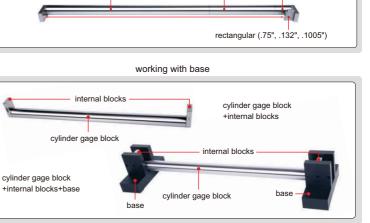
Mark	
17 pcs (including the b	pelow items)
oart no. 6881-A1)	1 pc
oart no. 6881-A2)	1 pc
oart no. 6881-A3)	1 pc
oart no. 6881-A4)	1 pc
(part no. 6881-A5)	1 pc
. 6881-BE)	1 pc
t no. 6881-C)	1 pair
art no. 6881-D)	1 pc
/, (part no. 6881-E1E)	1 pair
/, (part no. 6881-E2E)	1 pair
ν, (part no. 6881-E3E)	1 pair
io. 6881-F)	1 pc
oart no. 6881-G)	1 pc
	17 pcs (including the b art no. 6881-A1) part no. 6881-A2) part no. 6881-A3) part no. 6881-A4) (part no. 6881-A5) 6881-BE) t no. 6881-C) art no. 6881-C) art no. 6881-C) (part no. 6881-E1E) (part no. 6881-E1E) (part no. 6881-E3E) o. 6881-F)

236" WOLKING W surface w 1.654"	rface 00 969" g surface E3E
Part No. Name Size Remark	
6881-E1E half round jaw .1" made of carbide, supplied in	pair
6881-E2E half round jaw .2" made of carbide, supplied in	pair
6881-E3E half round jaw .25" made of carbide, supplied in	pair
6881-C	e
Part No. Name Remark	
6881-C plain jaw made of carbide, supplied in pair	
6881-G	
6881-G centre point the tip is made of carbide	
	2.232"
6881-G centre point the tip is made of carbide	
6881-G centre point the tip is made of carbide	
6881-G     centre point     the tip is made of carbide       Image: state of the tip is made of carbide     Image: state of the tip is made of carbide       Image: state of the tip is made of carbide       Image: state of the tip is made of carbide       Image: state of the tip is made of carbide       Image: state of the tip is made of carbide       Image: state of the tip is made of carbide       Image: state of the tip is made of carbide       Image: state of the tip is made of carbide       Image: state of the tip is made of carbide       Image: state of the tip is made of carbide       Image: state of the tip is made of the ti	
6881-G       centre point       the tip is made of carbide         Image: state of the tip is made of carbide       Image: state of the tip is made of carbide         Image: state of the tip is made of carbide       Image: state of the tip is made of carbide         Image: state of the tip is made of carbide       Image: state of the tip is made of carbide         Image: state of the tip is made of carbide       Image: state of the tip is made of carbide         Image: state of the tip is made of the tip is made of carbide       Image: state of the tip is made of carbide         Image: state of the tip is made	Jdder)
6881-G       centre point       the tip is made of carbide         Image: state of the	older)

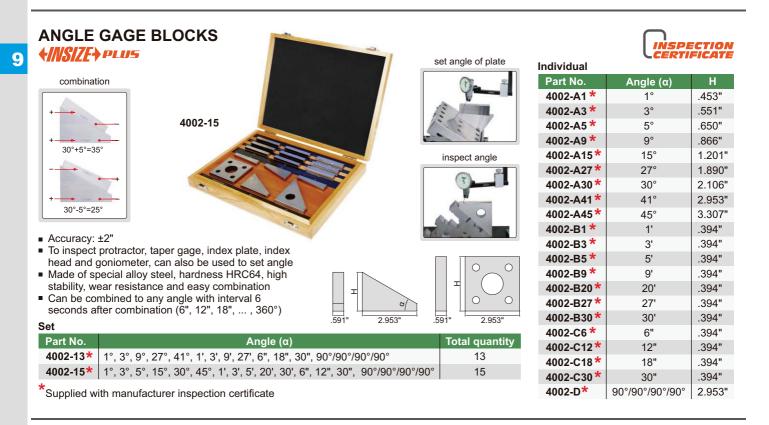
(scriber+centre point+holder) scribe circle







ANGLE GAGE BLOCK SETS	Part No.	Blocks per set	Angle	Step	Quantity
tion-rate and the second secon	4109-7A	7	15°10' 30°20' 45°30' 50° 60°40' 75°50' 90°/90°/90°/90°		1 1 1 1 1 1 1
	4109-36A	36	10°-20° 30°-70° 45° 15°10'-15°50' 15°1'-15°9' 10°00'30" 80°/81°/100°/99° 89°10'/89°20'/90°50'/90°40' 89°30'/ 89°40'/90°30'/90°20'	1° 10° 10' 1'	11 5 1 5 9 1 1 1 1
<ul> <li>Standard for angle measurement</li> <li>Accuracy ±10"</li> </ul>			90°/90°/90°/90°		1



#### **PIN GAGE SETS**



Diameter (d)	Step	Pin gages	Part	No.
Diameter (u)	Step	per set	Accuracy+.0002"	Accuracy0002"
.011~.060"	.001"	50	4162-111	4162-211
.061~.250"	.001"	190	4162-1161	4162-2161
.251~.500"	.001"	250	4162-1251	4162-2251
.501~.625"	.001"	125	4162-1501	4162-2501
.626~.750"	.001"	125	4162-1626	4162-2626
.751~.832"	.001"	82	4162-1751	4162-2751
.833~.916"	.001"	84	4162-1833	4162-2833
.917~1.000"	.001"	84	4162-1917	4162-2917

#### **PIN GAGE HANDLES**

Including

**Clamping bush** 6 pairs (the clamping range are .281-.291", .291-.301", .301-.311", .311-.321", .321-.331", .331-.341")

6 pairs (the clamping range are .341-.351", .351-.361", .361-.371", .371-.382", .382-.394", .394-.406")

4 pairs (the clamping range are .406-.420", .420-.435", .435-.450", .450-.465")

3 pairs (the clamping range

are .465-.480", .480-.495",

4 pairs (the clamping range are .510-.532", .532-.547",

4 pairs (the clamping range are .579-.594", .594-.610", .610-.625", .625-.635")

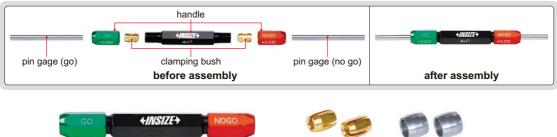
4 pairs (the clamping range are .635-.656", .656-.672",

8 pairs (the clamping range are .760-.781", .781-.812", .812-.843", .843-.875", .875-.907", .907-.937", .937-.968", .968-1.010")

.672-.688", .688-.704") 4 pairs (the clamping range are .704-.719", .719-.735", .735-.750", .750-.760")

.547-.563", .563-.579")

.495-.510")



Handle



Part No.

aluminum (.281~1.010")

Handle

clamping bush

Applicable pin

gage diameter

Wrench is needed to install pins

Clamping bushes (.008~.281") are made of brass, clamping bushes (.281~1.010") are made of aluminum

					7341-6S	.281341"	1 pc
Part No.	Applicable pin gage diameter	Handle	Including Clamping bush		1041 00	.201 .041	
7341-0S	.008040"	1 pc	6 pairs (the clamping bush are .008015", .015020", .020025", .025030", .030035", .035040")		7341-7S	.341406"	1 pc
7341-1S	.040075"	1 pc	7 pairs (the clamping range are .040045", .045050", .050055", .055060", .060065", .065070",		7341-8S	.406465"	1 pc
			.070075")		7341-9S	.465510"	1 pc
7341-2S	.075131"	1 pc	8 pairs (the clamping range are .075082", .082089", .089096", .096103", .103110", .110117", .117124", .124131")		7341-10S	.510579"	1 pc
			7 pairs (the clamping range are .131138", .138145",		7341-11S	.579635"	1 pc
7341-3S	.131180"	1 pc	.145152", .152159", .159166", .166173", .173180")		7341-12S	.635704"	1 pc
7341-4S	.180228"	1 pc	6 pairs (the clamping range are .180188", .188196", .196204", .204212", .212220", .220228")		7341-13S	.704760"	1 pc
7341-5S	.228281"	1 pc	6 pairs (the clamping range are .228236", .236244", .244252", .252261", .261271", .271281")		7341-15S	.760-1.010"	1 pc

Part No.	Size (mm)	Part No.	Size (mm)	Part No.	Size (mm)
4130-2*	M2x0.4	4130-10 *	M10x1.5	4130-39*	M39x4
4130-2D2*	M2.2x0.45	4130-11 *	M11x1.5	4130-42*	M42x4.5
4130-2D5*	M2.5x0.45	4130-12 *	M12x1.75	4130-45*	M45x4.5
4130-3*	M3x0.5	4130-14 *	M14x2	4130-48*	M48x5
4130-3D5*	M3.5x0.6	4130-16 *	M16x2	4130-52*	M52x5
4130-4*	M4x0.7	4130-18 *	M18x2.5	4130-56*	M56x5.5
4130-5*	M5x0.8	4130-20 *	M20x2.5	4130-60*	M60x5.5
4130-6*	M6x1	4130-22 *	M22x2.5	4130-33*	M33x3.5
4130-7 *	M7x1	4130-24 *	M24x3	4130-36*	M36x4
4130-8*	M8x1.25	4130-27 *	M27x3		
4130-9*	M9x1.25	4130-30 *	M30x3.5		

Supplied with manufacturer inspection certificate

#### **METRIC THREAD PLUG GAGES**



Supplied with Go and No-Go end

- Class 6H Standard ISO1502

#### METRIC THREAD RING GAGES

- Go and No-Go gages are
- supplied separately Class 6g
- Standard ISO1502



4120-30\* 4120-30N\* M30x3.5

M16X2-69

ATTENTION: BASIC MODEL

Part No. (GO)	Part No. (NOGO)	Size (mm)
4120-2*	4120-2N *	M2x0.4
4120-2D2*	4120-2D2N*	M2.2x0.45
4120-2D5*	4120-2D5N*	M2.5x0.45
4120-3*	4120-3N *	M3x0.5
4120-3D5*	4120-3D5N*	M3.5x0.6
4120-4*	4120-4N *	M4x0.7
4120-5*	4120-5N *	M5x0.8
4120-6*	4120-6N *	M6x1
4120-7*	4120-7N *	M7x1
4120-8*	4120-8N *	M8x1.25
4120-9*	4120-9N *	M9x1.25

412	0-16	4120-16N			
Part No. (GO)	Part No. (NOGO)	Size (mm)	Part No. (GO)	Part No. (NOGO)	Size (mm)
4120-10*	4120-10N *	M10x1.5	4120-33*	4120-33N*	M33x3.5
4120-11 *	4120-11N *	M11x1.5	4120-36*	4120-36N*	M36x4
4120-12*	4120-12N *	M12x1.75	4120-39*	4120-39N*	M39x4
4120-14 *	4120-14N *	M14x2	4120-42*	4120-42N*	M42x4.5
4120-16*	4120-16N *	M16x2	4120-45*	4120-45N*	M45x4.5
4120-18*	4120-18N *	M18x2.5	4120-48*	4120-48N*	M48x5
4120-20 *	4120-20N *	M20x2.5	4120-52*	4120-52N*	M52x5
4120-22 *	4120-22N *	M22x2.5	4120-56*	4120-56N*	M56x5.5
4120-24 *	4120-24N *	M24x3	4120-60*	4120-60N*	M60x5.5
4120-27 *	4120-27N *	M27x3			

9

\*Supplied with manufacturer inspection certificate

#### AMERICAN STANDARD THREAD PLUG GAGES



- Supplied with Go and No-Go end
- Class 2B
- Standard ANSI B1.2

Part No.	Size	Part No.	Size
4131-41*	4-40UNC	4131-1A2*	1/2-20UNF
4131-61*	6-32UNC	4131-9D2*	9/16-18UNF
4131-81*	8-32UNC	4131-5C1*	5/8-11UNC
4131-102 *	10-32UNF	4131-5C2*	5/8-18UNF
4131-1B1 <b>*</b>	1/4-20UNC	4131-3B1*	3/4-10UNC
4131-1B2 <b>*</b>	1/4-28UNF	4131-3B2*	3/4-16UNF
4131-5D1*	5/16-18UNC	4131-3C2*	3/8-24UNF
4131-5D2*	5/16-24UNF	4131-7D2*	7/16-20UNF
4131-3C1*	3/8-16UNC	4131-1A1*	1/2-13UNC

\*Supplied with manufacturer inspection certificate

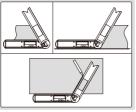
#### AMERICAN STANDARD THREAD RING GAGES

ATTENTION: BASIC MODEL - Class 2A - Standard ANSLET 2 front			GO SIZE	PD 2164		1/4" - 20 UNC 2A NOGO HINSIZE	PD .21	
Standard AN	<ul> <li>Standard ANSI B1.2</li> </ul>		nt 4121-1B1	back		front <b>412</b>	back 1-1B1N	
Part No. (GO)	Part No. (NOGO)	Size	Part No. (GO)	Part No. (NOGO)	Size	Part No. (GO)	Part No. (NOGO)	Size
4121-41*	4121-41N*	4-40UNC	4121-5D1*	4121-5D1N*	5/16-18UNC	4121-1A2 *	4121-1A2N*	1/2-20UNF
4121-61*	4121-61N*	6-32UNC	4121-5D2*	4121-5D2N*	5/16-24UNF	4121-9D2 *	4121-9D2N*	9/16-18UNF
4121-81*	4121-81N*	8-32UNC	4121-3C1*	4121-3C1N*	3/8-16UNC	4121-5C1 *	4121-5C1N*	5/8-11UNC
4121-102 *	4121-102N *	10-32UNF	4121-3C2*	4121-3C2N*	3/8-24UNF	4121-5C2 *	4121-5C2N*	5/8-18UNF
4121-1B1 *	4121-1B1N*	1/4-20UNC	4121-7D2*	4121-7D2N*	7/16-20UNF	4121-3B1 *	4121-3B1N*	3/4-10UNC
4121-1B2*	4121-1B2N*	1/4-28UNF	4121-1A1*	4121-1A1N*	1/2-13UNC	4121-3B2 *	4121-3B2N*	3/4-16UNF

\*Supplied with manufacturer inspection certificate







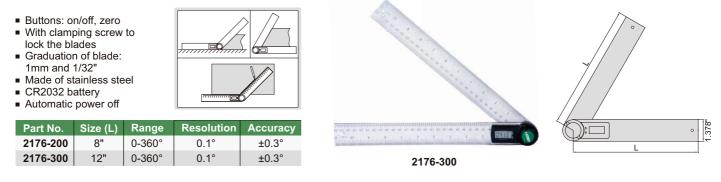
- Buttons: on/off, hold (keep the reading), zero, ABS (absolute and incremental measurement)
- Fix the locking screw at 4 positions for different measuring ranges: 0°~225°, -225°~0°, -45°~180°, -180°~45°
  Remove the locking screw for 360° range
- With level vial
- Battery CR2032, automatic power off

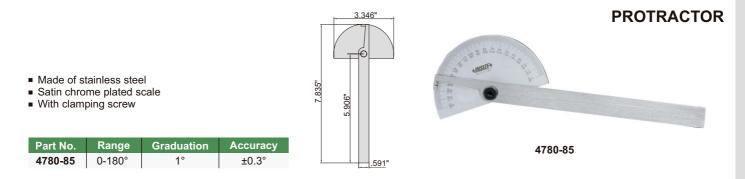
**ELECTRONIC PROTRACTOR** 

# • 2171-250

Part No.	Size (L)	Range	Resolution	Accuracy
2171-250	10"	0-360°	0.05°	±0.15°

#### **ELECTRONIC PROTRACTORS**

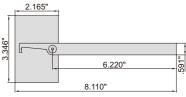




#### PROTRACTOR

4 working edges





Part No.	Range	Graduation	Accuracy
4781-85	0-180°	1°	±0.3°

Part No.	Range	Graduation	A
4781-85	0-180°	1°	

#### PROTRACTORS

 Made of stainless steel Satin chrome plated scale With clamping screw

- Graduation: 1°
- Made of stainless steel
- (4799-1300 is made of carbon steel)
- Satin chrome plated scale
- With clamping screw

Part No. S	ize (AxB)	Range	Accuracy	L	С
<b>4799-180</b> 3.	.1x4.7"	0-180°	±0.3°	6.614"	. 433"
<b>4799-1120</b> 4.	.7x5.9"	0-180°	±0.3°	8.661"	.551"
4799-1150 5.	.9x7.9"	0-180°	±0.3°	11.220"	.630"
4799-1200 7.	.9x11.8"	0-180°	±0.3°	16.260"	.787"
4799-1300 1 <sup>-</sup>	1.8x19.7"	0-180°	±0.3°	26.575"	1.181"



#### PROTRACTORS

Graduation: 1° C Made of carbon steel Satin chrome plated With clamping screw the blade is moveable The blade is moveable Size (AxB) Range Accuracy С £ 3.9x5.9" 10-170° ±0.3° .709" 4797-100 5.9x11.8" 10-170° ±0.3° .866" 7.9x15.7" 10-170° ±0.3° .945"

#### PROTRACTOR

9.8x19.7"

11.8x23.6"

10-170°

10-170°

±0.3°

±0.3°

Part No.

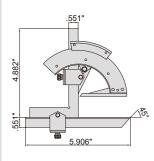
4797-100

4797-150

4797-200

4797-250

4797-300

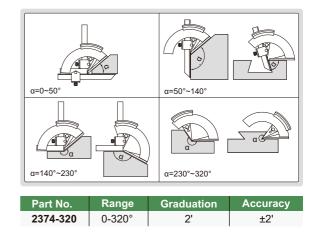


- Made of stainless steel
- Satin chrome plated scale



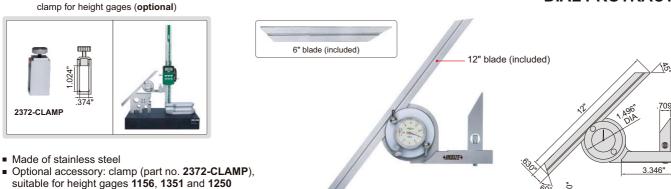
1.102"

1.260"



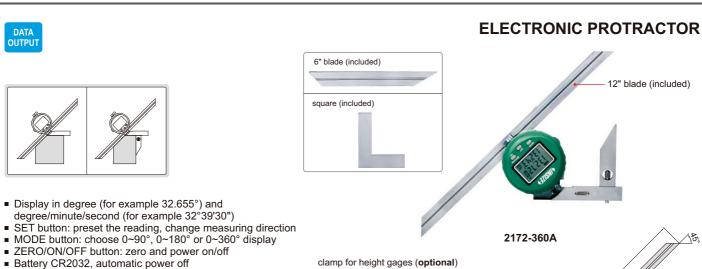
#### clamp for height gages (optional) 6" blade (included) 12" blade (included) 2372-CLAMP Parallax-free reading Made of stainless steel fine adjustment Optional accessory: clamp (part no. 2372-CLAMP), 630' suitable for height gages 1156, 1351 and 1250 2372-360 Part No. Range Graduation Accuracy **2372-360** 0-360° 5' ±5'

DIAL PROTRACTOR



2373-360

<b>2373-360</b> 0-360° 5' ±5'	Part No.	Range	Graduation	Accuracy
	2373-360	0-360°	5'	±5'



374

2372-CLAMP

- Data output
- Supplied with square to set 90°
- Made of stainless steel
- Optional accessory: data output cable (part no. 7306-40, 7302-SPC3A, 7305-SPC1A, 7305-C01), clamp (part no. 2372-CLAMP), suitable for height gages 1156, 1351 and 1250

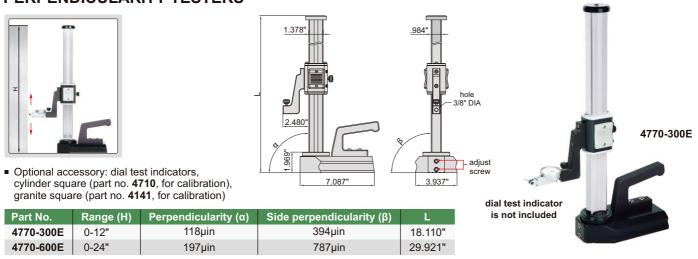
Part No.	Range	Resolution	Accuracy
2172-360A	0-360°	10"/0.005°	±5'



3 15

fine adiustment

#### PERPENDICULARITY TESTERS



working

surface

#### **CYLINDER SQUARES**

NSPECTION ERTIFICATE

- Made of special alloy steel, hardness HRC58~60
- The handle can be removed

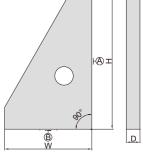
Part No.	Length (L)	Squareness
4710-200*	8"	39µin
4710-300*	12"	59µin

#### **GRANITE SQUARES**



Part No.	Size (HxW)	Flatness of A	Flatness of B	Squareness of A to B	D
4141-250	9.8x6.3"	39µin	39µin	79µin	. 984"
4141-400	15.7x9.8"	59µin	39µin	118µin	1.575"
4141-630	24.8x15.7"	79µin	59µin	157µin	2.480"



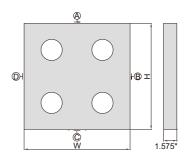


#### **GRANITE SQUARE**

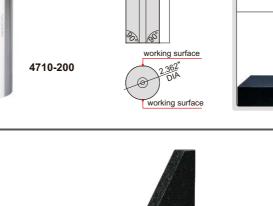
SUPPLY SPEC	STOM-MADE IAL SIZES ACCORD OMER'S REQUEST	NING	
Part No.	Size (HxW)	Flatness of A, B, C and D	Squareness and parallelism between A, B, C and D
4144-315	12.4x12.4"	43µin	102µin



4141-250



\*Supplied with manufacturer inspection certificate



working surface 8 ŝ

433



inspect 90° internal and external angles

### **GRANITE SQUARE WITH V GROOVE**



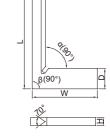


4142-200

Part No.	Size (LxWxH)	Range of shaft (d)	
4142-200	7.9x7.9x7.9"	.35-2.76" DIA	

#### 90° TOOL MAKER SQUARES





- DIN875 grade 00Beveled edge for inside measurement
- Made of hardened stainless steel

4794-040

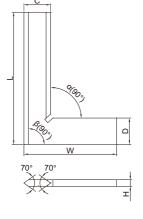
Part No.	Size (LxW)	Squa	с	D	н	
	Size (LXVV)	Inside(α)	Outside(β)			п
4794-025	1.0x.8"	87µin	91µin	.157"	.256"	.138"
4794-040	1.6x1.1"	91µin	94µin	.217"	.335"	.138"

90° BEVELED EDGE SQUARES

- Satin chrome platingBeveled edges for inside and outside measurement
- Made of hardened stainless steel



4790-0100



DIN875 grad	IN875 grade 00 DIN875 grade 0													
Part No.	Size		reness	с	D	н		Part No.	Size		reness	с	D	н
i dit ito.	(LxW)	Inside(α)	Outside (β)	Ŭ				i dit ito.	(LxW)	Inside(α)	Outside (β)			
4790-050	2.0x1.6"	94µin	98µin	. 512"	. 512"	. 157"		4790-500	2.0x1.6"	236µin	236µin	. 512"	. 512"	. 157"
4790-075	3.0x2.0"	102µin	110µin	.591"	.591"	.157"		4790-750	3.0x2.0"	236µin	276µin	.591"	.591"	.157"
4790-0100	3.9x2.8"	110µin	118µin	.787"	.787"	.197"		4790-1000	3.9x2.8"	276µin	276µin	.787"	.787"	.197"
4790-0150	5.9x3.9"	126µin	138µin	1.181"	1.181"	.236"		4790-1500	5.9x3.9"	276µin	315µin	1.181"	1.181"	.236"
4790-0200	7.9x5.1"	146µin	157µin	1.339"	1.339"	.276"		4790-2000	7.9x5.1"	315µin	354µin	1.339"	1.339"	.276"
4790-0250	9.8x6.5"	165µin	177µin	1.378"	1.378"	.276"		4790-2500	9.8x6.5"	354µin	394µin	1.378"	1.378"	.276"
4790-0300	11.8x7.9"	181µin	197µin	1.575"	1.575"	.315"		4790-3000	11.8x7.9"	394µin	433µin	1.575"	1.575"	.315"

#### DIN875 grade 0

Made of hardened stainless steel

Part No.	Size (LxW)	Squa	reness	с	D	н
Part No.	5126 (LXW)	Inside (α)	Outside (β)		U	
4791-50	2.0x1.6"	236µin	236µin	.591"	.591"	.157"
4791-75	3.0x2.0"	236µin	276µin	.591"	.591"	.157"
4791-100	3.9x2.8"	276µin	276µin	.787"	.787"	.197"
4791-150	5.9x3.9"	276µin	315µin	1.181"	1.181"	.236"
4791-200	7.9x5.1"	315µin	354µin	1.181"	1.181"	.276"
4791-250	9.8x6.5"	354µin	394µin	1.378"	1.378"	.276"
4791-300	11.8x7.9"	394µin	433µin	1.575"	1.575"	.315"

Н

.157"

.157"

.197"

.236"

.276"

.276"

.315"

Е

.512"

.591"

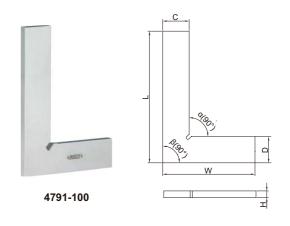
.787"

1.181"

1.181"

1.378"

1.575"

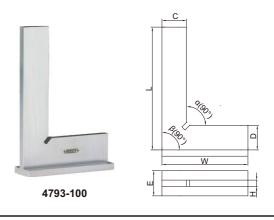


#### 90° FLAT EDGE SQUARES WITH WIDE BASE

#### DIN875 grade 0

Made of hardened stainless steel

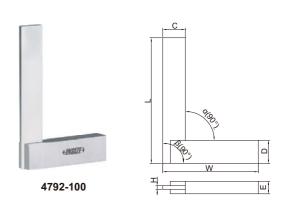
Part No.	Size	Squa	reness	с	D
Fart NO.	(LxW)	Inside (α)	Outside (β)	C	U
4793-50	2.0x1.6"	236µin	236µin	.512"	.512"
4793-75	3.0x2.0"	236µin	276µin	.591"	.591"
4793-100	3.9x2.8"	276µin	276µin	.787"	.787"
4793-150	5.9x3.9"	276µin	315µin	1.181"	1.181"
4793-200	7.9x5.1"	315µin	354µin	1.181"	1.181"
4793-250	9.8x6.5"	354µin	394µin	1.378"	1.378"
4793-300	11.8x7.9"	394µin	433µin	1.575"	1.575"



### 90° FLAT EDGE SQUARES WITH WIDE BASE

- DIN875 grade 0
- Made of hardened stainless steel

Part No. Size	Size (LxW)	Squa	Squareness			н	Е
	SIZE (LXVV)	Inside (α)	Outside (β)	С	D		E
4792-50	2.0x1.6"	236µin	236µin	.472"	.472"	.118"	.394"
4792-75	3.0x2.0"	236µin	276µin	.551"	.551"	.118"	.394"
4792-100	3.9x2.8"	276µin	276µin	.709"	.709"	.118"	.394"
4792-150	5.9x3.9"	315µin	315µin	.866"	.866"	.157"	.472"
4792-200	7.9x5.1"	354µin	354µin	.984"	.984"	.157"	.472"

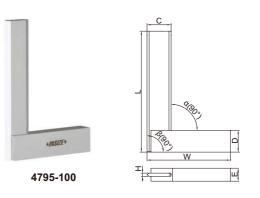


### 90° BEVELED EDGE SQUARES WITH WIDE BASE

DIN875 grade 0

- Beveled edges for inside and outside measurement
- Made of hardened stainless steel

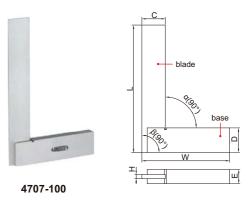
Part No.		Squa	Squareness			н	Е
	Size (LxW)	Inside (α)	Outside (β)	С	D	н	-
4795-50	2.0x1.6"	236µin	236µin	.472"	.472"	.118"	.394"
4795-75	3.0x2.0"	236µin	276µin	.551"	.551"	.118"	.394"
4795-100	3.9x2.8"	276µin	276µin	.709"	.709"	.118"	.394"
4795-150	5.9x3.9"	315µin	315µin	.866"	.866"	.157"	.472"
4795-200	7.9x5.1"	354µin	354µin	.984"	.984"	.157"	.472"



#### MACHINIST SQUARES WITH WIDE BASE



Part No.	Size (LxW)	Squa	reness	С	D	н	Е
Fart NO.		Inside (α)	Outside (β)				6
4707-50	2.0x1.6"	.95mil	.98mil	.630"	.472"	.118"	.354"
4707-75	3.0x2.0"	1.02mil	1.10mil	.630"	.630"	.118"	.354"
4707-100	3.9x2.8"	1.10mil	1.18mil	.748"	.748"	.118"	.472"
4707-150	6x4"	1.30mil	1.38mil	.984"	.984"	.118"	.630"
4707-200	8x5"	1.46mil	1.58mil	1.181"	1.260"	.157"	.630"
4707-250	10x6"	1.65mil	1.77mil	1.181"	1.260"	.157"	.748"
4707-300	12x8"	1.85mil	1.97mil	1.260"	1.260"	.157"	.748"
4707-400	16x10"	2.21mil	2.36mil	1.496"	1.496"	.197"	.866"
4707-500	20x12"	2.56mil	2.76mil	1.772"	1.969"	.236"	.984"
4707-600	24x14"	2.95mil	3.15mil	1.969"	1.969"	.236"	1.181"
4707-750	30x16"	3.54mil	3.74mil	2.165"	2.165"	.236"	1.969"
4707-900	35x20"	4.06mil	4.33mil	2.559"	2.953"	.354"	1.969"
4707-1000	39x22"	4.45mil	4.72mil	2.559"	2.953"	.354"	1.969"

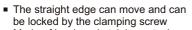


Economic modelDIN875 grade 2

Made of carbon steel,

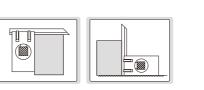
no anti-rust treatment, not hardend

#### **ADJUSTABLE SQUARE**

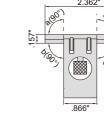


Made of hardened stainless steel

Part No.	Squareness (a, b, c, d)
4701-1	276µin
	- · • • • • • • • • • • • • • • • • • •



4701-1



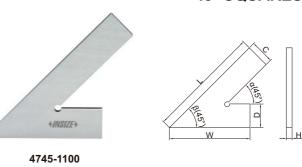
2.362 Y 575

10

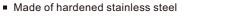
45° SQUARES

Made of hardened stainless steel

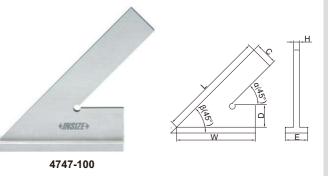
Part No.	Size (LxW)	Acc	Accuracy			н
	SIZE (LXVV)	Inside (α)	Outside (β)	С	D	
4745-1100	3.9x2.8"	1.06mil	1.18mil	.787"	.787"	.197"
4745-1120	4.7x3.1"	1.14mil	1.26mil	.787"	.787"	.197"
4745-1150	5.9x3.9"	1.26mil	1.38mil	.787"	.787"	.197"
4745-1200	7.9x5.1"	1.42mil	1.58mil	.984"	.984"	.197"



#### 45° SQUARES WITH WIDE BASE

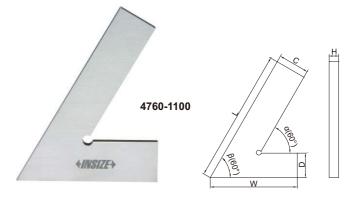


Part No.	Size (LxW)	Acc	uracy	с	D	н	Е
	(LxW)	Inside (α)	Outside (β)	L.	U	п	E
4747-100	3.9x2.8"	1.06mil	1.22mil	.787"	.787"	.197"	.787"
4747-120	4.7x3.1"	1.14mil	1.30mil	.787"	.787"	.197"	.787"
4747-150	5.9x3.9"	1.26mil	1.42mil	.787"	.787"	.197"	.787"
4747-200	7.9x5.1"	1.42mil	1.61mil	.984"	.984"	.197"	.984"



Made of hardened stainless steel

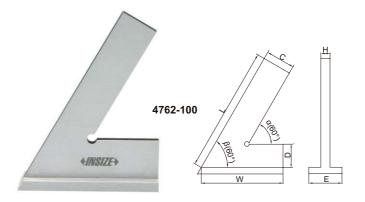
Part No.		Acc	~	D	н	
	Size (LxW)	Inside (α)	Outside (β)	С	U	п
4760-1100	3.9x2.8"	1.10mil	1.18mil	.787"	.787"	.197"
4760-1120	4.7x3.1"	1.18mil	1.26mil	.787"	.787"	.197"
4760-1150	5.9x3.9"	1.26mil	1.38mil	.787"	.787"	.197"
4760-1200	7.9x5.1"	1.46mil	1.58mil	.984"	.984"	.197"



### 60° SQUARES WITH WIDE BASE

Made of hardened stainless steel

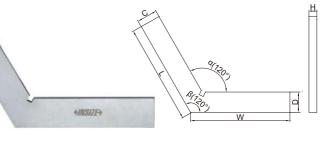
Dout No.	Size (LxW)	Acc	uracy		D	н	E
Part No.	(LxW)	Inside (α)	Outside (β)	С	U		
4762-100	3.9x2.8"	1.10mil	1.22mil	.787"	.787"	.197"	.787"
4762-120	4.7x3.1"	1.18mil	1.30mil	.787"	.787"	.197"	.787"
4762-150	5.9x3.9"	1.30mil	1.42mil	.787"	.787"	.197"	.787"
4762-200	7.9x5.1"	1.46mil	1.61mil	.984"	.984"	.197"	.984"



### 120° SQUARES

Made of hardened stainless steel

Part No.	Size	Acc	uracy	с	D	н
Part No.	(LxW)	Inside (α)	Outside (β)	L L	U	п
4706-150	2.0x2.0"	.95mil	.98mil	.591"	.591"	.197"
4706-175	3.0x3.0"	1.02mil	1.10mil	.787"	.787"	.197"
4706-1100	3.9x3.9"	1.14mil	1.18mil	.787"	.787"	.197"
4706-1150	5.9x5.9"	1.34mil	1.38mil	.984"	.984"	.197"
4706-1200	7.9x7.9"	1.50mil	1.58mil	1.181"	1.181"	.276"

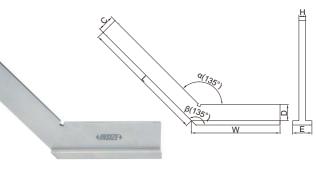


4706-1100

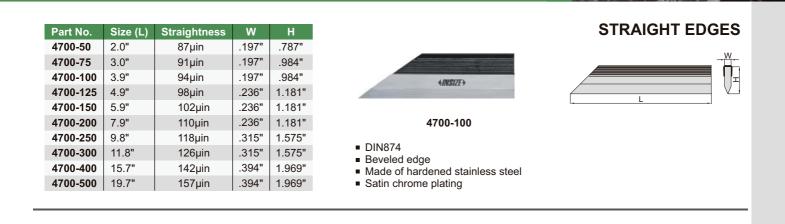
### 135° SQUARES WITH WIDE BASE

Made of hardened stainless steel

Size	Acc	uracy	~	D	ы	Е
(LxW)	Inside(α)	Outside (β)	L L	U		-
3.9x2.8"	1.14mil	1.22mil	.787"	.787"	.197"	.787"
4.7x3.1"	1.22mil	1.30mil	.787"	.787"	.197"	.787"
5.9x3.9"	1.34mil	1.42mil	.787"	.787"	.197"	.787"
7.9x5.1"	1.54mil	1.61mil	1.181"	1.181"	.276"	1.181"
9.8x6.5"	1.73mil	1.81mil	1.181"	1.181"	.276"	1.181"
11.8x6.9"	1.93mil	2.01mil	1.378"	1.378"	.276"	1.378"
	(LxW) 3.9x2.8" 4.7x3.1" 5.9x3.9" 7.9x5.1" 9.8x6.5"	(LxW)         Inside (α)           3.9x2.8"         1.14mil           4.7x3.1"         1.22mil           5.9x3.9"         1.34mil           7.9x5.1"         1.54mil           9.8x6.5"         1.73mil	(LxW)         Inside (α)         Outside (β)           3.9x2.8"         1.14mil         1.22mil           4.7x3.1"         1.22mil         1.30mil           5.9x3.9"         1.34mil         1.42mil           7.9x5.1"         1.54mil         1.61mil           9.8x6.5"         1.73mil         1.81mil	Inside (α)         Outside (β)         C           3.9x2.8"         1.14mil         1.22mil         .787"           4.7x3.1"         1.22mil         1.30mil         .787"           5.9x3.9"         1.34mil         1.42mil         .787"           7.9x5.1"         1.54mil         1.61mil         1.181"           9.8x6.5"         1.73mil         1.81mil         1.181"	LxW)         Inside (α)         Outside (β)         C         D           3.9x2.8"         1.14mil         1.22mil         .787"         .787"           4.7x3.1"         1.22mil         1.30mil         .787"         .787"           5.9x3.9"         1.34mil         1.42mil         .787"         .787"           7.9x5.1"         1.54mil         1.61mil         1.181"         1.181"           9.8x6.5"         1.73mil         1.81mil         1.181"         1.181"	ILxW)         Inside (α)         Outside (β)         C         D         H           3.9x2.8"         1.14mil         1.22mil         .787"         .787"         .197"           4.7x3.1"         1.22mil         1.30mil         .787"         .787"         .197"           5.9x3.9"         1.34mil         1.42mil         .787"         .787"         .197"           7.9x5.1"         1.54mil         1.61mil         1.181"         1.181"         .276"           9.8x6.5"         1.73mil         1.81mil         1.181"         1.181"         .276"



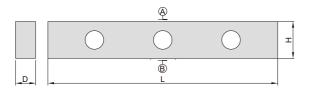
4754-3120





**GRANITE STRAIGHT EDGES** 

SQUARE SET





Part No.	Length (L)	Flatness of A and B	Parallelism between A and B	D	н
4147-500A	20"	83µin	126µin	1.969"	3.150"
4147-1000A	40"	118µin	177µin	2.362"	4.724"

#### **MAGNALIUM STRAIGHT EDGES**



4180-500

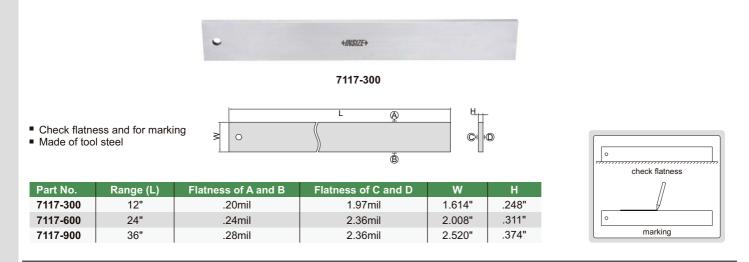
D 0

Made of magnalium, light weight, non-deform, no rusty

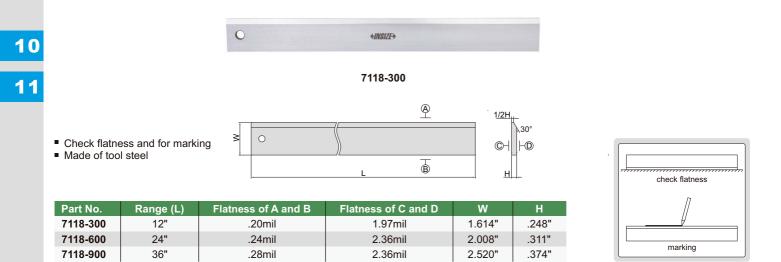
Part No.	Length (L)	Flatness of A and B	Parallelism between A and B	н	w	D
4180-500	20"	118µin	157µin	2.362"	1.181"	.197"
4180-1000	40"	197µin	315µin	2.362"	1.181"	.197"
4180-1500	60"	591µin	866µin	3.937"	1.575"	.197"
4180-2000	80"	709µin	1063µin	3.937"	1.575"	.315"



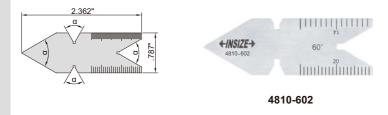
#### **PRECISION STRAIGHT EDGES**

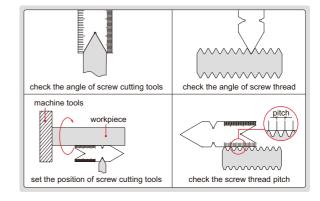


#### PRECISION STRAIGHT EDGES WITH BEVELED EDGE



#### **CENTER GAGES**

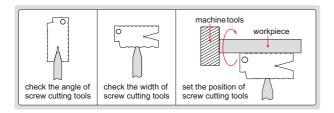




- To check and set screw cutting tools, and check the angle and pitch of screw thread
- Angle accuracy: ±30min.
- Made of stainless steel

Part No.	Thread type	Angle (α)	Graduation
4810-602	UNIFIED 60°	60°	14ths and 20ths on front side, 24ths and 32ths on back side
4810-601	METRIC 60°	60°	0.5mm and 1mm
4810-55	WHITWORTH 55°	55°	14ths and 20ths on front side, 24ths and 32ths on back side

#### **THREAD GAGES**

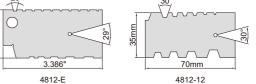


- To check and set screw cutting tools
- Angle accuracy: ±10min.
  Made of medium carbon steel

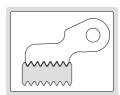
Part No.	Range	Thread type	Pitch
4812-E	1-10TPI	ACME 29°	1, 1-1/3, 1-1/2, 1-3/4, 2, 2-1/2, 3, 4, 5, 6, 7, 8, 9, 10TPI
4812-12	2-12mm	Tr 30°	2, 3, 4, 5, 6, 7, 8, 9, 10, 12mm







#### **PITCH GAGES**



11

- Check the pitch of screw thread
  Accuracy: ±.0028"

ATTENTION: LOW ACCURACY

Made of medium carbon steel

#### 4820-122

.654'

#### Unified 60° screw

onnica ou c						
Part No.	Range	Pitch of leaves included	Quantity of leaves			
4820-230	4-42TPI	4, 4-1/2, 5, 5-1/2, 6, 7, 8, 9, 10, 11, 11-1/2, 12, 13, 14, 15, 16, 18, 20, 22, 24, 26, 27, 28, 30, 32, 34, 36, 38, 40, 42TPI	30			

#### Metric 60° screw

Part No.	Range	Pitch of leaves included	Quantity of leaves			
4820-122	0.4-7.0mm	0.4, 0.5, 0.6, 0.7, 0.75, 0.8, 0.9, 1, 1.25, 1.5, 1.75, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6, 6.5, 7mm	22			
4820-124	0.25-7.0mm	0.25, 0.3, 0.35, 0.4, 0.5, 0.7, 0.75, 0.8, 0.9, 1, 1.25, 1.5, 1.75, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6, 6.5, 7mm	24			

#### Whitworth 55° screw

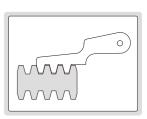
Check the pitch of screw thread

Made of medium carbon steel

Accuracy: ±.0028"

Part No.	Range	Pitch of leaves included	Quantity of leaves
4820-330	4-42TPI	4, 4-1/2, 5, 5-1/2, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 18, 19, 20, 22, 24, 26, 27, 28, 30, 32, 34, 36, 38, 40, 42TPI	30
4820-328	4-62TPI	4, 4-1/2, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 16, 18, 19, 20, 22, 24, 25, 26, 28, 30, 32, 36, 40, 48, 60, 62TPI	28

#### **PITCH GAGES**



4824-12

0

Part No.	Range	Thread type	Pitch of leaves included	Quantity of leaves
4824-16	1-12TPI	ACME 29°	1, 1-1/3, 1-1/2, 1-3/4, 2, 2-1/2, 3, 3-1/2, 4, 5, 6, 7, 8, 9, 10, 12TPI	16
4824-12	2-20mm	Tr 30°	2, 3, 4, 5, 6, 7, 8, 9, 10, 12, 16, 20mm	12

#### **GEAR TOOTH PITCH GAGES**

Check the diametrical pitch of gear tooth

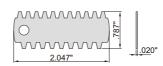
Accuracy: ±.002"

Made of hardened stainless steel

Part No.	Range (DP)	Pressure angle	Quantity of leaves
4860-15	2-5	14.5°	7
4860-25	2-5	20°	7
4860-180	6-80	14.5°	14
4860-280	6-80	20°	14



4860-180

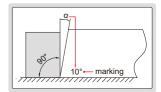




### ANGLE GAGE



4806-20



- To check complementary angles
- Made of stainless steel

Part No.	Range	Angle of leaves included	Quantity of leaves	Accuracy
4806-20	1°-45°	1°, 2°, 3°, 4°, 5°, 6°, 7°, 8°, 9°, 10°, 12°, 14°,16°, 18°, 20°, 25°, 30°, 35°, 40°, 45°	20	±30'

### ANGLE GAGE SET

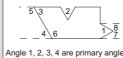


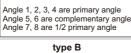
4807



Angle 1, 2 are primary angle Angle 3 is complementary angle Angle 4, 5 are 1/2 primary angle

type A





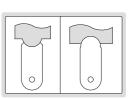
- Each blade checks primary,
  - 1/2 primary and complementary angles
    Made of medium carbon steel

Part No.	Quantity of leaves	Accuracy
4807	18	±10'

Primary angle	<sup>1</sup> / <sub>2</sub> primary angle	Complementary angle	Туре
5°	2°30'	175°	Α
10°	5°	170°	A
15°	7°30'	165°	Α
20°	10°	160°	В
25°	12°30'	155°	В
30°	15°	150°	В
35°	17°30'	145°	В
40°	20°	140°	В
45°	22°30'	135°	В
50°	25°	130°	В
55°	27°30'	125°	В
60°	30°	120°	В
65°	32°30'	115°	В
70°	35°	110°	В
75°	37°30'	105°	В
80°	40°	100°	В
85°	42°30'	95°	В
90°	45°	90°	В

.....

