

Measuring Microscopes MF/MF-U Series



Lineup



*Motor-Driven Z-axis

MF Series

Standard Measuring Microscopes

Manual MF-A/B Models

Motor-Driven Z-axis MF-J Models



*Motor-Driven Z-axis

MF-U Series

Universal Measuring Microscopes

Manual MF-UA/UB/UC/UD Models

Motor-Driven Z-axis MF-UJ/UK Models

Amazing Speed-up

Attainment of Reduction in Measurement Time

Z-axis Motor Drive & Vision Unit

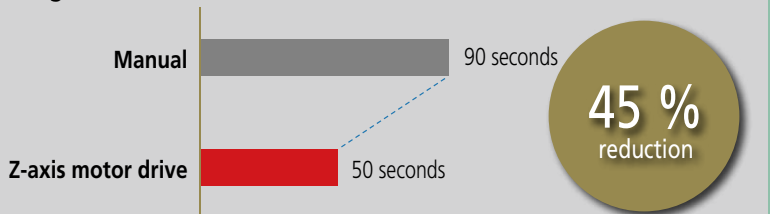
Simple Focus Adjustment

Ultra-high Speed AF Function

The ultra-high speed AF function has been installed to allow focusing on a surface to be measured at a speed of about one second.

Freedom from burdensome focus adjustment even on a workpiece with many asperities allows the operator to perform stress-free measurement, drastically reducing operator's fatigue.

Application example: Cumulative total time of 3 mm step-height measurement 10 times



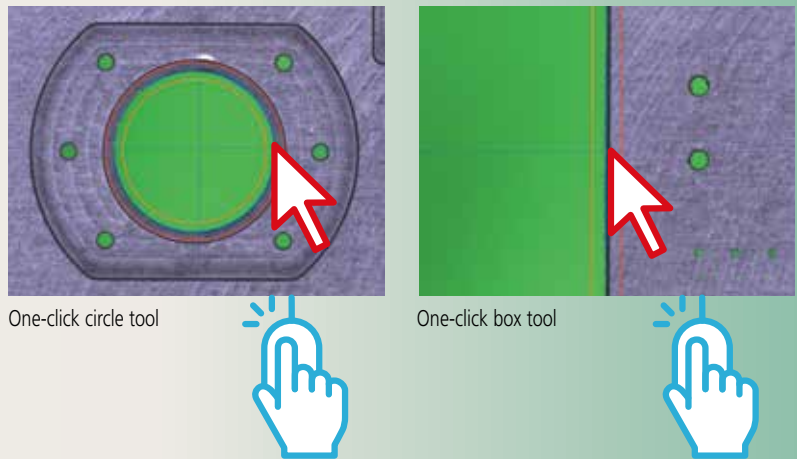
* The amount of time saved is dependent on the particular workpiece and therefore this result is offered as an example but does not guarantee performance in all cases.

Simplified Measurement

One-click Tool

The concurrent use of the vision unit as a vision measurement system allows simplified measurement of an edge by merely one click. Moreover, since many data points can be obtained at a time with just one click, this will drastically speed up measurement and reduce data spread compared with the conventional method of "measuring data points one by one with cross hairs".

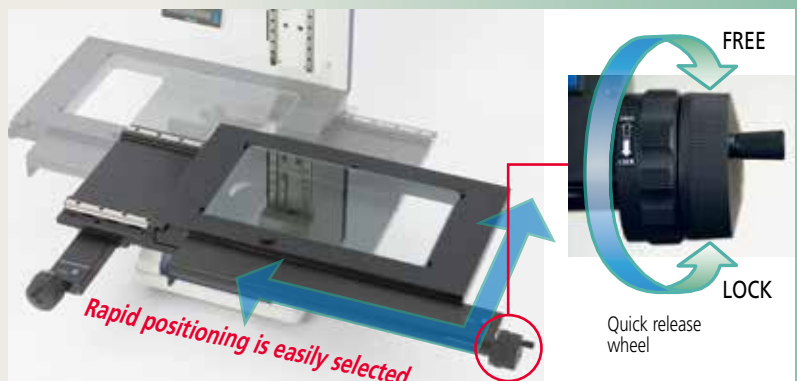
* Vision unit: Option



Easy Positioning

Quick Release Function

This series is equipped with a manual stage that provides intuitive positioning and has a quick release function that enables rapid movement between measuring points that are a large distance apart.



Feature

Excellent Observability and Operability

Ultra-wide View Field and High Magnification Observation

Field Number: 24

This measuring microscope series has achieved an industry-leading wide field of view of $\varnothing 24$ mm (when using 1X objective).

A Camera Port on All Models

All models are equipped with a C-mount port as standard to which a compatible camera is attachable. The port allows a vision measurement system or an observation-specific digital camera to be mounted.

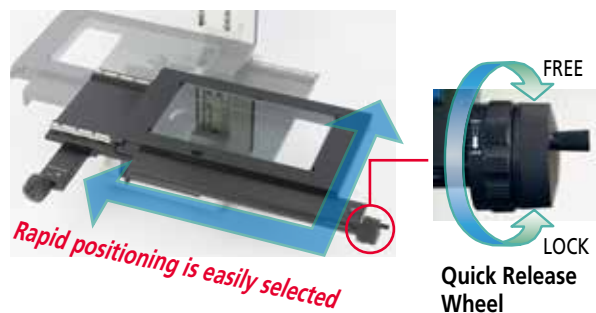
Lineup of a Wide Range of Objectives

The objectives available provide a choice of ultra-low magnification, for excellent flare suppression, to high magnification that approaches the resolution limit possible with optical wavelengths, allowing the customer to select an optimal magnification depending on the intended use.

Intuitive Operation

Quick Release Mechanism

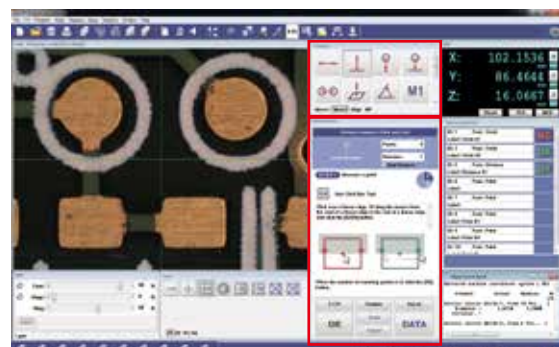
The manual stage provides intuitive positioning and can be easily moved rapidly between measuring positions on a workpiece by using the quick release function on each axis. Just free a Quick Release Wheel and move the stage by pushing and pulling. Lock the wheel to continue measurement with fine feed. Very effective for traversing between widely separated positions.



Vision Unit

The vision unit allows anyone to perform simplified measurement of an edge with just one click. Also, using the vision unit eliminates the need for burdensome parallel alignment of a workpiece and data point detection with cross hairs, thus allowing quick inspection of dimensions.

Vision unit: Option (Refer to page 10 to 14 for details)



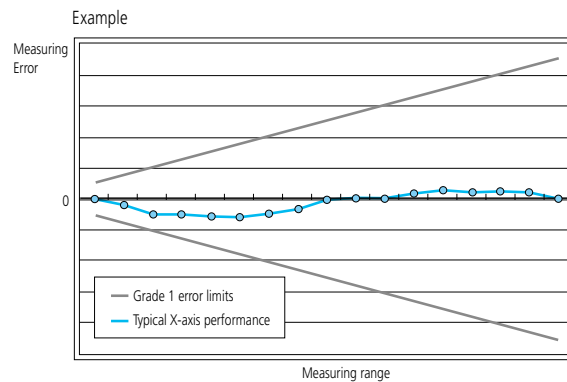


High-accuracy Measurement

Best-in-Class Accuracy As of April, 2016

X/Y Axis: $(2.2+0.02L) \mu\text{m}$

All models have achieved best-in-class accuracy performance. Since the accuracy of the whole system is ensured by conformity to the inspection method of JIS B 7153, any model enables high-accuracy measurement. Any measuring microscope that achieves this accuracy performance (close to JIS Class 0) will be a great asset to the customer's quality control improvement program.



Reference) Measuring accuracy of each axis of a JIS B 7153 measuring microscope (at 20 °C)
 Grade 0: $(2+0.01L) \mu\text{m}$ or less
 Grade 1: $(4+0.02L) \mu\text{m}$ or less L: measured length (mm)

A Wide Choice of Stage Size

Precisely because measuring microscopes in this series are widely used in widely different industries, Mitutoyo offers a choice of stage size from 100×100 mm to maximum-in-class 400×200 mm. The customer can choose the optimal size for the application with accuracy performance guaranteed.



Feature

MF Series – User-friendly Standard Model –

Reduction in Magnification Error due to Variation in Point of Focus

Telecentric Optical System

In order not to change the observing magnification even at low magnification (10X or less) where the objective's precise working distance is difficult to accurately reproduce because of a wide focal depth, this series has adopted the telecentric optical system that reduces the magnification error due to slight variation in working distance.

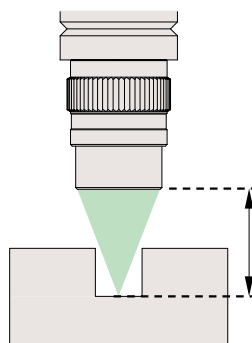
Also, the MF series objectives are manufactured with a more accurate magnification due to Mitutoyo's unique specification that surpasses JIS Standards. This optimizes comparative measurement with a reticle.



Safe Operation

Ultra-long Working Distance

An ultra-long working distance is ensured in the entire lineup of a wide variety of objectives between 1X and 100X. This practically eliminates any risk of collision with a workpiece even when surface asperities are present.