**RADIUS GAGES** 

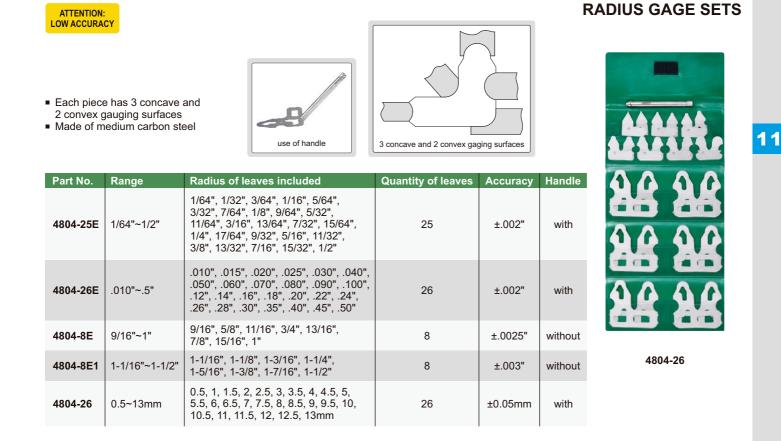




Made of medium carbon steel

ATTENTION: LOW ACCURACY

Part No.	Range	Radius of leaves included	Quantity of leaves (internal+external)	Accuracy
4801-15E	1/32"-1/4"	1/32", 3/64", 1/16", 5/64", 3/32", 7/64", 1/8", 9/64", 5/32", 11/64", 3/16", 13/64", 7/32",15/64", 1/4"	15+15	±.0012"
4801-16E	17/64"-1/2"	17/64", 9/32", 19/64", 5/16", 21/64", 11/32", 23/64", 3/8", 25/64", 13/32", 27/64", 7/16", 29/64",15/32", 31/64",1/2"	16+16	±.0014"
4801-16E1	17/32"-1"	17/32", 9/16", 19/32", 5/8", 21/32", 11/16", 23/32", 3/4", 25/32", 13/16", 27/32", 7/8", 29/32",15/16", 31/32",1"	16+16	±.0017"





Made of stainless steel

**CHAMFER GAGE** 

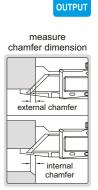
#### **ELECTRONIC CHAMFER GAGES**

- Measure 30°/45°/60° chamfer dimension
- Resolution .0005"/0.01mm
- Buttons: on/off, zero, inch/mm
- Automatic power off, move the digital unit battery CR2032, data output
- Made of stainless steel
- Optional accessory: data output cable (part no. 7306-20, 7302-SPC5A/SPC5B, 7305-SPC2A, 7305-A01/A02)

Part No.	Range	Accuracy	Chamfer (α)
1180-6	039"/0-10mm	±.0025"	45°
1180-63	039"/0-10mm	±.0025"	30°
1180-66	039"/0-10mm	±.0025"	60°



## 1180-6 591 630" 6.614



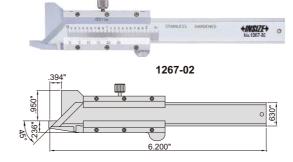
DATA

**CHAMFER GAGE** 

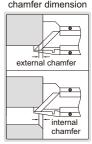
#### Measure 45° chamfer dimension

- Graduation .001"
- Made of stainless steel
- Satin chrome plated reading surface

Part No.	Range	Accuracy
1267-02	02"	±.003"



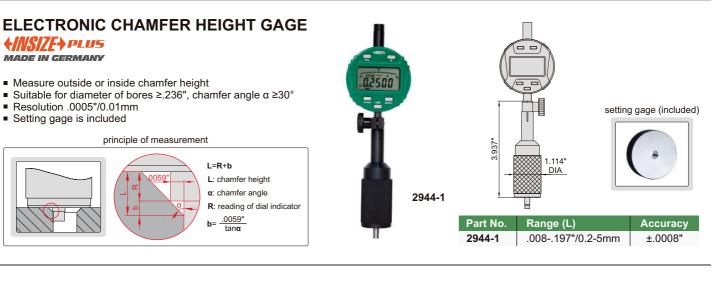
measure 45° chamfer dimension



3.780"

2.953"

 $\odot$ 6.772 512



#### **FEELER GAGE**

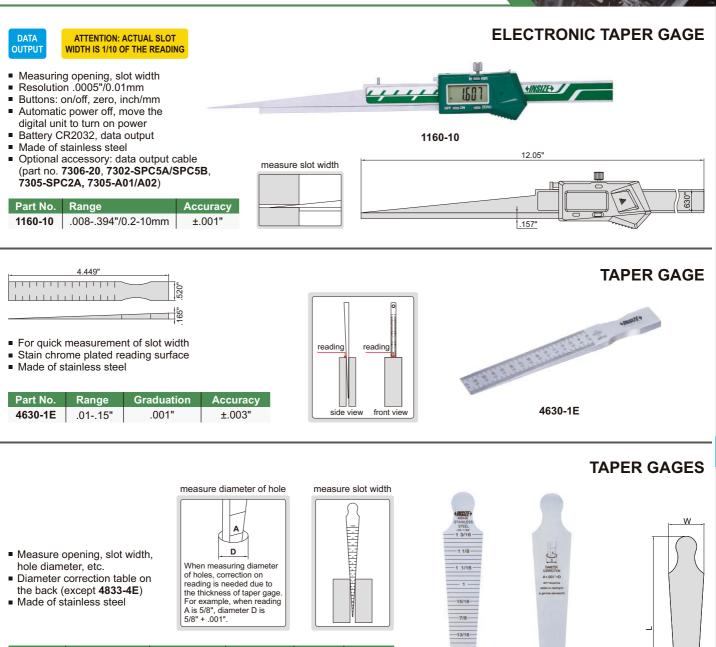


4608-31

- .010" is made of brass, others are made of hardened alloy steel
- Each blade is marked with inch/metric size

Part No.		Quantity of Leaves
4608-31	.0015"~.035"	32

Thickness of leaves included	Accuracy	Thickness of leaves included	Accuracy
.010" (brass)	±.00039"	.016", .017"	±.00055"
.0015", .002"	±.0002"	.018", .019"	±.00059"
.0025", .003", .004",	±.00028"	.020", .021"	±.00067"
.005", .006", .007"	±.00028	.022", .023"	±.00071"
.008", .009"	±.00035"	.024", .025", .026"	±.00075"
.010", .011"	±.00039"	.028"	±.00091"
.012", .013"	±.00047"	.030"	±.00094"
.014", .015"	±.00051"	.032", .035"	±.00102"



art No.	Range	Graduation	Accuracy	L	w
4833-1E	1/32~5/8"	1/64"	±.004"	5.748"	.669"
4833-2E	5/8~1-3/16"	1/64"	±.004"	6.260"	1.197"
4833-3E	1-3/16~1-3/4"	1/64"	±.004"	6.535"	1.787"
4833-4E	1-3/4~2-3/8"	1/64"	±.004"	6.693"	2.382"

4837-1E 1/16~1-1/16"

±.004"



**TAPER GAGE SET** 

### **TAPER BORE GAGES**

- Quick measurement of bore diameter
- Hardened steel, HRC50-58
- Aluminium oxided handle

	Satin chrome plated surface
-	Ali unaturti una cassifata al la auralta

_	outin onionic platea sundoe
	Aluminium oxided handle

Den 1	d1,
	-
4852-E15	d2

Part No.	Range	Graduation	Accuracy	L	d1	d2
4852-E15	.6-1.2"	.005"	±.0025"	6.496"	1.220" DIA	.579" DIA
4852-E30	1.2-1.8"	.005"	±.0025"	6.496"	1.811" DIA	1.165" DIA

2.362'

Range

0-5/16'

0-9/16"

Range

0-.4"/0-7mm

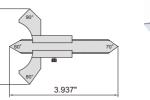
0-.8"/0-20mm

60°, 70°, 80°, 90°

60°, 70°, 80°, 90°

#### WELDING GAGE

 Made of stainless steel Stain chrome plated reading surface



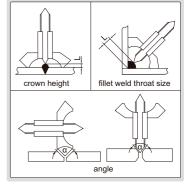
Graduation

1/128"

1/128"



4830-E



11

### **ELECTRONIC WELDING GAGE**

Measurement

crown height fillet weld throat size

angle

fillet weld throat size

Measurement

crown height

angle

ATTENTION: NO DATA OUTPUT

Part No.

4830-E

- Buttons: zero, inch/mm, on/off
- Battery LR44 Made of stainless steel

Part No.

4831-20A

3.937

	4831-20A	
Resolution	Accuracy	

±.0012"

±.0039"

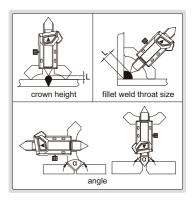
±1°

Accuracy

±.0039"

±.0118"

±1°

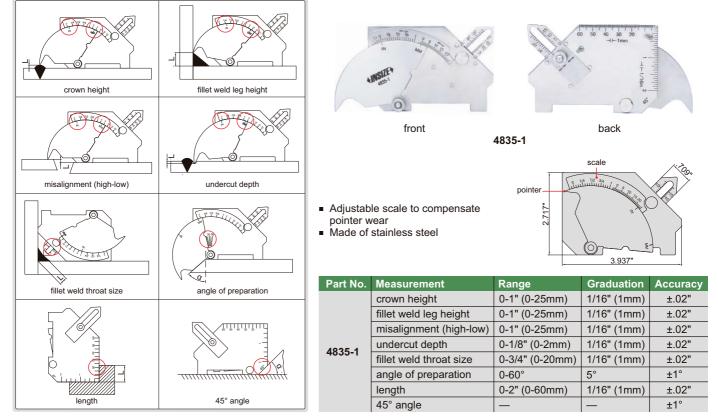


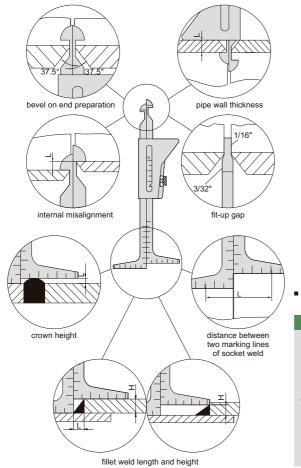
#### **FILLET WELDING GAGES** .260 3.996" INSIZE Measure concave and MISIZE convex weld sizes 7 blades are included Made of stainless steel 4836-2 4836-1 սալյ Part No. Size Accuracy 1/8" (3.2mm), 3/16" (4.8mm), 1/4" (6.4mm), 5/16" (7.9mm), 3/8" (9.5mm), 7/16" (11.1mm), 1/2" (12.7mm), 5/8" (15.9mm), 3/4" (19.1mm), 7/8" (22.2mm), 1" (25.4mm) 4836-2 ±.02" (0.5mm) convex weld concave weld 4836-1 3, 4, 5, 6, 8, 9, 10, 11, 12, 14, 16, 19, 22, 25mm ±0.5mm

.0005"/0.01mm

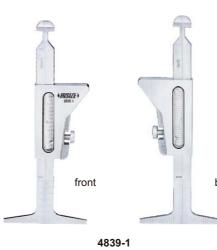
.0005"/0.01mm

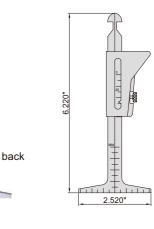
#### WELDING GAGE





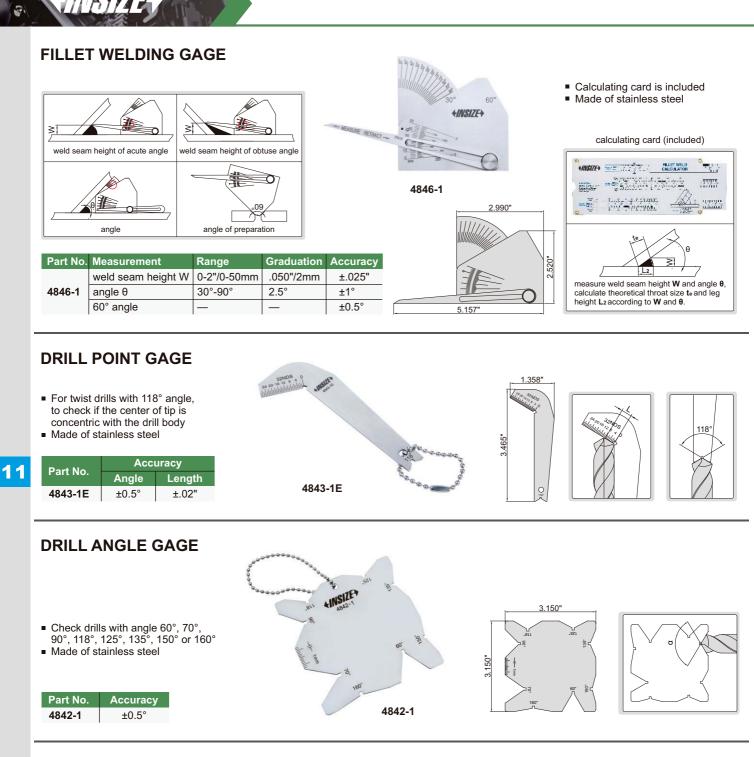
#### PIPE WELDING GAGE





#### Made of stainless steel

Part No.	Measurement	Range	Graduation	Accuracy
	bevel on end preparation	37.5°	_	±1°
	pipe wall thickness	0~1-3/4" (0-45mm)	1/16" (1mm)	±.02"
	internal misalignment	0~1-3/8" (0-35mm)	1/32" (1mm)	±.02"
	fit-up gap	1/16", 3/32"	_	±.004"
4839-1	crown height	0~1-3/8" (0-35mm)	1/32" (1mm)	±.02"
	distance between two marking lines of socket weld	0~2-3/8" (0-60mm)	1/16" (1mm)	±.02"
	fillet weld length	0~1-1/4" (0-30mm)	1/16" (1mm)	±.02"
	fillet weld height	0~1-3/8" (0-35mm)	1/32" (1mm)	±.02"



#### AMERICAN STANDARD WIRE GAGE



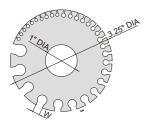
#### **U.S. STANDARD SHEET METAL GAGE**

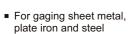
w

.0938"

No.

13





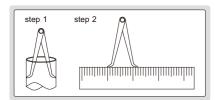
Hardened and satin chrome finish



4809

- Part No.
   Range

   4809
   0-36 (.3125-.0070")
- .2813" 14 .0781" 27 .0172" .2656" 15 .0703" 28 .0156" 29 .2500" 16 .0625" .0141" .2344" 17 .0563" 30 .0125" .2188" 18 .0500" 31 .0109" .2031" 19 .0438" 32 .0102" .0375" 33 .0094" .1875" 20 .1719" 21 .0344" 34 .0086" 22 35 .0078" .1563" .0313" .1406" 23 .0281" 36 .0070" .1250" 24 .0250" .1094" 25 .0219"



#### Made of carbon steel

Part No.	Size (L)	Range (W)	h
7240-150	6"	.669-5.905"	.079"
7240-200	8"	.669-7.874"	.118"
7240-300	12"	.709-11.811"	.118"



No.

0

1

2

3

4

5

6

7

8

9

10

11

12

w

.3125"

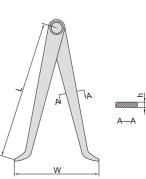
#### **INSIDE CALIPERS**

No.

26

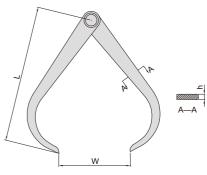
W

.0188"

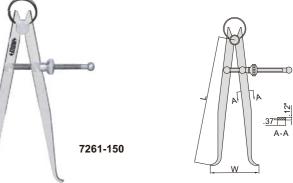


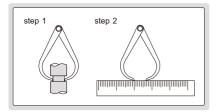
11

#### **OUTSIDE CALIPERS**



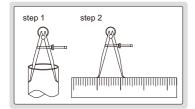
#### **INSIDE SPRING CALIPERS**





#### Made of carbon steel

Part No.	Size (L)	Range (W)	h
7241-150	6"	.669-5.905"	.079"
7241-200	8"	.669-7.874"	.118"
7241-300	12"	.709-11.811"	.118"

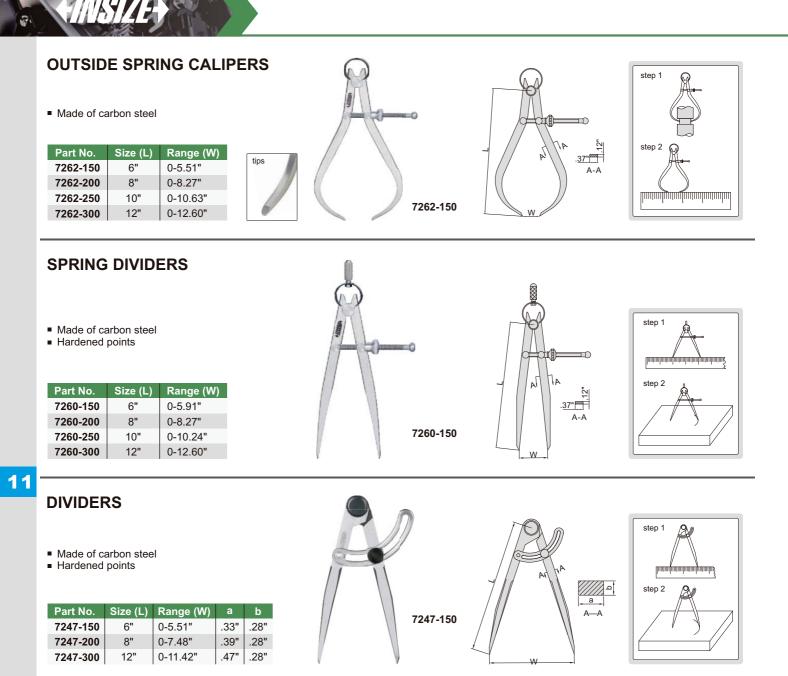


Part No.	Size (L)	Range (W)
7261-150	6"	.79-6.69"
7261-200	8"	.87-8.66"
7261-250	10"	1.18-10.63"
7261-300	12"	1.18-12.60"



tips

Made of carbon steel

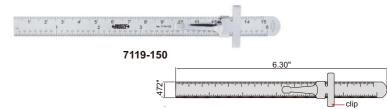


#### POCKET RULE WITH SLIDING CLIP

With sliding clip, clip also can be used as depth gage base
 Inch/metric conversion table on the back

Made of stainless steel

<b>7119-150</b> 6"/150mm 1/64", 1mm + 006"	Part No.	Range	Graduation	Accuracy
	7119-150	6"/150mm	1/64", 1mm	±.006"



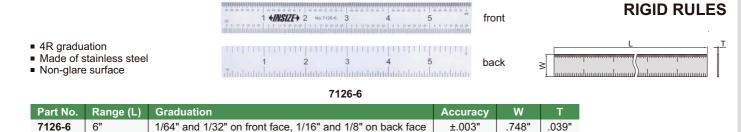
#### **RIGID RULE**

- Rigid rules
- With groove on the back, suitable for combination square set (2278 series)
- Satin chrome plated

7113-300A	

	1	100	141	77	1997	100	6.90	190	200
<u></u>									
	_								_

Cualif Children	o platoa							
Part No.	Panga	Gradua	tion	A				.08
Part No.	Range	front	back	Accuracy		34"		079
7113-300A	12"/300mm	1/32" and 0.5mm	1/64" and 1mm	±.006"	12"	36.	$\rightarrow$	[



1/64" and 1/32" on front face, 1/16" and 1/8" on back face

1/64" and 1/32" on front face, 1/16" and 1/8" on back face

S1	<b>FEEL</b>	RU	LES

2 3 4 5 6 7 8 9 10 11 12 13 14 5 5 17 19 12 23 78 25 24 5 8 27 28 29 30 11 12 12 1 2 3 7 4 5 6 19 10 11 12 12 7110-300

±.004"

±.006"

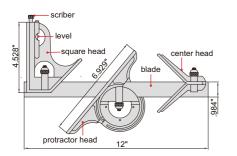
.984"

1.102"

.039"

.047"

	Part No.	Range	Accuracy	L	W	Н	Remark
	7110-150	6"/150mm	±.006"	6.693"	.709"	.039"	graduation on front and back
	7110-200	8"/200mm	±.006"	8.661"	.709"	.039"	graduation on front and back
	7110-300	12"/300mm	±.006"	12.992"	.984"	.039"	graduation on front and back
L	7110-3001	12"/300mm	±.006"	12.795"	1.181"	.039"	graduation on front and back
	7110-500	20"/500mm	±.006"	20.866"	1.181"	.047"	graduation on front and back
Graduation: 1/64", 1/32",	7110-600	24"/600mm	±.008"	24.803"	1.181"	.047"	graduation on front and back
1/16", 0.5mm, 1mm	7110-1000	40"/1000mm	±.008"	40.945"	1.260"	.059"	graduation on front and back
<ul> <li>Semi-flexible rules</li> </ul>	7110-1200	48"/1200mm	±.009"	48.819"	1.378"	.071"	graduation on front
<ul><li>Made of stainless steel</li><li>Non-glare surface</li></ul>	7110-1500	60"/1500mm	±.010"	61.024"	1.496"	.071"	graduation on front
	7110-2000	80"/2000mm	±.012"	81.299"	1. 575"	.079"	graduation on front



7126-12

7126-24

ATTENTION:

**BASIC MODEL** 

12"

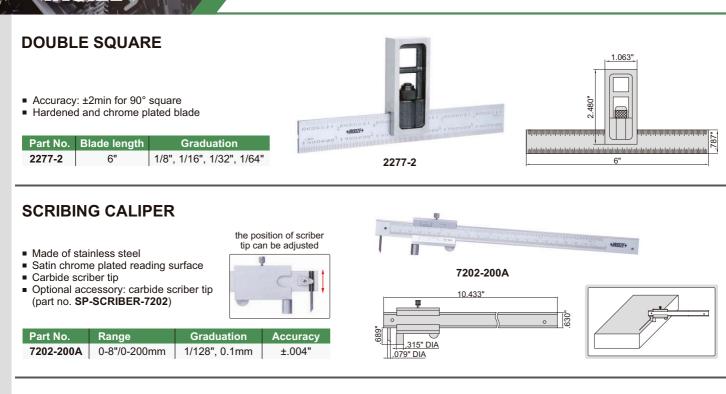
24"

- Center head (made of cast iron): To locate center of cylinder with diameter (d): 1.181" DIA-3.937" DIA Accuracy: ±.006"
- Protractor head (made of cast iron): To set the blade at desired angle to an edge of a workpiece, and can be used to measure angles Range: 0-180°, accuracy: ±7min.
- Square head (made of cast iron): To set the blade at 90° or 45° to an edge of a workpiece Accuracy: ±8min for 90° square,
- ±10min for 45° square ■ Optional accessory: rigid rule (part no. **7113**)
- Interpretendent for the set 45° set 45

Part No. Remark Blade range **Blade graduation** 2278-2 2-piece set 12"/300mm 1/32" and 0.5mm on front face, 1/64" and 1mm on back face 2278-2E 12" 1/8" and 1/16" on front face, 1/32" and 1/64" on back face 2-piece set 2278-3 3-piece set 12"/300mm 1/32" and 0.5mm on front face, 1/64" and 1mm on back face 2278-3E 3-piece set 12" 1/8" and 1/16" on front face, 1/32" and 1/64" on back face 2278-180 4-piece set 12"/300mm 1/32" and 0.5mm on front face, 1/64" and 1mm on back face 2278-180E 4-piece set 12" 1/8" and 1/16" on front face, 1/32" and 1/64" on back face

### COMBINATION SQUARE SETS





#### **ELECTRONIC SCRIBING CALIPERS**

- The carbide-tipped jaws facilitate scribing on workpieces
- Resolution .0005"/0.01mm Buttons: on/off, zero, inch/mm

11

- Automatic power off, move the digital unit to turn on power
- Battery CR2032, data output Made of stainless steel
- Optional accessory: data output cable (part no. 7306-20, 7302-SPC5A/SPC5B, 7305-SPC2A, 7305-A01/A02)



### **HEIGHT SCRIBER**

 Grooved bottom for cylinder Two pins to be set against the edge of surface plate

6990-300A

394' DIA 0 2.559"(W)x3.307"(D)

push fin surface Ţ adjustment plate

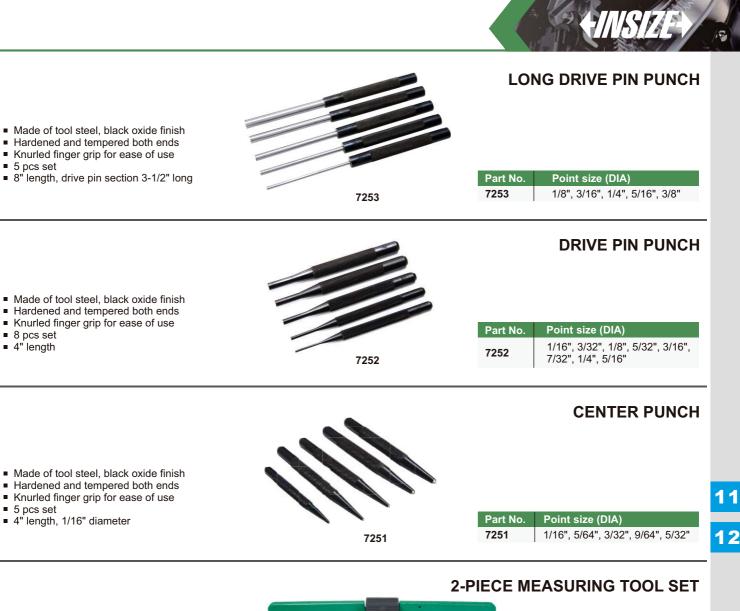
=

DATA

### SCRIBERS

Part No. 6990-300A

JURID		7230	Image: Second state         Image: Second state         Telephone         Telephone <th< th=""></th<>
<ul> <li>Nickel pla</li> <li>Part No.</li> </ul>	ated	7231	<u>3.701"</u> 6.575"
7230 7231	hardened tips hardened tip	7232	5.709" .236" 7232
7232	carbide tip		······································



- Includes:

   Electronic caliper, range 0-6"/0-150mm, resolution .0005"/0.01mm (part no. 1108-150)
   Electronic outside micrometer, range 0-1"/0-25mm,
  - resolution .00005"/0.001mm (part no. **3109-25E**)





### 2-PIECE MEASURING TOOL SET

- Includes:
   1) Dial test indicator, range .03", graduation .0005" (part no. 2380-35)
  - 2) Magnetic stand





5023-E



Includes:

- 1) Dial indicator, range 1",
- graduation .001" (part no. 2307-1) 2) Magnetic stand (part no. 6201-60)



### **3-PIECE MEASURING TOOL SET**

Includes:

- 1) Dial caliper, range 0-6", graduation .001" (part no. 1311-6) 2) Outside micrometer, range 0-1", graduation .0001" (part no. 3202-1)
  3) Steel rule, 6"/150mm (part no. 7110-150)



### **3-PIECE MEASURING TOOL SET**

#### Includes:

12

- 1) Electronic caliper, range 0-6"/0-150mm, resolution .0005"/0.01mm (part no. **1108-150**)
- 2) Outside micrometer, range 0-1",
- graduation .0001" (part no. **3202-1**) 3) Steel rule, 6"/150mm (part no. **7110-150**)



### **3-PIECE MEASURING TOOL SET**

- Includes:
  - 1) Electronic indicator, range .5"/12.7mm, resolution .0005"/0.01mm (part no. 2112-10E) 2) Flex arm

  - 3) Locking pliers, adjustable jaw opening from 0 to 1"









5002-4E



5003-1



5003-1E



5031-E



- Includes:
  - 1) Electronic caliper, range 0-6"/0-150mm, resolution .0005"/0.01mm (part no. 1108-150)
  - 2) Outside micrometer, range 0-1", graduation .0001", (part no. 3202-1)
  - 3) 90° beveled edge square, 3.937x2.756", grade 0 (part no. 4790-1000)
  - 4) Steel rule, 6"/150mm (part no. **7110-150**)



5042-E

Part No. 5042-E

#### **5-PIECE MEASURING TOOL SET**



- 1) Electronic caliper, range 0-6"/0-150mm, resolution .0005"/0.01mm, (part no. 1108-150)
- 2) Outside micrometer, range 0-1", graduation .0001" (part no. 3203-1A)
- 3) Dial indicator, range 1", graduation .001" (part no. **2307-1**) 4) Magnetic stand (part no. **6201-60**)
- 5) Micrometer stand (part no. 6300)

5051-E

Part No. 5051-E

12

#### Includes:

- 1) Electronic caliper, range 0-6"/0-150mm, resolution .0005"/0.01mm (part no. 1108-150)
- 2) Electronic outside micrometer, range 0-1"/0-25mm, resolution .00005"/0.001mm (part no. 3109-25E)
- 3) Electronic indicator, range .5"/12.7mm, resolution .0005"/0.01mm (part no. 2112-10E)
- 4) Magnetic stand (part no. 6201-60)
- 5) Micrometer stand (part no. 6300)



5052-E

Part No. 5052-E

#### **6-PIECE MEASURING TOOL SET**

**5-PIECE MEASURING TOOL SET** 

Includes:

- 1) Electronic caliper, range 0-6"/0-150mm resolution .0005"/0.01mm (part no. 1108-150) 2) Outside micrometer, range 0-1"
- graduation .0001" (part no. 3202-1) 3) 90° beveled edge square, 3.937x2.756",
- grade 00 (part no. 4790-0100) 4) Straight edge, 3.937" (part no. **4700-100**)
- Spring divider, 6"/150mm (part no. 7260-150) 5)
- 6) Steel rule, 8"/200mm (part no. 7110-200)





5062-E

Part No. 5062-E

#### 9-PIECE MEASURING TOOL SET

#### Includes:

- 1) Electronic caliper, range 0-6"/0-150mm, resolution .0005"/0.01mm (part no. 1108-150)
- 2) Outside micrometer, range 0-1", graduation .0001" (part no. 3202-1)
- a) Protractor, range 0-180°, graduation 1° (part no. 4799-180)
  b) Protractor, range 0-180°, graduation 1° (part no. 4799-180)
  c) Pitch gauge, range 4-42TPI, 30 pcs, unified 60° thread (part no. 4820-230)
  c) Radius gauge, range 1/32"-1/4" (part no. 4801-15E)
  c) Feeler gauge, range .0015-.035", 31 pcs (part no. 4608-31)

- 7) 90° beveled edge square, 3.937x2.756", grade 0 (part no. 4790-1000)
- 8) Scriber (part no. 7230)
- 9) Steel rule, 6"/150mm (part no. 7110-150)



#### **13-PIECE MEASURING TOOL SET**

#### Includes:

12

13

- 1) Electronic caliper, range 0-6"/0-150mm, resolution .0005"/0.01mm, (part no. 1108-150)
- 2) Öutside micrometer, range 0-1", graduation .0001" (part no. 3202-1)
- 3) Dial indicator, range 1", graduation .001" (part no. 2307-1)
- 4) Magnetic stand (part no. 6201-60)

- 4) Magnetic stand (part no. 6201-60)
  5) Protractor, range 0-180°, graduation 1° (part no. 4799-180)
  6) Pitch gauge, range 4-42TPI, 30 pcs, unified 60° thread (part no. 4820-230)
  7) Radius gauge, range 1/32"-1/4" (part no. 4801-15E)
  8) Feeler gauge, range .0015-.035", 31 pcs (part no. 4608-31)
  9) 90° beveled edge square, 3.937x2.756", grade 0 (part no. 4790-1000)
  4) Series (part no. 7230)
- 10) Scriber (part no. 7230)
- 11) Steel rule, 6"/150mm (part no. 7110-150)
- 12) Depth base attachment (part no. 6140)
- 13) Zero setting bar for depth base attachment



5013-E

5091-E

Part No.

5013-E

#### **GRANITE SURFACE PLATES**





- Made of granite, free from deterioration or dimensional change over time, minimal changes in dimension due to temperature changes
- Meet GGG-P-463C
- Optional accessory: stand for granite surface plate (part no. 6902), jack for granite surface plate (part no. 6903)

#### Grade A

Part No.	Size (LxWxH)	Flatness	Weight (lb)	Max. load (lb)
6900-A11 *	12x18x3"	.12mil	32	110
6900-A12*	18x24x3"	.13mil	64	143
6900-A23*	24x36x4"	.15mil	170	440
6900-A34*	36x48x6"	.18mil	510	1102

\*Supplied with manufacturer inspection certificate



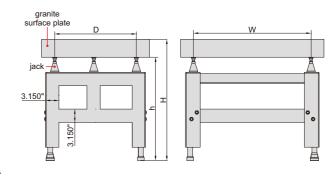
6900-A11



#### STANDS FOR GRANITE SURFACE PLATES

- For medium size granite surface plates
- 5 jacks are included
- Adjusting range of jacks: 1"
- One foot on the bottom is adjustable





#### Low stands

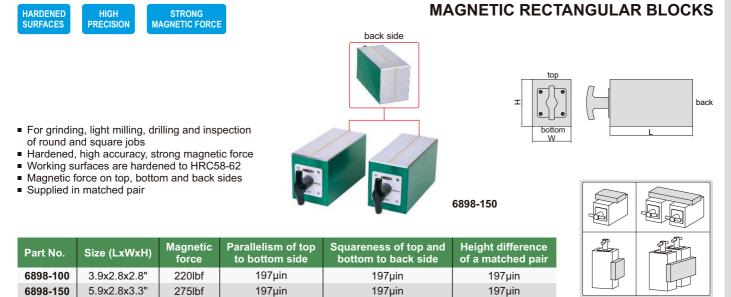
Part No.	For granite surface plate	W	D	H (with granite surface plate)	h (without granite surface plate)
6902-64A	12x18x3" (part no. 6900-A11)	13.858"	8.819"	30.512-31.496"	27.362-28.346"
6902-85A	18x24x3" (part no. 6900-A12)	17.638"	11.024"	30.512-31.496"	26.575-27.559"
6902-106A	24x36x4" (part no. 6900-A23)	22.047"	13.858"	29.724-30.709"	24.213-25.197"
6902-161A	36x48x6" (part no. 6900-A34)	35.276"	22.047"	29.724-30.709"	22.638-23.622"

#### High stands

Part No.	For granite surface plate	W	D	H (with granite surface plate)	h (without granite surface plate)
6902-64H	12x18x3" (part no. 6900-A11)	13.858"	8.819"	39.370-40.354"	36.220-37.205"
6902-85H	18x24x3" (part no. 6900-A12)	17.638"	11.024"	39.370-40.354"	35.433-36.417"
6902-106H	24x36x4" (part no. 6900-A23)	22.047"	13.858"	39.370-40.354"	33.858-34.843"
6902-161H	36x48x6" (part no. 6900-A34)	35.276"	22.047"	39.370-40.354"	32.283-33.268"

### JACK SET FOR GRANITE SURFACE PLATES



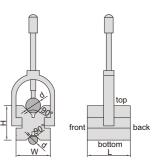


### **V-BLOCK SETS**

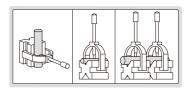
- Hold cylindrical workpieces for inspection and machining
- Two V-blocks per set
- Made of alloy steel
- Hardened to HRC60±2
  V groove on the top for large shafts
- V groove on the bottom for small shafts (except 6896-10)

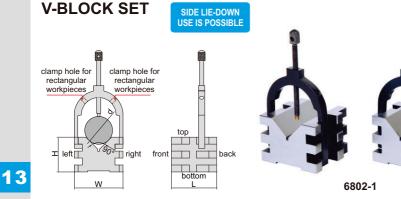


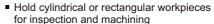




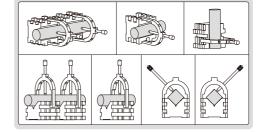
Part No.	Size (LxWxH)	Range of shafts (d)	Parallelism of both V grooves to top and bottom sides	Squareness of both V grooves to front and back sides	Height difference of a matched pair
6896-10	1.0x.8x.8"	.1279" DIA	118µin	118µin	118µin
6896-11	2.0x1.6x1.6"	.20-1.18" DIA	197µin	197µin	197µin
6896-12	3.1x2.5x2.5"	.28-2.48" DIA	197µin	197µin	197µin
6896-13	3.9x3.1x3.1"	.28-3.15" DIA	197µin	197µin	197µin
6896-14	2.8x5.5x5.5"	.35-5.51" DIA	197µin	197µin	197µin







- Two V-blocks per set
- Made of alloy steel
- Hardened to HRC60±2
- Applicable for cylinder with diameter (d) .20-1.97" DIA
- Applicable for rectangular workpieces
- with thickness: ≤1.38"



Part No.	Size (LxWxH)		Squareness of V groove to front and back sides	Height difference of a matched pair
6802-1	2.6x2.8x2.0"	197µin	197µin	197µin

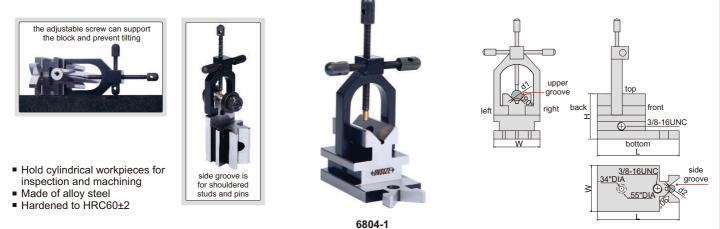
**V-BLOCK SETS** 



Part No.	Size (LxWxH)	Range of shafts (d)	Parallelism of both V grooves to top, bottom, left, right sides	Squareness of both V grooves to front and back sides	Height difference of a matched pair
6803-1	2.2x2.4x1.6"	.16-1.38" DIA	197µin	197µin	197µin
6803-2	2.6x2.8x1.8"	.16-1.85" DIA	197µin	197µin	197µin



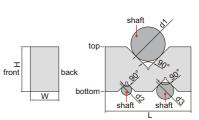
#### **V-BLOCK**



Part No. Siz	ze (LxWxH)	Range of shafts (d1 and d2)	Parallelism of upper groove to bottom, left and right sides	Squareness of upper groove to back side	Parallelism of side groove to back side
<b>6804-1</b> 3.5	5x1.9x1.9"	.20-1.30" DIA	197µin	197µin	197µin

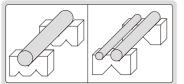
#### **V-BLOCK SETS**

13





6887-3



Two V-blocks per setMade of hardened tool steel

		Range of	Range of	Range of			
Part No.	Size (LxWxH)	shafts (d1)	shafts (d2)	shafts (d3)	Part No.	Parallelism of three V grooves to top and bottom sides	Height difference of a matched pair
6887-1	2.0x.7x.9"	.12-1.26" DIA	.1263" DIA	.1287" DIA	0007.4		
6887-2	3.0x.9x1.4"	.12-1.97" DIA	.1279" DIA	.12-1.26" DIA	6887-1	197µin	197µin
			-		6887-2	197µin	197µin
6887-3	3.9x1.3x2.0"	.12-2.68" DIA	.12-1.02" DIA	.12-1.57" DIA	6887-3	197µin	197µin
6887-4	4.9x1.7x2.7"	.12-3.43" DIA	.12-1.34" DIA	.12-1.97" DIA	6887-4	197µin	197µin

### **GRANITE V-BLOCK SETS**



Two V-blocks per set

Part No.	Size (LxWxH)	Range of shafts (d)	Parallelism of V groove to bottom	Height difference of a matchet pair
6897-1	2.8x2.0x2.8"	.24-2.95" DIA	157µin	197µin
6897-2	3.9x2.0x2.8"	.24-3.90" DIA	157µin	197µin

#### **ROLLER BEARING V-BLOCK SETS**

- Runout accuracy: 197µin
- Parallelism of bearings to bottom: 472µin

.87" 1.73" .79" 3.35"

1.57" 2.36" .87" 3.35"

**6888-3** 2.36" 3.15" 1.18" 4.88" .79" 7.09" 3.54" 4.72"

Two V-blocks per set

Part No.

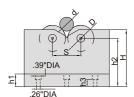
6888-1

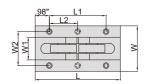
6888-2

- Workpieces don't get damaged due to bearings
- Suitable for heavy workpieces

2007.	100

6888-1







12

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2.36"

1.97"

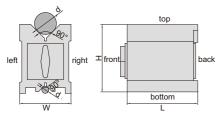
h3 L1

.47" 3.94"

.47" 3.94"

#### **MAGNETIC V-BLOCKS**

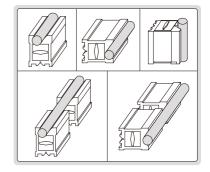




- Hardened, high accuracy, strong magnetic force, for grinding, light milling, drilling and inspection of round and square jobs
- All working surfaces are hardened to HRC60±2
- Magnetic force on top, bottom and two V grooves
- V groove on the top for large shafts
- V groove on the bottom for small shafts
- Suitable for cast iron surface plates and granite surface plates







#### Individual

13

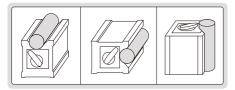
Part No.	Size (LxWxH)	Range of shafts (d)	Magnetic force	Parallelism of V groove to top, bottom, left, right sides	Squareness of V groove to back side
6889-11	3.0x2.2x3.0"	.20-1.57"DIA	165lbf	197µin	197µin
6889-22	3.9x2.8x3.7"	.20-2.56"DIA	220lbf	197µin	197µin
6889-33	5.9x3.0x3.9"	.20-2.76"DIA	275lbf	197µin	197µin
6889-44	7.9x4.9x5.9"	.39-5.51"DIA	385lbf	394µin	394µin

#### Matched pair

Part No.	Size (LxWxH)	Range of shafts (d)	Magnetic force	Parallelism of V grooves to top, bottom, left, right sides	Squareness of V grooves to back side	Height difference of a matched pair
6889-1	3.0x2.2x3.0"	.20-1.57"DIA	165lbf	197µin	197µin	197µin
6889-2	3.9x2.8x3.7"	.20-2.56"DIA	220lbf	197µin	197µin	197µin
6889-3	5.9x3.0x3.9"	.20-2.76"DIA	275lbf	197µin	197µin	197µin
6889-4	7.9x4.9x5.9"	.39-5.51"DIA	385lbf	394µin	394µin	394µin

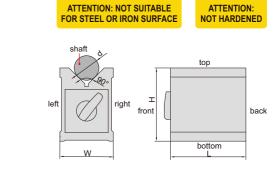
#### **MAGNETIC V-BLOCK**

- Hold cylindrical workpieces for inspection and machining
- Supplied in single piece
- Not hardened
- Not suitable for steel or iron surface





6890-702

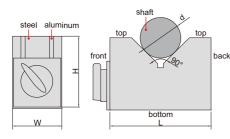


Part No.	Size (LxWxH)	Range of shafts (d)	Magnetic force	Parallelism of V groove to top, bottom, left and right sides	Squareness of V groove to back side
6890-702	2.8x2.4x2.9"		123lbf	394µin	394µin

#### **MAGNETIC V-BLOCKS**



Part No.	Size (LxWxH)	Range of shafts (d)	Magnetic force	Parallelism of V grooves to top, bottom, left, right side	Squareness of V grooves to back side
6801-1201	3.1x2.8x3.7"	.24-2.64" DIA	141lbf	394µin	394µin
6801-1202	3.9x2.8x3.7"	.24-2.64" DIA	176lbf	394µin	394µin
6801-1203	4.7x2.8x3.7"	.24-2.64" DIA	211lbf	394µin	394µin



 Hold cylindrical workpieces for inspection, not suitable for machining due to low magnetic force
 Two V-blocks per set

Hardness HRB70



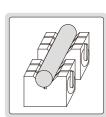
6891-1

Part No.	Size (LxWxH)	Range of Magnetic shafts (d) force		Parallelism of V groove to bottom and back sides	Height difference of a matched pair	
6891-1	2.8x1.6x2.0"	.24-1.81" DIA	18lbf	394µin	394µin	
6891-3	5.9x2.0x3.9"	.24-4.92" DIA	31lbf	394µin	394µin	

### **MAGNETIC V-BLOCK SETS**

ATTENTION: NO HARDENED SURFACE, DO

NOT ROTATE WORKPIECES ON V-BLOCKS

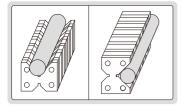


ATTENTION: LOW MAGNETIC FORCE

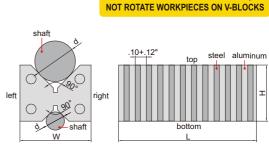
131

#### **MAGNETIC INDUCTION V-BLOCK**

- Hold cylindrical workpieces for inspection and machining
- To be used on magnetic chucks
- Supplied in single piece
- V groove on the top for large shafts
- V groove on the bottom for small shafts
- Hardness HRB70







Part No.	Size (LxWxH)	Range of shafts (d)	Pole pitch	Parallelism of both V grooves to top, bottom, left, right sides
6892-1	4.3x2.4x1.9"	.24-1.97" DIA	.10+.12"	394µin

### MAGNETIC INDUCTION V-BLOCK SET

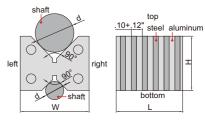
Hold cylindrical workpieces for

- inspection and machining
- To be used on magnetic chucks
   Two V blocks per set
- Two V-blocks per set
- V groove on the top for large shafts
- V groove on the bottom for small shafts
- Hardness HRB70



ATTENTION: NO HARDENED SURFACE, DO NOT ROTATE WORKPIECES ON V-BLOCKS

ATTENTION: NO HARDENED SURFACE, DO



Part No.	Size (LxWxH)	Range of shafts (d)	Pole pitch	Parallelism of both V grooves to top, bottom, left and right sides	Height difference of a matched pair
6899-1	2.2x2.4x1.9"	.24-1.97" DIA	.10+.12"	394µin	394µin

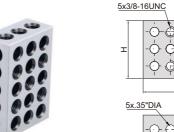
13

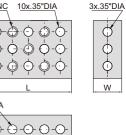
### 1-2-3 BLOCKS











Pairs of matched blocks for positioning and set-up

Screws and wrench are included

Hardness HRC 55-62

			00010		
Part No.	Size (LxHxW)	Size accuracy	Squareness	Parallelism	Height difference of a matched pair
6531-5	3x2x1"	±.0002"	.0001"/1"	.0002"	.0002"

### PARALLEL SETS

- Parallelism between top and buttom .0003"
- Height difference of a matched pair .0003"
- Hardened HRC55-62
- With two holes in each parallel

	L		W
	top		
$\bigcirc$		$\bigcirc$	т
	buttom		

Part No.	Quantity	Length (L)	Thickness (W)	Height (H)
6532-10	10 pairs	6"	1/8"	1/2, 5/8, 3/4, 7/8, 1, 1-1/8, 1-1/4, 1-3/8, 1-1/2, 1-5/8"
6532-9	9 pairs	6"	1/4"	3/4, 7/8, 1, 1-1/8, 1-1/4, 1-3/8, 1-1/2, 1-5/8, 1-3/4"



	u(	30 <u>35</u> <u>20</u> 4003	ANGLE PLA	ATE SETS
<ul> <li>For angle set-up in tooling, production and inspection</li> </ul>	Part No.	Angle plates included	Angle α	Accuracy
<ul> <li>Made of tool steel</li> </ul>	4003-10	10 pcs	1°, 2°, 3°, 4°, 5°, 10°, 15°, 20°, 25°, 30°	±9"
<ul> <li>Hardness HRC55</li> </ul>	4003-12	12 pcs	1/4°, 1/2°, 1°, 2°, 3°, 4°, 5°, 10°, 15°, 20°, 25°, 30°	±9"

 Made of tool steel
Hardness HRC55

Hardness HRC55

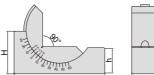
#### ۵ 1.181 2.756' type A 5 P 1.181" 2.992 type B Part No. Angle plates included Accuracy Angle α Туре 1/2°, 1°, 2°, 3°, 4°, 5° ±30" type A

±50"

4004-9

#### ADJUSTABLE ANGLE BLOCKS

UNIVERSAL ANGLE PLATE SET



type B

Made of hardened tool steel With locking screw
Accuracy of angle: 10'

 For angle set-up in tooling, production and inspection

9 pcs

Made of tool steel

Hardness HRC55

4004-9

Part No.	Size (LxWxH)	h	Adjustable angle	Graduation of angle
6535-25	3.0x1.0x1.4"	.98"	30°~0°~60°	10'
6535-30	4.0x1.2x1.9"	1.18"	30°~0°~60°	10'

G

10°, 15°, 30°

6535-30

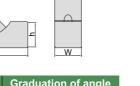
**RIGHT ANGLE PLATE** 

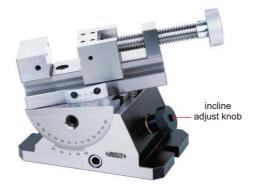
<u>,945'</u> .827 Ø 6x3/8-16UNC B  $\phi \phi \phi \phi \phi \phi$ 5x1/4-20UNC Φ. 5x3/8-16UNC 2x.5"DIA ф • Φ • 4 T accessory for clamping (can be removed)  $\oplus$ ЬÐ ¢ V groove **\$** \$  $\Phi$ <u>w</u>Ē 2.677" 2x1/4-20UNC 2x.5"DIA Φ Φ 4x3/8-16UNC 0  $\oplus$  $\Phi$  $\oplus$ 

6547-E1

- Hardened to HRC60±2
- V groove for cylinders
- Parallelism and squareness between A, B, C, D, E, F, G and H: 236µin
- Parallelism and squareness of V groove to A, B, C, D, E, F, G and H: 236µin

Part No.	Size (LxWxH)
6547-E1	3.9x3.9x4.5"

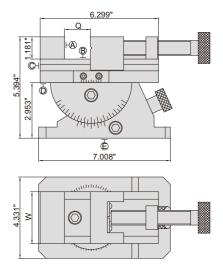






Part No.

6521-80



- Horizontal rotary: range 360°, graduation 0.05°
   Vertical incline: range 45°, graduation 0.05°
- With incline adjust knob
- Parallelism and squareness between A, B, C
- and D:  $50\mu$ in/per inch, parallelism between D and E at 0°:  $100\mu$ in/per inch
- Made of tool steel
- Hardness HRC56-58

### **PRECISION VISES**



Jaw opening (Q)

0-3.1"

Jaw width (W)

2.756"

- Parallelism: 40µin/per inch
  Squareness: 60µin/per inch
- Made of alloy steel Hardness HRC56-58

13

6525-76

Part No.	Jaw opening (Q)	Jaw width (W)	L	Н	М
6525-73	0-2.9"	2.480"	6.929"	2.480"	1.181"
6525-76	0-3.0"	2.874"	7.480"	2.874"	1.378"
6525-120	0-4.7"	3.858"	10.039"	3.228"	1.575"

# Σ 0

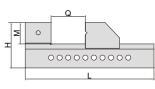
### **PRECISION VISES**

- Parallelism: 30µin/per inch
- Squareness: 50µin/per inch

- Made of alloy steel
   Hardness HRC56-58

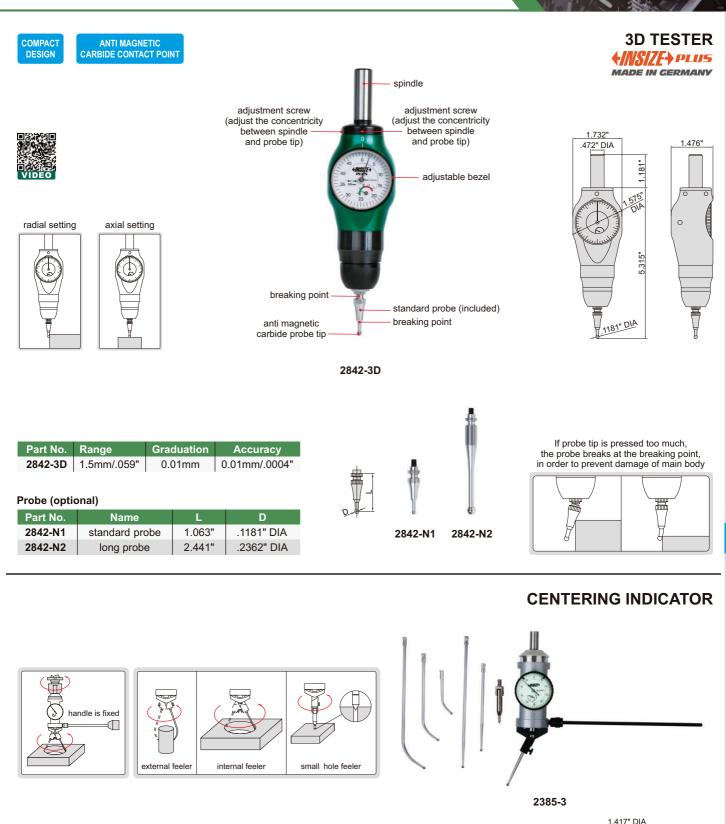


6526-80



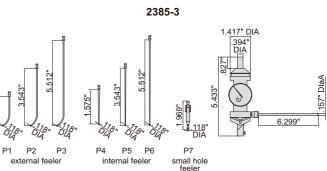


Part No.	Jaw opening (Q)	Jaw width (W)	Overall length (L)	н	М
6526-80	0-3.1"	1.969"	5.906"	2.087"	.984"
6526-100	0-3.9"	2.874"	7.480"	2.756"	1.378"

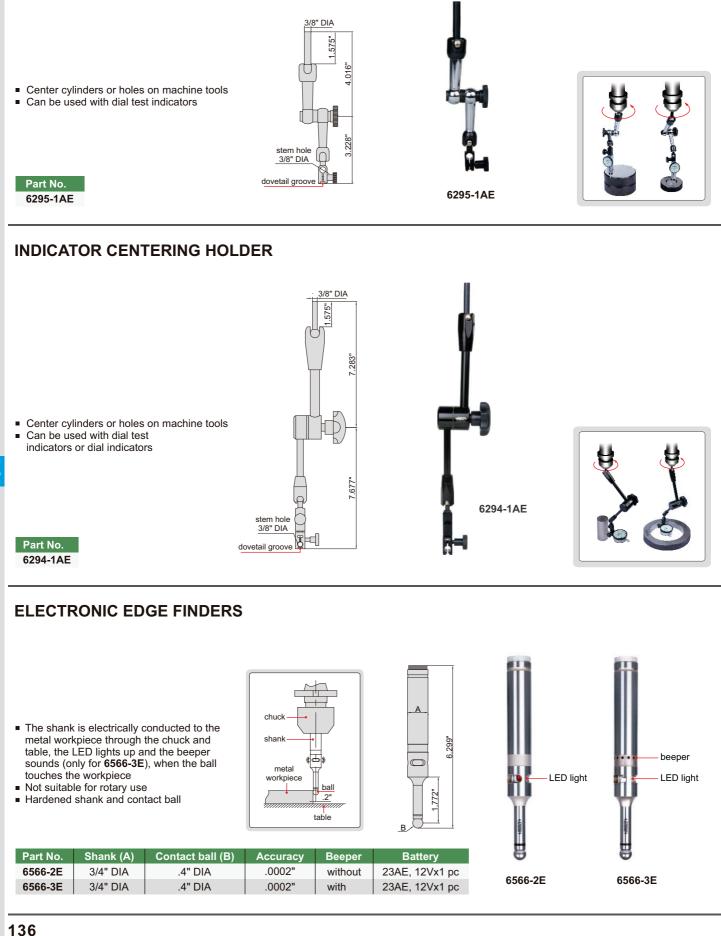


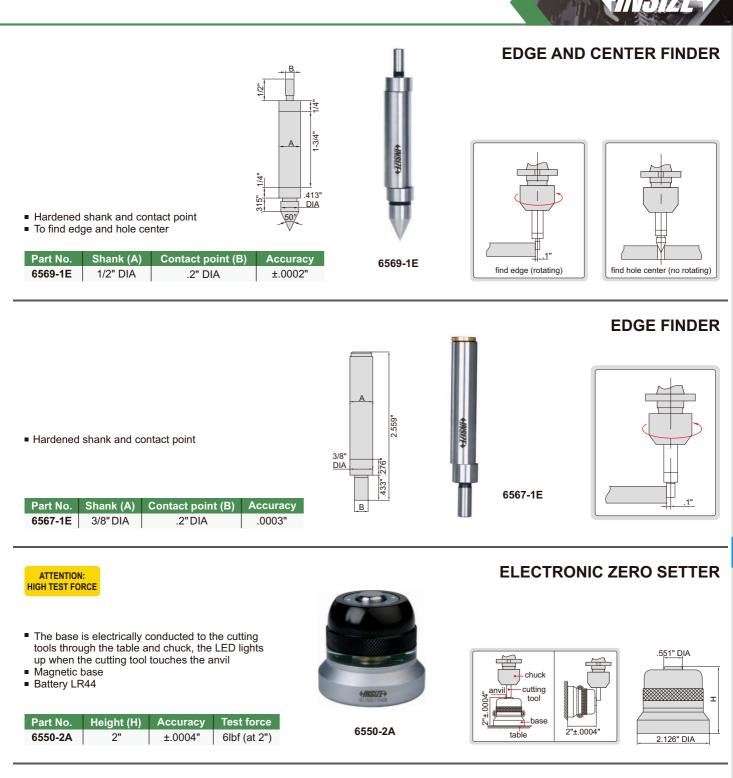
- Provides quick and accurate centering in boring and milling set-up
- Part No. 2385-3

Feeler	Measuring diameter	Accuracy
P1	0-2.362" DIA	±.0015"
P2	0-6.299" DIA	±.0023"
P3	0-9.843" DIA	±.0031"
P4	.126-3.150" DIA	±.0015"
P5	.126-7.087" DIA	±.0023"
P6	.126-11.024" DIA	±.0031"
P7	0110" DIA	±.0015"

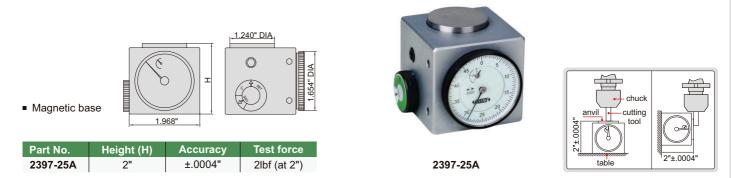


#### DIAL TEST INDICATOR CENTERING HOLDER



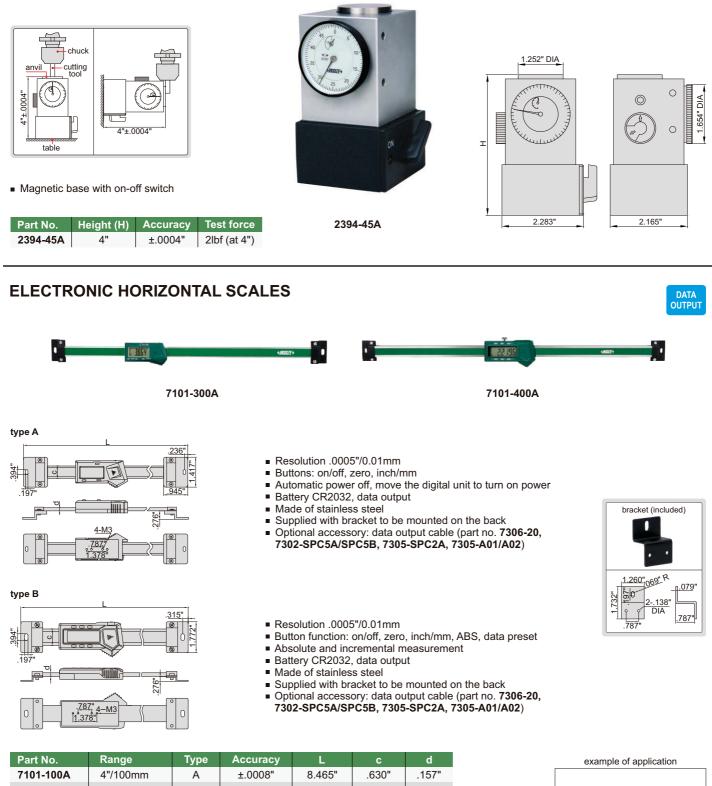


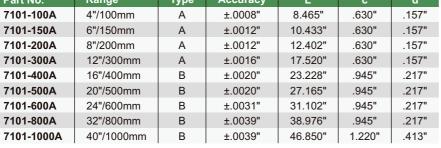
#### **ZERO SETTER**

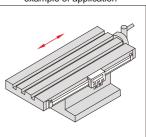




### ZERO SETTER









. 5.443.

7102-300



- Resolution .0005"/0.01mm
- Buttons: on/off, zero, inch/mm, ABS/INC, data hold, TOL, set
- ABS/INC is for absolute and incremental measurement
- TOL is for tolerance measurement

24"/600mm

32"/800mm

7102-1000 40"/1000mm ±.0039"

- Battery LR44
- Made of stainless
- Data output

Part No.

7102-100

7102-150 7102-200

7102-300

7102-400

7102-500

7102-600

7102-800

DATA

OUTPUT

Supplied with braining

±.0031"

±.0039"

ISL-DR2

.217"

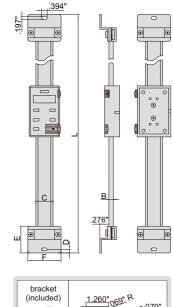
.217"

 Optional accesso (part no. 7301-S

ainless steel ut vith bracket to b ccessory: data <b>301-SPC5</b> )							
Range	Accuracy	В	С	D	E	F	L
4"/100mm	±.0008"	.157"	.787"	.236"	.945"	1.575"	9.646"
6"/150mm	±.0012"	.157"	.787"	.236"	.945"	1.575"	11.654"
8"/200mm	±.0012"	.157"	.787"	.236"	.945"	1.575"	13.583"
12"/300mm	±.0016"	.157"	.787"	.236"	.945"	1.575"	17.520"
16"/400mm	±.0020"	.157"	.787"	.236"	.945"	1.575"	21.457"
20"/500mm	±.0020"	.217"	.945"	.315"	1.260"	1.772"	26.969"

.945"

.945"





#### X/Y axis display addition of 2-scale data X/Y/Z axis display addition of 2-scale data X 199999999 39998888 © 9882**5200 ABSELLE** zero setting 898968 888455 machining machining Y. zero setting BNOZ X BBOL X- 24 method method O IRI 52.180 11 **4** arc machining arc machining X 1/2 HC L .는 mode mode calculator calculator ISL-DR3 ISL-DR 12F) ABS/INC, SDM coordinate "1/2" calculation ABS/INC, SDM coordinate "1/2" calculation

.315" 1.260" 1.772" 30.906"

1.772"

38.780"

1.260"

|.413" | 1.220" | .984" | 1.575" | 2.362" | 49.016"

.315"

example of application

SPECIFICATION

SPECIFICATION					
Part No.	ISL-DR2	ISL-DR3			
Application	two-axis	three-axis			
Scale input ports	2	3			
Resolution	.000002", .000005", .00001", .00002", .00005", .0001", .0002", .0005", .001", .002"				
Functions	addition of 2-scale data, linearity error compensation, smoothing, RS232C interface unit, BCD code out, zero setting, preset, resolution setting, counting direction setting, inch/mm conversion,ABS/INC conversion, expansion/contraction coefficient setting, "½" calculation, detecting RI, bolt-hole circle machining, ramp circle machining				
Power supply	110/220V, 50/60Hz				
Dimension	11.61×7.28×1.77"				
Weight	3.20lb				

#### STANDARD DELIVERY

Main unit	1 pc
Mounting bracket	1 pc
Ground cable	1 pc
RS232C cable	1 pc
Software CD for RS232C	1 pc





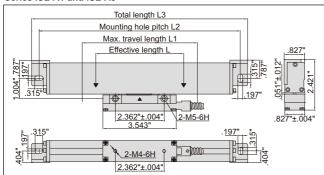
ISL-DR3

## **COUNTERS**

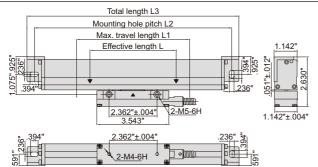
#### LINEAR SCALES



Series ISL-A1 and ISL-A5



#### Series ISL-B5

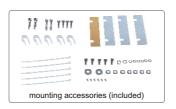


### 14

#### STANDARD DELIVERY

Main unit	1 pc
'L' shape support	1 pc
Anti-dust cover	1 pc
Plain base	1 pc (for L≥60")
Mounting accessories	1 package





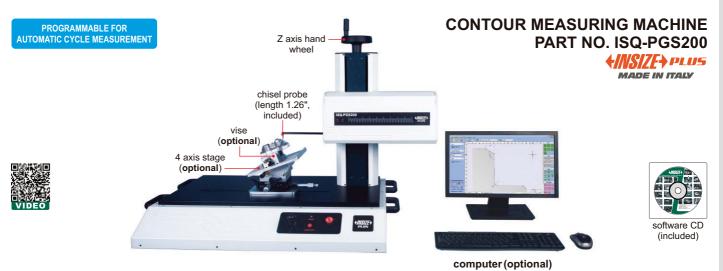
	Part No.				
Effective length (L)					
	Series ISL-A1	Series ISL-A5	Series ISL-B5		
2"/50mm	ISL-A1-50	ISL-A5-50	ISL-B5-50		
4"/100mm	ISL-A1-100	ISL-A5-100	ISL-B5-100		
6"/150mm	ISL-A1-150	ISL-A5-150	ISL-B5-150		
8"/200mm	ISL-A1-200	ISL-A5-200	ISL-B5-200		
10"/250mm	ISL-A1-250	ISL-A5-250	ISL-B5-250		
12"/300mm	ISL-A1-300	ISL-A5-300	ISL-B5-300		
14"/350mm	ISL-A1-350	ISL-A5-350	ISL-B5-350		
16"/400mm	ISL-A1-400	ISL-A5-400	ISL-B5-400		
18"/450mm	ISL-A1-450	ISL-A5-450	ISL-B5-450		
20"/500mm	ISL-A1-500	ISL-A5-500	ISL-B5-500		
22"/550mm	ISL-A1-550	ISL-A5-550	ISL-B5-550		
24"/600mm	ISL-A1-600	ISL-A5-600	ISL-B5-600		
26"/650mm	ISL-A1-650	ISL-A5-650	ISL-B5-650		
28"/700mm	ISL-A1-700	ISL-A5-700	ISL-B5-700		
30"/750mm	ISL-A1-750	ISL-A5-750	ISL-B5-750		
32"/800mm	ISL-A1-800	ISL-A5-800	ISL-B5-800		
34"/850mm	ISL-A1-850	ISL-A5-850	ISL-B5-850		
36"/900mm	ISL-A1-900	ISL-A5-900	ISL-B5-900		
38"/950mm	ISL-A1-950	ISL-A5-950	ISL-B5-950		
40"/1000mm	ISL-A1-1000	ISL-A5-1000	ISL-B5-1000		
44"/1100mm		ISL-A5-1100	ISL-B5-1100		
48"/1200mm			ISL-B5-1200		
52"/1300mm			ISL-B5-1300		
56"/1400mm			ISL-B5-1400		
60"/1500mm			ISL-B5-1500		
64"/1600mm			ISL-B5-1600		
68"/1700mm			ISL-B5-1700		
72"/1800mm			ISL-B5-1800		
76"/1900mm			ISL-B5-1900		
80"/2000mm			ISL-B5-2000		
84"/2100mm			ISL-B5-2100		
88"/2200mm			ISL-B5-2200		
92"/2300mm			ISL-B5-2300		
96"/2400mm			ISL-B5-2400		
100"/2500mm			ISL-B5-2500		
104"/2600mm			ISL-B5-2600		
108"/2700mm			ISL-B5-2700		
112"/2800mm			ISL-B5-2800		
116"/2900mm			ISL-B5-2900		
120"/3000mm			ISL-B5-3000		
124"/3100mm			ISL-B5-3100		
128"/3200mm			ISL-B5-3200		

# anti-dust cover (included)

plain base (included, for L≥60")

#### SPECIFICATION

Part No.	Series ISL-A1		Series	Series ISL-A5		Series ISL-B5	
L1 (inch)	L+1.18"(L<38")	L+1.97"(L≥38")	L+1.18"(L<38")	L+1.97"(L≥38")	L+1.18"(L<38")	L+1.97"(L≥38")	
L2 (inch)	L+5.20"(L<38")	L+5.98"(L≥38")	L+5.20"(L<38")	L+5.98"(L≥38")	L+5.35"(L<38")	L+6.14"(L≥38")	
L3 (inch)	L+5.87"(L<38")	L+6.65"(L≥38")	L+5.87"(L<38")	L+6.65"(L≥38")	L+6.06"(L<38")	L+6.85"(L≥38")	
Resolution	.00005"		.0002"		.0002"		
Max. response speed	164ft/min		295ft/min		196ft/min		
Scale grating pitch	787µin						
Scale reference point pitch	1.97"						
Accuracy	±(197+5L)μin L is the effective length in inch						
Cable length	140" (L: 2-38"), 2	00" (L: 40-60"), 400	)" (L: 64-128")				



Measuring range

Measuring range

Resolution

Accuracy

Resolution

Accuracy

**SPECIFICATION** 

**Traverse speed** 

Measuring unit

**Traverse direction** 

**Measuring force** 

Traceable angle

Travel of Z axis

**Power supply** Weight

Dimension (L×W×H)

Measuring speed Radius of probe tip

X axis

Z axis

7.87'

.02"

1.97"

.008'

0~.4"/s

.79µin

.1ozf

11.8"

93lb

inch/mm

backword

.008"/s, .02"/s, .04"/s, .08"/s

75° (upward), 85° (downward)

43.3×22.44×28.35" 110~240V/50~60Hz

±(39.4+12.5L)µin, L is the measuring length in inch

±(39.4+33.3H)µin, H is the measuring height in inch

- Software is included, for contour measurement and data output
- Programmable for automatic cycle measurement, automatically scan contour, mark dimensions, make report, save and print results
- Operation system: Windows XP/7/8/Vista
- Output as format pdf, jpg, dxf, etc.