Working distance	Objective
61.0 mm	ML1X
77.0 mm	ML3X
61.0 mm	ML5X
51.0 mm	ML10X
20.0 mm	ML20X
13.0 mm	ML50X
6.0 mm	ML100X

Easy Change of Magnification

Sliding Nosepiece

The MF series usually allows only a single objective to be mounted which needs to be replaced for every magnification change. The sliding nosepiece allows up to two objectives to be mounted.

In the case of measurement that needs frequent magnification change, this nosepiece design drastically improves workability. (Refer to page 18 for details)





Manual (2- or 3-axis)



Z-axis Motor Drive



View of icons	
	Standard-equipped function
	Not supported

Camera Port Camera port for mounting a digital camera (standard equipment on all models)

Zero-setting Handy zero-set switch that minimizes the operator's hand motion

FS Objective Possible to mount an objective that enables various observation methods. (Only for the MF-U series)

Z-axis Motor Z-axis motor drive for fast Z-axis focusing

Remote Remote control box that enables handy operation

Counter Low-profile digital display possible to install on the left or right side and adjust tilt angle to suit the operator

Quick Release Quick-release mechanism that allows rapid stage positioning (Only for manual XY stage models)

Tilting Tilting optical tube that can adjust the eyepoint to suit the operator's physique (Standard-equipped in the MF-U series)

Vision AF Vision auto focus function that speeds up measurement by reducing the operator's focusing error

Power Turret Motor-powered turret enables faster operation when several objectives are required for measurement

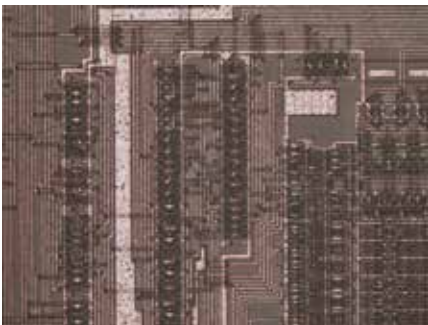
Feature

MF-U Series – Universal Model Dealing with Diverse Observation Methods –

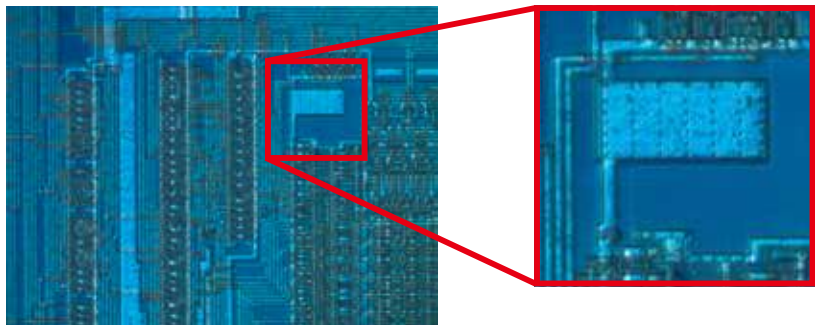
Clear Observation Image

Apochromat Lenses

This series provides a clear observation image with excellent color quality, ultra-long working distance for high operability and apochromatic design that eliminates chromatic aberration.



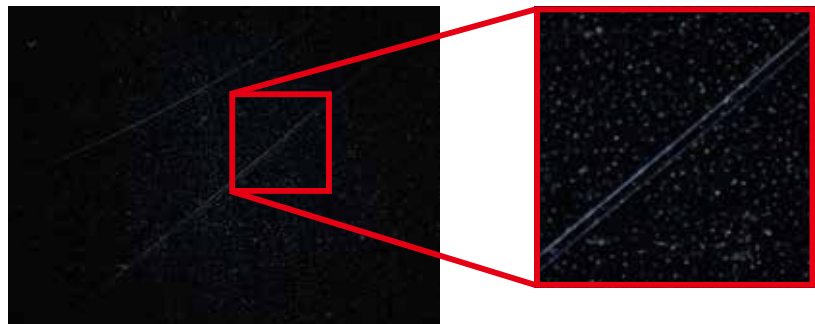
Ordinary observation (bright-field)



Differential interference: Allows observation of microscopic asperities hard to detect with ordinary bright-field observation.



Ordinary observation (bright-field)



Dark-field: Allows highlighted observation of microscopic abnormalities such as flaws and contamination by using diffused light.

Detection of Microscopic Flaws and Asperities

Diverse Observation Methods

A choice of observation method such as dark-field observation, simple polarized observation and differential interference observation in addition to bright-field observation of magnified images are selectable depending on the intended use.

Polarization Unit

Used when performing simple polarized observation. It is also recommended to use this unit for increasing image contrast during use of a low-magnification lens.



Differential Interference Unit

Used when performing differential interference observation. This unit is used in combination with the polarization unit.





Manual (2- or 3-axis)



- Camera Port
- Counter
- Zero-setting
- Quick Release
- FS Objective
- Tilting
- Z-axis Motor
- Vision AF
- Remote
- Power Turret

Z-axis Motor Drive



- Camera Port
- Counter
- Zero-setting
- Quick Release
- FS Objective
- Tilting
- Z-axis Motor
- Vision AF
- Remote
- Power Turret

View of icons	
	Standard-equipped function
	Not supported
	Selectable as an option

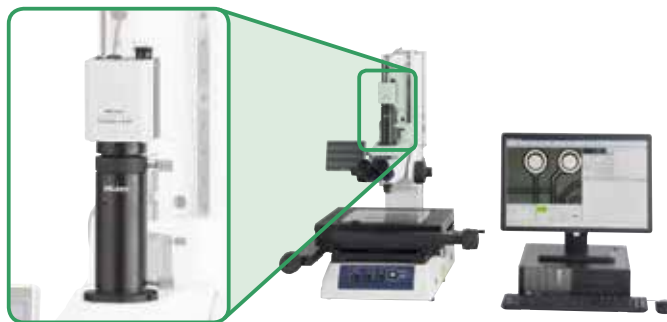
- Camera Port** Camera port for mounting a digital camera (standard equipment on all models)
- Zero-setting** Handy zero-set switch that minimizes the operator's hand motion
- FS Objective** Possible to mount an objective that enables various observation methods. (Only for the MF-U series)
- Z-axis Motor** Z-axis motor drive for fast Z-axis focusing
- Remote** Remote control box that enables handy operation

- Counter** Low-profile digital display possible to install on the left or right side and adjust tilt angle to suit the operator
- Quick Release** Quick-release mechanism that allows rapid stage positioning (Only for manual XY stage models)
- Tilting** Tilting optical tube that can adjust the eyepoint to suit the operator's physique (Standard-equipped in the MF-U series)
- Vision AF** Vision auto focus function that speeds up measurement by reducing the operator's focusing error
- Power Turret** Motor-powered turret enables faster operation when several objectives are required for measurement

Optional Accessories

Camera/Images

Vision Unit

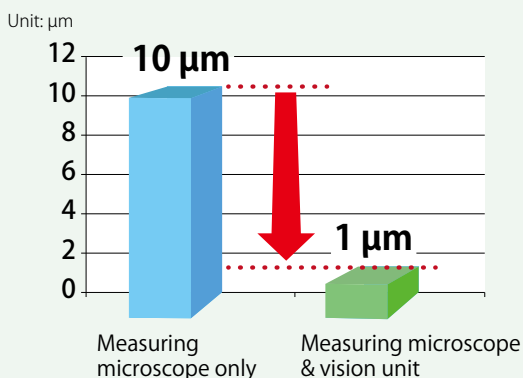


System example

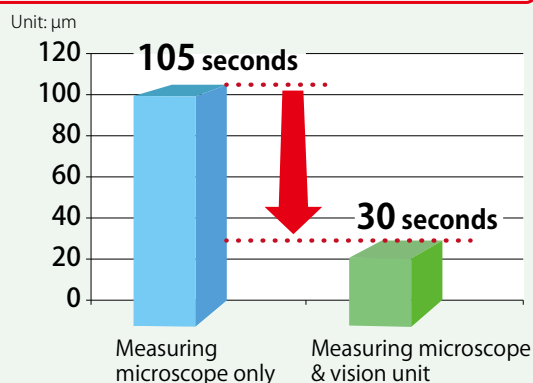
Reduction of Variation/Improvement in Efficiency

The vision unit allows anyone to perform simplified measurement of an edge with just one click. Also, using the vision unit eliminates the need for burdensome workpiece orientating and data point detection with cross hairs, thus allowing quick inspection of dimensions.

About **90 %** reduction in variation



About **70 %** reduction in average measurement time



Measurement results and measurement times when measuring a width of about 20 mm thrice (continuous reciprocation)
Measurement with the measuring microscope only

	Operator A	Operator B	Operator C		
Max. value (mm)	20.0863	20.0849	20.0811	Max. value (mm)	20.0863
Min. value (mm)	20.0765	20.0802	20.0758	Min. value (mm)	20.0758
Variation (mm)	0.0098	0.0047	0.0053	Variation (mm)	0.0105
Measurement time (sec)	76	150	89	Measurement time (sec)	105



Measurement with the measuring microscope & vision unit

	Operator A	Operator B	Operator C		
Max. value (mm)	20.0847	20.0853	20.085	Max. value (mm)	20.0853
Min. value (mm)	20.0846	20.0842	20.0837	Min. value (mm)	20.0837
Variation (mm)	0.0001	0.0011	0.0013	Variation (mm)	0.0016
Measurement time (sec)	36	23	25	Measurement time (sec)	28

Simplified Report/Storage Function

This series has the functions to perform tolerance verification of measurement/calculation results, various statistical processing for each item and image load/storage, enabling storage of measurement results and images at measured points. Since measurement results can also be outputted in the CSV format, this allows smooth creation of inspection table.