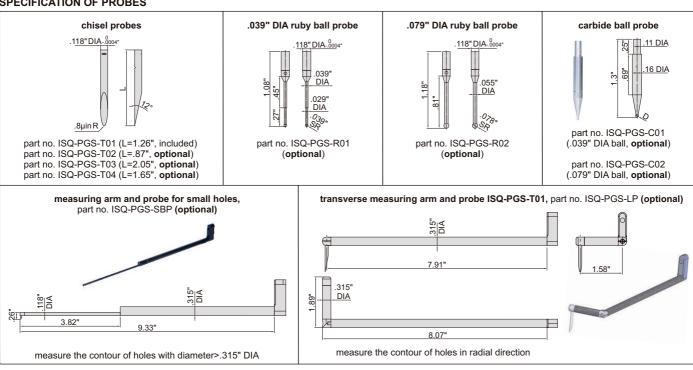
#### STANDARD DELIVERY

Main unit	1 pc
Chisel probe (ISQ-PGS-T01)	1 pc
Software CD	1 pc
USB cable	1 pc

#### **OPTIONAL ACCESSORY**

Calibration block	ISQ-PGS-CLB
4 axis stage	ISQ-PGS-TABLE
Vise	ISQ-PGS-VISE
Probe	see details

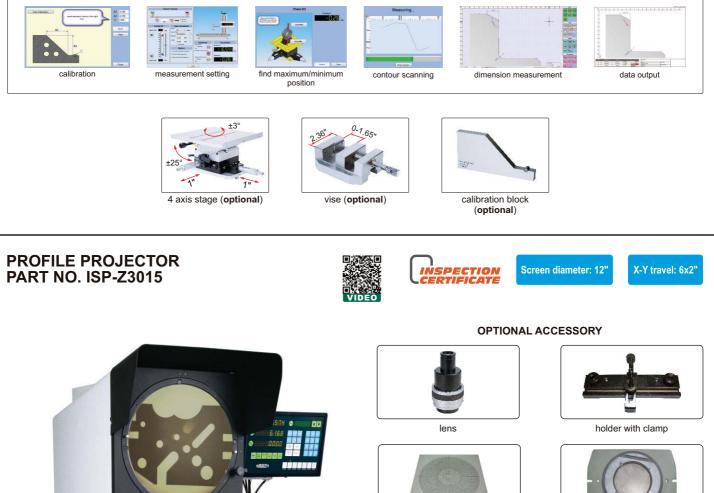
#### SPECIFICATION OF PROBES



To be continued



## SOFTWARE





overlay chart (protractor with 1° graduation, radius with 1mm/.039" increment)



swivel center support



blue filter



300mm/11.81" calibration scale (check magnification accuracy together with 50mm/1.97" reading scale or calibrate measuring accuracy)

rotary table (glass plate diameter 3.94")



V-block with clamp



demo sample



50mm/1.97" reading scale (check magnification accuracy)

To be continued

# SPECIFICATION

Part No.		ISP-Z3015			
	magnification	10X (included)	20X (optional)	50X (optional)	100X (optional)
Lens	view field	1.18" DIA	.59" DIA	.24" DIA	.12" DIA
	working distance	3.06"	1.74"	1.51"	1.00"
Max. workpie	ce height	3.54"	3.54"	3.54"	3.54"
Magnification	accuracy	±0.08%			
Image		erect image			
		diameter: 12" DIA			
Projector scre	een	rotation range: 0°~36	60°, resolution: 1" or 0.01°	٥	
		reference lines: cros	s-hairs		
	metal stage size	13.39×5.98"			
	glass stage size	7.72×3.78"			
		range: 6×2"			
Stage	X-Y stage travel	resolution .00002"			
		accuracy: (157.5+40	L)µin L is the measurin	g length in inch	
	Z (focus) travel range	3.54"			
	max. load capacity	8.82lb			
		contour illumination: 24V/150W halogen lamp, brightness is adjustable			
Illumination		surface illumination:	surface illumination: 24V/150W halogen lamp		
	display	X-Y stage travel, screen rotation			
	output	RS232C			
Data processing unit	function	×measure coordinate of point✓measure coordinate of line✓measure center coordinate, radius of circle with three points✓measure distance betweentwo objects✓measure angle with fourpoints or two lines✓set origin of coordinate✓set origin of coordinate✓set origin of coordinate✓set origin of coordinate✓set midpoint of coordinate			
Power supply	,	110/220V, 50/60Hz			
Dimension (L	×W×H)	21.65×30.31×43.31"			
Weight		297lb			

# STANDARD DELIVERY

Main unit	1 pc
10X lens with half-reflection mirror and oblique illuminator mirror	1 pc
Overlay chart clip	4 pcs
Foot-switch	1 pc
Anti-dust cover	1 pc

# OPTIONAL ACCESSORY

20X lens with half-reflection mirror	ISP-Z3015-LENS20X	Swivel center support	ISP-Z3015-SUPPORT
and oblique illuminator mirror	13F-23013-LEN320A	V-block with clamp	ISP-Z3015-VBLOCK
50X lens with half-reflection mirror	ISP-Z3015-LENS50X	50mm/1.97" reading scale	ISP-Z3015-SCALE50
100X lens with half-reflection mirror	ISP-Z3015-LENS100X	300mm/11.81" calibration scale	ISP-Z3015-RULE
Rotary table	ISP-Z3015-TABLE	Blue filter	ISP-Z3015-FILTER
Overlay chart	ISP-Z3015-CHART	Demo sample	ISP-Z3015-DEMO
Holder with clamp	ISP-Z3015-HOLDER		

7//

# VISION MEASURING SYSTEM



lens with coaxial light

(optional, must be installed in factory)



probe (optional), includes Ø2mm/.079" DIA and Ø3mm/.118" DIA styli, Ø25mm/.984" calibration ball, measuring accuracy is .0004"

# STANDARD DELIVERY

**OPTIONAL ACCESSORY** 

0.5X auxiliary objective

2X auxiliary

Lens with coaxial light

Vision measuring system with computer

objective

Probe

Main unit	1 pc
Video card with dongle	1 pc
Software disc	1 pc
Calibration glass chart	1 pc
Laser positioner	1 pc
Clay	1 pc
Foot switch	1 pc
Anti-dust cover	1 pc

Part No. ISD-V-OB05X

Working distance: 1.42" Magnification: 66~390X

and Ø3mm/.118" DIA styli,

Part No. ISD-V-LENS (must be installed in factory) Part No. ISD-V150A,

Ø25mm/.984" calibration ball

ISD-V250A, ISD-V300A

(on 19" monitor) Part No. ISD-V-OB2X

(on 19" monitor) Part No. ISD-V-PROBE includes Ø2mm/.079" DIA

Working distance: 6.89" Magnification: 16.5~97.5X

# SPECIFICATION

Part No.	ISD-V150	ISD-V250	ISD-V300	
Measuring range (X×Y×Z)	6×4×8"	10×6×8"	12×8×8"	
Stage size	13.94×8.98"	17.72×11.02"	19.69×12.99"	
Glass stage size	8.27×6.30"	12.05×7.72"	13.78×9.84"	
Resolutionof X/Y/Z axis	.00002"			
Accuracy of X/Y axis	≤(98.4+10L)µin	L is the measuring le	ength in inch	
Repeatability of X/Y axis	.00008"			
Objective	0.7X~4.5X (zoom)			
Working distance	3.62"			
Magnification	33X~195X (on 19" monitor)			
Camera	1/3" color CCD, 0.3M pixel			
Illumination	surface and contour with adjustable LED			
Max. height of workpiece	6.30"			
Max. weight of workpiece	44lb			
Operation system	Windows 7/8/10			
Drive method	manual			
Power supply	110/220V, 50/60Hz			
Dimension (L×W×H)	22.05×21.26×33.46" 29.92×23.62×35.43" 29.92×23.62×35.43"			
Weight	220lb	264lb	308lb	

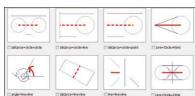
# SOFTWARE

- Operation system: Windows 7/8/10
- Language: English

• 5	Single	measuring	tools:
-----	--------	-----------	--------

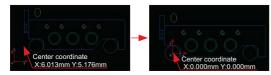
-	-		
/	measure distance between two points	measure length and area of closed curve	measure coordinate of point
	measure length and diameter of arc	measure center coordinate and axis length of ellipse	measure angle of two lines
$\bigcirc$	measure width and diameter of ring	measure length, width and diameter of key slot	heasure distance of two elements
Ŧ	measure focus distance of surface	measure length, width and area of rectangle	measure length of open curve
$\bigcirc$	measure center coordinate, diameter an	nd area of circle	To be continued

Combined measuring tools:

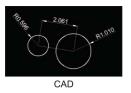


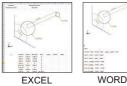
measure distance and angle of two elements

Coordinate transfer:



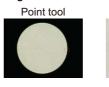
Data export to CAD, EXCEL and WORD:





Focus indicator:

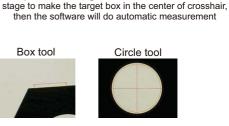
Edge-detection:
 Point tool



CAD measuring:

Contour scanning:



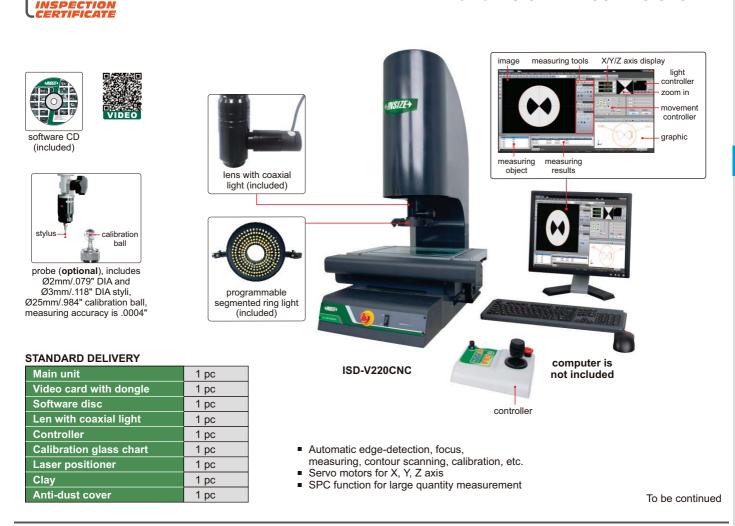


Input CAD drawing and set reference, move the

Profile detection:



# **CNC VISION MEASURING SYSTEM**



## SPECIFICATION

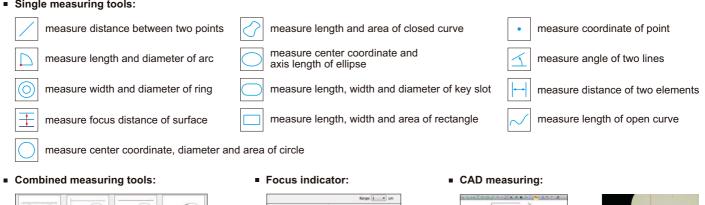
Part No.		ISD-V220CNC	ISD-V270CNC	ISD-V370CNC
Measuring range (X×Y×Z)		8.66×4.72×5.90"	10.63×6.69×5.90"	14.57×10.63×5.90"
Stage size		17.72×11.02"	19.69×12.99"	23.86×18.35"
Glass stage s	size	12.05×7.72"	13.78×9.84"	17.72×13.78"
Resolution of	f X/Y/Z axis	.00002"		
Accuracy of X/Y axis ≤(98.4+10L)µin (L is the measuring length in inch)			in inch)	
Repeatability	of X/Y axis	.00008"		
Objective		0.7X~4.5X (zoom)		
Working distance 3.62"				
Magnification 20X~128X (on 19.5" monitor)				
Camera		1/2" color CCD, 0.4M pixel		
Illumination surface contour		coaxial light, programmable segmented ring light		
		adjustable LED		
View field (diagonal length) .07~.44"				
Max. height of workpiece 6.30"				
Max. weight of workpiece 66lb				
Operation sy	system Windows 7/8/10			
Drive method		Automatic		
Power supply	ipply 110/220V, 50/60Hz			
Dimension (L	Dimension (L×W×H) 29.92×23.62×35.43" 29.92×23.6			38.19×26.38×37.01"
Weight		322lb	370lb	586lb

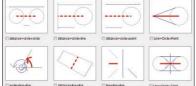
0.5X auxiliary objective	Part No. <b>ISD-V-OB05X</b> Working distance: 6.89" Magnification: 10~64X (on 19.5" monitor)
2X auxiliary objective	Part No. <b>ISD-V-OB2X</b> Working distance: 1.42" Magnification: 66~390X (on 19.5" monitor)
Probe	Part No. <b>ISD-V-PROBE</b> includes Ø2mm/.079" DIA and Ø3mm/.118" DIA styli, Ø25mm/.984" calibration ball
CNC vision measuring system with computer	Part No. ISD-V220CNCA, ISD-V270CNCA, ISD-V370CNCA

**OPTIONAL ACCESSORY** 

# SOFTWARE

- Operation system: Windows 7/8/10
- Language: English
- Single measuring tools:

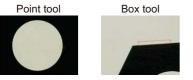




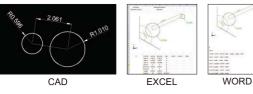
measure distance and angle of two elements

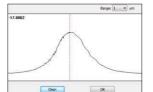
Edge-detection:

15



Data export to CAD, EXCEL and WORD:





Circle tool

Coordinate transfer:



Contour scanning:





Profile detection:

Input CAD drawing and set reference, move the

stage to make the target box in the center of crosshair, then the software will do automatic measurement



# DIGITAL MICROSCOPE (WITH DISPLAY) PART NO. ISM-DL200



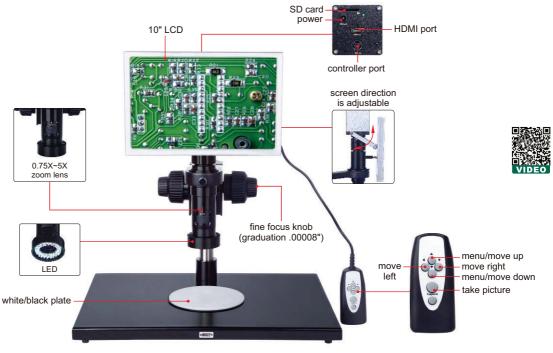


TAKE PICTURES

1X auxiliary objective (included)



4G memory card and holder (included)



- Take pictures, saved to memory card
- Automatic white balance and exposure
- Brightness, contrast ratio, gain are adjustable

# SPECIFICATION

Magnification	18X~112X
Sensor	1/3" CMOS
Pixel	1.3M
Resolution	1280×800
Frame rate	60fps
Output	HDMI
Power supply	power adapter
Dimension (L×W×H)	15.75×11.81×16.93"
Weight	13.33lb

### STANDARD DELIVERY

Main unit	1 pc
0.5X camera adapter	1 pc
1X auxiliary objective	1 pc
4G memory card and holder	1 pc
White/black plate	1 pc
HDMI cable	1 pc
Power adapter	1 pc

# **OPTIONAL ACCESSORY**

1X camera adapter	ISM-DL-CA1X
2X auxiliary objective	ISM-DL-OB2X
X-Y glass stage (travel: 2.91×2.36")	ISM-DL-STAGE







(optional)

1X camera adapter (optional)



crosshair (white/black)

# MAGNIFICATION, FOCUS DISTANCE AND VIEW FIELD

Auxiliary Objective Specification		Camera adapter	
Objective	Specification	0.5X (included)	1X (optional)
1X	Magnification	18~112X	36~224X
(included)	Focus distance	2.76±.08"	2.76±.08"
(moradea)	View field	.5×.33~.08×.05"	.25×.17~.04×.03"
27	Magnification	36~224X	72~448X
2X (optional)	Focus distance	1.14±.08"	1.14±.08"
(0)000000	View field	.25×.17~.04×.03"	.13×.08~.02×.01"

# **DIGITAL MEASURING MICROSCOPE** (WITH DISPLAY)

TAKE PICTURES



ISM-DL301-U (with contour illumination)

ISM-DL300 (without contour illumination)

- 1080P high-definition image
- Built-in software without computer, operation by mouse
- Take pictures, saved to USB flash disk
  Measurement results can be output to Excel
- Automatic white balance and exposure
- Brightness, contrast ratio, gain are adjustable

#### SPECIFICATION

16

Part No.	ISM-DL300 (without contour illumination)	ISM-DL301-U (with contour illumination)
Magnification	15X~100X	
Sensor	1/2" CMOS	
Pixel	2M	
Resolution	1920×1080	
Frame rate	60fps	
Output	HDMI	
Power supply	power adapter	power adapter and 110V, 50/60Hz
Dimension (L×W×H)	22.44×11.81×16.93"	
Weight	14.44lb	

#### STANDARD DELIVERY

Main unit	1 pc
0.5X camera adapter	1 pc
1X auxiliary objective	1 pc
Calibration plate	1 pc
16G USB flash disk	1 pc
White/black plate	1 pc
Mouse	1 pc
HDMI cable	1 pc
Power adapter	2 pc



calibration plate (included)



0.5X camera adapter (included)



1X camera adapter (optional)

# **OPTIONAL ACCESSORY**

1X camera adapter	ISM-DL-CA1X
2X auxiliary objective	ISM-DL-OB2X
X-Y glass stage (travel: 2.91×2.36")	ISM-DL-STAGE

To be continued

(included)



16G USB flash disk

1X auxiliary objective (included)



2X auxiliary objective (optional)

# MAGNIFICATION, FOCUS DISTANCE AND VIEW FIELD

Auxiliary	Specification	Camera adapter	
Objective	Specification	0.5X (included)	1X (optional)
	Magnification	15~100X	30~200X
1X (included)	Focus distance	2.76±.08"	2.76±.08"
	View field	.63×.43~.1×.06"	.31×.21~.05×.03"
2X (optional)	Magnification	30~200X	60~400X
	Focus distance	1.14±.08"	1.14±.08"
	View field	.31×.21~.05×.03"	.15×.11~.024×.016"

# **MEASURING ACCURACY**

Magnification	Measuring accuracy *
15X	±.00031"
30X	±.00024"
50X	±.00024"
80X	±.00016"
100X	±.00016"
>100X	±.00016"

\*When measuring the contour of workpieces, please select ISM-DL301-U to ensure accuracy.



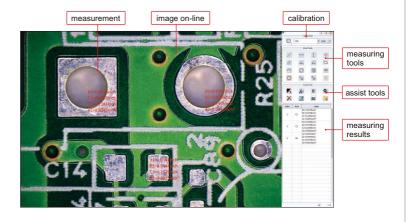
# SOFTWARE

- Language: English
- **Output to Excel**
- Edge-detection:









Measurement tools:

measure length of line or distance between two points	-
measure angle from horizontal line	
measure distance between two parallel lines	
measure distance between point and line	1
measure radius, diameter, girth and area of circle with three points	(
measure minimum distance between point and circle	2
measure minimum distance between line and circle	
measure minimum distance between two circles	Q
T add text	(

- measure length of line or distance between two points in horizontal direction measure angle from vertical line measure distance between three parallel lines
- .
- measure radius, length  $\overline{}$ and angle of arc
- measure radius, diameter, girth and area concentric of circles 0
- measure distance between point 0 and center of circle
- measure distance between line È and center of circle
- measure center distance ۴ between two circles
- measure radius, diameter, girth [O]and area of circle with two points

measure length of line or distance between two points in vertical direction
measure angle of two lines
measure distance between multiple parallel lines
measure girth and area of polygon
measure length, width, girth and area of rectangle
between point and circle
measure maximum distance between line and circle
measure maximum distance between two circles
cross hair



# **DIGITAL MEASURING MICROSCOPE** PART NO. ISM-DM40

MEASUREMENT (ON COMPUTER)

FOCUS DISTANCE OF CAMERA IS ADJUSTABLE

software CD (included)







- Connected to TV and computer
- Take pictures and videos, saved to memory card
- Measurement on computer with accuracy ±.0004"
- Large working distance because focus distance of camera is adjustable
- Automatic white balance and exposure, white-black display mode
- Automatic power off

#### SPECIFICATION

Magnification		15X~205X (on 19" monitor)	
Pixel		1.3M	
Sensor		1/3" CMOS	
	HDMI output	1920×1080, 1280×720, 640×480	
Resolution	picture	2304×1536, 2304×1296, 1920×1080, 1280×720, 800×480	
	video	1920×1080, 1280×720, 800×480	
Output		USB/HDMI	
Power supply 5V (>500mA)		5V (>500mA)	
Dimension (L×W×H)		10.75×8.07×12.2"	
Weight		7.78lb	

### STANDARD DELIVERY

16

Main unit	1 pc
8G memory card and holder	1 pc
HDMI cable (for TV)	1 pc
USB cable and software (for computer)	1 pc
Plastic calibration rule (graduation 1mm/.039")	1 pc
Glass calibration rule (graduation 0.1mm/.004")	1 pc

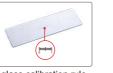
#### **OPTIONAL ACCESSORY**

Measuring stage

ISM-DM40-STAGE











8G memory card and holder (included)

glass calibration rule (included, graduation 0.1mm/.004")

(included, graduation 1mm/.039")

# LENS SCALE, MAGNIFICATION AND FOCUS DISTANCE

Lens scale	Magnification (on 19" monitor)	Focus distance
0.7X	15~40X	.94~9.92"
1X	30~50X	1.06~6.1"
2X	70~80X	3.19~4.61"
3X	110~120X	3.7~4.37"
4X	140~160X	3.97~4.33"
5X	180~205X	4.05~4.29"

### MAGNIFICATION, VIEW FIELD AND FOCUS DISTANCE

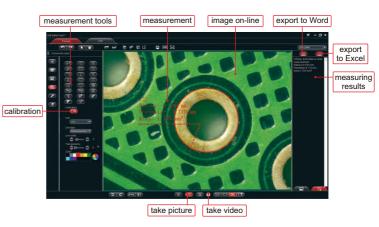
Magnification (on 19" monitor)	View field	Focus distance			
15X	1.1×.63"	9.92"			
30X	.53×.32"	6.1"			
50X	.31×.19"	4.88"			
100X	.16×.09"	4.33"			
150X	.11×.06"	4.25"			
200X	.08×.05"	4.13"			



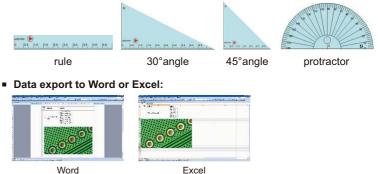


# SOFTWARE FOR COMPUTER

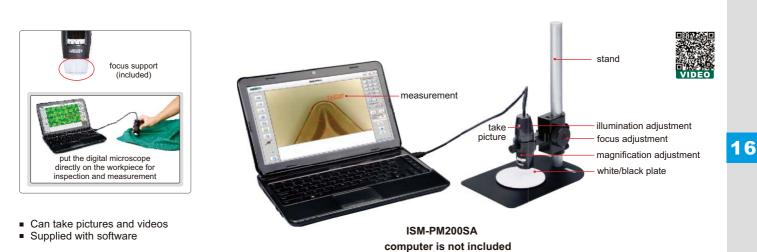
- Language: Chinese, English, Japanese, German, French
- Operation system: Windows XP/7/8/10
- Measurement tools:
  - measure length of continuous line
  - $\frown$  measure radius, length and angle of arc
  - measure angle with three points
  - en measure distance between two circles
  - measure distance between point and line
  - ✓ measure angle with two lines
  - measure radius, girth and area of circle
  - measure length of line or distance between two points
  - measure distance between two parallel lines
  - measure length, width, girth and area of rectangle
  - measure center distance between parallel lines
    - measure axis lengths, girth and area of ellipse
  - measure circumference and area of polygon



• Comparison tools: Create rule, angle or protractor, to compare with workpieces.



# **DIGITAL MEASURING MICROSCOPES**



SPECIFICATION

OI LOII IOATION					
Part No.	ISM-PM200SA	ISM-PM200SB	ISM-PM600SA	ISM-PM160LA	
Magnification	10X~200X	10X~200X	450X~600X	35X~160X	
Focus distance	short focus distance	short focus distance	short focus distance	long focus distance	
Stand	standard	universal	standard	standard	
Focus support	included	included	not included	not included	
Calibration rule	graduation 0.1mm/.004" graduation 0.1mm/.004" graduation 0.1mm/.039" graduation 0.1mm/.039		graduation 0.1mm/.004"	graduation 0.1mm/.004" and 1mm/.039"	
Pixel	2M (resolution: 1600×1200)				
llumination	built-in adjustable LED				
Power supply	USB 2.0 cable (voltage required: 5±0.1V)				

To be continued

universal stand (included in ISM-PM200SB)



filter (optional)



#### **OPTIONAL ACCESSORY**

Green filter	ISM-PM-GREEN
Yellow filter	ISM-PM-YELLOW
Blue filter	ISM-PM-BLUE

# SOFTWARE

- Language: English, Japanese, Korean, German, Turkey, Portuguese, Chinese
- Operation system: Windows XP/7/8/10/Vista
- Measuring tools:

1

- measure length of line or distance between two points
- measure radius, length and angle of arc
- $\checkmark$ measure distance between two parallel lines
- measure distance between two circles
  - measure distance between point and line

- measure length of continuous line Λ
- $\wedge$ measure angle with three points
- $\bigcirc$ measure radius, girth and area of circle
- measure area of rectangle
- $\triangleleft$ measure angle with two lines
- (I)add number with circle
- Α add text
- Data export to CAD or Excel:



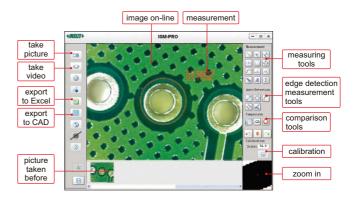


# MAGNIFICATION, FOCUS DISTANCE, VIEW FIELD AND ACCURACY

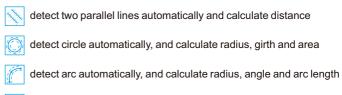
ISM-PM200SA/ISM-PM200SB				
Magnification	Focus distance	View field	Accuracy	
50X	.83"	.32×.25"	1.2mil	
100X	.51"	.15×.12"	0.6mil	
150X	.63"	.10×.08"	0.4mil	
200X	.75"	.07×.06"	0.3mil	

ISM-PM600SA				
Magnification	Focus distance	View field	Accuracy	
450X	.06"	.03×.03"	.24mil	
500X	.22"	.03×.02"	.24mil	
550X	.34"	.03×.02"	.20mil	
600X	.45"	.02×.02"	.20mil	

ISM-PM160LA				
Magnification	Focus distance	View field	Accuracy	
50X	2.44"	.32×.25"	1.2mil	
100X	1.77"	.15×.12"	0.6mil	
160X	1.97"	.09×.07"	0.4mil	



#### Edge detection measurement tools:



- detect line automatically, and calculate length
  - detect two lines automatically, and calculate angle

#### Comparison tools:

Create line, angle or circle with desired size, to compare with workpieces

create circle create line  $\bigtriangleup$ create angle with tolerance







glass calibration rule (included, graduation 0.1mm/.004")

- Maximum working distance is 200" under WiFi mode
- Can be connected to multiple iPads, Android devices or computers at the same time under WiFi mode
- Take pictures and videos
- Supplied with software

#### SPECIFICATION

Magnification	10X~200X
Pixel	1.3M (resolution: 1280×1024)
Illumination	built-in adjustable LED
Power supply	built-in rechargeable battery

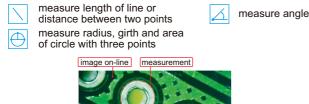
#### STANDARD DELIVERY

Microscope	1 pc
Base support	1 pc
Focus support ring for 80X/150X	1 pc
Focus support ring for 60X/200X	1 pc
Glass calibration rule (graduation 0.1mm/.004")	1 pc
Plastic calibration rule (graduation 1mm/.039")	1 pc
USB cable and software	1 pc
AC/DC adapter	1 pc

#### **OPTIONAL ACCESSORY**

Stand	ISM-PM-STAND
Green filter	ISM-PM-GREEN
Yellow filter	ISM-PM-YELLOW
Blue filter	ISM-PM-BLUE

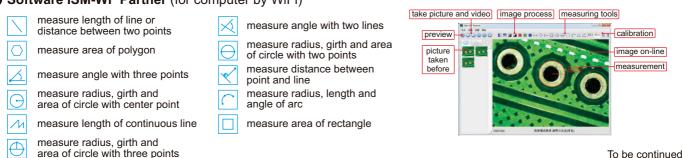
# Software ISM-PAD (for iPad by WiFi)

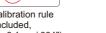




move measuring piont take picture/video switch picture taken before measuring tools and calibration

# **3** Software ISM-WF Partner (for computer by WiFi)







focus

support

stand (part no. ISM-PM-STAND,

optional)

# WIFI DIGITAL MEASURING MICROSCOPE PART NO. ISM-WF200











# MAGNIFICATION, FOCUS DISTANCE, VIEW FIELD AND ACCURACY

Magnification	Focus distance	View field	Accuracy
50X	.83"	.32×.25"	1.2mil
100X	.51"	.15×.12"	0.6mil
150X	.63"	.10×.08"	0.4mil
200X	.75"	.07×.06"	0.3mil

take picture



# 2 Software ISM-APK (for Android devices by WiFi)

image on-line measurement

measure length of line or distance between two points measure radius, girth and area of circle with three points

picture taken before

move measuring piont

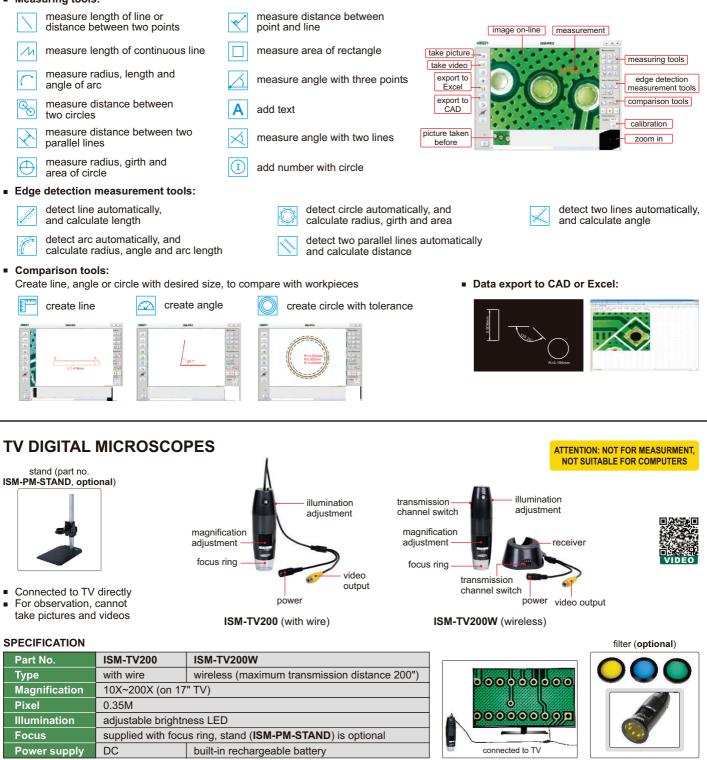
measure angle

resolution setting

measuring tools and calibration

# **4** Software ISM-PRO (for computer by USB cable)

Measuring tools:



# MAGNIFICATION, FOCUS DISTANCE AND VIEW FIELD

ISM-TV200		ISM-TV200W				
fication Focus distance	e View field	Magnification	Focus distance	View field		
X .83"	.32×.25"	60X	.75"	.27×.20"	OPTIONAL ACC	ESS
00X .51"	.15×.12"	80X	.63"	.20×.15"	Green filter	15
50X .63"	.10×.08"	150X	.63"	.10×.08"	Yellow filter	15
00X .75"	.07×.06"	200X	.75"	.07×.06"	Blue filter	15

# SORY

Green filter	ISM-PM-GREEN	
Yellow filter	ISM-PM-YELLOW	
Blue filter	ISM-PM-BLUE	



stage

moving knob





adapter 0.5X (included)

glass calibration rule (included, graduation 0.01mm/.0004")

- For high magnification observation and metallurgical image analysis
- Infinite optical system, can add optical accessories like polarizer, analyzer, DIC (part no. ISM-M2000-DIC) into optical path without image quality influence
- Objective can be used in both bright field and dark field
- Kohler illumination system provides uniform illumination field
- Three working modes: 100% eyepiece observation, 100% camera observation, both eyepiece and camera observation (80% illuminance for camera and 20% illuminance for eyepiece)

#### SPECIFICATION

Eyepiece (wide field)	10X (view field .87" DIA)				
Objective (plan achromatic)	5X (included)	10X (included)	20X (included)	50X (included)	100X (included)
Numerical aperture	0.12	0.25	0.40	0.75	0.90
Working distance	.39"	.39"	.20"	.05"	.03"
Stage	double layer, size: 6.30×5.51", travel: 2.95×1.97" (graduation .004"/0.1mm)				
Kohler illumination	12V/50W halogen lamp, brightness is adjustable with polarizer and analyzer, built-in green, yellow, blue, gray and frosted glass				
Pupil distance	1.89~2.95"				
Diopter adjustment	±5 diopter (two eyepieces)				
Power supply	110/220V, 50/60Hz				
Dimension (L×W×H)	25.47×10.55×14.80"				
Weight	26.46lb				

#### STANDARD DELIVERY

10X eyepiece

camera connector

(100% illuminance)

Main unit	
10X dividing eyepiece (graduation 0.1mm/.004")	
Calibration rule (graduation 0.01mm/.0004")	
Camera adapter	
Adapter 0.5X	
Anti-dust cover	

coarse focusing knob fine focusing
 knob (graduation
 78µin/2µm)

# **OPTIONAL ACCESSORY**

15X eyepiece (view field .63" DIA)	ISM-M2000-15X
20X eyepiece (view field .47" DIA)	ISM-M2000-20X
DIC	ISM-M2000-DIC

# ZOOM STEREO MICROSCOPES

#### SPECIFICATION

Part No.	ISM-ZS50	ISM-ZS50T	
Optical tube	binocular	trinocular	
Eyepiece (wide field)	10X (view field .87" DI	A)	
Objective	0.8X~5X (zoom)		
Zoom ratio	1:6.3		
Pupil distance	2.17~2.95" (adjustable)		
Diopter adjustment	±5 diopter (two eyepieces)		
Working distance of objective	4.53"		
Max. workpiece height	8.46"		
Illumination	adjustable reflected and transmitted LED light		
Power supply	110/220V, 50/60Hz		
Dimension (L×W×H)	11.42×10.24×18.90"		
Weight	10.80lb		

# objective magnification WF 10X adjustment eyepiece reflected LED light objective focus adjustment reflected LED light adjustmer transmitted LED light adjustment working stage diameter: 3.94"

ISM-ZS50

# STANDARD DELIVERY

Main unit	1 pc
WF 10X eyepiece	2 pcs
3.94" DIA glass plate	1 pc
3.94" DIA white/black plate	1 pc
Anti-dust cover	1 pc



LED ring light(optional)

# **OPTIONAL ACCESSORY**

Auxiliary	0.5X	ISM-ZS50-OB05X
objective	2X	ISM-ZS50-OB2X
Eyepiece	10X dividing eyepiece (graduation 0.1mm/.004")	ISM-ZS50-EPD10X
Гуеріесе	WF15X (view field .63" DIA)	ISM-ZS50-EP15X
	WF20X (view field .47" DIA)	ISM-ZS50-EP20X
Digital camera		ISM-D500
LED ring light		ISM-ZS-RL



# ZOOM STEREO MICROSCOPE PART NO. ISM-ZS30

# SPECIFICATION

Optical tube	binocular	
Eyepiece (wide field)	10X (view field .8" DIA)	
Objective	1X~4.5X (zoom)	
Zoom ratio	1:4.5	
Pupil distance	2.17~2.95" (adjustable)	
Diopter adjustment	±5 diopter (two eyepieces)	
Working distance of objective	3.82"	
Max. workpiece height	5.79"	
Illumination	adjustable reflected and transmitted LED light	
Power supply	110/220V, 50/60Hz	
Dimension (L×W×H)	10.24×7.48×15.75"	
Weight	9.48lb	

#### 

Main unit	1 pc	
WF 10X eyepiece	2 pcs	
3.74" DIA glass plate	1 pc	
3.74" DIA white/black plate	1 pc	
Anti-dust cover	1 pc	



LED ring light(optional)

# **HIGH MAGNIFICATION MICROSCOPE** PART NO. ISM-M600-U\*\*



For high magnification observation

- Reflected and transmitted illumination can work at the same time
- Objectives 40X, 60X are spring type

16

# filter slot apertuer diaphragm

apertuer diaphragm

polarizer

# SPECIFICATION

10X (view field .71" DIA)				
5X	10X	20X	40X	60X
0.12	0.25	0.40	0.60	0.75
.72"	.35"	.34"	.15"	.05"
double la	iyer with sa	ample clarr	ıp	
size: 6.30	)×5.51"			
travel: 2.95×1.97" (graduation .004"/0.1mm)				
2.09~2.95"				
±5 diopter (one eyepiece)				
reflected and transmitted: 6V/20W				
halogen lamp, brightness is adjustable				
110V, 50/60Hz**				
17.72×11.81×13.78"				
24.25lb				
	5X 0.12 .72" double la size: 6.30 travel: 2. 2.09~2.9 ±5 diopte reflected halogen 110V, 50 17.72×11	5X         10X           0.12         0.25           .72"         .35"           double layer with sa         size: 6.30×5.51"           travel: 2.95×1.97" (g         2.09~2.95"           ±5 diopter (one eye         reflected and transr           halogen lamp, bright         110V, 50/60Hz**           17.72×11.81×13.78         13.78	5X         10X         20X           0.12         0.25         0.40           .72"         .35"         .34"           double layer with sample clarr         size: 6.30×5.51"           travel: 2.95×1.97" (graduation           2.09~2.95"           ±5 diopter (one eyepiece)           reflected and transmitted: 6V/2           halogen lamp, brightness is ad           110V, 50/60Hz**           17.72×11.81×13.78"	5X         10X         20X         40X           0.12         0.25         0.40         0.60           .72"         .35"         .34"         .15"           double layer with sample clamp         size: 6.30×5.51"         travel: 2.95×1.97" (graduation .004"/0.1r           2.09~2.95"         ±5 diopter (one eyepiece)         reflected and transmitted: 6V/20W           halogen lamp, brightness is adjustable         110V, 50/60Hz **           17.72×11.81×13.78"         17.72×11.81×13.78"

#### STANDARD DELIVERY

Main unit	1 pc
Anti-dust cover	1 pc
Filter (blue/green/red/frosted glass)	1 pc of each

#### **OPTIONAL ACCESSORY** PL80X ISM-MTM-OB80X Objective PL100X (dry type) ISM-MTM-OB100X 10X dividing eyepiece (graduation 0.1mm/.004") **ISM-MTM-EPD10X** WF16X eyepiece ISM-MTM-EP16X WF20X eyepiece ISM-MTM-EP20X ISM-M600-ADAPTER Camera adapter (1X) Digital camera ISM-D500



# **OPTIONAL ACCESSORY**

	0.5X	ISM-ZS30-OB05X
Auxiliary	0.63X	ISM-ZS30-OB06X
objective	0.75X	ISM-ZS30-OB07X
	2X	ISM-ZS30-OB2X
Eyepiece	10X dividing eyepiece (graduation 0.1mm/.004")	ISM-ZS30-EPD10X
Eyepiece	WF15X (view field .63" DIA)	ISM-ZS50-EP15X
	WF20X (view field .47" DIA)	ISM-ZS50-EP20X
Digital camera		ISM-D500
LED ring light		ISM-ZS-RL

**HIGH MAGNIFICATION MICROSCOPE** PART NO. ISM-M1000-U\*\* camera WF10X eyepiece connector For high magnification observation support ring (O.D. 2.66" DIA, I.D. .47" DIA) Kohler illumination system provides image to eyepiece/camera switch uniform illumination field Objectives 20X, 40X, 100X are spring type stage view field diaphragm coarse focusing knob filter slot fine focusing knob (graduation 78μin/2μm) objective STANDARD DELIVERY Main unit 1 pc X-Y stage moving knob Oil for 100X objective 1 bottle Anti-dust cover 1 pc illumination brightness apertuer condense diaphragm Filter (blue/green/yellow) adjustment 1 pc of each power on/off illumination

# SPECIFICATION

Eyepiece (wide field)	10X (view field .71" DIA)				
Objective (plan achromatic)	10X	10X 20X 40X 100X (oil type			
Numerical aperture	0.25	0.40	0.60	1.25	
Working distance	.35"	.34"	.13"	.01"	
	double l	ayer			
Stage	size: 7.09×5.91"				
	travel .59×.59"				
Pupil distance	2.09~2.95"				
Diopter adjustment	±5 diopter (one eyepiece)				
Illumination	6V/20W halogen lamp				
Power supply	110V, 50/60Hz **				
Dimension (L×W×H)	15.16×11.81×17.32"				
Weight	24.25lb				

# Inserted into eyepiece tube or camera connecter of microscopes

Supplied with software

# SPECIFICATION

Sensor	1/2.5" CMOS
Pixel	5M
Resolution	2592×1944 or 1296×972
Frame rate	3fps (2592×1944)
Framerate	12fps (1296×972)
Exposure	manual or auto, exposure time is adjustable
SNR	41dB
Power supply	USB
Weight	88lb

#### STANDARD DELIVERY

Main unit	1 pc
Adapter 0.45X	1 pc
Calibration rule (graduation 0.1mm/.004")	1 pc
Connector .91" DIA/1.18" DIA	1 pc
USB cable	1 pc
Software disc	1 pc

# SOFTWARE FOR DIGITAL CAMERA (INCLUDED)

ר	measure distance
1	hetween two noint

etween two points

measure angle with three points

measure rectangle



measure circle

# adapter 0.45X

application

inserted into camera connecter

ISM-DCA-CON

**OPTIONAL ACCESSORY** 

10X dividing eyepiece (graduation 0.1mm/.004")

WF16X eyepiece

WF20X eyepiece

**Digital camera** 

Camera adapter (1X)

Objective

PL50X

PL60X

PL80X

PL100X (dry type)

# **DIGITAL CAMERA** PART NO. ISM-D500

ISM-MTM-OB50X

ISM-MTM-OB60X

ISM-MTM-OB80X

ISM-MTM-OB100X

**ISM-MTM-EPD10X** 

**ISM-MTM-EP16X** 

ISM-MTM-EP20X

ISM-D500

ISM-M1000-ADAPTER



inserted into eveniece tube

**OPTIONAL ACCESSORY** 

Can take pictures

Exposure/gain/gamma/ saturation/colour adjustment

Image process feature: zoom in/out, image flip

and videos

and so on

Connector .91" DIA/1.20" DIA









#### calibration rule (included, graduation 0.1mm/.004")

- -



# PORTABLE MEASURING MICROSCOPES



#### SPECIFICATION

Part No.	ISM-PM20	ISM-PM40	ISM-PM50	ISM-PM100		
Total magnification	20X	40X	50X	100X		
Eyepiece	10X with graduati	on				
Objective (achromatic)	2X (numerical aperture: 0.05)	4X (numerical aperture: 0.1)	5X (numerical aperture: 0.12)	10X (numerical aperture: 0.25)		
Working distance	.68"	.71"	.69"	.28"		
Graduation	.002"/0.05mm	.001"/0.025mm	.0008"/0.02mm	.0004"/0.01mm		
Viewing field	.35" DIA	.18" DIA	.14" DIA	.07"		
Focus range	1.18" DIA					
Illumination	LED light	LED light				Y
Diameter of base	2.48" DIA				Main unit	1 pc
Height	8.27"				Pen light	1 pc
Weight	1.43lb				Battery (AAA)	2 pcs

# **FOLDING MAGNIFIER**



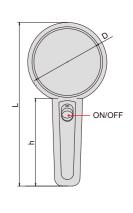
# FOLDING MAGNIFIER WITH ILLUMINATION



# FOLDING MAGNIFIER WITH ILLUMINATION



# MAGNIFIERS WITH ILLUMINATION





 Glass lens
 Powered by 3xAAA batteries (included)

Part No.	Magnification	Lens diameter (D)	L	h
7513-2	2X	2.953" DIA	6.693"	3.543"
7513-4	4X	1.969" DIA	5.709"	3.543"

# THREE WAYS MAGNIFIER WITH ILLUMINATION

2 pcs LED

7513-4





# TABLE MAGNIFIER WITH ILLUMINATION PART NO. 7516-5D-U



LED illumination, working life 20000h

# SPECIFICATION

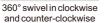
Magnification	2.25X
Diopter	5D
Lens diameter	4.803" DIA
Illumination	power: 7W, illuminance: 420lm
Power supply	100~240V, 50~60Hz

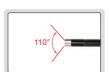
# **MOTORIZED 360° SWIVEL VIDEOSCOPES**

Motorized joystick to bend the probe at any direction









bend within ±120°

20

angle of view: 110°



SPECIFICATION

16

# ant Ma

Part No.	-	ISV-4000D	ISV-4001D	ISV-5000D	ISV-5001D		
	diameter (D)	.26"		.18"			
	focus distance (F)	.20 .6"~∞					
	illumination	6 pcs LED		.3~3.2" 6 pcs LED			
Lens	pixel	0.41M		o pos LED			
	resolution						
		720×576					
	dust/waterproof	IP65					
	bend control	motorized joystick					
Cable	length	60"	120"	60"	120"		
Caple	type	tungsten wire weaved cable					
	function	take picture, take video					
file format		picture: JPG, video: AVI					
Main image process		brightness, image quality zoom (1X, 2X, 3X)					
			SD card				
output		TV, USB					
	power supply	rechargeable battery (for 4 hours working) AC/DC adapter (for continuous working)					
Weight		2.21lb	2.66lb	2.11lb	2.44lb		

# STANDARD DELIVERY

Main unit	1 pc
Cable with lens	1 pc
8G SD card	1 pc
AC/DC adapter	1 pc
Video output cable	1 pc
USB cable	1 pc





lens with LED adjustable illumination focus distance

#### MANUAL 360° SWIVEL VIDEOSCOPES **IP65** NATERPROO power on/off USB port 3.5" LCD charger port manual joystick to bend the lens video output 120 \<mark>120°</mark> SD card in any direction take video LED brightness adjustment zoom 360° swivel in clockwise bend in any direction bend within ±120° and counter-clockwise steel wire D take picture weaved cable 100 lens with adjustable LED illumination lens with LED focus distance angle of view: 100° adjustable illumination ISV-2000D SPECIFICATION ISV-3002D ISV-3000D ISV-3001D ISV-2002D ISV-2000D ISV-2001D Part No. .26" .18" diameter (D) .6"~∞ .3~3.2" focus distance (F) illumination 6 pcs LED 8 pcs LED Lens pixel 0.3M resolution 640x480 dust/waterproof IP65 base (optional) bend control manual joystick STANDARD DELIVERY 40" 40" 60" 120" 60" 120" length Cable Main unit steel wire weaved cable 1 pc type Cable with lens 1 pc function take picture, take video 8G SD card 1 pc file format picture: JPG, video: AVI AC/DC adapter image process brightness, image quality zoom (1X, 2X, 3X, 4X, 5X) 1 pc Main unit memory 8G SD card

TV, USB

1.32lb

rechargeable battery (for 2 hours working)

1.76lb

1.22lb

1.32lb

1.54lb

AC/DC adapter (for continuous working)

1.43lb

**OPTIONAL ACCESSORY** Base ISV-2000D-BASE

1 pc

1 pc

output

Weight

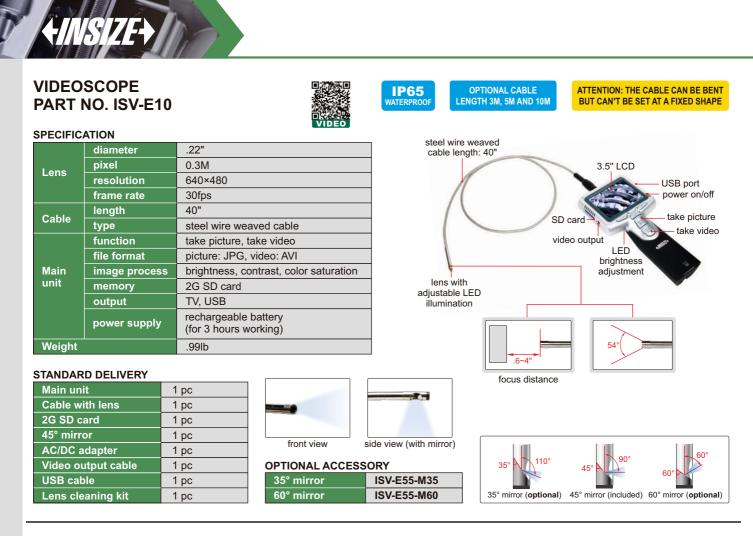
power supply

Video output cable

USB cable

S

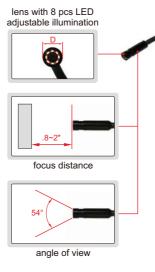
SPECIFICATION	output image to TV (maximum size 12")	IP57 WATERPROOF		SIDE VIEW	SD card take	V-RÝ
Diameter (D)	.22"					
Length (L)	14"	to observe interr (minimum diam			1	
Dust/waterproof probe	IP57			-		
Pixel	0.3M				A	_
Resolution	640×480					
Frame rate	30fps					
Function	take picture, take video					
File format	picture: JPG, video: AVI				STANDARD DELIVERY	
Memory	2G SD card				Main unit 1	рс
Output	TV, USB	.18~.22"			2G SD card 1	рс
Power supply	rechargeable battery (for 3 hours working)	.10~.22"		54°		pc pc
Weight	1.26lb	focus distance	side view	angle of view	USB cable 1	рс



# VIDEOSCOPE PART NO. ISV-E20

the cable has high illumination and can be set at any shape. it is suitable to observe large internal space like turbocharger.