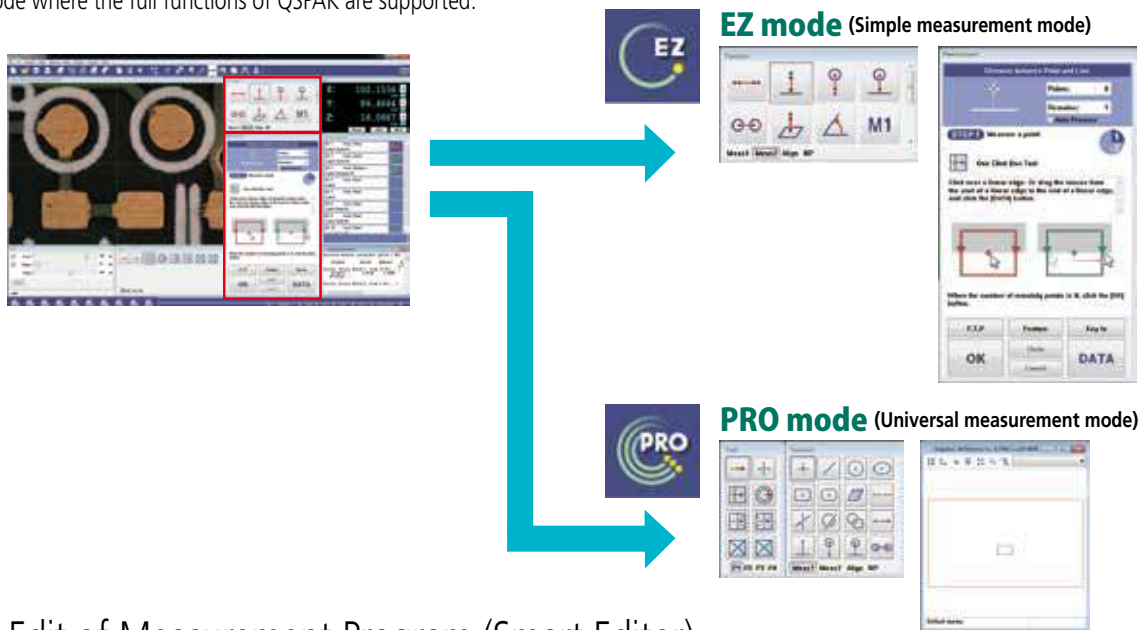
Optional Accessories

Camera/Images

Vision Unit Dedicated Software - QSPAK -

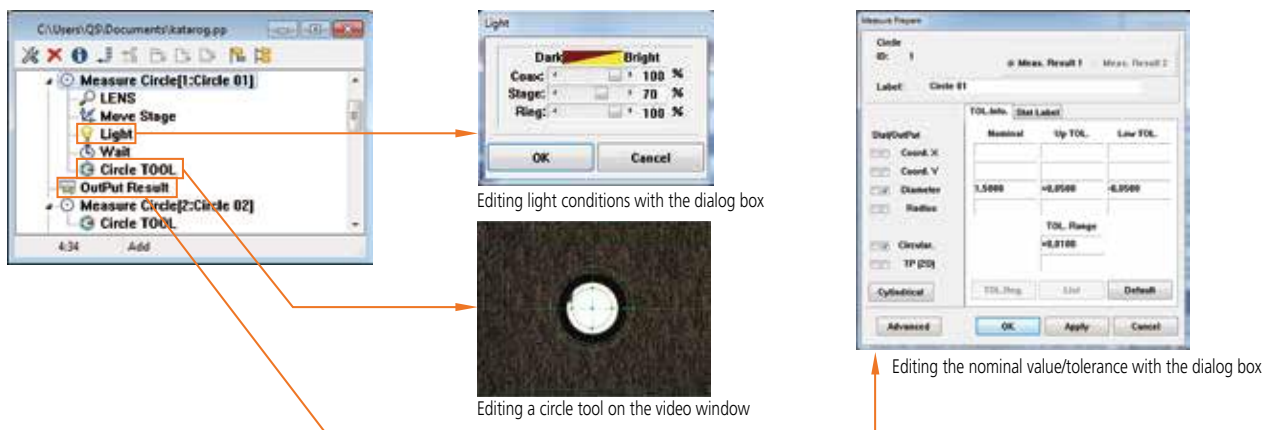
Simple/Universal Mode Switching (EZ/PRO)

In the EZ mode for Simple & Operation guidance display, this software allows even a beginner to perform measurement without any confusion using the easy-to-understand measurement icons and guidance function. Also, it supports the needs of more advanced measurement by the ability to switch to the PRO mode where the full functions of QSPAK are supported.



Simple Edit of Measurement Program (Smart Editor)

This function simply enables program correction/edit by only selecting an item you want to edit from among existing programs.



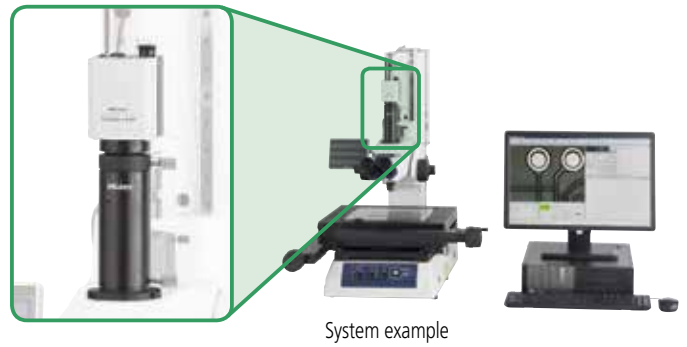
Edge Detection Functions

- Outlier Removal Function** Removes outliers such as burrs and chips.
- Dual-area Contrast Tool** Automatically adjusts the light intensity of two areas to the optimum.
- Auto Trace Tool** Automatically detects contour data while predicting the next one.
To perform contour analysis and contour tolerancing, use 2-dimensional analysis software (FORMTRACEPAK-AP).

Optional Accessories

Camera/Images

Vision Unit
Dedicated Software - QSPAK -



System example

Simplified Multi-point Measurement (One-click Tool)

A mere click on an edge allows correct measurement, avoiding the variation inherent in conventional multi-point measurement. The function to remove outliers such as burrs and chips can be used concurrently.



One-click circle tool



One-click box tool

Graphics Function

This function automatically displays the current position, coordinate system, measurement feature and measurement result on the graphics window to prevent an omission or error of measurement from occurring. It also enables you to grasp which portion of the whole workpiece is observed by importing 2-dimensional CAD data*.

* Optional software (For details refer to Page 13.)

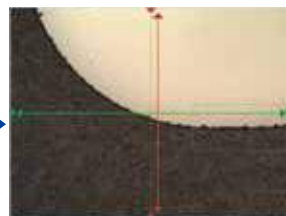


Navigation Function (Quick Navigation)

Once a measurement program is created, anyone can measure a workpiece just as well as skilled personnel by merely following the navigation instructions at the next measuring point.



(1) The next measuring point is indicated with red cross hairs.



(2) Approaching the measuring point, the red cross hairs and green cross hairs come close to each other.



(3) When both cross hairs overlap one another while indicating the target point, press the Input button to complete the measurement.

Optional Accessories

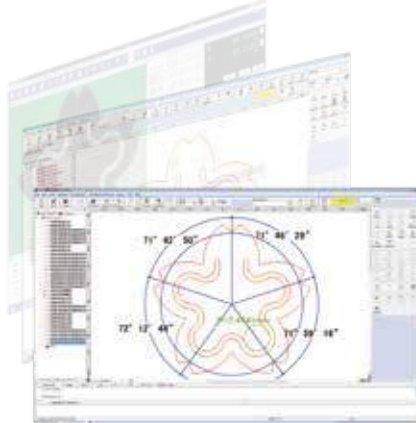
Camera/Images

Optional Software

2-dimensional Analysis Software - **FORMTRACEPAK-AP** -

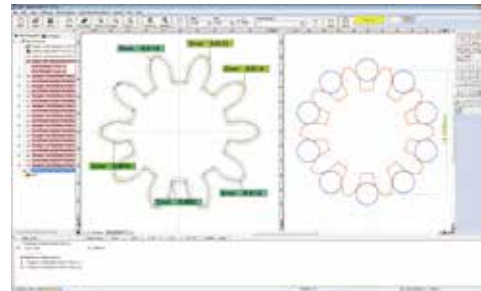
FORMTRACEPAK-AP allows contour analysis and comparative verification with the nominal value, making use of the point group data acquired with the auto trace tool.

Form analysis can be performed seamlessly from measured images with simple operations.



Example of form analysis

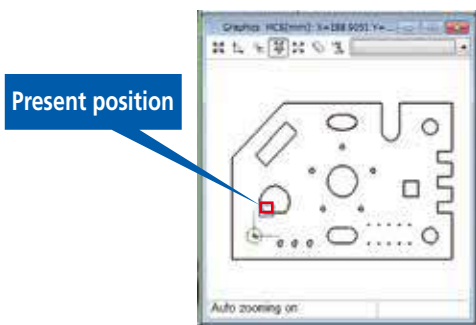
Contour tolerancing against the nominal value is also enabled. For example, the software allows over-pin diameter measurement by defining virtual circles with a given diameter around a gear.



Example of gear contour matching, and an over-pin diameter analysis

Effective use of CAD model - **QS-CAD I/F** -

2-D CAD model data (DXF-, or IGES-formatted) can be imported into QIPAK. Conversely, QIPAK measurement results can be converted into 2-D CAD model data. The design value for each measurement item is automatically entered. Since the graphics window makes the present position easy to identify, the operator can quickly move the stage a given point in the 2-D CAD model.