# memory cable length: 40" SD card video output LED brightness adjustment

# SPECIFICATION

17

	diameter (D)	.47"		
Lens	pixel	0.4M		
		720×682		
	frame rate	30fps		
Cable	length	40"		
Cable	type memory (can be set at any shape)			
function		take picture, take video		
file format		picture: JPG, video: AVI		
Main	image process	brightness, contrast, color saturation		
unit memory		2G SD card		
output		TV, USB		
	power supply	rechargeable battery (for 3 hours working)		
Weight		1.32lb		

# STANDARD DELIVERY

1 pc
1 pc

# OPTIONAL ACCESSORY

45° mirror	ISV-E20-MIRROR
Hook	ISV-E20-HOOK
Magnet pick up	ISV-E20-MAGNET



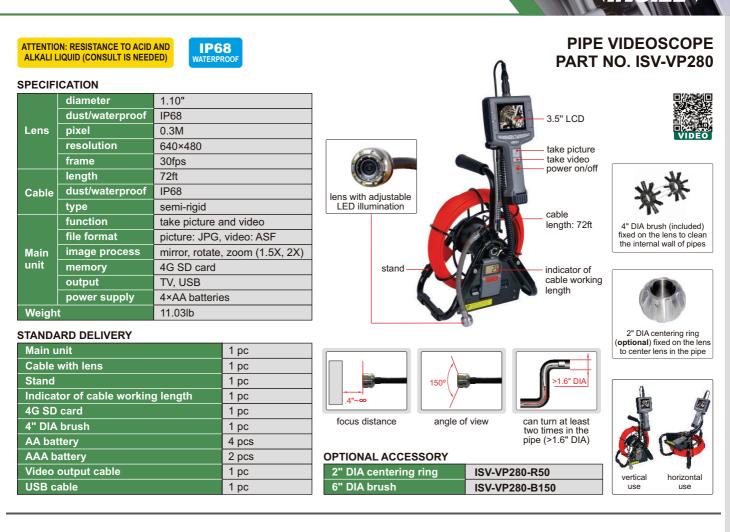
IP57 WATERPROOF

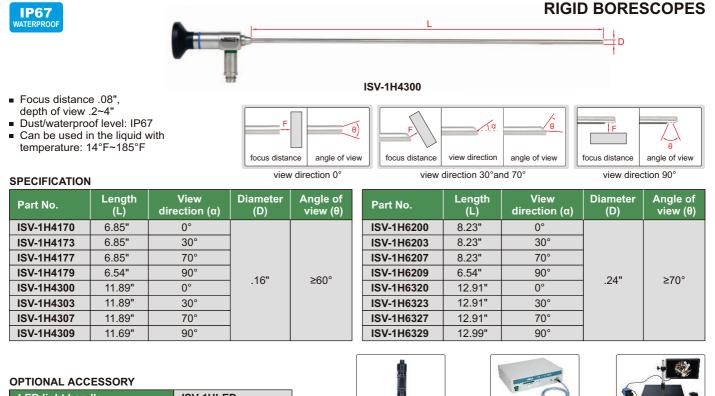






magnet pick up (optional)





OPTIONAL ACCESSORT		
LED light handle	ISV-1HLED	
Adjustable LED light source	ISV-1LED1	
Camera	ISV-2CAM	





1	

adjustable LED light source (optional)

camera (optional)

# LED LIGHT HANDLE PART NO. ISV-1HLED







battery (included)

#### SPECIFICATION

 For rigid borescopes (part no. ISV-1Hxx)

Power	3W
Battery	3.7V rechargeable battery (for 2 hours working)
Dimension	4.72×1.06×1.06"
Weight	.66lb

STANDARD DELIVERY		
Main unit	1 pc	
Battery	1 pc	
Charger	1 nc	



TAKE PICTURES

ADJUSTABLE LED LIGHT SOURCE PART NO. ISV-1LED1

- For rigid borescopes (part no. ISV-1Hxx)
- High LED illumination and
- For long time work with low noise





# SPECIFICATION

Color temperature	5600K
Cooling	fan cooling
Power	AC110~220V, 50/60Hz
Dimension	15.75×11.81×4.41"
Weight	15.44lb

STANDARD DELIVERY		
Main unit	1 pc	
72" ontical fiber cable	1 nc	

# CAMERA (WITH DISPLAY) PART NO. ISV-2CAM



- For rigid borescopes (part no. ISV-1Hxx)
   1080P high-definition image
- Take pictures, saved to USB flash disk
- Automatic white balance and exposure
- Brightness, contrast ratio, gain are adjustable
- Focus is adjustable

#### SPECIFICATION

Sensor	1/2" CMOS
Pixel	2M
Resolution	1920×1080
Frame rate	60fps
Output	HDMI
Power supply	power adapter
Dimension (L×W×H)	22.44×11.81×11.02"
Weight	11.11lb

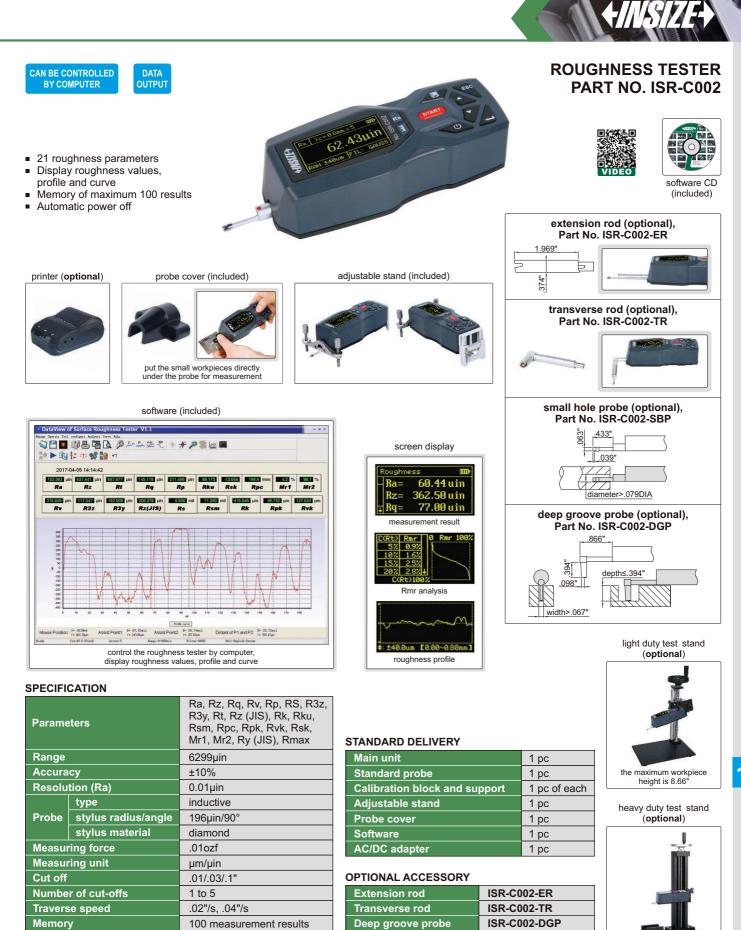


#### STANDARD DELIVERY

Camera	1 pc	
Connector	1 pc	
Hand switch	1 pc	
13.3" LCD	1 pc	
Stand	1 pc	
16G USB flash disk	1 pc	
Mouse	1 pc	
HDMI cable	1 pc	
Power adapter	2 pcs	



16G USB flash disk (included)



Small hole probe

Printer

Light duty test stand

Heavy duty test stand

Output

Power

Weight

Dimension (L×W×H)

USB

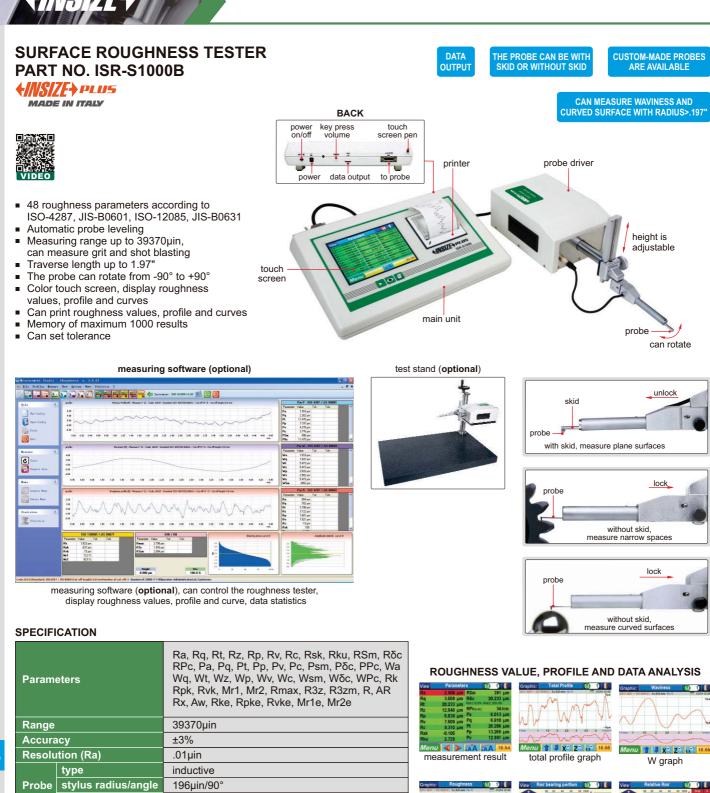
.89lb

built-in rechargeable battery

5.55×2.16×1.57"

ISR-C002-SBP	
ISR-C002-STAND1	
ISR-C002-STAND	the maximum workpiece
ISR-C002-PRINTER	height is 12.20"

18



Parameters		RPC, Pa, Pq, Pt, Pp, Pv, Pc, Psm, Poc, PPc, Wa Wq, Wt, Wz, Wp, Wv, Wc, Wsm, Woc, WPc, Rk Rpk, Rvk, Mr1, Mr2, Rmax, R3z, R3zm, R, AR Rx, Aw, Rke, Rpke, Rvke, Mr1e, Mr2e
Range		39370µin
Accura	ю	±3%
Resolu	ition (Ra)	.01µin
	type	inductive
Probe	stylus radius/angle	196µin/90°
	stylus material	diamond
Measuring force		0.003ozf
Measuring unit		µin/µm
Cut off		.003/.01/.03/.1/.3"
Number of cut-offs		1-19 (cut off .003/.01/.03/.1") 1-5 (cut off .3")
Travers	se speed	.02"/s or .04"/s
Memory		1000 measurement results
Output		USB
Power		built-in rechargeable battery
Dimension (LxWxH)		12.60×8.27×3.15"
Weight		4.85lb

Parameters 🕥 1	Graphic: Total Profile 🕥 🕴	Graphic: Waviness
2000 Lumi         RSm         391 Lumi           3.509 Lumi         RSe         20.233 Jumi           20.233 Jumi         RPE (10.01 Res 210.00)           12.548 Jumi         RPE (10.01 Res 210.00)           5039 Jumi         RP         6.013 Jumi           7.509 Jumi         Pq         6.013 Jumi           9.310 Jumi         RP         26.266 Jumi           0.105         Pp         13.265 Jumi           2.729         PV         12.991 Jumi		300 km <sup>2</sup> - 10 mm10 Aukkime 1401
surement result	Menu 1 2 2 10 1000 total profile graph	Menu 👔 🔍 Xº : W grap
Roughness M 1	View Rmr bearing portion	Ralative Pmr









Pmr Wmr

Roc, Poc, Woc analysis

To be continued

Rel

Rel. Rmr, Rel. Pmr, Rel. Wmr analysis



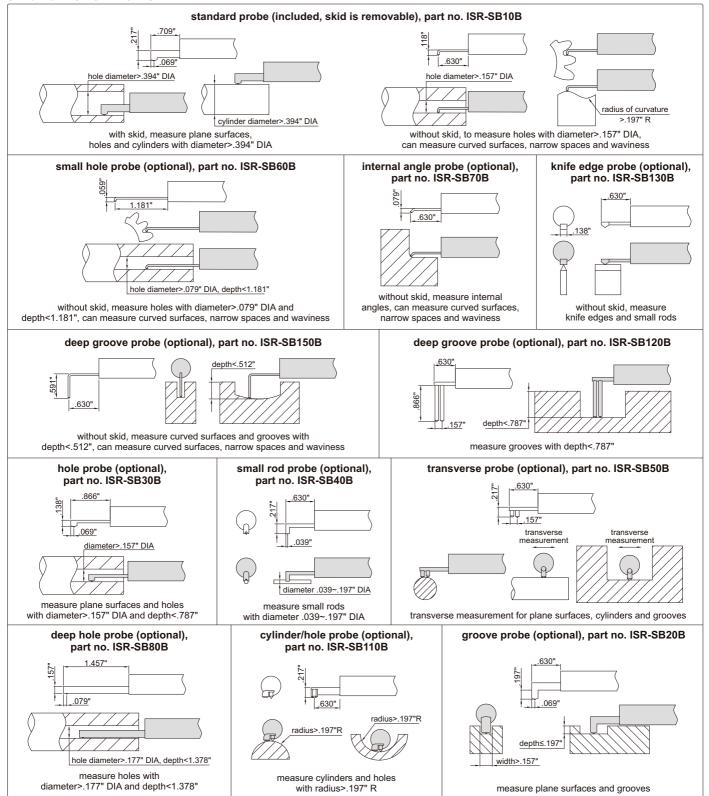
#### STANDARD DELIVERY

Main unit	1 pc
Probe driver	1 pc
Standard probe	1 pc
Calibration block	1 pc
AC/DC adapter	1 pc

# SURFACE ROUGHNESS TESTER PART NO. ISR-S1000B

OPTIONAL ACCESSORY		
Probe	see details	
USB cable and software ISR-S-SOFTWARE		
Test stand	ISR-S1000B-STAND	

#### SPECIFICATION OF PROBES

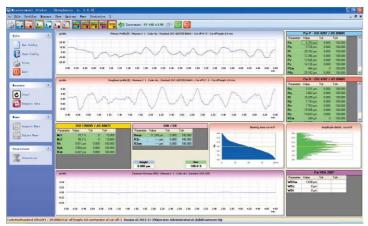


# **ROUGHNESS TESTER** PART NO. ISR-S400

*<b><i>MSIZE PLU5* MADE IN ITALY



- Automatic probe levelingLanguage: English, French, German, Italian, Spanish, Portuguese
- 12 roughness parameters
- Can set tolerance
- Measuring range up to 15748µin, can measure grit and shot blasting
- Traverse length up to .63"
- The probe can be set at 90° or 270°, for transverse measurement
- Memory of maximum 100 results



measuring software (optional), can control the roughness tester, display roughness values, profile and curve, data statistics

#### SPECIFICATION

18

Parameters		Ra, Rq, Rt, Rz, Rc, Rmax, Rsm, Rpc, Rmr, R, AR, Rx
Range		Ra: 0~3937µin, Rt: 1.97~15748µin
Accuracy		±3%
Resolut	ion (Ra)	.01µin
	type	inductive
Probe	stylus radius/angle	196µin/90°
	stylus material	diamond
Measuring force		.003ozf
Measuring unit		µin/µm
Cut off		.01/.03/.1"
Number of cut-offs		1 to 5
Traverse speed		.04"/s
Memory	1	100 measurement results
Output		USB
Power		built-in rechargeable battery
Dimension (L×W×H)		4.80×2.05×2.68"
Weight		1.43lb









CUSTOM-MADE PROBES ARE AVAILABLE

adjustable stand (included)

probe cover (included), can put the small workpieces directly on the probe for measurement

transverse measurement

PROBE CAN BE REPLACED

DATA OUTPUT



output software (included), output data and graphic to Excel, make report, print

light duty test stand (optional)



heavy duty test stand (optional)

#### STANDARD DELIVERY

Main unit	1 pc
Standard probe	1 pc
Calibration block	1 pc
Adjustable stand	1 pc
AC/DC adapter	1 pc
Probe cover	1 pc
USB cable and output software	1 pc

#### **OPTIONAL ACCESSORY**

Extension rod	ISR-S400-ER100
Probe	see details
Measuring software	ISR-S-SOFTWARE
Heavy duty test stand	ISR-S400-DK
Light duty test stand	ISR-S400-STAND

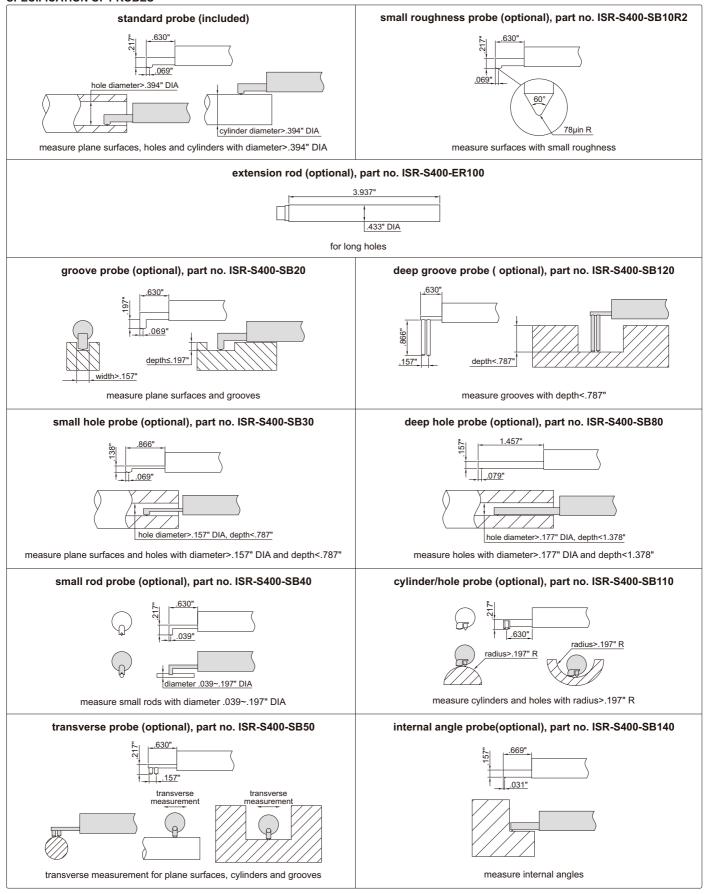
To be continued



## ROUGHNESS TESTER PART NO. ISR-S400

Continued from previous page

#### SPECIFICATION OF PROBES



# **ROUGHNESS TESTER** PART NO. ISR-C003

Unit: µm, µin

Automatic power off

# SPECIFICATION

Parame	eters	Ra, Rz, Rq, Rt	
Range		Ra, Rq: 2~590µin Rz, Rt: 4~1968µin	
Accura	су	±10%	
Resolu	tion (Ra)	0.01µin	
	type	piezoelectric	
Probe	stylus radius/angle	393µin/90°	
	stylus material	diamond	
Measur	ing force	.012ozf	
Measur	ing unit	μm/µin	
Cut off		.01/.03/.1"	
Evaluation length		.05" for cut off .01" .15" for cut off .03" .2" for cut off .1"	
Traverse speed		.03"/s	
Power		built-in rechargeable battery	
Dimension (L×W×H)		4.17×2.75×.94"	
Weight		.44lb	







calibration block (included)

# STANDARD DELIVERY

Main unit	1 pc
Calibration block	1 pc
AC/DC adapter	1 pc

# SURFACE ROUGHNESS SPECIMEN SET PART NO. ISR-CS2E

ATTENTION: PLEASE APPLY ANTI-RUST OIL AFTER USE



For checking, identifying and specifying the roughness by symbol
 Made of carbon steel

Machining method	Roughness (Ra)	Roughness (Rz)	Quantity
Horizontal milling	16, 32, 63, 125, 250, 500µin	100, 160, 320, 640, 1280, 2000µin	6 pcs
Honzontai miling	0.4, 0.8, 1.6, 3.2, 6.3, 12.5µm	1.6, 3.2, 6.3, 12.5, 25, 50µm	o pes
Vertical milling	16, 32, 63, 125, 250, 500µin	100, 160, 320, 640, 1280, 2000µin	6 pcs
ventical mining	0.4, 0.8, 1.6, 3.2, 6.3, 12.5µm	1.6, 3.2, 6.3, 12.5, 25, 50µm	o pes
Turning	16, 32, 63, 125, 250, 500µin	500µin 100, 160, 320, 640, 1280, 2000µIn	
	0.4, 0.8, 1.6, 3.2, 6.3, 12.5µm	1.6, 3.2, 6.3, 12.5, 25, 50µm	6 pcs
Plain grinding	2, 4, 8, 16, 32, 63µin	22.1, 40, 63, 120, 240, 400µin	6 pcs
	0.05, 0.1, 0.2, 0.4, 0.8, 1.6µm	0.2, 0.4, 0.8, 1.6, 3.2, 6.3µm	0 pcs
Flat lapping	2, 4µin	22.1, 40µin	2 pcs
	0.05, 0.1µm	0.2, 0.4µm	2 pc3
External grinding	8, 16, 32, 63µin	63, 120, 240, 400µin	4 pcs
External grinding	0.2, 0.4, 0.8, 1.6µm	0.8, 1.6, 3.2, 6.3µm	4 000

# SURFACE ROUGHNESS SPECIMENS

**+///SIZE+** PLU5 MADE IN UK



- For checking, identifying and specifying the roughness by symbolRust-proof, made of pure Nickel

**ISR-CSE315** 

Part No.	Machini	ng method	Roughness (Ra)	Roughness (Rz)	Quantity
ISR-CSE315	Surface grinding		1, 2, 4, 8, 16, 32, 63, 125µin	11.8, 22.1, 36.3, 69.6, 104, 186, 315, 625µin	8 pcs
ISR-CSE316	Cylindrica	al grinding	1, 2, 4, 8, 16, 32, 63, 125µin	11.9, 21.0, 35.2, 62.4, 106, 176, 309, 613µin	8 pcs
ISR-CSE317	Flat	Criss-cross	1, 2, 4, 8µin	16, 24, 30, 50µin	4 pcs
13K-C3E317	lapping	Parallel	1, 2, 4, 8µin	14, 22, 45, 60µin	4 pcs
ISR-CSE318	Cylindrica	al lapping	1, 2, 4, 8µin	18, 22, 25, 49µin	4 pcs
13K-C3E310	Superfinis	shing	1, 2, 4, 8µin	14, 28, 40, 56µin	4 pcs
ISR-CSE319	Face turn	iing	16, 32, 63, 125, 250, 500, 1000, 2000µin	76.8, 128, 246, 500, 950, 1950, 4010, 7400µin	8 pcs
ISR-CSE320	Cylindrica	al turning	16, 32, 63, 125, 250, 500, 1000, 2000µin	68, 128, 244, 488, 950, 1900, 3800, 7600µin	8 pcs
ISR-CSE321	End millir	ng	16, 32, 63, 125, 250, 500, 1000, 2000µin	76.8, 153, 258, 488, 1011, 1992, 3704, 7620µin	8 pcs
ISR-CSE322	Reaming		16, 32, 63, 125µin	68, 128, 256, 512µin	4 pcs
13R-03E322	Drilling		63, 125, 250, 500µin	300, 620, 1240, 2400µin	4 pcs
ISR-CSE323	B Horizontal milling		16, 32, 63, 125, 250, 500, 1000, 2000µin	72, 147, 265, 512, 1025, 2120, 3900, 7880µin	8 pcs
ISR-CSE325	5 Shaping (planing)		32, 63, 125, 250, 500, 1000, 2000, 4000µin	154, 268, 488, 1009, 1950, 3998, 7603, 14440µin	8 pcs
ISR-CSE326	Linishing	(belt sanding)	4, 8, 16, 32, 63, 125µin	36, 62, 135, 297, 740, 1240µin	6 pcs
ISR-CSE328	Vertical grinding		8, 16, 32, 63, 125, 250µin	44, 140, 246, 351, 888, 1632µin	6 pcs
ISR-CSE329	Grit blast	ing	128, 420, 720, 1000µin	768, 2520, 4320, 6000µin	4 pcs
13K-C3E329	Shot blasting		128, 320, 520, 720µin	768, 1920, 3120, 4320µin	4 pcs
ISR-CSE331	1 Spark erosion (EDM)		16, 32, 63, 125, 250, 500, 1000, 2000µin	100, 180, 288, 568, 988, 2048, 4200, 7840µin	8 pcs
ISR-CSE333	3 Hand filing		16, 32, 63, 125, 250µin	120, 224, 496, 900, 2440µin	5 pcs
ISR-CSE334	4 Castings		32, 63, 125, 250, 500, 1000, 2000µin	128, 320, 640, 1280, 2240, 4480, 9000µin	7 pcs
ISR-CSE335	Honing 2		2, 4, 8, 16, 32, 63µin	12, 22, 40, 80, 168, 360µin	6 pcs
ISR-CSE336	Polishing		.5, 1, 2, 4, 8μin	12, 14, 27, 29, 61µin	5 pcs

MEASURING ACCURACY CAN BE IMPROVED, IF THE CALIBRATION IS MADE ON A REFERENCE SPECIMEN WITH THE ROUGHNESS VALUE CLOSE TO THE WORKPIECE TO BE MEASURED

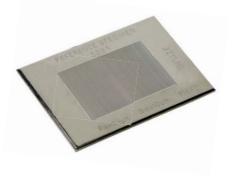
# SURFACE ROUGHNESS REFERENCE SPECIMENS

**{///S/ZE}** PLU5 MADE IN UK

- To calibrate roughness testersMeets ISO 5436-1: 2000
- Rust proof, made of pure Nickel

Part No.	Roughness (Ra)
ISR-RS525X	250µin/6.25µm*
ISR-RS526X	124µin/3.15µm <b>*</b>
ISR-RS527X	120μin/3.0μm <b>*</b>
ISR-RS528X	20μin/0.5μm <b>*</b>
ISR-RS529X	4µin/0.1µm <b>*</b> (not suitable for <b>ISR-S400</b> )
ISR-RS530X	40μin/1.0μm <b>*</b>
ISR-RS531X	14µin/0.3µm <b>*</b> (not suitable for <b>ISR-S400</b> )

\*The actual value may be slightly different



ISR-RS529X



# SHOT AND GRIT BLASTING SURFACE ROUGHNESS SPECIMENS

**+///SIZE+** PLU5

- MADE IN UK
- To check the roughness of steel surfaces which have been blast cleaned before painting
- Meets ISO 8503/1
- Rust-proof, made of pure Nickel
- Each piece contains 4 parts

Part No.	Machining method	Roughness (Ra)	Roughness (Rz)
ISR-CSE017	Shot blasting	125, 320, 520, 720µin	768, 1920, 3120, 4320µin
ISR-CSE018	Grit blasting	128, 420, 720, 1000µin	768, 2520, 4320, 6000µin



ISR-CSE017

#### **COATING THICKNESS GAGE** SUITABLE FOR SMALL SURFACES, CONCAVE OR CONVEX SURFACES <//> MADE IN GERMANY connected to probe Suitable for small surfaces, concave or convex surfaces Magnetic induction probe (Fe) is to measure the thickness of non-magnetic coating on magnetic substrate Þ Substrate: iron, steel, magnetic stainless steel (does not include non-magnetic stainless steel) J Coating: zinc, copper, chrome-tin, plastic powder, paint (does not include nickel) Eddy current probe (NFe) is to measure the thickness of non-conductive coating on non-magnetic metal substrate magnetic induction Substrate: copper, aluminum, zinc, non-magnetic stainless steel main unit probe Fe (optional) Coating: plastic powder, paint, anodizing **ISO-2000FN** ISO-2000FN-FE MAIN UNIT



FOR MAGNETIC AND NON-MAGNETIC SUBSTRATES

eddy current probe NFe (optional) ISO-2000FN-NFE

Part No.		ISO-2000FN (without probe)	
Measuring range	magnetic induction probe (Fe)	0~80mils	
Measuring range	eddy current probe (NFe)	0~32mils	
Accuracy		±(0.06+2%L)mils L is measuring thickness in mils	
Resolution		0.01mils (range<10mils)	
Resolution		0.1mils (range≥10mils)	
Repeatability		0.06mils (range<10mils)	
Repeatability		0.1mils (range≥10mils)	
Measuring mode		continuous or single	
Calibration mode		four points calibration	
Minimum substrat	te thickness	magnetic induction probe (Fe): 8mils, eddy current probe (NFe): 2mils	
Minimum measuring area		.4x.4", calibration should be made on workpiece without coating, test stand (optional) is recommended in order to have same position for calibration and measurement	
Power supply		2×1.5V AA batteries	
Dimension of mai	n unit	4.80×2.56×.87"	
Weight of main unit		.33lb	



standard foil (included)

#### STANDARD DELIVERY

Main unit	1 pc
Zero calibration block for Fe probe	1 pc
Zero calibration block for NFe probe	1 pc
Standard foil	7 pcs
Battery (AA)	2 pcs

# PROBE (OPTIONAL)

Magnetic induction probe (Fe)	ISO-2000FN-FE
Eddy current probe (NFe)	ISO-2000FN-NFE

\_

172

18



- Magnetic induction probe (Fe) is to measure the thickness of non-magnetic coating on magnetic substrate Substrate: iron, steel, magnetic stainless steel (does not include non-magnetic stainless steel) Coating: zinc, copper, chrome, tin, plastic, powder, paint (nickel is not included)
- Eddy current probe (NFe) is to measure the thickness of non-conductive coating on non-magnetic substrate Substrate: copper, aluminum, zinc, non-magnetic stainless steel Coating: plastic, powder, paint, anodizing

FE (included)

induction probe

±(3%L+.04)mils

continuous and single

2×1.5V AA batteries 5.04×2.68×1.26"

±(3%L+.4)mils

magnetic

0~50mils

.01mils

.28" DIA

.02"

.06'

.75lb

NFE (optional)

(range≤50mils)

(range>50mils)

eddy current

probe

.012

.12"

.2" DIA

0~50mils

- Low and high limits with judgement
- Automatic power off

Measuring range

Measuring mode

Minimum substrate thickness

Minimum measuring area

Minimum curvature radius

of convex workpiece

SPECIFICATION

Probe type

Accuracy

Resolution

Memory Power supply

Weight

Dimension

WINSUZA 860.4. 

FE90 (optional)

0~50mils

.02"

.28" DIA

magnetic induction probe

for bores and grooves



software CD

(included)

FE10 (optional)

20~400mils

.1mils

.08"

.4"

1.57" DIA

L is measuring thickness in mils

magnetic induction

probe with big range

**COATING THICKNESS GAGE** 

PART NO. 9501-1200





zero calibration block for Fe (included)



eddy current probe NFe (**optional**) with zero calibration block



magnetic induction probe (Fe90) for bores and grooves (**optional**)



magnetic induction probe (Fe10) for large range (**optional**)

STANDARD DELIVERY	
Main unit	1 pc
Magnetic induction probe (Fe)	1 pc
Zero calibration block for Fe probe	1 pc
Calibration foils (50µm/2mils, 100µm/4mils, 250µm/10mils, 500µm/20mils, 1000µm/40mils)	1 set
1.5V AA battery	2 pcs
USB cable and software	1 pc

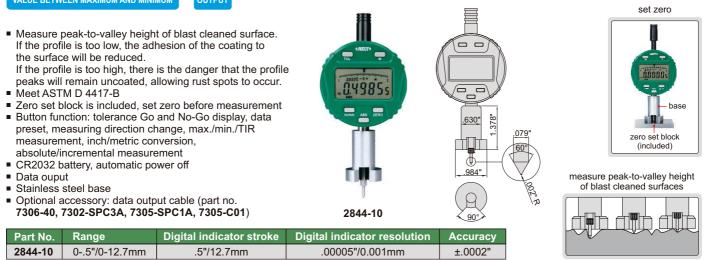
# OPTIONAL ACCESSORY

Eddy current probe (NFe) with zero calibration block	9501-1200-NFE
Magnetic induction probe (Fe90) for bores and grooves	9501-1200-FE90
Magnetic induction probe (Fe10) for large range	9501-1200-FE10

DISPLAY MAXIMUM, MINIMUM, DIFFERENCE VALUE BETWEEN MAXIMUM AND MINIMUM



ELECTRONIC SURFACE PROFILE GAGE



# ELECTRONIC SURFACE PROFILE GAGE

- Measure peak-to-valley height of blast cleaned surface. If the profile is too low, the adhesion of the coating to the surface will be reduced. If the profile is too high, there is the danger that the profile
- Meet ASTM D 4417-B

**Digital indicator** 

stroke

.5"/12.7mm

resolution

.00005"/0.001mm

- Zero set block is included, set zero before measurement
- Button function: on/off, zero, inch/mm, absolute/incremental measurement
- CR2032 battery, automatic power off

Range

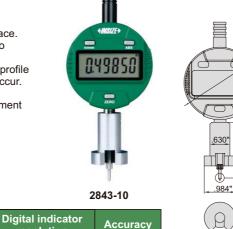
0-.5"/0-12.7mm

Data ouput

Part No.