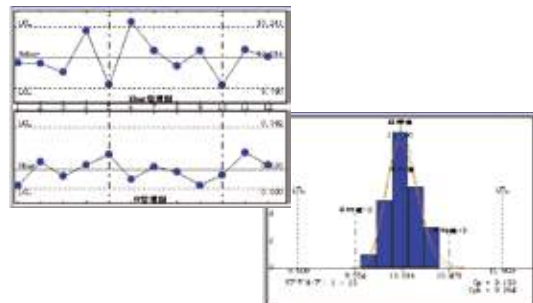


Early detection of process irregularities - **MeasurLink** -

Statistical data can be displayed in real-time, making early detection of process irregularities possible. Early identification of an out-of-control situation enables rapid remedial action to be taken when necessary.

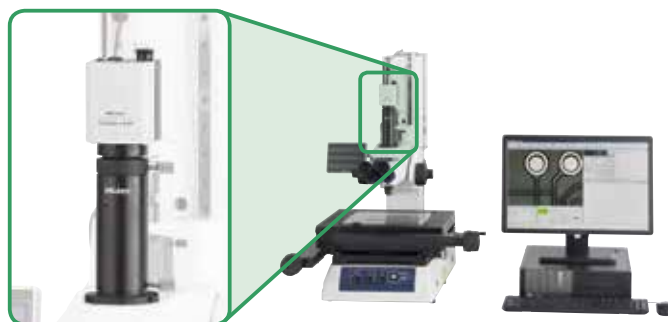
Examples of remedial action

- Mold repair or cycle-timing change
- Cutting tool adjustment or replacement.



Optional Accessories

Camera/Images



System example

Specifications

Vision Unit 10D	
Order No.	359-763
Magnification of optical system	When installed on the microscope 0.5X (using the 0.5X TV adapter*2)
Image detection	High sensitivity 1/2-inch CMOS color camera with 300 million pixels
Resolution	0.1 μm
Measuring accuracy for each axis (in a 20°C environment)	Depends on measuring microscope
Accuracy (in a 20 °C environment)	Depends on measuring microscope Reference: when using a 3X ML objective (performing an inspection using our standard sample) Screen-internal repeatability (3 σ): ±2.5 μm or less
PC system*1	Windows 10 64bit
Software*1	QSPAK Vision Unit
Applicable model	MF D/MF-U D

*1 Software (QSPAK) and calculation processor are required separately.
*2 Standard accessory.

Calibration Chart

Calibration Chart

This chart is used for pixel-size correction of the CCD, and auto-focus accuracy and optical-axis offset corrections for each selected magnification.

* The function may be limited depending on the lens.
For detailed information, contact a Mitutoyo sales office.



Order No. 02ATN695

Others

C-mount Adapter

This adapter is used to mount a C-mount compatible digital camera on the microscope main unit.



Order No. 970441

0.5X TV Adapter (including C-mount)

This adapter is used to mount a C-mount compatible digital CCD camera on the microscope main unit, thereby making an observation area on the monitor close to the real field of view through the objective.



Order No. 375-054

Optional Accessories

Camera/Images

Calculation processing

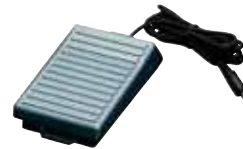
Data Processing Applications

2-dimesinal Data Processing Unit QM-Data200



Order No.: **264-155**
 Application: QM-Data200 allows various data processing operations and creation of measurement programs without needing any other data processing unit.
 Resolution: 0.1 μ m
 Program function: Creation, execution and editing of measurement procedures
 Statistical processing: Measurement items, number of data, maximum value, minimum value, mean value, standard deviation, range, histogram and statistics by measurement function (statistics by command)
 Display: TFTLCD (with LED backlight)
 Tilting mechanism: Installed

Foot Switch



Order No.: **12AAJ088**
 Application: Foot switch for data transfer
 A measurement result can be transferred to the data processing unit by stepping on the switch while holding the feed wheels.

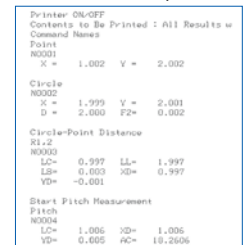
Thermal printer DPU-414 Manufactured by SII



Specifications

Thermal Printer DPU-414		
Order No.	Connected to QM-Data 200	Please contact with your local Mitutoyo sales office.
	Counter display printing	Please contact with your local Mitutoyo sales office. Note: Combined use with footswitch 12AAJ088
Printing method	Dot-matrix thermosensitive	
Number of printing digits	40 digits (9 normal characters <7 dot matrix>)	
Printing speed	Maximum 52.5 normal characters/s	
External dimensions	160 mm (W) x170 mm (D) x65.5 mm (H) (printer)	
Standard accessories	Printer cable, printing paper (1 roll), AC adapter (for 100 V)	
Spare goods	Printing paper (5 rolls)	908353 (5 rolls)

Printout example



Optional Accessories

Eyepieces/Optical Tubes

Optical Tubes

Selectable Eyepiece Unit for MF series (One of the four options must be selected)

Monocular Tube
Order No. 176-392



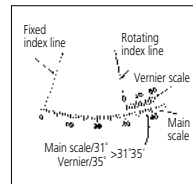
Simple, low-priced monocular tube.
* WF10X/24 eyepiece (1 pc.) equipped.

Binocular Tube
Order No. 176-393



Binocular tube reduces eye fatigue.
* WF10X/24 eyepiece (2 pcs.) equipped.

Protractor Eyepiece
Order No. 375-043



Graduation: 5'
Measuring range: 360°
The angle reading scale is built in, allowing angle measurement by simply rotating an index line between the features to be measured.
* Exclusive-use eyepiece is equipped (10X, Field number: 21)

Digital Protractor Eyepiece
Order No. 176-313



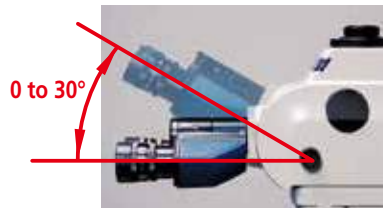
Magnification 10X, Field number 22
Resolution: 0.01°/1' Switchable
Measuring range: 0-369.99°
An angle is measured by simply rotating the cross hairs. Eliminates misreading errors that can occur with the scale type.
* Exclusive-use eyepiece is equipped (10X, Field number: 22)

High-performance optical tube* for MF-U series

(MF-U Dedicated Standard Option)

Adjustable eyepiece angle enables the eye point to be adjusted according to operator physique, reducing eye strain and enabling comfortable observation.

* WF10X/24 eyepiece (2 pcs.) equipped.



Eyepieces

In addition to a standard accessory 10X lens, high magnification lenses, 15X and 20X, are available to suit various applications.



Eyepieces

	WF10X/24	WF15X/16	WF20X/12
Order No. (1 piece)	378-866-5	378-857-5	378-858-5
Order No. (2 pieces)	378-866	378-857	378-858
Magnification	10X	15X	20X
Field number	24	16	12

Focus Detector Unit

Projecting an LED-generated chart pattern on the target enables easy and high-accuracy focusing, effectively reducing human and repetition errors in height measurement.

The concentric circle pattern and slit pattern can be switched. The color of the pattern is selectable from green and red to suit workpiece surface characteristics.

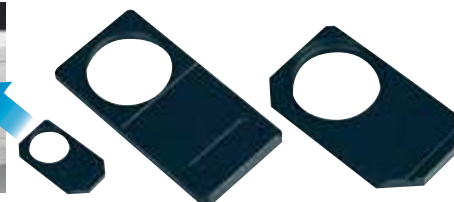


Focus Detector Unit Focus Pilot

Model No.	FP-05		FP-05U	
Order No.	375-057 (Green)	375-058 (Red)	375-067 (Green)	375-068 (Red)
	Green LED or Red LED			
	• Concentric circle pattern		• Slit pattern	
Light source	The focal point is the position where the top and bottom of the pattern are aligned. Pattern selection and brightness adjustment are enabled according to the surface status of a workpiece. Observation with a wide field of view on a video monitor is available using 0.5X optical system (with a CCD camera mounted separately).			
Focusing reproducibility	Approximately 1.5 μm (when using a 20X lens) Note: In-company measured reference value of a sample			
Applicable model	MF		MF-U	

Optional Accessories

Eyepieces/Optical Tubes

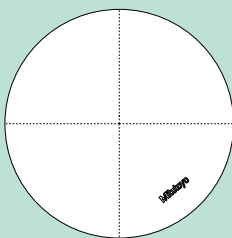


For MF D

For MF-U D

Reticles

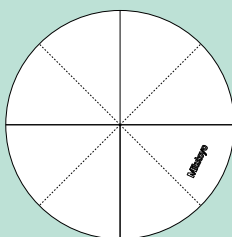
Chain line type



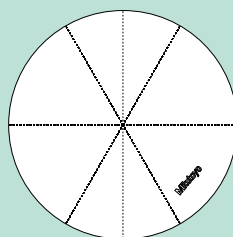
12AAG838 (MF D)
12AAG878 (MF-U D)
90° chain lines
Chain line pitch: 0.2 to 0.2
Line width: 7 μm

12AAG836 (MF D)
12AAG877 (MF-U D)
90° chain lines
Chain line pitch: 0.2 to 0.2
Line width: 5 μm

12AAG873 (MF D)
12AAG876 (MF-U D)
90° chain lines
Chain line pitch: 0.2 to 0.2
Line width: 3 μm

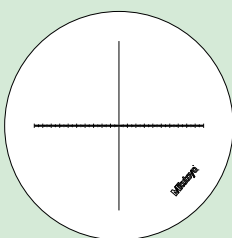


12AAG839 (MF C/MF D)
12AAG879 (MF-U D)
90° solid lines, 45° chain lines
Chain line pitch: 0.2 to 0.2
Line width: 5 μm

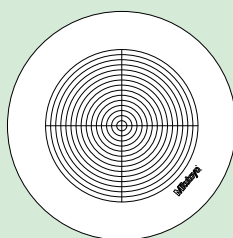


12AAG840 (MF C/MF D)
12AAG880 (MF-U D)
90° chain lines, 60° chain lines
Chain line pitch: 0.2 to 0.2
Line width: 5 μm

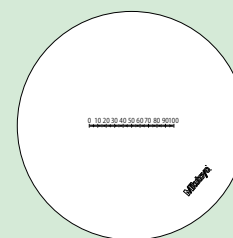
Graduation line type (Objectives for MF series. Use these reticles with an eyepiece that has 10X magnification.)



12AAG842 (MF D)
Cross haired graduation lines
0.1/20 mm
Line width: 7 μm

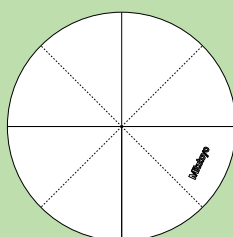


12AAG843 (MF D)
Concentric circles with graduation lines
ø1.2 to ø18
Line width: 7 μm



12AAG844 (MF D)
Graduation lines
0.1/10 mm
Line width: 10 μm

Reticle for digital protractor eyepiece (included as standard)



90° solid lines, 45° chain lines
Chain line pitch: 0.2 to 0.2
Line width: 5 μm

Each reticle includes an insertion unit. Since the insertion unit is specific to the model, select applicable reticles for your microscope.

Optional Accessories

Objectives

Objectives for MF Series

ML Objectives



ML Objectives

Model No.	Order No.	Magnification	Numerical Aperture (NA)	View field with eyepiece (mm)	View field with CCD camera (mm)*	Resolving Power (μm)	Working distance (mm)	Depth of Focus ±D.F. (μm)
ML 1X	375-036-2	1X	0.03	∅24	12.8×9.6	9.2	61.0	306
ML 3X	375-037-1	3X	0.09	∅8	4.27×3.2	3.06	77.0	34
ML 5X	375-034-1	5X	0.13	∅4.8	2.56×1.92	2.12	61.0	16.3
ML 10X	375-039	10X	0.21	∅2.4	1.28×0.96	1.31	51.0	6.2
ML 20X	375-051	20X	0.42	∅1.2	0.64×0.48	0.65	20.0	1.6
ML 50X	375-052	50X	0.55	∅0.48	0.26×0.19	0.5	13.0	0.9
ML 100X	375-053	100X	0.70	∅0.24	0.13×0.10	0.4	6.0	0.6

* View field with CCD camera is a view field when using Mitutoyo Vision Unit (P10 to P14).

Compatible observation method: Bright-field observation

Advantage: A measurement error is reduced with the correct magnification.

The telecentric optical system is adopted for a magnification of 10X or less to reduce measurement error due to an out-of-focus condition.

Sliding Nosepiece (Factory-set Option)

Two ML objectives can be mounted, allowing stress-free change of magnification. Two types are available according to the switching specifications.

· Parfocal Type (Order No. **176-370-1**)

Since the focus of the two lenses, a reference lens (ML 3X) and the specified lens*, are both pre-adjusted, focusing after switching the lens is unnecessary.

Note: The parfocal condition is not achieved with any lenses other than the specified combination.

· Magnification Type (Order No. **176-370-2**)

The magnification of two lenses is guaranteed in a combination of a reference lens (ML 3X) and pre-specified lens*.

Recommended when using the guide-equipped reticle or comparison-measurement reticle.

Note: Blurring may occur when switching the lens.

* Select a lens from the ML objective lenses other than ML 3X.



Objectives for the MF-U Series



M Plan Apo Objectives

Compatible observation method: Bright-field observation, simple polarized observation, differential interference observation

Advantage: Plan apochromat lenses free of spherical aberration/chromatic aberration are adopted to obtain images with excellent color reproducibility without blur over the entire field of view.

G Plan Apo Objectives

Compatible observation method: Observation through a cover glass

Advantage: Correction design is performed so as to obtain optimal observation images when observing through the glass.
(Corrected on the basis of BK7 and a cover glass thickness of 3.5 mm. Custom order of other glass material and thickness is also available.)



BD Plan Apo Objectives

Compatible observation method: Bright-field observation, dark-field observation, simple polarized observation, differential interference observation

Advantage: Dark-field observation is also supported while maintaining the performance of the M Plan Apo objective series.

FS objectives

Model No.	Order No.	Magnification	Numerical Aperture (NA)	View field with eyepiece (mm)	View field with CCD camera (mm)*	Resolving Power (μm)	Working distance (mm)	Depth of Focus ±D.F. (μm)
M Plan Apo 1X	378-800-3	1X	0.025	ø24	12.80×9.60	11	11.0	440
M Plan Apo 2X	378-801-6	2X	0.055	ø12	6.40×4.80	5	34.0	91
M Plan Apo 5X	378-802-6	5X	0.14	ø4.8	2.56×1.92	2	34.0	14
M Plan Apo 7.5X	378-807-3	7.5X	0.21	ø3.2	1.71×1.28	1.3	35.0	6.2
M Plan Apo 10X	378-803-3	10X	0.28	ø2.4	1.28×0.96	1	34.0	3.5
M Plan Apo 20X	378-804-3	20X	0.42	ø1.2	0.64×0.48	0.7	20.0	1.6
M Plan Apo 50X	378-805-3	50X	0.55	ø0.48	0.26×0.19	0.5	13.0	0.9
M Plan Apo 100X	378-806-3	100X	0.70	ø0.24	0.13×0.10	0.4	6.0	0.6
M Plan Apo SL 20X	378-810-3	20X	0.28	ø1.2	0.64×0.48	1	30.5	3.5
M Plan Apo SL 50X	378-811-15	50X	0.42	ø0.48	0.26×0.19	0.7	20.5	1.6
M Plan Apo SL 100X	378-813-3	100X	0.55	ø0.24	0.13×0.10	0.5	13.0	0.9
M Plan Apo HR 50X	378-814-4	50X	0.75	ø0.48	0.26×0.19	0.4	5.2	0.49
M Plan Apo HR 100X	378-815-4	100X	0.90	ø0.24	0.13×0.10	0.3	1.3	0.34
G Plan Apo 20X (t3.5)	378-847	20X	0.28	ø1.2	0.64×0.48	1	Air conversion 29.42	3.5
G Plan Apo 50X (t3.5)	378-848-3	50X	0.50	ø0.48	0.26×0.19	0.6	Air conversion 13.89	1.1

Model No.	Order No.	Magnification	Numerical Aperture (NA)	View field with eyepiece (mm)	View field with CCD camera (mm)*	Resolving Power (μm)	Working distance (mm)	Depth of Focus ±D.F. (μm)
BD Plan Apo 2X	378-831-7	2X	0.055	ø12	6.40×4.80	5	34.0	91
BD Plan Apo 5X	378-832-7	5X	0.14	ø4.8	2.56×1.92	2	34.0	14
BD Plan Apo 7.5X	378-830-7	7.5X	0.21	ø3.2	1.71×1.28	1.3	34.0	6.2
BD Plan Apo 10X	378-833-7	10X	0.28	ø2.4	1.28×0.96	1	34.0	3.5
BD Plan Apo 20X	378-834-7	20X	0.42	ø1.2	0.64×0.48	0.7	20.0	1.6
BD Plan Apo 50X	378-835-7	50X	0.55	ø0.48	0.26×0.19	0.5	13.0	0.9
BD Plan Apo 100X	378-836-7	100X	0.70	ø0.24	0.13×0.10	0.4	6.0	0.6
BD Plan Apo SL 20X	378-840-7	20X	0.28	ø1.2	0.64×0.48	1	30.5	3.5
BD Plan Apo SL 50X	378-841-7	50X	0.42	ø0.48	0.26×0.19	0.7	20.0	1.6
BD Plan Apo SL 100X	378-843-7	100X	0.55	ø0.24	0.13×0.10	0.5	13.0	0.9
BD Plan Apo HR 50X	378-845-7	50X	0.75	ø0.48	0.26×0.19	0.4	5.2	0.49
BD Plan Apo HR 100X	378-846-7	100X	0.90	ø0.24	0.13×0.10	0.3	1.3	0.34

* SL: Super long working distance model HR: High Resolution model

* View field with CCD camera is a view field when using Mitutoyo Vision Unit (P10 to P14).

Turret



Supported observation	Bright field (M Plan Apo/G Plan Apo)		Bright and dark field (BD Plan Apo)	
	Order No.	378-018	378-216	176-211
Driving method	Manual	Power	Manual	Power
Number of ways	4	5	4	4

* When using the turret without parfocal mechanism and objectives, it is recommended to concurrently use "Parfocal Adjustment SIMM Set" (for bright-field observation: Order No. 378-089, for dark-field observation: Order No. 378-090).