2843-10

- Stainless steel base
- Optional accessory: data output cable (part no. 7306-40, 7302-SPC3A, 7305-SPC1A, 7305-C01)



±.0002"

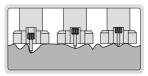


378"

60



measure peak-to-valley height of blast cleaned surfaces



ULTRASON PART NO.	NIC THICKNESS GAGE (THI ISU-300D	ROUGH COATING			LIC COATING AND OF METAL SUBSTRATE
Transmit-Echo – E-E is applica (such as pain substrate, ca measure the – T-E is to mea without coatir nylon, resin, Low and high li Average calcula	modes, Echo-Echo (E-E) and (T-E): able for non-metallic coating t, plastic resin, etc.) on metal n penetrate coating and thickness of substrate sure the thickness of material	coating substrate			couplant (included)
SPECIFICATION				)	
Measuring range	E-E mode: coating thickness 0~.04", substrate thickness .16~.98" T-E mode: substrate thickness .06~7.87"				transducer ISU-T06 (optional)
Resolution	.001" (range<10") .01" (range≥10")		tra	B port nsducer 5U-T07	
Repeatability	.001" (range<4") .004" (range 4~10") .01" (range≥10")	STANDARD DELIVERY			transducer ISU-T12 (optional)
	±.002" (range<.4")	Transducer ISU-T07		1 pc	
Accuracy	±(.002+H/1000)" (range .4~4")	Battery (AAA)		2 pcs	
	±H/333" (range≥4") H is the thickness to be measured in inch		ISU-T06, ISU-T07, ISU-T12)	1 bottle	
Velocity	.039~.394inch/µs	USB cable		1 pc	transducer ISU-T13 (optional)
Power supply	2×1.5V AAA batteries	OPTIONAL ACCESSAR	(		
Dimension	4.57×2.52×1.06"	Transducer	ISU-T04, ISU-T06, ISU-T12	2, ISU-T13	
Weight	.49lb	Couplant (for ISU-T13)	ISU-HT5-COUPLANT		

#### SPECIFICATION OF TRANSDUCERS

Part No.	Mode	Frenquency	Diameter (d)	Measuring range	Minimum size of pipe for measurement (diameter × wall thickness)	Applicable temperature	Application
ISU-T07	T-E E-E	5.0MHz	.43" DIA	T-E mode .06~7.87" E-E mode .16~.98"	T-E mode .79×.05" E-E mode .79×.16"	<140°F	general use
ISU-T04	T-E	10.0MHz	.24" DIA	.03~0.79"	.39×.04"	<140°F	for small tube
ISU-T06	T-E	7.5MHz	.33" DIA	.03~1.97"	.59×.05"	<140°F	for thin material
ISU-T12	T-E	2.0MHz	.64" DIA	.08~15.75"	1.18×.16"	<140°F	for casting iron
ISU-T13	T-E	5.0MHz	.51" DIA	.08~7.87"	.98×.12"	<662°F	for high temperature





- Measure the thickness from one side of object, suitable for pipe, tank, etc.
- Applicable material: metal, plastic,
- glass, nylon, resin, ceramic, ice
- Low and high limits with judgement
- Average calculation of maximum 9 readings
- Memory of maximum 5000 readings with location number

# SPECIFICATION

Resolution	.001" (range<10")
Resolution	.01" (range≥10")
	.001" (range<4")
Repeatability	.004" (range 4~10")
	.01" (range≥10")
Accuracy	±.002" (range<.4") ±(.002+H/1000)" (range .4~4") ±H/333" (range≥4") H is the thickness to be measured in inch
Velocity	.039~.394inch/µs
Power supply	2×1.5V AAA batteries
Dimension	2.52×4.57×1.06"
Weight	.49lb

# ULTRASONIC THICKNESS GAGE PART NO. ISU-250C .16" block couplant (included) for calibration LCD with backlight transducer ISU-T04 (optional) USB port transducer ISU-T06 transducer ISU-T08 (optional) STANDARD DELIVERY Main unit 1 pc

1 pc

2 pcs

1 pc

1 bottle

transducer ISU-T12 (optional)



(optional)

# SPECIFICATION OF TRANSDUCERS

Part No.	Frequency	Diameter (d)	Measuring range	Minimum size of pipe for measurement (diameter × wall thickness)	Applicable temperature	Application
ISU-T08	5.0MHz	.43" DIA	.03-11.81"	.79×.05"	<140°F	general use
ISU-T04	10.0MHz	.24" DIA	.0379"	.39×.04"	<140°F	for small tube
ISU-T06	7.5MHz	.33" DIA	.03-1.97"	.59×.05"	<140°F	for thin material
ISU-T12	2.0MHz	.64" DIA	.08-15.75"	1.18×.16"	<140°F	for casting steel
ISU-T13	5.0MHz	.51" DIA	.08-7.87"	.98×.12"	<662°F	for high temperature

**Transducer ISU-T08** 

**OPTIONAL ACCESSARY** 

Couplant (for ISU-T13)

Couplant (for ISU-T04, ISU-T06, ISU-T08, ISU-T12)

**Battery (AAA)** 

USB cable

Transducer

#### ATTENTION: NOT SUITABLE FOR CASTING WORKPIECES



# ULTRASONIC THICKNESS GAGE (BASIC MODEL) PART NO. ISU-100D

ISU-T04, ISU-T06, ISU-T12, ISU-T13

**ISU-HT5-COUPLANT** 

• Measure the thickness from one side of object, suitable for pipe, tank, etc.

Applicable material: metal, plastic, glass, nylon, resin, ceramic, ice

# SPECIFICATION

Measuring ran	iae	.03~11.81"	
Resolution		.001" (range<10")	
		.01" (range≥10")	
Accuracy		±.002"       (range<.4")         ±(.002+H/1000)"       (range .4~4")         ±H/333"       (range≥4")         H is the thickness to be measured in inch	
Transducer		5MHz	
mansuucer	diameter (d)	.43" DIA	
Minimum size of pipe for measurement		.79×.05" (diameter × wall thickness)	
Applicable ter	nperature	<140°F	
Velocity		.039~.394 inch/µs	
Power supply		2×AAA batteries	
Dimension		4.49×2.52×1.1"	
Weight		.49lb	
Weight		מוסד.	



# STANDARD DELIVERY

Main unit	1 pc	
Transducer	1 pc	
Couplant	1 bottle	
Battery (AAA)	2 pcs	



# LASER DISTANCE METER PART NO. 9561-80

- Large display with backlight
- Unit: in, ft, m
- Distance, area, volume and height measurement Continuos measuring mode to track maximum
- and minimum value
- Memory of 99 measurement values
- Automatic power off: laser 20s, main unit 150s





# SPECIFICATION

Measuring range	2"~262ft
Accuracy	±.12"
Resolution	.1", .01ft, 1mm, 10mm
Measuring speed	.5 second
Laser type	635nm, Class II, <1mW
Power supply	3×AAA batteries, for 4000 measurements
Dimension (L×W×H)	4.72×2.36×1.1"
Weight	.38lb

#### STANDARD DELIVERY

Main unit	1
internet anne	1 pc
Battery (AAA)	3 pcs

# **INFRARED THERMOMETER** PART NO. 9110-500

- Fast measurement with infrared or k-type sensor
- Maximum, minimum, average and difference modes
- Low and high limits with judgement
   Automatic power off





Measuring range	infrared	-76~932°F
	k-type sensor	-40~1976°F
Accuracy	infrared	±(1.5%+4)°F
	k-type sensor	±(1%+4)°F
Resolution		.1°F (range<199.9°F), 1°F (range>199.9°F)
Distance to spot ratio (D:S)		12:1
Emissivity		0.1~1 (adjustable)
Laser type		630~670nm, Class II, <1mW
Response time		<500ms
Power supply		9V battery
Dimension		6.93×5.19×1.93"
Weight		.5lb

#### STANDARD DELIVERY

Main unit	1 pc
K-type sensor	1 pc
9V battery	1pc





distance measurement





90

volume measurement

height measurement



k-type sensor (included)





### **DIGITAL ANEMOMETER** PART NO. 9331-40



- Measure velocity, flow, temperature and relative humidity Velocity unit: mil/h, ft/m, ft/s, m/s, km/h, knots
- Flow unit: CMS (cubic meter per second), CMM
- (cubic meter per minute), CFM (cubic feet per minute)
- Temperature type: ambient, dew point, wet bulb
- Maximum and minimum modes
- Automatic power off

### SPECIFICATION

Measuring range	velocity	.9~67.2mil/h, 1.3~98.5ft/s, 78~5900ft/m, .8~30m/s, 1.4~108km/h, .8~58.3knots	
	flow	0~9999CMS, 0~99990CMM, 0~99990CFM	
	temperature	-4~140°F/-20~60°C	
	relative humidity	0~100%RH	
	velocity	±(2%+0.5) for mil/h, ft/s, m/s, km/h, knots ±(2%+50) for ft/m	
Accuracy	temperature	±2.7°F/±1.5°C	
	relative humidity	±3% (20~80%RH), ±5% (<20%RH or >80%RH)	
	velocity	.01mil/h, .01ft/s, 1ft/m, .01m/s, .01km/h, .01knots	
Resolution	flow	.01CMS, .1CMM, .1CFM	
Resolution	temperature	.1°F/0.1°C	
	relative humidity	.1%RH	
Flowing area	a range	0~9.999ft²/0~9.999m²	
Sampling time		.4s	
Maximum w	orking height	2000m	
Output		USB	
Power supply		9V battery	
Dimension		1.56×3.35×1.49"	
Weight		.44lb	
STANDARD D	ELIVERY		

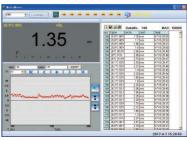
1 pc 1 pc

1 pc

software CD

(included)





software (included), display measurement values and graph, save and output data

#### Suitable for wood, smooth cement, hard gypsum, mixed mortar, brick, etc.

- Measure moisture, temperature and relative humidity
- Temperature type: ambient, dew point, wet bulb
- Maximum and minimum modes
- Automatic power off

### SPECIFICATION

Main unit

9V battery

USB cable and software

Measuring depth     0~1.97"       Moisture     0~60%	
Moisture 0~60%	
Measuring range temperature 14~122°F/-10~50°C	
relative humidity 0~100%RH	
Moisture ±2%	
Accuracy temperature ±2%	
relative humidity ±5%RH	
Moisture .1%	
Resolution temperature .1°C/0.1°F	
relative humidity .1%RH	
Sampling time .5s for moisture	
1s for temperature and relative humidit	у
Power supply 2×AAA batteries	
Dimension 5.12×2.2×1.14"	
Weight .46lb	



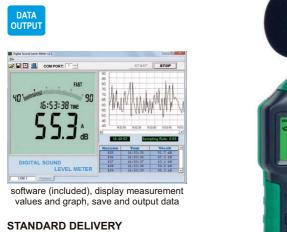


STANDARD DELIVERY

cover (included)

Main unit	1 pc
Battery (AAA)	2 pcs

### **DIGITAL SOUND LEVEL METER** PART NO. 9351-130



Main unit	1 pc
RS232 cable and software	1 pc
Output connector	1 pc
Battery (AAA)	6 pcs

### NON-CONTACT DIGITAL TACHOMETER PART NO. 9221-999

- Maximum and minimum modes
- Memory 100 measurement values Automatic power off

### SPECIFICATION

Measuring range	50~99999RPM
Accuracy	±(.03%+2)RPM
	.01RPM (range 50~99.99RPM)
Resolution	.1RPM (range 100~9999.9RPM)
	1RPM (range 10000~99999RPM)
Measuring distance	2~10"
Power supply	4×AAA batteries
Dimension	6.1×2.36×1.06"
Weight	.26lb

### CONTACT DIGITAL TACHOMETER PART NO. 9222-199

- Unit: RPM, ft/min, ft/sec,
- in/min, m/min, m/sec
- Maximum and minimum modes Memory 100 measurement values
- Automatic power off



perimeter (included)



wheel with 6"



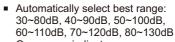




cone head (included) perimeter (included)



extension rod (included)



- Over range indicator
- Real time, average, maximum modes Memory 16000 measurement values
- AC signal output: 0.707 Vrms at FS,
- impedance approx.  $600\Omega$ DC signal output: 10mV/dB,
- impedance approx.100 $\Omega$ Automatic power off

#### SPECIFICATION

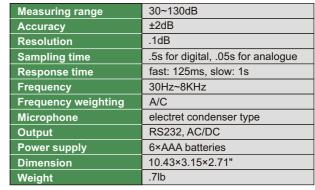
+INSI7F

484

10 105232

1996

FAST



software CD

(included)



### STANDARD DELIVERY

Main unit	1 pc
Reflection sticker	1 roll
Battery (AAA)	4 pcs

### **SPECIFICATION**

Measuring range	50~19999RPM
Accuracy	±(.03%+2)RPM
	.01RPM (range 50~99.99RPM)
Resolution	.1RPM (range 100~9999.9RPM)
	1RPM (range 10000~19999RPM)
Power supply	4×AAA batteries
Dimension	7.2×2.36×1.06"
Weight	.27"

### STANDARD DELIVERY

Main unit	1 pc
Wheel with 0.1m perimeter	1 pc
Wheel with 6" perimeter	1 pc
Cone cavity head	1 pc
Cone head	1 pc
Extension rod	1 pc
Battery (AAA)	4 pcs





### 60° GLOSS METER PART NO. ISQ-DG6

- To test the gloss of coating, such as painting, varnish, printing ink, etc.
- To test the material surfaces, such as metal, granite, ceramic, plastic, paper, etc.
- According to ISO 2813, ASTM D2457, ASTM D523
- Automatic power off

### SPECIFICATION

Incidence angle	60°
Measuring range	0~150GU
Resolution	0.1GU
Accuracy	±1.2GU
Repeatability	0.4GU
Zero set error	0.2GU
Measuring area	.79×.39"
Power suppy	1×1.5V AA battery
Dimension	4.84×1.50×2.56"
Weight	.66lb





base with calibration block (included)

#### STANDARD DELIVERY

Main unit	1 pc
Base with calibration block	1 pc
Spare calibration block	1 pc



- To test the gloss of coating, such as painting, varnish, printing ink, etc.
- To test the material surfaces, such as metal,
- granite, ceramic, plastic, paper, etc. According to ISO 2813, ASTM D2457, ASTM D523 Memory of 10000 measurement results for
- browsing and output
- Automatic power off



Measuring range

### SPECIFICATION Incidence angle

Resolution

Accuracy

Repeatability

Zero set error

Power suppy

Dimension Weight

Measuring area

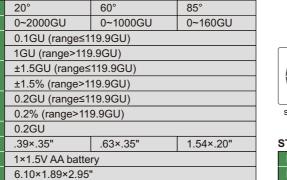
100 m 1000 m 100 m	6
Con ser	+INISIZE+
	3-51.055
	3-600

### 20°/60°/85° GLOSS METER PART NO. ISQ-DG8





base with calibration block (included)



software CD (included)	



STANDARD DELIVERY

Main unit	1 pc
Base with calibration block	1 pc
USB cable and software	1 pc

PORTABLE REFRACTOMETER

PART NO. ISQ-RM30

### SUITABLE FOR WATER BASED COOLANT

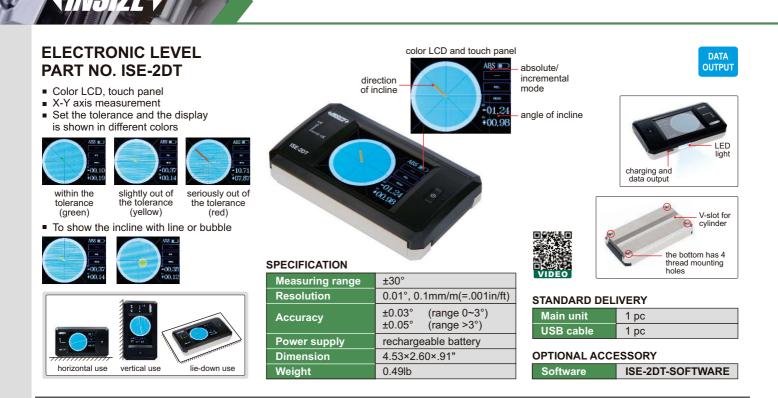
- Quickly measure the concentration of coolant
- Refer to the refraction factor of coolant, for example:
- the refraction factor of grinding emulsion is 2.1, the reading value is 6%, so the actual concentration is (2.1×6%)=12.6%

.88lb

#### SPECIFICATION

Measuring range	0~32%
Graduation	0.2%
Dimension	1.06×1.57×6.3"
Weight	.39lb

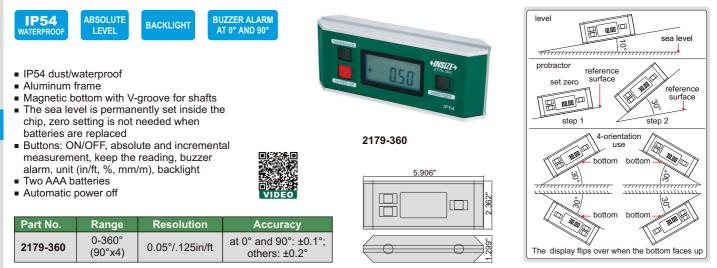




### ELECTRONIC LEVEL AND PROTRACTOR



### ELECTRONIC LEVEL AND PROTRACTOR





0

1.102

2.362

bott

bottom

FRAME LEVELS

**{///SIZE}** PLU5

30

30

4-orientation use

The display flips over when the bottom faces up



### ELECTRONIC LEVEL AND PROTRACTOR

2170-1

sea level

20°

step 2

reference

surface

С

10° sea

reference

surface

level

protractor

set zero

00

step 1

362"

bottom

bottom

30°

30

- Aluminum frame Magnetic bottom
- The display flips over when the bottom faces up
- The backlight is on automatically when in use,
- and automatically off in 15 minutes after use The sea level is permanently set inside the chip,
- zero setting is not needed when battery is replaced Buttons: ON/OFF, ZERO, absolute and
- incremental measurement
- One AAA battery
- Automatic power off in 5 minutes

No need to set zero before use

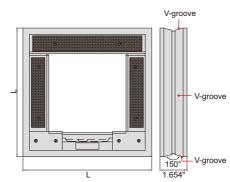
4902-12

 Three V-grooves for shafts (shafts diameter .76~4.56") With longitudinal vial



Part No.	Range	Resolution	Accuracy
2170-1	4x90°	0.1°(=.021in/ft)	at 0°and 90°: ±0.1°; others: ±0.2°

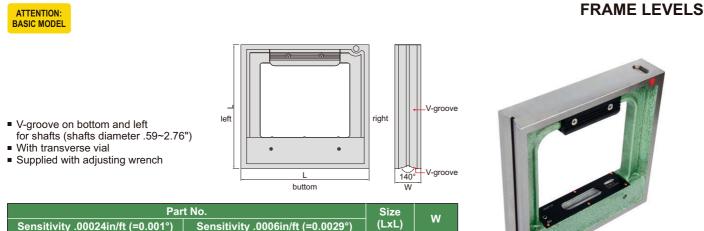




Part No. Sensitivity .00024in/ft (=0.001°) Sensitivity .0012in/ft (=0.0057°)		Size (LxL)
4906-150	4906-B150	6x6"
4906-200	4906-B200	8x8"
4906-300	4906-B300	12x12"







1.772"

12x12"

	buttom	W	
Pai	rt No.	Size	w
Sensitivity .00024in/ft (=0.001°)	Sensitivity .0006in/ft (=0.0029°)	(LxL)	vv
4902-6	4902-C6	6x6"	1.575"
4902-8	4902-C8	8x8"	1.575"

4902-C12



4902-8

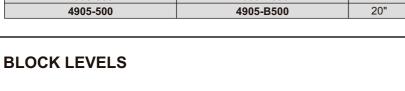
## 20

- No need to set zero before use

Part No.	Length	Sensitivity
4907-90	3.5"	.0012in/ft (=0.0057°)







Part	Length (L)	
Sensitivity .00024in/ft (=0.001°)	Sensitivity .0012in/ft (=0.0057°)	Length (L)
4905-160	4905-B160	6"
4905-200	4905-B200	8"
4905-300	4905-B300	12"
4905-500	4905-B500	20"

# (shafts diameter .76~4.56") With longitudinal vial

No need to set zero before use V-groove on bottom for shafts

**BLOCK LEVELS** 

**HINSIZE** PLUS MADE IN GERMANY

4905-200			

1.654"		
<u> </u>	L	<u>150°</u> 1.654"



NO NEED TO SET ZERO BEFORE USE



1.654"	
	3.5"
	3.5"



NO NEED TO SET ZERO BEFORE USE





- V-groove on bottom for shafts (shafts diameter .63~2.76")
- With transverse vial
- Supplied with adjusting wrench

Part No.				~
Sensitivity .00024in/ft (=0.001°)	Sensitivity .0006in/ft (=0.0029°)	Length (L)	В	С
4901-6	4901-C6	6"	1.575"	1.772"
4901-8	4901-C8	8"	1.654"	1.850"
4901-12	4901-C12	12"	1.772"	1.969"

### SHORT LEVEL <///SIZE> PLUS MADE IN GERMANY

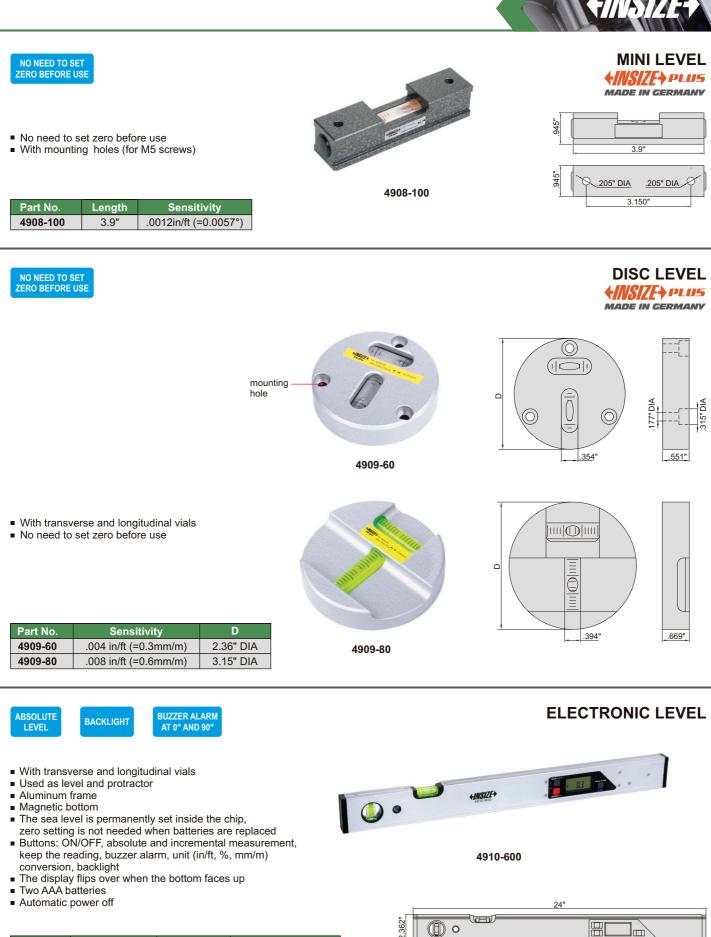
Suitable for small spaces like crankshaft

Longitudinal and transverse V-grooves on bottom for shafts (shafts diameter .76~4.56")

00110		oniana	
With	trans	verse	vial

9	6	
1		
		1

4907-90



0 0

0 0

23.031"

 Part No.
 Range
 Resolution
 Accuracy

 4910-600
 0-360° (90°x4)
 0.1°/.125in/ft
 at 0° and 90°: ±0.1°; others: ±0.2°

0 0

### **ALUMINUM ALLOY LEVELS**

- Die casting aluminum alloy frame
  With three vials: 180°, 90° and 45°
  Zero position of 180° vial can be set



4911-600

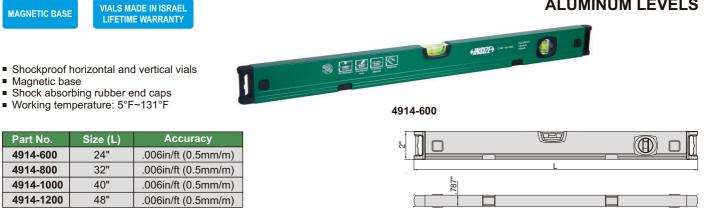


### **PORTABLE LEVEL**

PORTABLE LEVEL		MAGNETIC BASE VIALS MADE IN ISRAEL LIFETIME WARRANTY
	Kate         Kate           4912-100         100	packaging
<ul> <li>Shockproof vials</li> <li>Magnetic base</li> <li>Shock absorbing rubber end caps</li> <li>Working temperature: 5°F~131°F</li> </ul>	Part No.         Size (L)         Accuracy           4912-100         4"         .006in/ft (0.5mm/m)	Maginte Portable Level
CAST ALUMINUM LEVEL		MAGNETIC BASE VIALS MADE IN ISRAEL LIFETIME WARRANTY
<ul> <li>Shockproof horizontal and vertical vials</li> <li>Magnetic base</li> <li>Working temperature: 5°F~131°F</li> <li>Cast aluminum body</li> </ul>	4913-250	packaging
Part No.         Size (L)         Accuracy           4913-250         10"         .006in/ft (0.5mm/r		

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### **ALUMINUM LEVELS**



#### FORCE LOADING BY ELECTRIC DATA MOTOR (WITHOUT WEIGHTS) OUTPU automatic testing INSPECTION CERTIFICATE indenter LCD touch screen protection data and time . cover operator 2.48" DIA flat workpiece name anvil (included) elevate the stage by hand workpiece radius to let the workpiece touch the indenter protection low and high limits scale conversion cover, press "start" to start dwell time testing automatically, the (0) indenter preliminary and main test force is loaded automatically calibration testing value stage 5.91" DIA flat



- Automatic testing, the preliminary and main test force is loaded automatically
- LCD touch screen, easy operation
- Convert to other Rockwell scales, HV or HB automatically

start return

- Low and high limits
- Insert USB flash disk, save the testing results as Excel
- Self-correcting the hardness value for curved workpiece
- Force loading by electric motor (without weights)
- The test force is selected automatically according to hardness scale

### SPECIFICATION

Hardness scale	HRA, HRB, HRC, HRD HRF, HRG (with standard indenters)	
naruness scale	HRE, HRH, HRK, HRL, HRM, HRP HRR, HRS, HRV (with optional indenter)	
Preliminary test force	98N/10kgf	
Test force	588N/60kgf, 980N/100kgf, 1471N/150kgf	
Stage elevation	manual	
Load control	automatic (load/dwell/unload)	
Load dwell time	0~60 second	
Resolution	0.1HR	
Output	USB	
Max. workpiece height	8.66"	
Max. workpiece depth	7.87" (from the center of indenter)	
Power supply	110V, 50/60Hz **	
Dimension	20.08×10.24×30.71"	
Weight	155lb	

### AUTOMATIC DIGITAL ROCKWELL HARDNESS TESTER PART NO. ISH-RSR400-U\*\*

handlewheel

STANDARD DELIVERY

2.48" DIA flat anvil

5.91" DIA flat anvil

**Diamond indenter** 

USB flash disk (8G)

1/16" carbide ball indenter

Hardness test block HRB88~95

Hardness test block HRC60~65

Hardness test block HRC20~30

Main unit

V-type anvil

Level

Touch pen

Anti-dust cover

USB flash disk (included)



1 pc



level (included)

touch pen (included)



V-type anvil (included) for cylinders with diameter .16~2.36 DIA



20

21

for diameter .08~.16 DIA

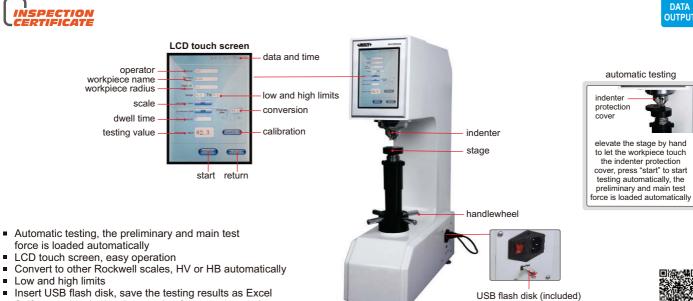
### **OPTIONAL ACCESSORY**

Hardness test block HRB88~95	ISH-BHRB
Hardness test block HRC60~65	ISH-BHRC3
Hardness test block HRC20~30	ISH-BHRC1
Small V-type anvil	ISH-SMALL ANVIL

### AUTOMATIC DIGITAL SUPERFICIAL ROCKWELL HARDNESS TESTER PART NO. ISH-RSR500-U\*\*

FORCE LOADING BY ELECTRIC MOTOR (WITHOUT WEIGHTS)





- Self-correcting the hardness value for curved workpiece
- Force loading by electric motor (without weights) The test force is selected automatically according to
- hardness scale



(included)



5.91" DIA flat anvil (included)



level (included)

HR15N, HR30N, HR45N, HR15T, HR30T,





V-type anvil (included) for cylinders with diameter .16~2.36 DIA



small V-type anvil (optional) for cylinders with diameter.08~.16 DIA

#### STANDARD DELIVERY

Main unit	1 pc
2.48" DIA flat anvil	1pc
5.91" DIA flat anvil	1pc
V-type anvil	1pc
Diamond indenter	1pc
1/16" carbide ball indenter	1pc
Hardness test block 78~88HR15N	1pc
Hardness test block 55~73HR30N	1pc
Hardness test block 57~69HR30T	1pc
USB flash disk (8G)	1рс
Level	1рс
Touch pen	1pc
Anti-dust cover	1pc

#### **OPTIONAL ACCESSORY**

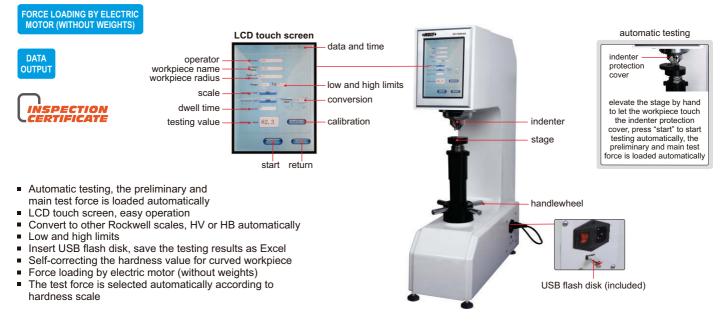
Hardness test block 78~88HR15N	ISH-BHR15N1
Hardness test block 55~73HR30N	ISH-BHR30N1
Hardness test block 57~69HR30T	ISH-BHR30T1
Small V-type anvil	ISH-SMALLANVIL

SPECIFICATION

Hardness scale	HR45T (with standard indenters)	
	HR15W, HR30W, HR45W, HR15X, HR30X, HR45X, HR15Y, HR30Y, HR45Y (with optional indenter)	
Preliminary test force	29.4N/3kgf	
Test force	147.1N/15kgf, 294.2N/30kgf, 441.3N/45kgf	
Stage elevation	manual	
Load control	automatic (load/dwell/unload)	
Load dwell time	0~60 second	
Resolution	0.1HR	
Output	USB	
Max. workpiece height	8.66"	
Max. workpiece depth	7.87" (from the center of indenter)	
Power supply	110V, 50/60Hz**	
Dimension	20.08×10.24×30.71"	
Weight	155lb	

### 186

### AUTOMATIC DIGITAL ROCKWELL AND SUPERFICIAL ROCKWELL HARDNESS TESTER PART NO. ISH-RSR600-U\*\*





2.48" DIA flat anvil (included)



5.91" DIA flat anvil (included)



touch pen (included)



V-type anvil (included) for cylinders with diameter .16~2.36 DIA

6

level (included)

small V-type anvil (**optional**) for cylinders with diameter .08~.16 DIA

SPECIFICATION		
Hardness scale	HRA, HRB, HRC, HRD, HRF, HRG, HR15N/T, HR30N/T, HR45N/T (with standard indenters)	
	HRE, HRH, HRK, HRL, HRM, HRP, HRR, HRS, HRV, HR15W/X/Y, HR30W/X/Y, HR45W/X/Y(with optional indenter)	
Preliminary test force	29.4N/3kgf for superficial Rockwell 98N/10kgf for Rockwell	
Test force	147.1N/15kgf, 294.2N/30kgf, 441.3N/45kgf, 588N/60kgf, 980N/100kgf, 1471N/150kgf	
Stage elevation	manual	
Load control	automatic (load/dwell/unload)	
Load dwell time	0~60 second	
Resolution	0.1HR	
Output	USB	
Max. workpiece height	8.66"	
Max. workpiece depth	7.87" (from the center of indenter)	
Power supply	110V, 50/60Hz **	
Dimension	20.08×10.24×30.71"	
Weight	155lb	



STANDARD DELIVERY

Main unit

אוח ייס

2.40 DIA hat anvii	Tpc
5.91" DIA flat anvil	1 pc
V-type anvil	1 pc
Diamond indenter	1pc
1/16" carbide ball indenter	1pc
Hardness test block HRB88~95	1pc
Hardness test block HRC60~65	1pc
Hardness test block HRC20~30	1pc
Hardness test block 78~88HR15N	1pc
Hardness test block 55~73HR30N	1pc
Hardness test block 57~69HR30T	1pc
USB flash disk (8G)	1pc
Level	1 pc
Touch pen	1pc
Anti-dust cover	1pc

1pc

1 nc

### **OPTIONAL ACCESSORY**

Hardness test block HRB88~95	ISH-BHRB
Hardness test block HRC60~65	ISH-BHRC3
Hardness test block HRC20~30	ISH-BHRC1
Hardness test block 78~88HR15N	ISH-BHR15N1
Hardness test block 55~73HR30N	ISH-BHR30N1
Hardness test block 57~69HR30T	ISH-BHR30T1
Small V-type anvil	ISH-SMALL ANVIL





### AUTOMATIC DIGITAL ROCKWELL HARDNESS TESTER (DOLPHIN-NOSE MODEL) PART NO. ISHR-T100-U\*\*

DATA OUTPUT

indenter

handlewheel

emergency stop

stage

FORCE LOADING BY ELECTRIC MOTOR (WITHOUT WEIGHTS)



measure interior of pipe and groove, the minimum internal diameter is .98" DIA

LCD touch screen data and time operator workpiece name workpiece radius low and high limits scale dwell time conversion 46.3 Distant Loading indicator testing value 0. 0 Class calibration reset

- Dolphin-nose indenter for easy reach interior of pipe and groove
- Automatic testing after preliminary test force is loaded by hand
- LCD touch screen, easy operation
- Convert to other Rockwell scales, HV or HB automatically
- Low and high limits
- Insert USB flash disk, save the testing results as Excel
- Self-compensation of the hardness value for curved workpiece
- Force loading by electric motor (without weights)
- The test force is selected automatically according to hardness scale



2.48" DIA flat anvil

(included)



(included)



level (included)







small V-type anvil (**optional**) for cylinders with diameter .08~.16" DIA

USB flash disk

(included)

V-type anvil (included) for cylinders with diameter .16~2.36" DIA

### SPECIFICATION

	HRA, HRB, HRC, HRD, HRF, HRG (with standard indenters)	
Hardness scale	HRE, HRH, HRK, HRL, HRM, HRP, HRR, HRS, HRV (with optional indenter)	
Preliminary test force	98N/10kgf	
Test force	588N/60kgf, 980N/100kgf, 1471N/150kgf	
Stage elevation	manual	
Load control	automatic (load/dwell/unload)	
Load dwell time	0~60 second	
Resolution	.1HR	
Output	USB	
Max. workpiece height	11.81"	
Max. workpiece depth	9.84" (from the center of indenter)	
Power supply	110V, 50/60Hz**	
Dimension	27.95×10.24×33.07"	
Weight	177lb	

STANDARD DELIVERY

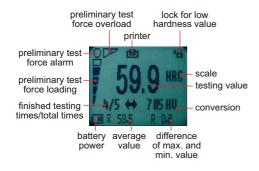
STANDARD DELIVERY	
Main unit	1 pc
2.48" DIA flat anvil	1 pc
5.91" DIA flat anvil	1 pc
V-type anvil	1 pc
Diamond indenter	1 pc
1/16" carbide ball indenter	1 pc
Hardness test block HRB88~95	1 pc
Hardness test block HRC60~65	1 pc
Hardness test block HRC20~30	1 pc
USB flash disk (8G)	1 pc
Level	1рс
Touch pen	1 pc
Anti-dust cover	1pc

#### OPTIONAL ACCESSORY

Hardness test block HRB88~95	ISH-BHRB
Hardness test block HRC60~65	ISH-BHRC3
Hardness test block HRC20~30	ISH-BHRC1
Small V-type anvil	ISH-SMALLANVIL



### AUTOMATIC DIGITAL ROCKWELL HARDNESS TESTER PART NO. ISH-MRD200-U\*\*



- Low and high limits with alarm
- Set testing times (2~9) to have average value and the difference of max. and min. value
- Convert to HV or HB automatically
- Memory of 1000 testing values for browsing and output
- Testing value can be sent to wireless printer automatically
- Calibration function compensates the testing value for
- high accuracy
  The hardness value of soft materials like plastic is not stable. The lock function can obtain the value automatically
- Display unit is automatic power off



2.36" flat anvil (included)



5.91" DIA flat anvil

(included)



V-type anvil (included) for cylinders with diameter .16~2.36 DIA







(included)



(optional) for

cylinders with diameter .08~.16 DIA



wireless printer (**optional**)

SPECIFICATION	
---------------	--

Hardness scale	HRA, HRB, HRC, HRD HRF, HRG (with standard indenters)
	HRE, HRH, HRK (with optional indenter)
Preliminary test force	98N/10kgf
Test force	588N/60kgf, 980N/100kgf, 1471N/150kgf
Stage elevation	manual
Load control	automatic (load/dwell/unload)
Load dwell time	1~99 second
Resolution	0.1HR
Output	wireless and USB
Memory	1000
Max. workpiece height	6.69"
Max. workpiece depth	6.50" (from the center of indenter)
Power supply of the display unit	built-in rechargeable battery
Power supply	110V, 50/60Hz **
Dimension	20.47×6.30×27.56"
Weight	132lb

#### STANDARD DELIVERY

Main unit	1 pc
2.36" DIA flat anvil	1 pc
5.91" DIA flat anvil	1 pc
V-type anvil	1 pc
Diamond indenter	1 pc
1/16" DIA carbide ball indenter	1 pc
Hardness test block HRB88~95	1 pc
Hardness test block HRC60~65	1 pc
Hardness test block HRC20~30	1 pc
Anti-dust cover	1 pc
USB cable and software	1 pc
AC/DC adapter	1 pc

#### **OPTIONAL ACCESSORY**

Wireless printer	ISH-DS-PRINTER
1/8" DIA carbide ball indenter	ISH-EHK-INDENTER
Hardness test block HRB88~95	ISH-BHRB
Hardness test block HRC60~65	ISH-BHRC3
Hardness test block HRC20~30	ISH-BHRC1
Small V-type anvil	ISH-SMALL ANVIL

#### MANUAL DIGITAL ROCKWELL HARDNESS TESTER DATA SPECTION OUTPUT PART NO. ISH-RD200 ERTIFICATE 2.36" DIA flat anvil Low and high limits with alarm (included) Set testing times (2~9) to have preliminary test force overload lock for low average value and the difference hardness value (0) of max. and min. value printer charger port Convert to HV or HB automatically preliminary USB port Memory of 1000 testing values for test force operation 5 91" DIA flat anvil alarm panel browsing and output (included) scale Testing value can be sent to preliminary testing test force wireless printer automatically value loading indenter Calibration function compensates conversion the testing value for high accuracy battery stage The hardness value of soft powei V-type anvil (included) average difference materials like plastic is not stable. for cylinders with of max. and value The lock function can obtain the diameter .16~2.36 DIA finished min, value test force value automatically testing dial times/total times Automatic power off SPECIFICATION small V-type anvil HRA, HRB, HRC, (optional) for HRD, HRF, HRG load/unload cylinders with handle (with standard indenters) diameter .08~.16 DIA Hardness scale HRE, HRH, HRK (with optional indenter) software CD (included) Preliminary test force 98N/10kgf 588N/60kgf, 980N/100kgf, STANDARD DELIVERY wireless printer **Test force** 1471N/150kgf Main unit 1 pc (optional) Stage elevation 2.36" DIA flat anvil **OPTIONAL ACCESSORY** manual 1 pc Load control 5.91" DIA flat anvil Wireless printer ISH-DS-PRINTER manual 1 pc Resolution 0.1HR V-type anvil 1 pc 1/8" DIA carbide **ISH-EHK-INDENTER** <u>ball indenter</u> Output wireless and USB **Diamond indenter** 1 pc 1000 1/16" DIA carbide ball indenter Hardness test Memory 1 pc **ISH-BHRB** block HRB88~95 6.69" Hardness test block HRB88~95 Max. workpiece height 1 pc Hardness test block HRC60~65 6.50" 1 pc Hardness test Max. workpiece depth **ISH-BHRC3** (from the center of indenter) block HRC60~65 Hardness test block HRC20~30 1 pc Power supply built-in rechargeable battery Anti-dust cover Hardness test block HRC20~30 1 pc **ISH-BHRC1** Dimension 20.47×6.30×27.56" USB cable and software 1 pc Small V-type anvil Weight AC/DC adapter **ISH-SMALL ANVIL**

### AUTOMATIC ROCKWELL HARDNESS TESTER PART NO. ISH-MR150-U\*\*

132lb

(0)

5.91" DIA flat

anvil (included)

small V-type anvil (optional) for cylinders with diamete .08~.16 DIA



anvil (included)



V-type anvil (included) for cylinders with diameter .16~2.36 DIA

### STANDARD DELIVERY

Main unit	1 pc
2.36" DIA flat anvil	1 pc
5.91" DIA flat anvil	1 pc
V-type anvil	1 pc
Diamond indenter	1 pc
1/16" DIA carbide ball indenter	1 pc
Hardness test block HRB88~95	1 pc
Hardness test block HRC60~65	1 pc
Hardness test block HRC20~30	1 pc
Anti-dust cover	1 pc



### SPECIFICATION

1 pc

SPECIFICATION	
Hardness scale	HRA, HRB, HRC, HRD, HRF, HRG
Preliminary test force	98N/10kgf
Test force	588N/60kgf, 980N/100kgf, 1471N/150kgf
Display	analogue
Stage elevation	manual
Load control	automatic (load/dwell/unload)
Load dwell time	1~99 second
Min. reading	0.5HR
Max. workpiece height	6.69"
Max. workpiece depth	6.50" (from the center of indenter)
Power supply	110V, 50/60Hz **
Dimension	20.47×6.30×27.56"
Weight	132lb