Optional Accessories

Rotary tables

Rotary table with Fine Wheel (A)



Order No.: **176-305**

Application: Workpiece orientating/positional fine-adjustment
 External dimension: 280 (W)×280 (D)×23.7 (H) mm
 Tabletop: ø240 mm, 360° rotation, no angle scale

Mass: 5.5 kg

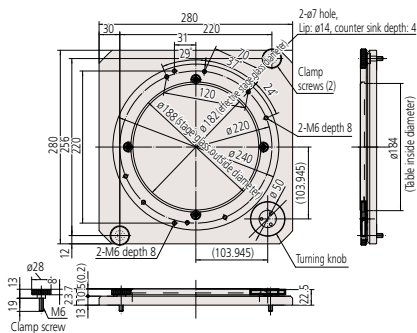
Effective glass diameter (mm): ø182

Applicable model: Size 1010, 2010 (**MF/MF-U series**)

* Option: 172-197 Swivel Center Support

176-107 Holder with Clamp

172-378 V-block with Clamp



Rotary table with Fine Wheel (B)



Order No.: **176-306**

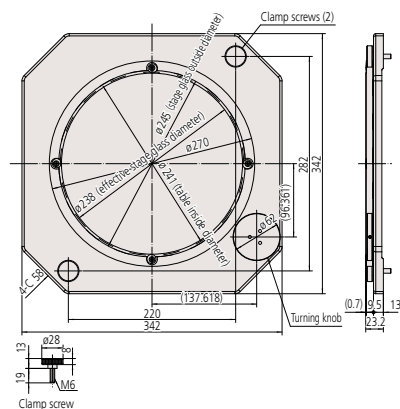
Application: Workpiece orientating/positional fine-adjustment
 External dimension: 342 (W)×342 (D)×23.2 (H) mm
 Tabletop: ø270 mm, 360° rotation, no angle scale

Mass: 6.5 kg

Effective glass diameter (mm): ø238

Applicable model: Size 2017, 3017, 4020 (**MF/MF-U series**)

* The V-block with Clamp, Swivel Center Support and Holder with Clamp can NOT be mounted on the table.



Stage Adapter

Order No.: Stage Adapter: **176-304**
 Stage Adapter B: **176-310**

Application: Used when setting the workpiece fixture on the stage.

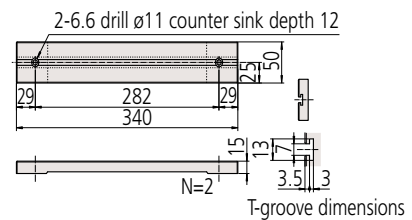
External dimensions for one piece:

50 (W)×340 (D)×15 (H) mm

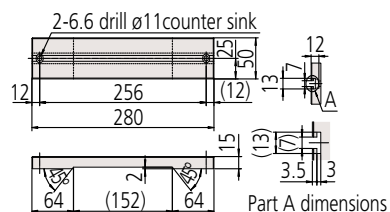
*Note) Adapter B is 280 (D)

Mass: Stage Adapter: 1.5 kg

Stage Adapter B: 1.2 kg



176-304 Stage Adapter



176-310 Stage Adapter

		Stage size		
		1010	2010	2017 3017 4020
176-304	Stage Adapter	—	Not applicable	Applicable
176-310	Stage Adapter B	—	Applicable	Not applicable

Note: Not required for model 1010.

Optional Accessories

Others

Holder with Clamp



Order No.: **176-107**

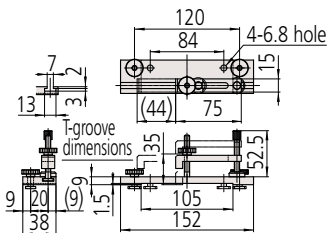
Application: Used to clamp a thin workpiece such as a PCB or pressed part.

Maximum clamp length: 35 mm

External dimensions: 62 (H)×152 (W)×38 (D) mm

Mass: 0.4 kg

* Note: Size 2010 is used with stage adapter B. Sizes 2017, 3017, and 4020 are usable with stage adapter



V-block with Clamp



Order No.: **172-378**

Maximum clamping diameter: $\phi 25$ mm

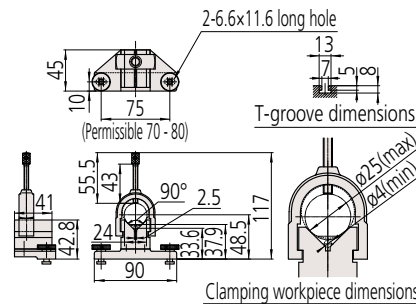
Height from the mounting surface to the center: 38-48 mm

Application: Used to mount a cylindrical-form workpiece.

External dimensions: 117 (H)×90 (W)×45 (D) mm

Mass: 0.8 kg

* Note: Size 2010 is used with stage adapter B. Sizes 2017, 3017, and 4020 are usable with stage adapter



Swivel Center Support



Order No.: **172-197**

$\pm 10^\circ$ for swivel position

Maximum angle index: 1°

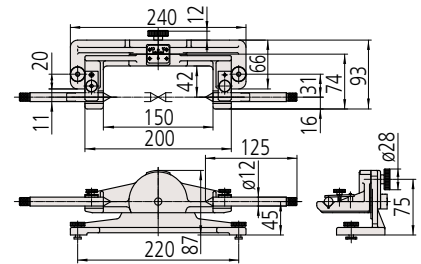
Application: Used to mount a center-machined workpiece for measurement of screw pitch diameter, depth, etc.

Maximum horizontal clamping size: $\phi 80 \times 140$ mm

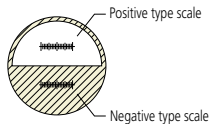
Maximum clamping size when inclined 10° : $\phi 65 \times 140$ mm

Mass: 2.5 kg

* Note: Size 2010 is used with stage adapter B. Sizes 2017, 3017, and 4020 are usable with stage adapter



Stage Micrometer



Order No.: **375-056**

Scale length: 1 mm

Application: For verifying magnification of objective lens

Minimum graduation: 0.01 mm

Scale accuracy (20 °C): 1+L (μm) L: length between any two lines (mm)

External dimensions: 76 (W)×26 (D) mm

Mass: 16 g

* Note: After purchasing the product, we perform calibration. For details, contact your nearest Mitutoyo Sales Office.

Mounting Stand (for Microscope)



Order No.: **176-309**

Application: Microscope main unit mounting stand

Maximum loading: 300 kg

External dimensions: 1200 (W)×900 (D)×650 (H) mm

Mass: Approximately 50 kg

Applicable model: **MF/MF-U**

* Note: When specifying a microscope with the Vision Unit, we recommend selecting the large mounting stand No. **02ATE760**, which has external dimensions of 1,800 (W)×900 (D)×740 (H) mm.

Vibration Damping Stand



Order No.: **176-308**

Application: Microscope vibration isolation table

Supporting method: Spring pad

Maximum loading: 200 kg

External dimensions: 750 (W)×550 (D)×36 (H) mm

Mass: 36 kg

Applicable model: **MF/MF-U**

Optional Accessories

Internal light source

LED Illumination Unit

The LED illumination unit has a longer operating life than a halogen bulb. This reduces running costs and saves the trouble of replacing the bulb. Also, a quick response to light control allows stress-free search for the illumination condition best suited to a workpiece.

For MF series: Transmitted/Reflected illumination Set **Order No. 176-445**

For MF-U series: Transmitted/Reflected illumination Set **Order No. 176-446**



Order No. 176-445

Halogen Illumination Unit

Select this illumination unit when measuring a low-reflectivity workpiece rather than the standard LED illumination unit.

For MF series: Transmitted/Reflected illumination Set **Order No. 176-447**

For MF-U series: Transmitted **Order No. 176-448**

Reflected 100 W (Standard) **Order No. 176-315**

150 W (High brightness) **Order No. 176-316**



Order No. 176-447



Order No. 176-316

Spare lighting

Select high-brightness or long-life lighting according to your application.

Applicable model	Applicable model	Illumination method	High-brightness type	Long-life type
MF	176-447	Transmitted/reflected	513667	12BAB345
	176-448	Transmitted	513667	12BAB345
MF-U	176-315	Reflected (100 W)	12BAD602	517181
	176-316	Reflected (150 W)	12BAJ075	12BAJ076
External light source	176-366 / 176-343	—	12BAD602	517181

Illumination filter

Select the optimal filter depending on the intended use.

GIF filter: Emphasizes contrast in the image.

LB filter: Converts the warm-colored halogen light to a more natural color.

ND filter: Reduces illumination intensity without changing the observation condition (color temperature) in spite of the fact that halogen light becomes redder when darkened by decreasing the voltage.

ND2: Light intensity 1/2 (transmission factor 50 %) ND8: Light intensity 1/8 (transmission factor 12.5 %)

Light source	Applicable model	Order No.	Illumination method	GIF	LB80	ND2	ND8
LED illumination	MF	176-445	Transmitted/reflected	12AAA645	—	—	—
	MF-U	176-446					
Halogen illumination	MF	176-447	Transmitted/reflected	12AAA645	12AAA646	12AAA643	12AAA644
	MF-U	176-448	Transmitted	12AAG806	12AAG807	—	—
		176-315	Reflected (100 W)				
		176-316	Reflected (150 W)				



Optional Accessories

External light source

LED Ring Light

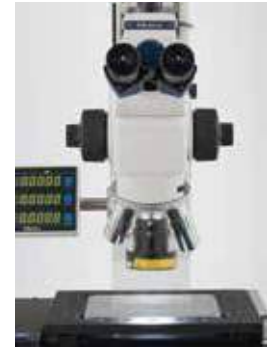
For MF series : **Order No. 176-367-2** (Standard)
 : **Order No. 176-371** (Specific to Sliding Nosepiece)
 For MF-U series : Please contact with your local Mitutoyo Sales Office.

This illumination unit provides a high image contrast for observation of deep-color resins, PCBs and small-diameter cylinders, thus providing optimal performance for vision measurement. Even if the brightness of illumination is changed, no color will change.