SPECTION

RTIFICATE

### **OPTIONAL ACCESSORY**

Hardness test block HRB88~95	ISH-BHRB
Hardness test block HRC60~65	ISH-BHRC3
Hardness test block HRC20~30	ISH-BHRC1
Small V-type anvil	ISH-SMALL ANVIL



#### MANUAL ROCKWELL HARDNESS TESTER PART NO. ISH-R150 STANDARD DELIVERY

1 pc

1 pc

1 pc

1 pc

1 pc

1 pc 1 pc

1 pc

1 pc

1 pc

## INSPECTION CERTIFICATE

### SPECIFICATION

Hardness scale	HRA, HRB, HRC, HRD, HRF, HRG
Preliminary test force	98N/10kgf
Test force	588N/60kgf, 980N/100kgf, 1471N/150kgf
Display	analogue
Stage elevation	manual
Load control	manual
Min. reading	0.5HR
Max. workpiece height	6.69"
Max. workpiece depth	6.50" (from the center of indenter)
Dimension	20.47×6.30×27.56"
Weight	132lb

### **OPTIONAL ACCESSORY**

Hardness test block HRB88~95	ISH-BHRB
Hardness test block HRC60~65	ISH-BHRC3
Hardness test block HRC20~30	ISH-BHRC1
Small V-type anvil	ISH-SMALL ANVIL

 U
2.36" DIA flat anvil (included)

Main unit

V-type anvil

2.36" DIA flat anvil

5.91" DIA flat anvil

Diamond indenter

Anti-dust cover

V-type anvil (included) for cylinders with

diameter .16~2.36 DIA

1/16" DIA carbide ball indenter

Hardness test block HRB88~95

Hardness test block HRC60~65

Hardness test block HRC20~30







### **BRINELL/ROCKWELL/VICKERS HARDNESS TESTER** PART NO. ISH-BRV-U\*\*

## INSPECTION CERTIFICATE

SPECIFICATION		projection screen with
Rockwell test load	98N/10kgf preload, 588N/60kgf, 980N/100kgf, 1471N/150kgf total load	scale for reading Rockwell hardness
Min. Rockwell reading	0.5HR	<ul> <li>You of a linear state of a linear s</li></ul>
Brinell test load	306N/31kgf, 613N/62.5kgf, 1839N/187.5kgf	10
Vickers test load	294N/30kgf	
Stage elevation	manual	microscope —
Load control	manual	for Vickers
Magnification of microscope	37.5X/75X (selectable)	and Brinell 15X eyepiece
Max. workpiece height	7.09"	graduation
Max. workpiece depth	7.87" (from the center of indenter)	0.01mm objective
Power supply	110V, 50/60Hz **	2.5X/5X
Dimension	21.50×11.81×30.20"	slider -
Weight	198lb	

### STANDARD DELIVERY

Main unit	1 pc
1/16" DIA carbide ball indenter	1 pc
Diamond Rockwell indenter	1 pc
.197" DIA Brinell indenter	1 pc
.098" DIA Brinell indenter	1 pc
Vickers indenter	1 pc
2.36" DIA flat anvil for Rockwell	1 pc
5.91" DIA flat anvil for Rockwell	1 pc
V-anvil for Rockwell	1 pc
2.36" DIA flat anvil for Vickers and Brinell	1 pc
V-type anvil for Vickers and Brinell	1 pc
Hardness test block HRB88~95	1 pc
Hardness test block HRC60~65	1 pc
Hardness test block HRC20~30	1 pc
Hardness test block 400~500HV30	1 pc
Hardness test block 180~200HBW2.5/187.5	1 pc
Anti-dust cover	1 pc



#### **OPTIONAL ACCESSORY**

Hardness test block HRB88~95	ISH-BHRB
Hardness test block HRC60~65	ISH-BHRC3
Hardness test block HRC20~30	ISH-BHRC1
Hardness test block 400-500HV30	ISH-BHV30
Hardness test block 180-220HBW2.5/187.5	ISH-BHB25B
Small V-type anvil	ISH-SMALL ANVIL

-
2.36" DIA flat anv for Rockwell (included)



load/unload handle

stage

test force dial

choose

hardness

scale

5.91" DIA flat anvil for Rockwell (included)



V-type anvil (included) for cylinders with diameter .16~2.36 DIA



2.36" DIA flat anvil for Vickers and Brinell (included)



V-type anvil for Vickers and Brinell (included)



small V-type anvil (**optional**) for cylinders with diameter .08~.16 DIA

### AUTOMATIC BRINELL HARDNESS TESTER PART NO. ISHB-M100-U\*\*

### AUTOMATIC TESTING AFTER PRELIMINARY TEST FORCE IS LOADED BY HAND

FORCE LOADING BY ELECTRIC MOTOR (WITHOUT WEIGHTS)



187.5 dwell time 0,1 .... test force calibration zero test force

LCD touch screen

- LCD touch screen, easy operationAutomatic testing after preliminary test force is loaded by hand
- Measure indentation diameter by measuring microscope, input the diameters, the hardness value is shown on screen automatically
- Force loading by electric motor, without weights









3.15" DIA flat anvil (included)



7.09" DIA flat anvil (included)



V-type anvil (included)



measuring microscope (included)

#### SPECIFICATION

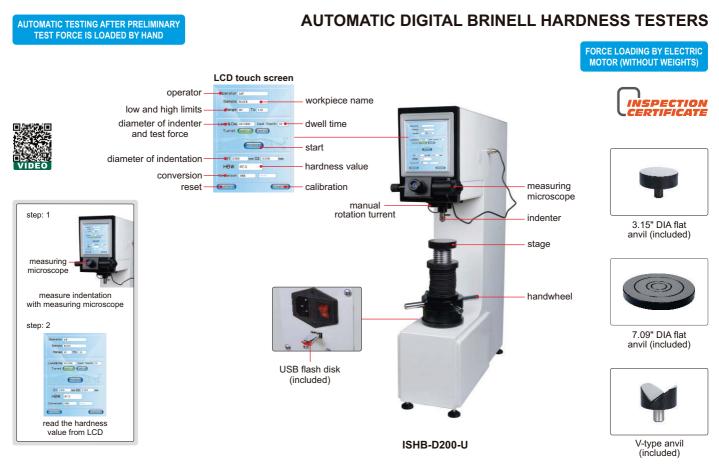
SPECIFICATION			
Range		8~650HBW	
Reading mod	e	directly read from LCD	
Test force		612.5N/62.5kgf, 980N/100kgf, 1.225kN/125kgf, 1.837kN/187.5kgf, 2.45kN/250kgf, 4.9kN/500kgf, 7.35kN/750kgf, 9.8kN/1000kgf, 14.7kN/1500kgf, 29.4kN/3000kgf	
Max. height of workpiece		9.05"	
Max. depth of workpiece		6.30" (from the center of indenter)	
Stage elevation		manual	
Load control		automatic (load/dwell/unload)	
Load dwell ti	me	5~60 second	
Measuring	magnification	20X	
microscope	graduation	0.01mm/.0004"	
Power supply		110V, 50/60Hz **	
Dimension		21.65×8.27×29.53"	
Weight		198lb	

### STANDARD DELIVERY

Main unit	1 pc
3.15" DIA flat anvil	1 pc
7.09" DIA flat anvil	1 pc
V-type anvil	1 pc
.098" DIA carbide ball indenter	1 pc
.197" DIA carbide ball indenter	1 pc
.394" DIA carbide ball indenter	1 pc
Hardness test block 150~250HBW2.5/187.5	1 pc
Hardness test block 75~125HBW10/1000	1 pc
Hardness test block 175~250HBW10/3000	1 pc
Measuring microscope	1 pc
Anti-dust cover	1 pc

#### **OPTIONAL ACCESSORY**

Hardness test block 150~250HBW2.5/187.5	ISH-BHB25B
Hardness test block 75~125HBW10/1000	ISH-BHB10A
Hardness test block 175~250HBW10/3000	ISH-BHB10B
Brinell indentation measuring system	ISHB-TSA/TSB



- Automatic testing after preliminary test force is loaded by hand
- LCD touch screen, easy operation
- Measure indentation by measuring microscope then read the hardness value from LCD
- Low and high limits
- Insert USB flash disk, save the test results as Excel
- Converted to HRA, HRB, HRC, HRD, HRF, HV, HB, HR15N, HR30N, HR45N, HR15T, HR30T, HR45T
- Force loading by electric motor, without weights

### SPECIFICATION

Part No.		ISHB-D200-U**	ISHB-D300-U**
Turret rotation		manual	automatic
Range		8~650HBW	
Reading mode directly read from LCD		.CD	
Test force		612.5N/62.5kgf, 980N/100kgf, 1.225kN/125kgf, 1.837kN/187.5kgf, 2.45kN/250kgf, 4.9kN/500kgf, 7.35kN/750kgf, 9.8kN/1000kgf, 14.7kN/1500kgf, 29.4kN/3000kgf	
Max. height o	Max. height of workpiece 7.87"		
Max. depth of workpiece 6.1" (from the center of indenter		er of indenter)	
Stage elevation		manual	
Load control		automatic (load/dwell/unload)	
Load dwell ti	me	5~60 second	
Measuring	magnification	20X	
microscope	resolution	0.625mm/.0246"	
Power supply		110V, 50/60Hz **	
Dimension		21.65×8.27×29.53"	
Weight		244lb	

### STANDARD DELIVERY

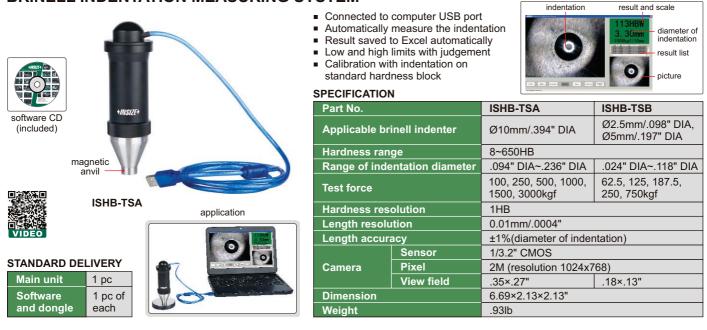
STANDARD DELIVERY	
Main unit	1 pc
3.15" DIA flat anvil	1 pc
7.09" DIA flat anvil	1 pc
V-type anvil	1 pc
.098" DIA carbide ball indenter	1 pc
.197" DIA carbide ball indenter	1 pc
.394" DIA carbide ball indenter	1 pc
Hardness test block 150~250HBW2.5/187.5	1 pc
Hardness test block 75~125HBW10/1000	1 pc
Hardness test block 175~250HBW10/3000	1 pc
USB flash disk (8G)	1 pc
Touch pen	1 pc
Anti-dust cover	1 pc

#### OPTIONAL ACCESSORY

Hardness test block 150~250HBW2.5/187.5	ISH-BHB25B
Hardness test block 75~125HBW10/1000	ISH-BHB10A
Hardness test block 175~250HBW10/3000	ISH-BHB10B
Brinell indentation measuring system	ISHB-TSA/TSB

touch pen (included)

### **BRINELL INDENTATION MEASURING SYSTEM**





difference of max. and mini. value ION

hardness

test force

value

load dwell time

software (included)

level (included)

### SPECIFICATION

Range		10~3000HV
Test force		0.098N/0.01kgf, 0.245N/0.025kgf, 0.49N/0.05kgf, 0.98N/0.1kgf, 1.96N/0.2kgf, 2.94N/0.3kgf, 4.9N/0.5kgf, 9.8N/1kgf
Vickers so	ales	HV0.01, HV0.025, HV0.05, HV0.1, HV0.2, HV0.3, HV0.5, HV1
Load cont	rol	automatic (load/dwell/unload)
Load dwe	ll time	0~60 second
	magnification	10X
Eyepiece resolution	resolution	0.01µm/.394µin (D≥10µm/394µin), 0.001µm/.039µin (D<10µm/394µin) D is diagonal length of indentation
Objective		10X, 40X
Total mag	nification	100X (for observation), 400X (for measurement)
Max. heig	ht of workpiece	8.27"
Max. dept	h of workpiece	5.31" (from the center of indenter)
X-Y stage		dimension: 3.94×3.94", travel range: 1×1", graduation: 0.01mm/.0004"
Power supply		110V, 50/60Hz**
Dimension		19.29×12.60×20.87"
Weight		99lb

cylinder holder (included)

#### STANDARD DELIVERY

Main unit	1 pc
Micro Vickers indenter	1 pc
Hardness test block (400~500HV0.2)	1 рс
Hardness test block (700~800HV1)	1 pc
Slice holder	1 pc
Vice	1 pc
Cylinder holder	1 pc
Level	1 pc
Anti-dust cover	1 pc

#### **OPTIONAL ACCESSORY**

Hardness test block (400~500HV0.2)	ISH-BHV02A
Hardness test block (700~800HV1)	ISH-BHV1
Knoop indenter	ISHV-D120-KNOOP
Measuring system	9631-130
Camera adapter	ISHV-D120-ADAPTER

SPECIFICA	TION	CERTIFICATE	7		camera	
Part No.		ISH-DV5-U**	ISH-DV10-U**	ISH-DV50-U**	Connector	
Measuring	g range	5HV0.2~2500HV5	8HV0.3~2500HV10	5HV1~2500HV50		
Test force	2	0.2, 0.5, 1, 2, 3, 5kgf	0.3, 0.5, 1, 3, 5, 10kgf	1, 5, 10, 20, 30, 50kgf	e	
Accuracy		±3%	±3%	±3% (test force 1, 5, 10, 20kgf) ±2% (test force 30, 50kgf)	printer (includeo	
Eyepiece	magnification	10X	10X	10X		
resolution		0.0625µm/2.46µin	0.0625µm/2.46µin	0.25µm/9.84µin		
Objective		10X, 20X	10X, 20X	10X		
Total magnification		100X (for observation) 200X (for measuring)	100X (for observation) 200X (for measuring)	100X (for measuring)	operation	
Stage elevation		manual	panel			
Load control		automatic (load/dwell/ur	3			
Dwell time	e	5~60 second				
Max. worl	kpiece height	6.30"	0			
Max. worl	kpiece depth	5.31"			Contract of Contra	
Data outp	ut	RS232C				
Power su	pply	110V, 50/60Hz **				
Dimensio	n	21.26×10.63×25.59"			conversion-	
Weight		73lb	76lb	99lb	indentation - diagonals	

INSPECTION

#### STANDARD DELIVERY

Main unit	1 pc
2.36" DIA flat anvil	1 pc
5.91" DIA flat anvil	1 pc
V-type anvil	1 pc
Vickers indenter	1 pc
10X objective	1 pc
20X objective	1 pc (for ISH-DV5-U/ ISH-DV10-U)
Vickers test block	2 pcs
Anti-dust cover	1 pc

**OPTIONAL ACCESSORY ISH-KNOOP** Knoop indenter Measuring system 9631-130 Hardness test block 400~500HV5 **ISH-BHV5B** Hardness test block 650~750HV5 ISH-BHV5C Hardness test block 400~500HV10 ISH-BHV10A Hardness test block 650~750HV10 ISH-BHV10B Hardness test block 400~500HV30 ISH-BHV30 Camera adapter **ISH-DV-ADAPTER** 

Weight

2 36" DIA flat

anvil (included)

0

5.91" DIA flat

anvil (included)

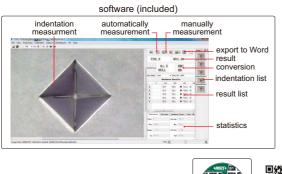
finished average value test times difference of max. and mini. value Based on Vickers (HV), can be converted to HRA, HRB, HRC, HRD, HR15N, HR30N, HR45N,

de

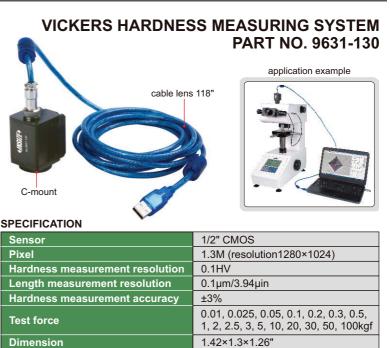
- HR15T, HR30T, HR45T, HK, HBW Can take tests up to 99 times, display average value and the difference of max. and mini. value
- Low and high limits with judgement Also for Knoop hardness test, Knoop indenter is needed (optional)

V-type anvil (included)

- Connected to computer USB port
- Measure the indentation size automatically or manually
- Multiple measurements to have average value, max. value and min. value
- Low and high limits with judgement
- Convert to HRA, HRB, HRC, HRD, HRE, HRF, HRG, HRK,
- HR15T/30T/45T, HR15N/30N/45N, HK, HV, HB, HS, HSD Calibration with standard test block
- Measurement result can be exported to Word or Excel



STANDARD DELIVERY			
Main unit	1 pc		
USB dongle	1 pc	software CD	VIDEO
USB cable and software	1 pc	(included)	



1.11"

### DIGITAL VICKERS HARDNESS TESTERS

printer (included)

low and high limits image to evepiece/ camera switch manual rotation

turret stage

test

force dial

hardness value

test force

dwell time

load

ISH-DV5-U



### PORTABLE LEEB HARDNESS TESTER PART NO. ISH-SPHA

- Based on Leeb (HL), converted to Vickers (HV), Brinell (HB), Rockwell (HRC and HRB), Shore (HS) and tensile strength (MPa)
- Connected with printer via bluetooth
- Connected with computer via USB port
- Up to 800 test results can be saved
- Low and high limits with judgement
- Touch screen operation, large display with backlight Language: English, Chinese, Italian, German, French and Portuguese

- Automatic power off
- According to ASTM A 956



### SPECIFICATION

Min. reading	1HL, 1HV, 1HB, 0.1HRC, 0.1HRB, 1HS, 1MPa
Accuracy	±6HL (when HL=800)
Display	Leeb (HL), converted hardness, material, impact direction, test times, average value, deviation, time
Output	bluetooth and USB
Power supply	built-in rechargeable battery
Dimension	5.31×3.27×.94"
Weight	0.77lb

+INSIZE+

781 HD &

2

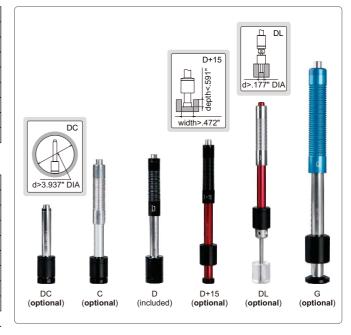
### STANDARD DELIVERY

Main unit	1 pc
Impact device D	1 pc
Printer	1 pc
Hardness test block D	1 pc
Small support ring	1 pc
Cleaning brush	1 pc
AC/DC adapter	1 pc
USB cable and software disc	1 pc
Pen for touch screen	1 pc

### **OPTIONAL ACCESSORY**

Impact device DC	ISH-SPHA-DC
Impact device C	ISH-SPHA-C
Impact device D+15	ISH-SPHA-D15
Impact device DL	ISH-SPHA-DL
Impact device G	ISH-SPHA-G
Hardness test block D *	ISH-BHLD
Hardness test block G*	ISH-BHLG
Couplant	ISH-COUPLANT
Support rings	see details

\* Hardness test block G (ISH-BHLG) is for impact device G (ISH-SPHA-G). Hardness test block D (ISH-BHLD) is for all others impact devices.



### APPLICABLE WORKPIECE

Impact device		DC	C	D	D+15	DL	G
Application		inner wall of small space	small or thin workpiece, coating layer	general use	deep groove	narrow slot or small hole	casting or forging workpiece
Maximum roughnes	s of workpiece (Ra)	63µin	16µin	63µin	63µin	63µin	280µin
	direct measurement	11.02lb	3.31lb	11.02lb	11.02lb	11.02lb	33.08lb
Minimum weight of workpiece	on solid support	4.41lb	1.10lb	4.41lb	4.41lb	4.41lb	11.02lb
or morniproco	coupled on plate	0.22lb	0.04lb	0.22lb	0.22lb	0.22lb	1.10lb
Minimum thickness	of workpiece	.20"	.04"	.20"	.20"	.20"	.39"



INSPECTION CERTIFICATE

DATA

OUTPUT

software CD (included)



hardness test block D (included)



small support ring (included)



(included)





### **SPECIFICATION**

•••••••••••••••••••••••••••••••••••••••			
Min. reading	1HLD, 1HV, 1HB, 0.1HRC, 0.1HRB, 1HS, 1MPa		
Accuracy	±6HLD (when HLD=800)		
Display	Leeb (HLD), converted hardness, material, impact direction, test times, average value, date		
Output	bluetooth		
	minimum weight	11.02lb	
		4.41lb (on solid support)	
Applicable		0.22lb (coupled on plate)	
workpiece	minimum thickness .20"		
	minimum radius of curved surface: 1.18"		
	maximum roughness (Ra): 63µin		
Power supply	3×AAA batteries		
Dimension	5.91×3.31×1.10"		
Weight	0.44lb		

### PORTABLE LEEB HARDNESS TESTER PART NO. ISH-PHB



- Based on Leeb (HLD), converted to Vickers (HV), Brinell (HB), Rockwell (HRC and HRB), Shore (HS) and tensile strength (MPa)
- Memory of 99 measurement values for browsing
- Set measurement times (1~9) to have average value

HB HRC HRB

20-67

46-101

23-84

13-95

Connected with printer via bluetooth 

300-900 81-955 81-654 20-68 38-100 32-100

85-655

93-334

19-164

40-173

60-290

45-315

 Automatic power off According to ASTM A 956

ΗV

HLD

360-650

170-570

200-550

300-700

200-690

300-840 80-898

300-800 85-802

APPLICABLE MATERIAL AND HARDNESS RANGE FOR IMPACT DEVICE D





small support ring (included)



(optional)

Tensile strength (MPa)

375-2639

### STANDARD DELIVERY

1 pc
1 pc
1 pc
1 pc
1 pc

#### **OPTIONAL ACCESSORY**

Wireless printer	ISH-DS-PRINTER
Couplant	ISH-COUPLANT
Support rings	see details
Hardness test block D	ISH-BHLD

SPECTION



hardness test



printer (included)

#### STANDARD DELIVERY

software CD

(included)

Main unit	1 pc
Printer	1 pc
Hardness test block D	1 pc
Small support ring	1 pc
Cleaning brush	1 pc
AC/DC adapter	1 pc
USB cable and software disc	1 pc

## PORTABLE LEEB HARDNESS TESTER PART NO. ISH-SPHD

HS



on/ot	ff print test scale result	USB	D
		port	
-			USUZE+

### APPLICABLE MATERIAL AND HARDNESS RANGE FOR IMPACT DEVICE D

Material	HLD	HV	НВ	HRC	HRB	HS
Steel & cast steel	300-900	81-955	81-654	20-68	38-100	32-100
Tool steel	300-840	80-898		20-67		
Stainless steel	300-800	85-802	85-655		46-101	
Cast iron	360-650		93-334			
Cast aluminum alloy	170-570		19-164		23-84	
Brass	200-550		40-173		13-95	
Bronze	300-700		60-290			
Copper	200-690		45-315			

converted to Vickers (HV), Brinell (HB), Rockwell (HRC and HRB), Shore (HS) and tensile strength (MPa) Automatic direction correction Connected with printer via bluetooth 

- Connected with computer via USB port
- Up to 500 test results can be saved
- According to ASTM A 956 •

#### **SPECIFICATION**

Impact device D

Based on Leeb (HLD),

DATA

OUTPU'

Min. reading	1HLD, 1HV, 1HB, 0.1HRC, 0.1HRB, 1HS		
Accuracy	±6HLD (when HLD=800)		
Output	USB and bluetooth		
	minimum weight	11.02lb (direct measurement)	
		4.41lb (on solid support)	
Applicable		0.22lb (coupled on plate)	
workpiece	minimum thickness .20"		
	minimum radius of curved surface: 1.18"		
	maximum roughness(Ra): 63µin		
Power supply	built-in rechargeable battery		
Dimension	5.79×1.38×.87"		
Weight	0.14lb		

#### **OPTIONAL ACCESSORY**

Couplant	ISH-COUPLANT
Support rings	see details
Hardness test block D	ISH-BHLD



block D (included)

Material

Tool steel

Cast iron

Brass

Bronze

Copper

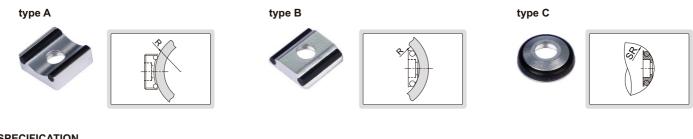
Steel & cast steel

Cast aluminum alloy

Stainless steel



### SUPPORT RING SET FOR PORTABLE LEEB HARDNESS TESTER PART NO. ISH-PH-SP9

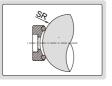


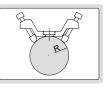
### SPECIFICATION

Туре	Applicable workpiece	Range	Quantity	
		.394~.591"R		
A	cylindrical outside surface	.571~1.181"R	3 pcs	
		.984~1.969"R	3 pcs 3 pcs 3 pcs 3 pcs 2 pcs	
		.433~.512"R		
В	cylindrical inside surface	.492~.669"R	3 pcs	
		.650~1.181"R		
		.433~.512"SR		
С	spherical inside surface	.492~.669"SR	3 pcs	
		.650~1.181"SR	]	
D	spherical outside surface	.394~.591"SR	2 000	
	spherical outside surface	.571~1.181"SR	2 pcs	
E	cylindrical outside surface	R>.394"	1 pc	









### DIGITAL MAGNETIC ROCKWELL HARDNESS TESTER PART NO. ISHR-D121



flat anvil for test block (included)

Apply to large and heavy steel or iron workpieces

With statistic function, display average, maximum and minimum values Convert to HV, HB and tensile strength

According to ISO 6508, ASTM E18





SPECIFICATION		
Hardness scale	HRA, HRB, HRC	
Preliminary test force	10kg	
Test force	60kg, 100kg, 150kg	
Load control	manual	
Min. reading	0.1HR	
Flat workpiece requirement	length>7.48", width>2.36", thickness>.20"	
Cylinder or tube workpiece requirement	length>7.84", diameter>1.97" DIA, wall thickness>.31"	
Power supply	3×AAA batteries	
Dimension	9.65×4.13×9.06"	
Weight	11.69lb	

### STANDARD DELIVERY

Main unit	1 pc
Flat anvil	1 pc
Diamond indenter	1 pc
1/16" DIA carbide ball indenter	1 pc
Hardness test block HRB85~95	1 pc
Hardness test block HRC60~70	1 pc
Hardness test block HRC20~30	1 pc

### MAGNETIC ROCKWELL HARDNESS TESTER PART NO. ISHR-M111

 Apply to large and heavy steel or iron workpieces According to ISO 6508, ASTM E18





supports for cylinder or tube workpieces (included)



magnifier with LED (included)

magnetic force switch



### SPECIFICATION

Hardness scale	HRA, HRB, HRC, HRD, HRF, HRG
Preliminary test force	10kg
Test force	60kg, 100kg, 150kg
Load control	manual
Min. reading	1HR
Flat workpiece requirement	length>7.09", width>2.36", thickness>.20"
Cylinder or tube workpiece requirement	length>7.09", diameter>1.97" DIA, wall thickness>.31"
Dimension	8.66×2.76×8.66"
Weight	10.36lb



Main unit	1 pc
Diamond indenter	1 pc
1/16" DIA carbide ball indenter	2 pcs
Hardness test block HRB85~95	1 pc
Hardness test block HRC60~70	1 pc
Hardness test block HRC20~30	1 pc
Flat anvil	1 pc
Support	4 pcs
Magnifier with LED	1 pc

- Apply to large steel or iron workpieces
- According to ISO 6508, ASTM E18



flat anvil for test block (included)



magnifier with LED (included)



supports for cylinder or tube workpieces (included)



measuring microscope (included)

### lifting handle load/unload handwheel reading scale

MAGNETIC BRINELL/ROCKWELL HARDNESS TESTER



PART NO. ISHR-B141

indenter

STANDARD DELIVERY

Main unit	1 pc
Flat anvil	1 pc
Support	4 pcs
Diamond Rockwell indenter	1 pc
1/16" DIA carbide ball indenter	1 pc
Ø2.5mm/.098" DIA Brinell indenter	1 pc
Hardness test block HRB85~95	1 pc
Hardness test block HRC60~70	1 pc
Hardness test block HRC20~30	1 pc
Brinell test block	1 pc
Measuring microscope	1 pc
Magnifier with LED	1 pc

indicator

SPECIFICATION	
Rockwell scale	HRA, HRB, HRC, HRD, HRF, HRG
Brinell measuring range	20~650HBW
Rockwell test force	10kg preload, 60kg, 100kg, 150kg total load
Brinell test force	62.5kg, 125kg, 187.5kg
Load control	manual
Min. Rockwell reading	1HR
Measuring microscope	40X, graduation 0.01mm/.0004"
Flat workpiece requirement	length>7.09", width>2.36", thickness>.20"
Cylinder and tube workpiece requirement	length>7.09", diameter>1.97" DIA, thickness>.31"
Dimension	8.66×2.76×8.66"
Weight	10.36lb



### PORTABLE ROCKWELL HARDNESS TESTER PART NO. ISHR-P151

According to ISO 6508, ASTM E18

#### SPECIFICATION

Hardness scaleHRA, HRB, HRC, HRD, HRF, HRGPreliminary test force10kgTest force60kg, 100kg, 150kgLoad controlmanualMin. reading1HRMax. workpiece thickness.98"Max. workpiece depth.98"Dimension9.45×2.76×6.30"Weight (with base)5.51lb		-
Test force60kg, 100kg, 150kgLoad controlmanualMin. reading1HRMax. workpiece thickness.98"Max. workpiece depth.98"Dimension9.45×2.76×6.30"	Hardness scale	HRA, HRB, HRC, HRD, HRF, HRG
Load controlmanualMin. reading1HRMax. workpiece thickness.98"Max. workpiece depth.98"Dimension9.45×2.76×6.30"	Preliminary test force	10kg
Min. reading1HRMax. workpiece thickness.98"Max. workpiece depth.98"Dimension9.45×2.76×6.30"	Test force	60kg, 100kg, 150kg
Max. workpiece thickness       .98"         Max. workpiece depth       .98"         Dimension       9.45×2.76×6.30"	Load control	manual
Max. workpiece depth.98"Dimension9.45×2.76×6.30"	Min. reading	1HR
Dimension 9.45×2.76×6.30"	Max. workpiece thickness	.98"
	Max. workpiece depth	.98"
Weight (with base) 5.51lb	Dimension	9.45×2.76×6.30"
	Weight (with base)	5.51lb

#### STANDARD DELIVERY

Main unit	1 pc
Diamond indenter	1 pc
1/16" DIA carbide ball indenter	2 pcs
Hardness test block HRB88~95	1 pc
Hardness test block HRC60~65	1 pc
Hardness test block HRC20~30	1 pc
Flat anvil	1 pc
V-type anvil	1 pc
Base	1 pc
Anvil extension	1 pc
Magnifier	2 pcs







V-type anvil (included)



anvil extension for thin workpieces (included)

flat anvil (included)

### HYDRAULIC BRINELL HARDNESS TESTER PART NO. ISHB-H131

According to ISO 6506, ASTM E10

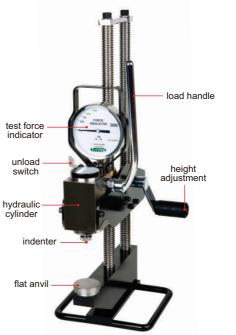


#### SPECIFICATION

Measuring range	16~650HBW
Test force	3000kg
Indenter	Ø10mm/.394" DIA carbide ball
Measuring microscope	20X, graduation 0.01mm/.0004"
Max. workpiece height	13.78"
Max. workpiece depth	3.54" (from the center of indenter)
Dimension	10.63×8.86×22.44"
Weight	30.43lb

### STANDARD DELIVERY

Main unit	1 pc
Flat anvil	1 pc
V-type anvil	1 pc
Spherical anvil	1 pc
Ø10mm/.394" DIA carbide ball	2 pcs
Brinell test block	2 pcs
Measuring microscope	1 pc









spherical anvil (included) measuring microscope (included)



### CHAIN TYPE HYDRAULIC BRINELL HARDNESS TESTER PART NO. ISHB-C161

To measure the hardness of cylinders or tubes

 To measure the hardness of soft metal such as aluminum alloy, copper, brass, soft steel, etc.
 According to ASTM B647-84 (2000)

1 pc

1 pc

1 pc

1 pc

According to ISO 6506, ASTM E10



### SPECIFICATION

Measuring range	32~650HBW
Workpiece diameter range	5.9~19.68" DIA
Test force	3000kg
Indenter	Ø10mm/.394" DIA carbide ball
Measuring microscope	20X, graduation 0.01mm/.0004"
Dimension	10.63×8.86×22.44"
Weight	32.22lb

#### STANDARD DELIVERY

Main unit	1 pc
60" chain	1 pc
Ø10mm/.394" DIA carbide ball	2 pcs
Brinell test block	2 pcs
Measuring microscope	1 pc



### WEBSTER HARDNESS TESTERS

reading dial indenter anvil ISHW-L20

### SPECIFICATION

Main unit

Wrench

Spare indenter

STANDARD DELIVERY

Hardness test block

Part No.	ISHW-L20	ISHW-L20A	ISHW-L20B	ISHW-B70	ISHW-B75	ISHW-B92
Application	for aluminum alloy general use	for aluminum alloy thick workpiece	for aluminum alloy small tube	for hard aluminum alloy and hard brass	for soft brass and copper	for soft steel and cold-rolled steel
Thickness requirement of flat workpiece	.024~.23"	.024~.51"	.024~.31"	.024~.23"	.024~.23"	.024~.23"
Internal diameter requirement of tube workpiece	>.39" DIA	>.39" DIA	>.23" DIA	>.39" DIA	>.39" DIA	>.39" DIA
Wall thickness requirement of tube workpiece	.024~.23"	.024~.51" (internal diameter .39~.91" DIA) .024~.23" (internal diameter >.91" DIA)	.024~.31"	.024~.23"	.024~.23"	.024~.23"
Hardness range	0~20HW					
Min. reading	1HW					
Accuracy	±0.5HW (at 5~17HW)					
Dimension	8.07×1.18×3.35"					
Weight	1.10lb					



### **BARCOL HARDNESS TESTER** PART NO. ISHB-B300

- To measure the hardness of thick workpieces made of pure aluminum, aluminum alloy, fiber reinforced plastic, hard plastic, etc.
- According to ASTM B648-00, ASTM D2853-07





### SPECIFICATION

Hardness range	0~100HBa (equal to 25~150HBW)	
Min. reading	1HBa	
Accuracy	±2HBa (at 42~52HBa) ±1HBa (at 84~88HBa)	
Min. workpiece thickness	.03"	
Dimension	5.59×2.56×3.54"	
Weight	1.10lb	

### STANDARD DELIVERY

Main unit	1 pc
Spare indenter	2 pcs
Hardness test block	2 pcs
Wrench	1 pc

### **DIGITAL SHORE DUROMETERS**



- According to ISO868, ISO7619, ASTM D 2240
- Average and peak (max.) mode
- Dwell time is adjustable Low and high limits with judgement
- 500 memories
- Wireless connection to printer
- Handhold use or work with test stand
- (part no. ISH-DS-STAND)
- Äutomatic power off

#### SPECIFICATION

Part No.	ISH-DSA	ISH-DSD	
Unit	Shore A	Shore D	
Test material	soft plastic, soft rubber, etc.	hard plastic, hard rubber, etc.	
Measuring range*	0~100HA	0~100HD	
Resolution	0.1HA	0.1HD	
Accuracy	±1HA	±1HD	
Indenter protrusion	.10"		
Output	wireless and USB		
Power supply	built-in rechargeable battery		
Dimension	6.02×1.97×1.14"		
Weight	.37lb		

\* Use ISH-DSD when measuring result is higher than 90HA Use ISH-DSA when measuring result is lower than 20HD

### STANDARD DELIVERY

Main unit	1 pc
Calibration block	1 pc
USB cable and software	1 pc
AC/DC adapter	1 pc









**ISH-DSA** 







**OPTIONAL ACCESSORY** 

Printer	ISH-DS-PRINTER
Test stand	ISH-DS-STAND
2.2lb weight block (for ISH-DSA)	ISH-DSA-W1
11lb weight block (for ISH-DSD)	ISH-DSD-W5

ISH-DSD

SHORE DUROMETERS

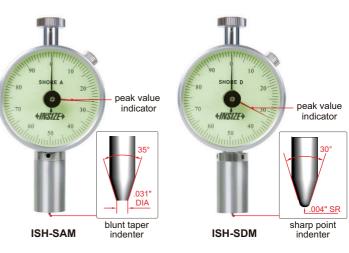
- According to ISO868, ISO7619, ASTM D 2240
- With peak value indicator
- Optional accessory: test stand ISH-STAC and ISH-STD



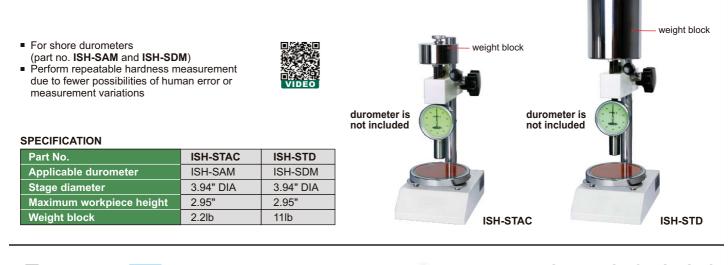
### SPECIFICATION

•••=•••••••••			
Part No.	ISH-SAM	ISH-SDM	
Scale	Shore A	Shore D	
Application	nature rubber, soft elastomer, etc.	hard rubber, plastic, hard elastomer, etc.	
Measuring range *	10~90HA	20~90HD	
Graduation	1HA	1HD	
Indenter protrusion	.10"		
Dimension	4.53×2.36×.98"		
Weight	.35lb		

\* Use ISH-SDM when measuring result is higher than 90HA Use ISH-SAM when measuring result is lower than 20HD



### **TEST STANDS FOR SHORE DUROMETERS**





- Push and pull test
- Units: lbf, ozf, N, gf, kgf
- 500 memories Automatic power off
- Metal case
- LCD display with backlight The display flips over when
- the bottom faces up Overload alarm

### SPECIFICATION

SPECIFICATION							
Part No.	ISF-1DF10	ISF-1DF50	ISF-1DF100	ISF-1DF500	ISF-1DF1000		
Load capacity (lbf)	2.2	11	22	110	220		
Resolution (lbf)	0.001	0.001 0.01 0.01 0.1 0.1					
Accuracy	±0.3% (of lo	±0.3% (of load capacity)					
Measuring mode	tracking, peak (max.), low and high limits with judgement						
Power supply	built-in rechargeable battery						
Dimension	5.91×2.87×1.30"						
Weight	.99lb						

accessory (included)

V push tip

point

push tip

pull clamp

extension

rod

flat push tip

knife-edge push tip



Test stand

0 ()] ]\_[]

ISF-1DF100





### STANDARD DELIVERY

Main unit	1 pc				
AC/DC adapter	1 pc				
USB cable 1 pc and software					
Push/pull accessory	6 pcs (flat push tip, V push tip, knife-edge push tip, point push tip, pull clamp, extension rod)				
OPTIONAL ACCESSORY					
Printer	Printer ISF-DF-PRINTER				

**ISF-MT1K** 

### **DIGITAL FORCE GAGES** (HIGH ACCURACY)

software CD

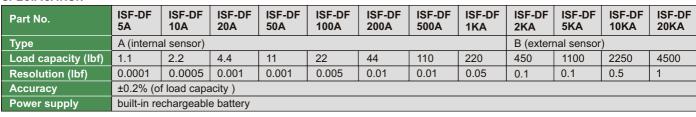
(included)

#### printer (optional)



- Push and pull test
- Peak (max.) and tracking mode
- Units: lbf, ozf, mN, N, gf, kgf,
- MPa (only for type B)
- Low and high limits with judgement 1000 memories
- Automatic power off
- Metal case, touch buttons
- LCD display with backlight The display flips over when
- the bottom faces up
- Overload alarm

### SPECIFICATION



**ISF-DF5KA** 

type B

ISF-DF100A

type A

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#### STANDARD DELIVERY

Part No.	ISF-DF 5A							ISF-DF 2KA	ISF-DF 5KA	ISF-DF 10KA	ISF-DF 20KA
Main unit	1 pc	1 pc					1 pc				
AC/DC adapter	1 pc	1 pc				1 pc					
USB cable and software	1 pc	1 pc						1 pc			
Push/pull accessory	6 pcs (flat push tip, V push tip, knife-edge push tip, point push tip, pull clamp, extension rod)						at push tip pull clamp				

### **OPTIONAL ACCESSORY**

	ISF-DF-PRINTER
Test stand	ISF-MT1K

### **TEST STAND FOR DIGITAL FORCE GAGES** PART NO. ISF-MT1K





- For digital force gages (part no. ISF-1DFxx and ISF-DFxx) To be used in vertical and r.
- horizontal orientation

### SPECIFICATION

Load capacity	220lbf
Travel	7.87" (.12" vertical movement per revolution of handwheel)
Dimension	7.72×9.84×17.56"
Weight	28.67lb



digital scale (optional)

**ISF-MT1K-SCALE** 

#### **OPTIONAL ACCESSORY**

Digital scale (range: 8", resolution .0005"/0.01mm)



INSPECTION

DATA

OUTPUT

extension rod

pull clamps

pull clamp

RTIEI

accessory for type A (included)

V push tip

point push tip

accessory for type B (included)

adapter

flat push tip

knife-edge push tip

-

1

flat push tip



- 0.04"

ISF-TG3



#### SPECIFICATION

Clockwise and counter-clockwise use

For electronic and precision mechanical industry, such as measure contact pressure of relay, adjust the tension or compression of spring

of Eoli IoAnon								
Part No.	ISF-TGD1	ISF-TGD3	ISF-TGD5	ISF-TG1	ISF-TG1D5	ISF-TG3	ISF-TG5	
Range (N)	0.01~0.1	0.03~0.3	0.05~0.5	0.1~1	0.15~1.5	0.3~3	0.5~5	
Graduation (N)	0.002	0.005	0.01	0.02	0.025	0.05	0.1	
Accuracy	±2% (full scale)	±2% (full scale)						
Dimension (L×W×H)	3.54×1.85×.74"	3.54×1.85×.74"						
Weight	.13lb							



### **DIGITAL BOTTLE CAP TORQUE TESTERS**

- Measure the open and tighten torque of bottle cap
- Units: Ibf.in, Ibf.ft, N.m, N.cm, kgf.cm
- 1500 memories
- Wireless connection to printer
- Automatic power off
- LCD display with backlight
- Overload alarm

SPECIFICATION

Load capacity

**Clamping range** Accuracy

Measuring mode

STANDARD DELIVERY

Power supply

Dimension

Resolution

Output

Weight

Main unit

Part No.

With calibration function



**IST-DCT20** 

IST-DCT20

177lbf.in

14.7lbf.ft

0.1lbf.in

0.01lbf.ft

IST-DCT10

88.5lbf.in

0.05lbf.in

0.005lbf.ft

tracking, peak (max.), first peak, double peak, low and high limits with judgement

7.4lbf.ft



software CD (included)



printer (optional)



two display modes



22 23

### **OPTIONAL ACCESSORY**

USB cable and software

Printer

AC/DC adapter

ISH-DS-PRINTER

**IST-DCT2** 17.7lbf.in

0.01lbf.in

.77~7.48" DIA

wireless and USB

7.87×7.76×5.59"

5.51lb

1 pc

1 pc

1 pc

±0.5% (of load capacity)

built-in rechargeable battery

IST-DCT5

44.3lbf.in

3.68lbf.ft

0.01lbf.in

0.001lbf.ft

### **DIGITAL TORQUE TESTERS**

#### ATTENTION: NOT SUITABLE FOR ELECTRIC WRENCHES, IMPACT WRENCHES OR PNEUMATIC WRENCHES

- With external sensor, to test torque wrenches, torque screwdrivers and other torque tools
- Clockwise and counter-clockwise operation
- Peak, track and first peak working modes
- Unit: N.m, in.lb, ft.lb, kg.cm
- Low and high limits with judgement
- Target torque value can be set, with audible and visible alarm:
  - Green LED light on and buzzer sounds when the value is 80%~100% of target torque
  - Both green and red LED light on and buzzer
- sounds when the target torque value is reached
- Automatic power off



### SPECIFICATION

Part No.	IST-TT5	IST-TT50	IST-TT220	IST-TT550	IST-TT2200
Range	4.42~44.24in.lb	44.2~442.4in.lb	195~1946in.lb	487~4867in.lb	—
Kange	0.369~3.687ft.lb	3.69~36.87ft.lb	16.2~162.2ft.lb	40.6~405.6ft.lb	162~1622ft.lb
Accuracy	±1% (clockwise ar	nd counter-clockwise	e)		
Pacalution	0.01in.lb	0.1in.lb	1in.lb	1in.lb	—
Resolution	0.001ft.lb	0.01ft.lb	0.1ft.lb	0.1ft.lb	1ft.lb
Square socket (L)	1/4"	3/8"	1/2"	3/4"	1"
Power supply	DC		-		
Adaptor	no	3/8" to 1/4"	1/2" to 3/8" 3/8" to 1/4"	3/4" to 1/2" 1/2" to 3/8"	1" to 3/4" 3/4" to 1/2"
Transducer dimension	2.36×2.36×1.85"	3.50×3.50×2.56"	4.29×4.29×2.87"	5.51×5.51×3.82"	6.30×6.30×4.57
Weight	1.54lb	2.43lb	3.09lb	6.17lb	10.36lb

### STANDARD DELIVERY

 Work with digital torque testers (IST-TT5, IST-TT50, IST-TT220,

Transducer with 40" cable 1 pc Adaptor refer to the left holes on the bottom	Main unit	1 pc	AC/DC adapter	1 pc	with 3 mounting
	Transducer with 40" cable	1 pc	Adaptor	refer to the left	

### **TORQUE WRENCH TEST STAND** PART NO. IST-TS500

application example



L1 30.315"

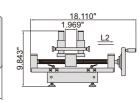


adaptor (included)

digital torque tester (optional)



adaptor (optional, for digital torque tester IST-TT5, IST-TT50, IST-TT220)



#### SPECIFICATION

IST-TT550)

Digital torque tester	IST-TT5	IST-TT50 IS	IST-TT220	IST-TT550	OPTIONAL ACCESSORY		
Digital torque tester	(optional)	(optional)	(optional)	(optional)	Digital torque	IST-TT5, IST-TT50,	
Applicable torque	4.42~44.24in.lb	44.2~442.4in.lb	195~1946in.lb	487~4867in.lb	tester	IST-TT220, IST-TT550	
wrenches	0.369~3.687ft.lb	3.69~36.87ft.lb	16.2~162.2ft.lb	40.6~405.6ft.lb		IST-TS500-BLOCK	
Arm length (L1)	5.91~24.41", adju	ustable			Adaptor	(necessary for IST-TT5,	
Maximum travel (L2)	7.87"				Adaptor	IST-TT50 and IST-TT220,	
Weight	28.17lb					not needed for IST-TT550)	



### **DIGITAL TORQUE SCREWDRIVERS**

- Clockwise and counter-clockwise operation
- Unit: in.lb, cN.m, kg.cm
- Peak and track working mode
- Target torque value can be set, with audible and visible alarm:
   Green LED light on and buzzer sounds when target torque value is 90%~100% of target torque
- Red LED light on and buzzer sounds when target torque value is reached
- Power off automatically in 5 minutes without any operations



IST-SD200

#### SPECIFICATION

Part No.		IST-SD50	IST-SD200	IST-SD400		
Range		0.88~4.42in.lb	3.54~17.7in.lb	7.08~35.39in.lb		
Accuracy	clockwise	±3%	±2.5%	±2.5%		
Accuracy	counter-clockwise	±4%	±3.5%	±3.5%		
Resolution		0.01in.lb	0.01in.lb	0.01in.lb		
Size of hex socket (L)		1/4"	1/4"	1/4"		
Power sup	ply	1×AAA battery				
Length		7.60"	7.99"	7.99"		
Weight		0.42lb	0.44lb	0.44lb		

VIDEO

IST-SD-CABLE

OPTIONAL ACCESSORY Calibration cable



Clockwise and counter-clockwise operation

value is 90%~100% of target torque

Target torque value can be set, with audible and visible alarm:

- Green LED light on and buzzer sounds when target torque

- Red LED light on and buzzer sounds when target torque

Power off automatically in 5 minutes without any operations

(once the torque reaches 110% of the maximum range)

Unit: in.lb, ft.lb, N.m, kg.cm

value is reached

Non-slip grip handle

With overload record

Peak and track working mode

### SMALL RANGE DIGITAL TORQUE WRENCHES

calibration port buttons red alarm LED buzzer LCD display green alarm LED

IST-WP20

clockwise/counter-clockwise switch

### SPECIFICATION

Part No.		IST-WP6	IST-WP12	IST-WP20			
Panga		10.6~53.09in.lb	21.2~106.2in.lb	35.4~177.0in.lb			
Range		0.884~4.424ft.lb	1.77~8.85ft.lb	2.95~14.75ft.lb			
Accuracy	clockwise	±3%	±3%	±3%			
counter-clockwise		±4%	±4%	±4%			
Resolution		0.01in.lb	0.1in.lb	0.1in.lb			
Resolution		0.001ft.lb	0.01ft.lb	0.01ft.lb			
Square driver (L)		1/4"	1/4"	1/4"			
Power supply		1×AAA battery					
Length		10.24"	10.24"	10.24"			
Weight		0.95lb	0.95lb	0.95lb			



## OPTIONAL ACCESSORY Calibration cable

IST-SD-CABLE



- Clockwise and counter-clockwise operation
- Unit: in.lb, ft.lb, N.m, kg.cm
- Peak and track working mode
- Target torque value can be set, with audible and visible alarm:
  - Green LED light on and buzzer sounds when torque value is 90%~100% of target torque
- Both green and red LED light on and buzzer sounds when target torque value is reached
- Power off in 5 minutes automatically
- Non-slip grip handle
- With damp record
- With overload record (once the torque reaches 110% of the maximum range)



#### IST-WS60

### SPECIFICATION

Part No.		IST-WS30	IST-WS30A	IST-WS60	IST-WS85			
Range		53.1~265.5in.lb	53.1~265.5in.lb	106.2~530.9in.lb	150~752in.lb			
Range		4.42~22.12ft.lb	4.42~22.12ft.lb	8.85~44.24ft.lb	12.5~62.7ft.lb			
Accuracy	clockwise	±3%			· ·			
Accuracy	counter-clockwise	±4%						
Resolution		0.1in.lb	0.1in.lb	0.1in.lb	1in.lb			
		0.01ft.lb	0.01ft.lb	0.01ft.lb	0.1ft.lb			
Square drive	er (L)	1/4"	3/8"	3/8"	3/8"			
Power supp	ly	2×AAA batteries			•			
Length		8.46"	8.46"	8.86"	10.67"			
Weight		1.65lb	1.83lb	2.02lb	2.21lb			

### **OPTIONAL ACCESSORY**

**Calibration cable** 

**IST-SD-CABLE** 



- Clockwise and counter-clockwise operation
- Unit: in.lb, ft.lb, N.m, kg.cm
- Peak and track working mode
- Target torque value can be set, with audible and visible alarm:
  - Green LED light on and buzzer sounds when torque value is 90%~100% of target torque
  - Both green and red LED light on and buzzer sounds when target torque value is reached
- Power off automatically in 5 minutes without any operations
- Non-slip grip handle
- With damp record
- With overload record (once the torque reaches 110% of the maximum range)



#### SPECIFICATION

Part No.	Ra	nge	Accuracy	Reso	lution	Square driver (L)	Power supply	Length	Weight
IST-W30A	53.1~265.5in.lb	4.42~22.12ft.lb		0.1in.lb	0.01ft.lb	1/4"		15.35"	1.83lb
IST-W135A	239~1195in.lb	19.9~99.5ft.lb	clockwise: ±2% counter-clockwise: ±3%	1in.lb	0.1ft.lb	3/8"		16.34"	2.09lb
IST-W200A	354~1770in.lb	29.5~147.5ft.lb		1in.lb	0.1ft.lb	1/2"	2×AA batteries	20.87"	3.09lb
IST-W340A	602~ 3009in.lb	50.1~250.7ft.lb		1in.lb	0.1ft.lb	1/2"		25.59"	3.53lb
IST-W500A	885~ 4424in.lb	73.7~368.7ft.lb	clockwise: ±2.5% counter-clockwise: ±3.5%	1in.lb	0.1ft.lb	3/4"		37.40"	4.63lb
IST-W850A	1504~7521in.lb	125.4~626.8ft.lb		1in.lb	0.1ft.lb	3/4"		48.03"	5.62lb
IST-W1200A	_	177~885ft.lb		_	1ft.lb	1"		70.87"	28.67lb
IST-W1500A	—	221~1106ft.lb			1ft.lb	1"	]	70.87"	28.67lb
IST-W2000A		295~1476ft.lb			1ft.lb	1"		70.87"	30.87lb

#### **OPTIONAL ACCESSORY** 23 **Calibration cable**





- Wireless data transfer to computer
- Unit: in.lb, ft.lb, N.m, kg.cm
- Clockwise and counter-clockwise operation
- Peak and track working mode Can set tolerance with judgement in peak working mode
- 9 target torque values can be set, with audible and visible alarm:
  - Green LED light on and buzzer sounds when torque
  - value is 80%~99.5% of target torque Both green and red LED light on and buzzer sounds when torque value is over 99.5% of target torque
- Power off in 2 minutes automatically
- Non-slip grip handle
- With damp record
- With overload record (once the torque reaches 110% of the maximum range)



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press "M" button to transfer data to computer when test value is within the tolerance

### **DIGITAL TORQUE WRENCH SPECIFICATION**

Part No.		IST-3W30A	IST-3W135A	IST-3W200A	IST-3W340A			
Range		53.1~265.5in.lb	239~1195in.lb	354~1770in.lb	602~3009in.lb			
Range		4.42~22.12ft.lb	19.9~99.5ft.lb	29.5~147.5ft.lb	50.1~250.7ft.lb			
Accuracy clockwise		±2%	· ·	· ·				
Accuracy	counter-clockwise	±3%	±3%					
Tolerance se	tting range	-25%~+25% (target torque value)						
Resolution		0.1in.lb	1in.lb	1in.lb	1in.lb			
		0.01ft.lb	0.1ft.lb	0.1ft.lb	0.1ft.lb			
Square driver (L)		1/4"	3/8"	1/2"	1/2"			
Working freq	uency	ISM433MHz (432.0~433.8MHz, adjustable)						
Power supply	у	2xAA batteries, for 110 hours working						
Length		15.35"	16.34"	20.87"	25.59"			
Weight		1.68lb	2.07lb	2.95lb	3.40lb			

### **RECEIVER SPECIFICATION**

Part No.	IST-3WREC
Working frequency	ISM433MHz (432.0~433.8MHz adjustable)
Power supply	DC 24V, 0.5A
Dimension	7.87×4.25×1.22"
Weight	1.10lb

#### **OPTIONAL ACCESSORY** Calibration cable IST-SD-CABLE

### **DIGITAL ANGLE TORQUE WRENCHES**

- Clockwise and counter-clockwise operation
- Set the desired torque first. After reaching the desired torque, set the angle and turn the wrench at this angle to apply extra torque
- Unit: in.lb, ft.lb, N.m, kg.cm, degree
- Peak and track working mode
- Target torque or angle value can be set, with audible and visible alarm:
  - Green LED light on and buzzer sounds when torque or angle value is 90%~100% of target torque or angle
  - Both green and red LED light on and buzzer sounds
- when target torque or angle value is reached Power off in 5 minutes automatically
- Non-slip grip handle
- With damp record
- With overload record (once the torque reaches 110% of the maximum range)

### SPECIFICATION

Part No.		IST-1W30A	IST-1W135A	IST-1W200A	IST-1W340A			
	torque	53.1~265.5in.lb	239~1195in.lb	354~1770in.lb	602~3009in.lb			
Range	lorque	4.42~22.12ft.lb	19.9~99.5ft.lb	29.5~147.5ft.lb	50.1~250.7ft.lb			
	angle	0~999°						
	clockwise	±2%						
Accuracy	counter-clockwise	±3%						
	angle	±2° (rotate 90°)						
	torque	0.1in.lb	1in.lb	1in.lb	1in.lb			
Resolution	loique	0.01ft.lb	0.1ft.lb	0.1ft.lb	0.1ft.lb			
	angle	1°						
Square drive	er (L)	1/4"	3/8"	1/2"	1/2"			
Power supply		2xAA batteries, for 110 hours working						
Length		15.35"	16.34"	20.87"	25.59"			
Weight		1.83lb	2.09lb	3.09lb	3.53lb			



- Retighten the tightened bolt to measure the torque, read the torque value when the looseness is detected
- Two measuring modes:
- M1: automatical detecting mode, for normal bolts. Retighten the tightened bolt, the torque value is displayed on screen when the wrench automatically detects the looseness, both green and red LED light on and buzzer sounds
- M2: manual detecting mode, for long bolts. Retighten the tightened bolt, read the torque value when the looseness is detected by hand
- Unit: N.m, in.lb, ft.lb, kg.cm
- Peak and track working mode
- (only for M2 measuring mode)
- Clockwise and count-clockwise operation Memory of 50 results
- Power off in 15 minutes automatically
- Non-slip grip handle

**SPECIFICATION** 

With overload record (once the torque reaches 110% of the maximum range)



green alarm LED



**OPTIONAL ACCESSORY** 





IST-1W135A

Set the desired torque first. After reaching the desired torque, set the angle and turn the wrench at this angle to apply extra torque

### **OPTIONAL ACCESSORY**

buttons

IST-4W135A

Part No.		IST-4W30A	IST-4W135A	IST-4W200A	IST-4W340A		
Range		53.1~265.5in.lb	239~1195in.lb	354~1770in.lb	602~3009in.lb		
		4.42~22.12ft.lb	19.9~99.5ft.lb	29.5~147.5ft.lb	50.1~250.7ft.lb		
Accuracy clockwise counter-clockwise		±2%					
		±3%					
Resolution		0.1in.lb	1in.lb	1in.lb	1in.lb		
		0.01ft.lb	0.1ft.lb	0.1ft.lb	0.1ft.lb		
Square driver (L)		1/4"	3/8"	1/2"	1/2"		
Power supply		2xAA batteries, for 110 hours working					
Length		15.35"	16.34"	20.87"	25.59"		
Weight		1.68lb	2.07lb	2.95lb	3.4lb		







- Clockwise and counter-clockwise operation
- Unit: in.lb, ft.lb, N.m, kg.cm
- Peak and track working mode
- Target torque value can be set, with audible and visible alarm:
   Green LED light on and buzzer sounds when torque value is 90%~100% of target torque
- Both green and red LED light on and buzzer sounds when target torque value is reached
- Power off in 5 minutes automatically without any operations
- Non-slip grip handle
- With damp record
- With overload record
  - (once the torque reaches 110% of the maximum range)

### INTERCHANGEABLE HEAD DIGITAL TORQUE WRENCHES







SPECIFICAI	ION							
Part No.		IST-2W30A	IST-2W135A	IST-2W200A	IST-2W340A			
Denne		53.1~265.5in.lb	239~1195in.lb	354~1770in.lb	602~3009in.lb			
Range		4.42~22.12ft.lb	19.9~99.5ft.lb	29.5~147.5ft.lb	50.1~250.7ft.lb			
clockwise		±2%						
Accuracy	Accuracy counter-clockwise		±3%					
Peoplution	Resolution		1in.lb	1in.lb	1in.lb			
Resolution			0.1ft.lb	0.1ft.lb	0.1ft.lb			
Socket siz	Socket size (A×B)		.47×.35"	.71×.55"	.71×.55"			
Arm length (L1)		10.74"	11.33"	15.00"	19.73"			
Power sup	ply	2xAA batteries, for 110 hours working						
Weight		3.09lb	3.46lb	4.78lb	5.12lb			

#### **RATCHET HEAD (INCLUDED) SPECIFICATION**

Part No. of torque wrench	IST-2W30A	IST-2W135A	IST-2W200A	IST-2W340A
Square driver (D)	1/4"	3/8"	1/2"	1/2"
Length (L2)	1.14"	1.14"	1.57"	1.57"

#### STANDARD DELIVERY

Torque wrench	1 pc	Calibration cable
Ratchet head	1 pc	Interchangeable I

### OPTIONAL ACCESSORY

Calibration cable	IST-W-CABLE
Interchangeable head	see details



Ratchet head (included)

torque correction

torque value needs to be corrected if L2 is different when head is changed

square driver

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### **OPEN END HEAD (optional)**

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Part No.	Open size	Applicable wrenches
IST-2W-K1B	1/4"	
IST-2W-K5D	5/16"	
IST-2W-K3C	3/8"	
IST-2W-K7D	7/16"	
IST-2W-K1A	1/2"	IST-2W30A IST-2W135A
IST-2W-K9D	9/16"	
IST-2W-K5C	5/8"	
IST-2W-K11D	11/16"	
IST-2W-K3B	3/4"	
IST-2W-2K1A	1/2"	
IST-2W-2K9D	9/16"	
IST-2W-2K5C	5/8"	
IST-2W-2K11D	11/16"	
IST-2W-2K3B	3/4"	IST-2W200A
IST-2W-2K13D	13/16"	IST-2W340A
IST-2W-2K7C	7/8"	
IST-2W-2K15D	15/16"	
IST-2W-2K1W	1"	
IST-2W-2K1F	1.1/8"	



#### **RATCHET HEAD (optional, additional)**

Part No.	Square driver (D)	Applicable wrenches
IST-2W-R1	1/4"	IST-2W30A
IST-2W-R2	3/8"	IST-2W135A
IST-2W-R3	1/2"	IST-2W135A
IST-2W-R4	1/2"	IST-2W200A IST-2W340A



#### **BOX END HEAD (optional)**

Part No.	Open size	Applicable wrenches			
IST-2W-M1B	1/4"				
IST-2W-M5D	5/16"	]			
IST-2W-M3C	3/8"				
IST-2W-M7D	7/16"				
IST-2W-M1A	1/2"	IST-2W30A			
IST-2W-M9D	9/16"	IST-2W30A			
IST-2W-M5C	5/8"	131-2W135A			
IST-2W-M11D	11/16"				
IST-2W-M3B	3/4"				
IST-2W-M13D	13/16"				
IST-2W-M7C	7/8"				



### ADJUSTABLE SPANNER HEAD (optional)

Part No.	Open size	Applicable wrenches
IST-2W-A1	.20~1.06"	IST-2W135A
IST-2W-A2	.20~1.18"	IST-2W200A
IST-2W-A3	.39~1.61"	IST-2W340A



- Unit: lbf.in, lbf.ft, N.m, kgf.m
- Loud click sound when target torque value is reached
   According to DIN ISO 6789, ASME B107.300-2010

### SPECIFICATION

Part No.		IST-7WM33	IST-7WM68	IST-7WM135	IST-7WM225	IST-7WM330	IST-7WM560	IST-7WM800	IST-7WM1000
Range	lbf.in	40~300	100~600	200~1200	400~2000	60~3000	120~5000	1800~7200	1800~8850
	lbf.ft	4~24	10~50	20~100	40~160	50~250	100~410	140~600	140~740
	N.m	5~33	12~68	25~135	50~225	70~330	140~560	200~800	200~1000
	kgf.m	.5~3.4	1.2~7	3~14	5~23	7~35	14~57	22~82	22~100
Accuracy		±4%	±4%	±4%	±4%	±4%	±4%	±4%	±4%
Graduation	lbf.in	10	20	50	50	100	100	200	200
	lbf.ft	1	2	2	5	10	10	20	20
	N.m	1	2	5	5	10	10	20	20
	kgf.m	.1	.2	1	1	1	1	2	2
Square drive	r (D)	1/4"	3/8"	1/2"	1/2"	1/2"	3/4"	3/4"	1"
Length		16.73"	19.68"	21.89"	23.62"	31.69"	39.21"	42.12"	55.12"
Weight	Weight		2.33lb	3.55lb	5.11lb	5.77lb	16.46lb	16.84lb	28.44lb

### **TORQUE WRENCHES**



ATTENTION: CLOCKWISE OPERATION ONLY



- According to DIN ISO 6789, ASME B107.300-2010
- All-metal construction



### IST-10WM200

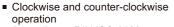
#### SPECIFICATION

Part No.	IST-10WM200	IST-10WM250	IST-10WM100	IST-10WM150	IST-10WM250A	IST-10WM600
Range (clockwise)	40~200lb.in	50~250lb.in	20~100lb.ft	30~150lb.ft	50~250lb.ft	100~600lb.ft
Accuracy	±3%	±3%	±3%	±3%	±3%	±4%
Graduation	1lb.in	1lb.in	0.5lb.ft	0.5lb.ft	1lb.ft	2.5lb.ft
Square driver (D)	1/4"	3/8"	3/8"	1/2"	1/2"	3/4"
Length	11.02"	12.40"	16.73"	19.88"	20.67"	41.54"
Weight	1.50lb	1.81lb	2.29lb	2.56lb	2.87lb	13.01lb



#### **DIAL TORQUE WRENCHES**





 According to DIN ISO 6789, ASME B107.300



#### SPECIFICATION

Part No.	IST-DW3D5	IST-DW9	IST-DW18	IST-DW35	IST-DW70	IST-DW140	IST-DW240	IST-DW350
Range	0.7~3.5N.m 6~30in.lb	1.8~9N.m 15~75in.lb	3.6~18N.m 30~150in.lb	7~35N.m 60~300in.lb	14~70N.m 120~600in.lb	28~140N.m 20~100ft.lb	48~240N.m 35~175ft.lb	70~350N.m 50~250ft.lb
Accuracy	±3%	±3%	±3%	±3%	±3%	±3%	±3%	±3%
Graduation	0.05N.m 0.5in.lb	0.1N.m 1in.lb	0.2N.m 2in.lb	0.5N.m 5in.lb	1N.m 10in.lb	2N.m 1ft.lb	3N.m 2.5ft.lb	2.5N.m 2.5ft.lb
Square driver (D)	1/4"	1/4"	3/8"	3/8"	3/8"	1/2"	1/2"	1/2"
Length	10"	10"	10"	10"	14.88"	21.5"	21.5"	21.5"
Weight	1.06lb	1.06lb	1.06lb	1.06lb	1.82lb	2.89lb	2.89lb	2.89lb

## SPECTION RTIFICATE

- Clockwise and counter-clockwise operation
- Set the desired torque first. After reaching the desired torque, set the angle and turn the wrench at this angle to apply extra torque
  Unit: N.m, in.lb, ft.lb, kg.cm, degree
  Peak and track working mode

- Target torque or angle value can be set, with audible and visible alarm:
  - Green LED light on and buzzer sounds when torque
- or angle value is 80%~100% of target torque or angle Both green and red LED light on and buzzer sounds when target torque or angle value is reached
- Power off in 2 minutes automatically
- Memory 50 measurement values for browsing
- With overload record (once the torque reaches
- 110% of the maximum range)

#### **DIGITAL TORQUE ADAPTERS**



#### SPECIFICATION

Part No.		IST-5W30A	IST-5W135A	IST-5W200A	IST-5W340A	
	torque	53.1~265.5in.lb	239~1195in.lb	354~1770in.lb	602~3009in.lb	
Range	lorque	4.42~22.12ft.lb	19.9~99.5ft.lb	29.5~147.5ft.lb	50.1~250.7ft.lb	
	angle	0~999°				
	clockwise	±3%				
Accuracy	counter-clockwise	±4%				
	angle	±2° (rotate at 90°)				
	torque	.1in.lb	1in.lb	1in.lb	1in.lb	
Resolution		.01ft.lb	.1ft.lb	.1ft.lb	.1ft.lb	
	angle	1°				
Square socket and driver		1/4"	3/8"	1/2"	1/2"	
Power supply		2xAAA batteries				
Length		3.35"DIA×2.36"	3.35"DIA×2.95"	3.35"DIA×3.15"	3.35"DIA×3.15"	
Weight		.33lb	.49lb	.53lb	.53lb	





working with ordinary wrench

#### **OPTIONAL ACCESSORY** Calibration cable

IST-SD-CABLE

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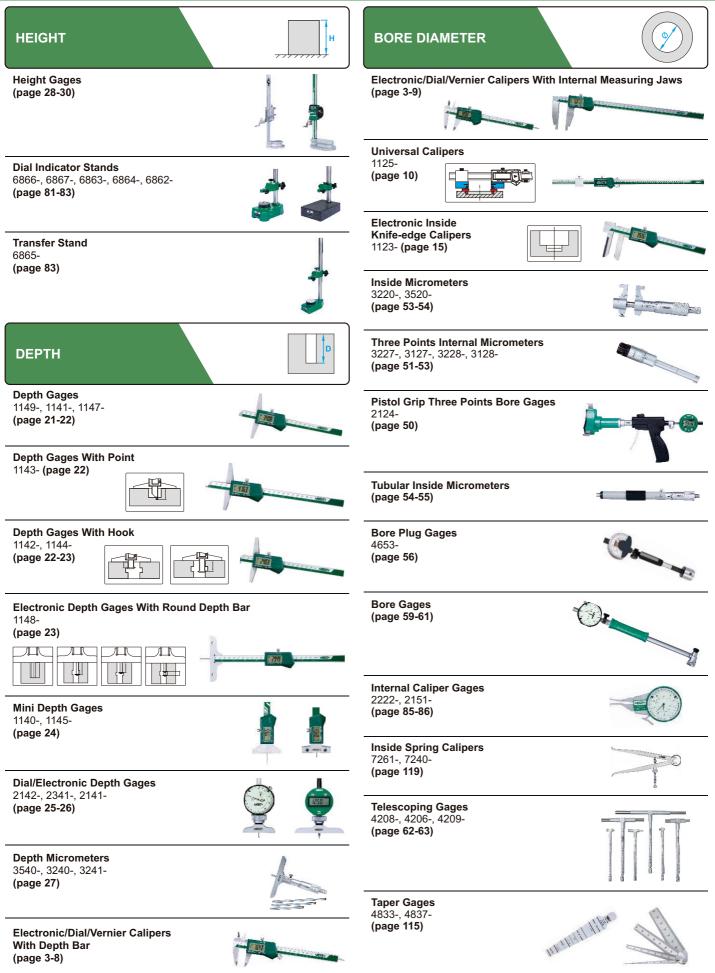
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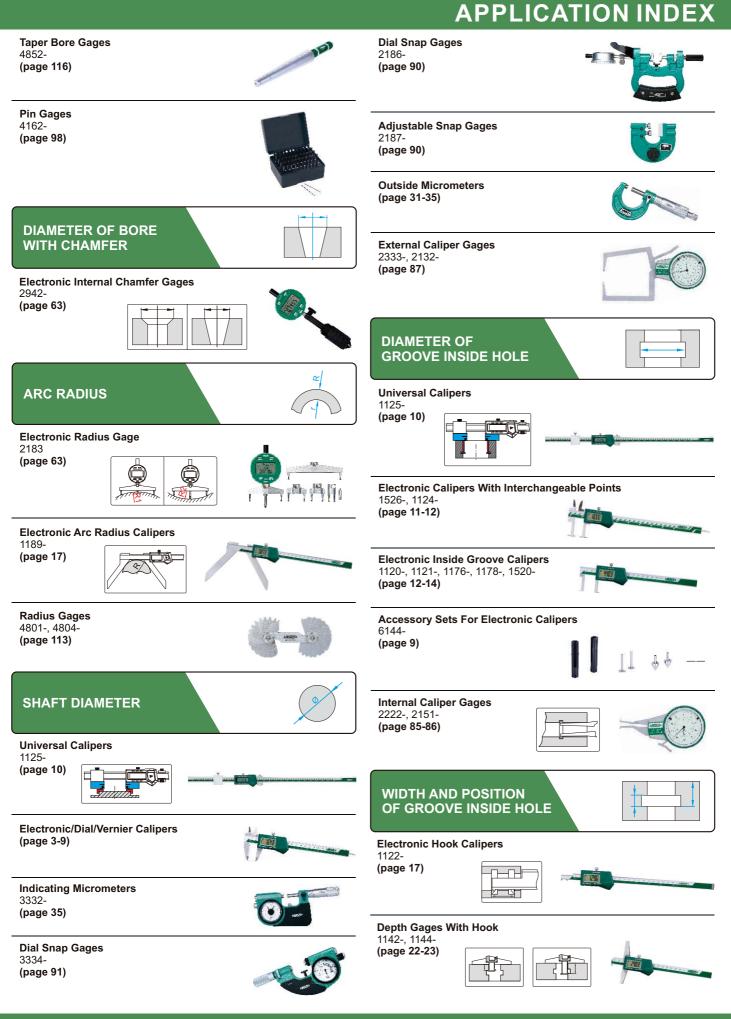
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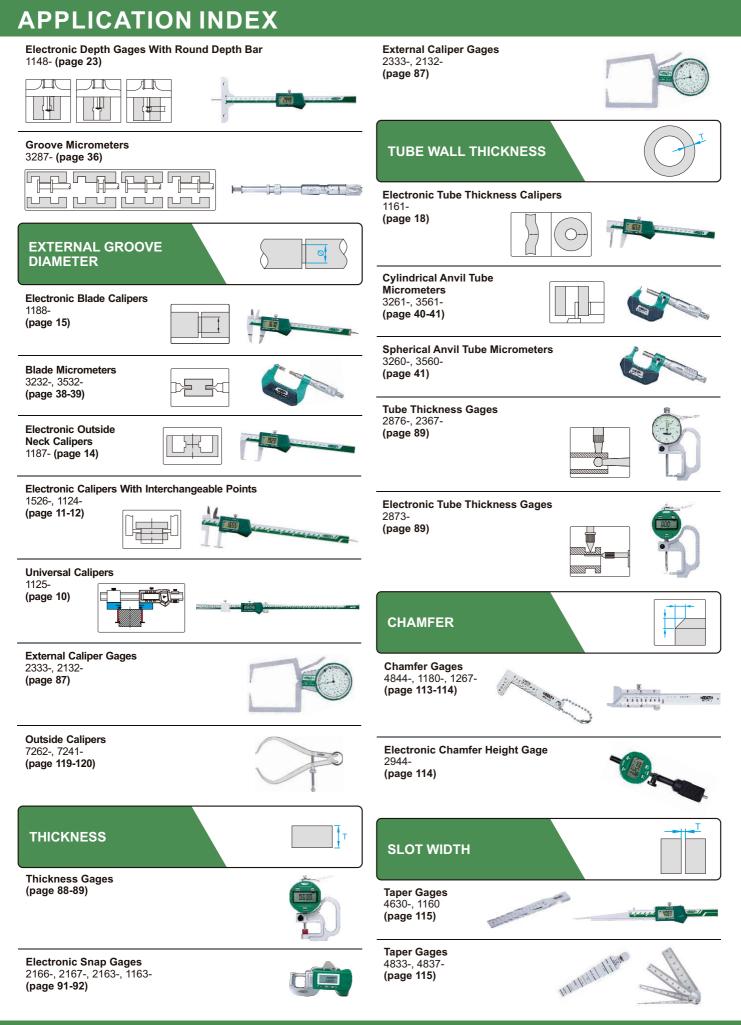
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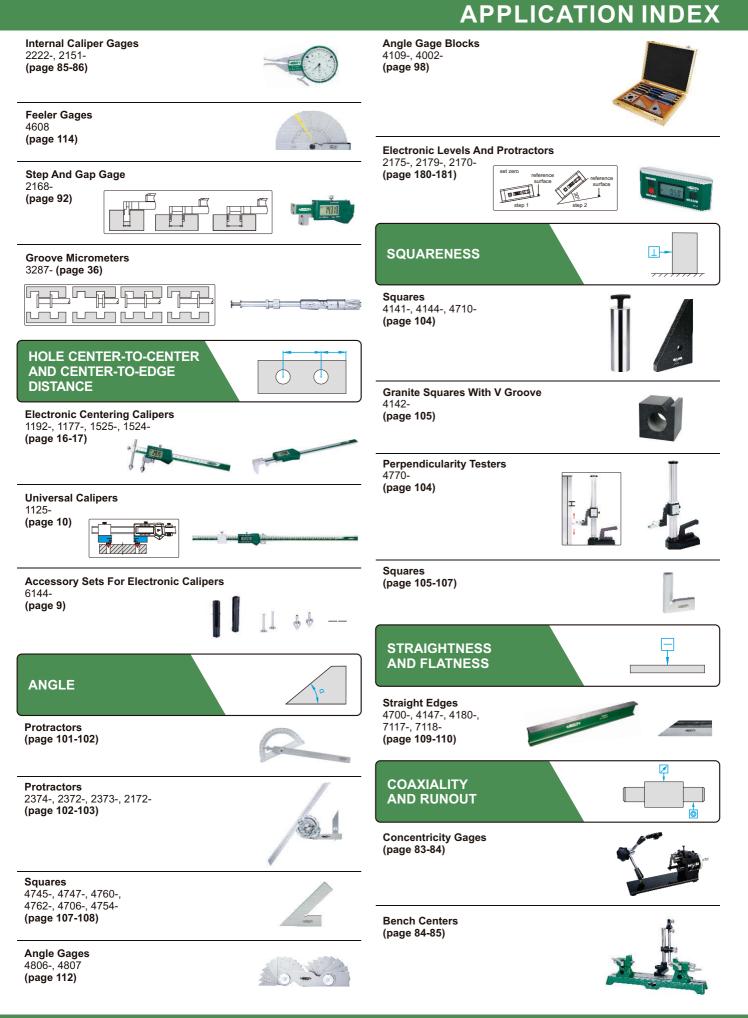
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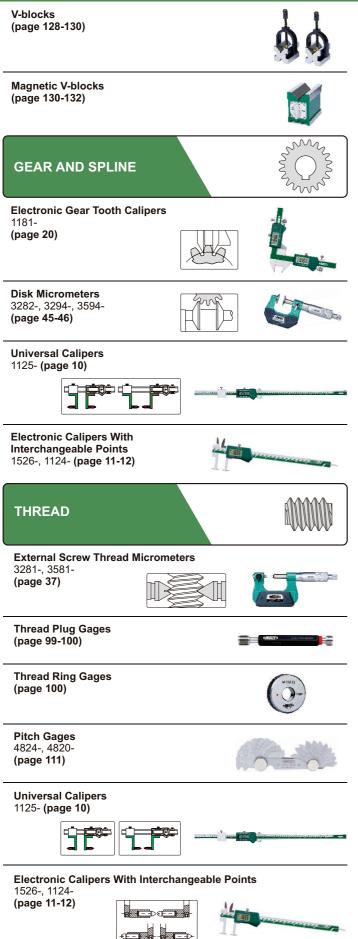








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# PRECISION MEASUREMENT





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est Instrument ake orial Number lentification ustomer Location ondition Received		s 00 1203		Standards Used Instrument FVR-005 FVR-075 FVR-086 FVR-119	Serial Number N/A N/A N/A	relate only to the it Form Revision 6: Trace Number CE296-35292-343	Next Cal
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erial Number Jentification ustomer Location ondition Received				FVR-119		CH127-38294-343 CH342-42961-328	05/28/2018
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ondition Received				FVR-120	8PCS-120013	CF336-39869-405	01/28/2018
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alibrated By	Andrew	Drager		uncertainty when det	ermining if the resul	ts meet their needs. (Thi	is is
orm Reviewed By	M.T.					opertainties expressed in	
alibration Location alibration Conditions	FVM	28.7%RH		All instruments have Calibration was come	been calibrated aga	inst standards traceable with ISO/IEC 17025:20	to NIST. I5 and ANSI
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	0.3700 1.0000 1.6000 3.7500	0.3690 0.9990 1.5990 3.7490	0.37 1.00 1.60 3.75	10 0.3 010 1.0 010 1.0 010 1.0 010 3.0 010 6.0	3700 3000 3000 7500	0.3700 1.0000 1.6000 3.7500	0.00039 0.00041 0.00042 0.00044
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