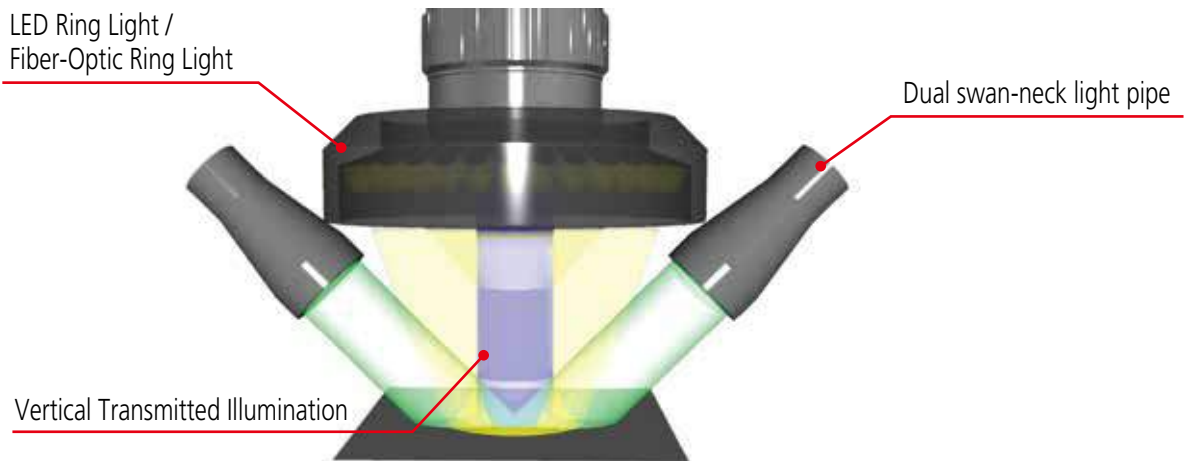
* The ring light illumination is compatible with ML objectives of 10X or less. If an objective with a magnification of more than 10X is used, there is a risk of difficulties in observation due to insufficient light intensity.



Mounted on MF series



Mounted on MF-U series

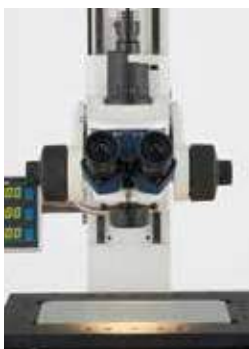


Fiber-Optic Ring Light

For MF series: **Order No. 176-366** (Standard)

The Fiber-Optic Ring Light is the best unit to use when a bright, shadowless image is required. This illumination is best suited to observation at high magnifications and vision measurement.

* The ring light illumination is compatible with ML objectives of 10X or less. If an objective with a magnification of more than 10X is used, there is a risk of difficulties in observation due to insufficient light intensity.



Dual swan-neck light pipe

For MF and MF-U series: **Order No. 176-343**

This illumination unit highlights the features of a workpiece surface by applying oblique light to it, forming shadows which aid viewing. High-brightness spot lighting is also available by the concurrent use of the standard-supplied condenser lens.



Specifications

MF Series

Manual Models

Main unit		1010	2010	2017	3017	4020
Without Z-axis scale		MF-A1010D 176-861*1	MF-A2010D 176-862*1	MF-A2017D 176-863*1	MF-A3017D 176-864*1	MF-A4020D 176-865*1
With Z-axis scale		MF-B1010D 176-866*1	MF-B2010D 176-867*1	MF-B2017D 176-868*1	MF-B3017D 176-869*1	MF-B4020D 176-870*1
Measuring accuracy*2 (20 °C, when not loaded)		(2.2+0.02L) μm L: measuring length (mm)				
Minimum reading		High accuracy digital scale is mounted 1/0.5/0.1 μm switchable				
Observation	Optical tube	Monocular or binocular TV camera port for all models (observation/TV camera = 50/50)*4 is provided as standard Reticle (broken cross-hair, line width: 5 μm) is provided as standard Various reticles are optional.				
	Incline angle	Angle of column: 25°				
	Observation image	Erect image				
	Observation method	Bright-field observation				
Eyepiece		10X (eyepiece field number: 24) is provided as standard 15X, 20X, Angle eyepieces 10X, Digital angle eyepieces 10X are optional.				
Objective		3X (working distance: 77 mm) is provided as standard 1X, 5X, 20X, 50X, 100X, a pair of sliding nosepieces*5 are optional.				
Stage	Measuring range	100x100 mm	200x100 mm	200x170 mm	300x170 mm	400x200 mm
	Max. table loading	10 kg		20 kg		15 kg
	Feed mechanism	Manual and Quick-release mechanism (zero-set switch is incorporated)				
	Swiveling angle	—		±5°		±3°
Internal light source	• LED Illumination Unit	White LED (transmitted/vertical reflected), no step modulated light				
	• Halogen Illumination Unit	12 V, 50 W halogen (transmitted/vertical reflected), no step modulated light				
External light source		Ring light and dual swan-neck light pipe are optional.				
Z axis	Feed mechanism	Coaxial coarse and fine feed, handles on both sides (coarse: 30 mm/rotation, fine: 0.2 mm/rotation)				
	Max. workpiece height	150 mm		220 mm		
Dimensions (WxDxH)	Main unit	562x730x667 mm	624x745x667 mm	642x892x782 mm	692x892x782 mm	756x892x782 mm
	Control unit	—				
	Control unit for illumination unit	114x360x96 mm				
Output		RS-232C output, USB output for Vision Unit				
Mass		Approx. 70 kg	Approx. 75 kg	Approx. 150 kg	Approx. 160 kg	Approx. 165 kg
Max. power consumption*3		LED: 45 W Halogen: 160 W AC power input connector: 100 to 240 V				

Motor-Driven Z-axis Models

Main unit		1010	2010	2017	3017	4020
With Z-axis scale				MF-J2017D 176-891*1	MF-J3017D 176-892*1	MF-J4020D 176-893*1
Z axis	Feed mechanism	Motor drive (Maximum measuring speed: 20 mm/s), lower limit setting (for collision avoidance with a workpiece)				
	Max. workpiece height	220 mm				
Dimensions (WxDxH)	Main unit			642x892x782 mm	692x892x782 mm	756x892x782 mm
	Control unit	355x364x106.5 mm				
	Control unit for illumination unit	114x360x96 mm				
Output		RS-232C output, USB output for Vision Unit				
Mass				Approx. 160 kg	Approx. 170 kg	Approx. 175 kg
Max. power consumption*3		LED: 275 W Halogen: 390 W AC power input connector: 100 to 240 V				

Note: The specification other than the above is subject to the manual models.

• Required optional accessory

*1 To denote your AC power cable add the following suffixes to the order No.: A for UL/CSA, D for CEE, DC for CCC, E for BS, K for KC, C and No suffix are required for PSE.

*2 Measured in conformance with JIS B 7153

*3 Optional accessory is NOT target (Main unit and required optional illumination are target)

*4 C mount is required separately.

*5 A pair of Sliding Nosepieces are factory-installed option.

MF-U Series

Manual Models

Main unit		1010	2010	2017	3017	4020
BF (Bright-field)	Without Z-axis scale	MF-UA1010D 176-871* ¹	MF-UA2010D 176-872* ¹	MF-UA2017D 176-873* ¹	MF-UA3017D 176-874* ¹	MF-UA4020D 176-875* ¹
	With Z-axis scale	MF-UB1010D 176-876* ¹	MF-UB2010D 176-877* ¹	MF-UB2017D 176-878* ¹	MF-UB3017D 176-879* ¹	MF-UB4020D 176-880* ¹
BD (Bright/ Dark-field)	Without Z-axis scale	MF-UC1010D 176-881* ¹	MF-UC2010D 176-882* ¹	MF-UC2017D 176-883* ¹	MF-UC3017D 176-884* ¹	MF-UC4020D 176-885* ¹
	With Z-axis scale	MF-UD1010D 176-886* ¹	MF-UD2010D 176-887* ¹	MF-UD2017D 176-888* ¹	MF-UD3017D 176-889* ¹	MF-UD4020D 176-890* ¹
Measuring accuracy* ² (20 °C, when not loaded)		(2.2+0.02L) μm L: measuring length (mm)				
Minimum reading		High accuracy digital scale is mounted 1/0.5/0.1 μm switchable				
Observation	Optical tube	Tilting optical tube is provided as standard TV camera port for all models (observation/TV camera = 50/50* ⁴ is provided as standard Reticle (broken cross-hair, line width: 5 μm) is provided as standard Various reticles are optional.				
	Incline angle	Angle of column: 0-30°				
	Observation image	Erect image				
	Observation method	Bright-field observation/Dark-field observation (Only for MF-UC and MF-UD types) Simple polarization and differential interference are optional.				
Eyepiece		10X (eyepiece field number: 24) is provided as standard 15X, 20X are optional.				
Turret		Manual, motor drive				
Objective		M Plan Apo, G Plan Apo series BD Plan Apo series				
Stage	Measuring range	100×100 mm	200×100 mm	200×170 mm	300×170 mm	400×200 mm
	Max. table loading	10 kg		20 kg		15 kg
	Feed mechanism	Manual and Quick-release mechanism (zero-set switch is incorporated)				
	Swiveling angle	—			±5°	±3°
Internal light source	• LED Illumination Unit	White LED (transmitted/vertical reflected), no step modulated light 12 V, 50 W halogen (transmitted), no step modulated light 12 V, 100 W (vertical reflected), no step modulated light* ⁵ 15 V, 150 W (vertical reflected), no step modulated light are optional.* ⁵				
	• Halogen Illumination Unit					
External light source		Dual swan-neck light pipe are optional.				
Z axis	Feed mechanism	Manual handles on both sides (coarse: 30 mm/rotation, fine: 0.2 mm/rotation)				
	Max. workpiece height	150 mm			220 mm	
Dimensions (W×D×H)	Main unit	562×730×667 mm	624×745×667 mm	642×892×782 mm	692×892×782 mm	756×892×782 mm
	Control unit	—				
	Control unit for illumination unit	114×360×96 mm				
Output		RS-232C output, USB output for Vision Unit				
Mass		Approx. 70 kg	Approx. 75 kg	Approx. 150 kg	Approx. 160 kg	Approx. 165 kg
Max. power consumption* ³		LED: 55 W Halogen: 190 W (vertical reflected 12 V, 100 W) and 240 W (vertical reflected 15 V, 150 W) AC power input connector: 100 to 240 V				

Motor-Driven Z-axis Models

Main unit		1010	2010	2017	3017	4020		
BF (Bright-field)	With Z-axis scale	/	/	MF-UJ2017D 176-894* ¹	MF-UJ3017D 176-895* ¹	MF-UJ4020D 176-896* ¹		
	BD (Bright/Dark-field)			With Z-axis scale	MF-UK2017D 176-897* ¹	MF-UK3017D 176-898* ¹	MF-UK4020D 176-899* ¹	
Z axis				Feed mechanism	Motor drive (Maximum measuring speed: 20 mm/s), lower limit setting (for collision avoidance with a workpiece)			
	Max. workpiece height			220 mm				
Dimensions (W×D×H)	Main unit					642×892×782 mm	692×892×782 mm	756×892×782 mm
	Control unit			355×364×106.5 mm				
	Control unit for illumination unit	114×360×96 mm						
Output		RS-232C output, USB output for Vision Unit						
Mass				Approx. 160 kg	Approx. 170 kg	Approx. 175 kg		
Max. power consumption* ³		LED: 285 W Halogen: 420 W (vertical reflected 12 V, 100 W) and 470 W (vertical reflected 15 V, 150 W) AC power input connector: 100 to 240 V						

Note: The specification other than the above is subject to the manual models.

• Required optional accessory

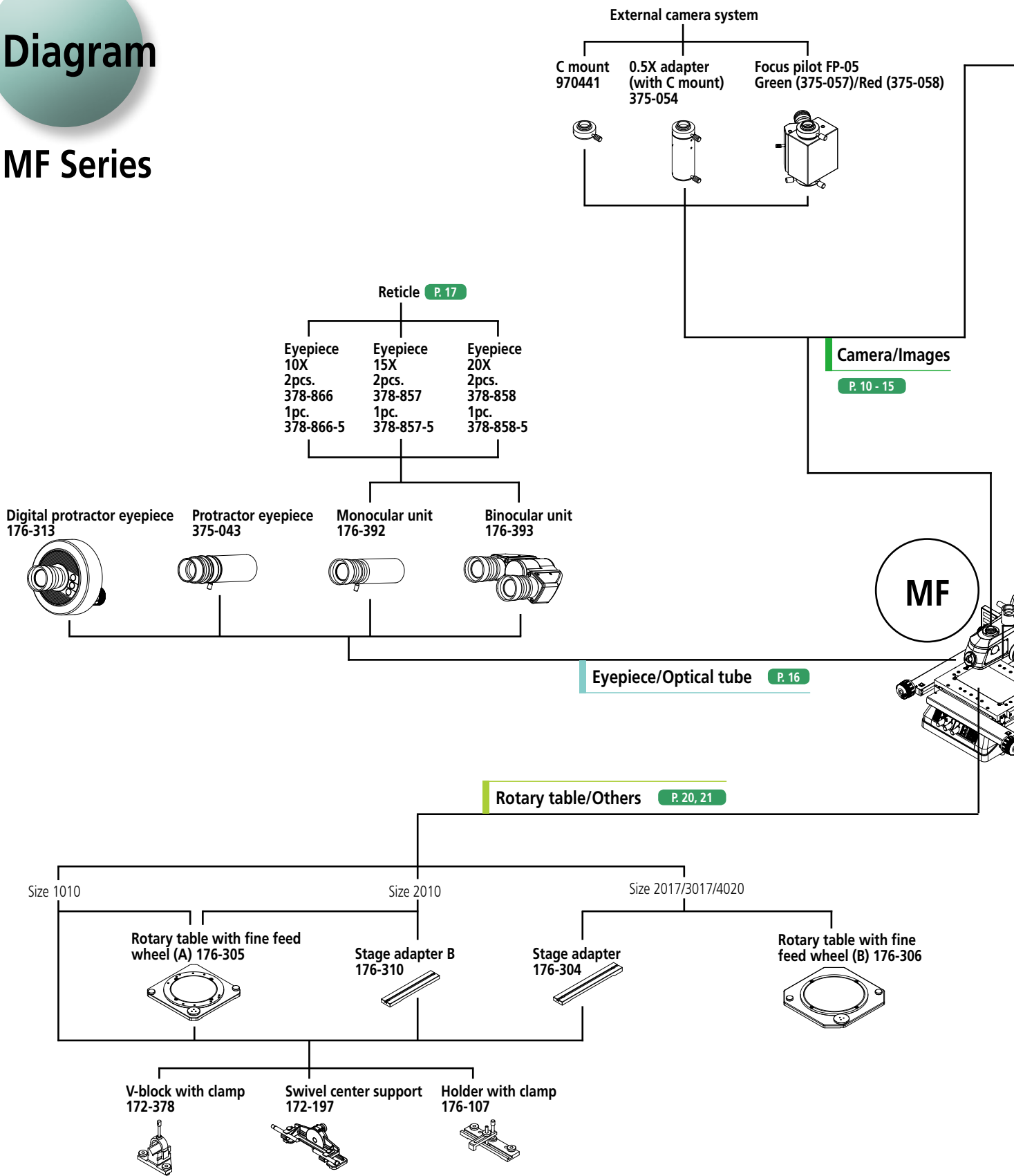
*1 To denote your AC power cable add the following suffixes to the order No.: A for UL/CSA, D for CEE, DC for CCC, E for BS, K for KC, C and No suffix are required for PSE.

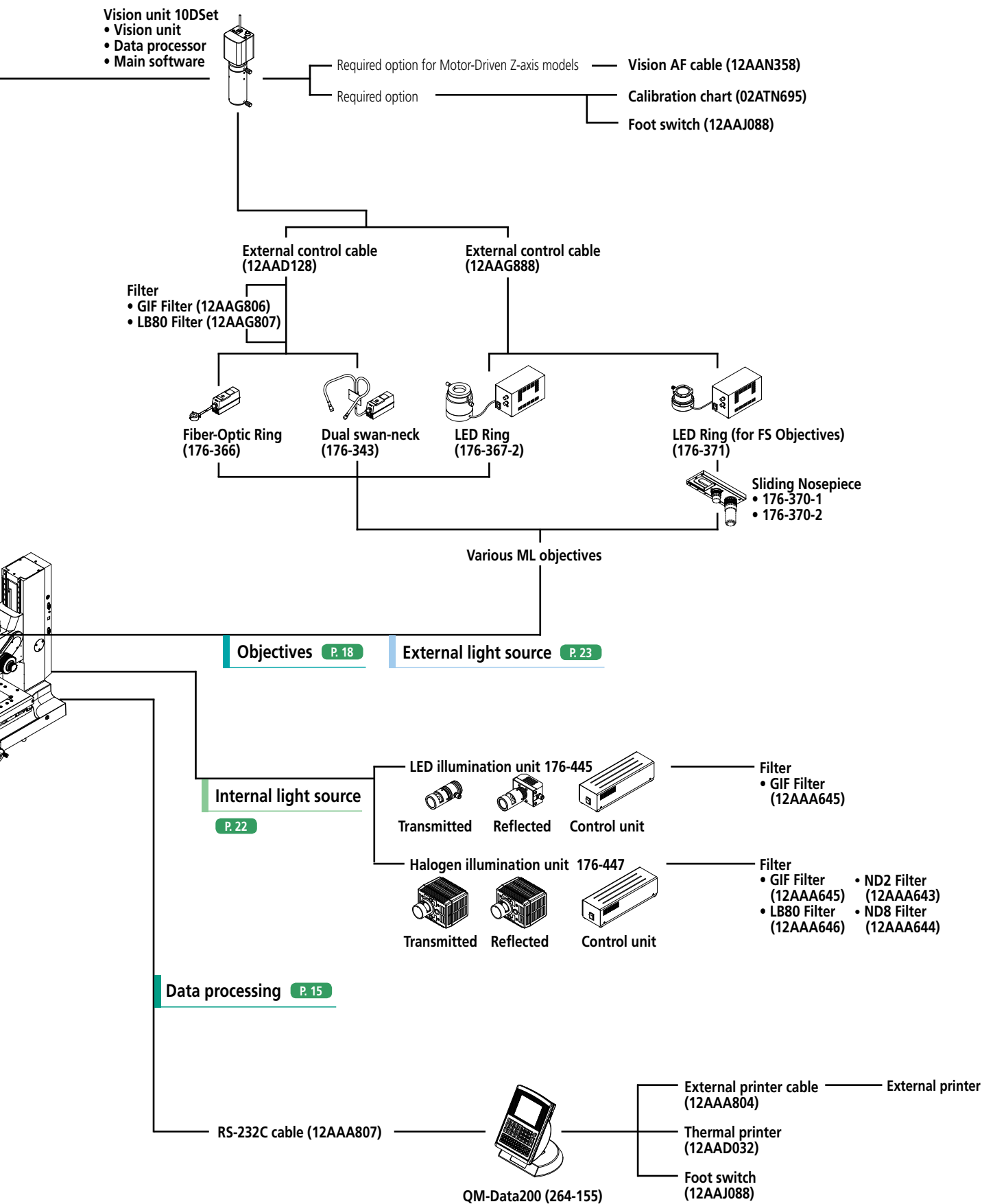
*2 Measured in conformance with JIS B 7153 *3 Optional accessory is NOT target (Main unit and required optional illumination are target)

*4 C mount is required separately. *5 Select either one

Diagram

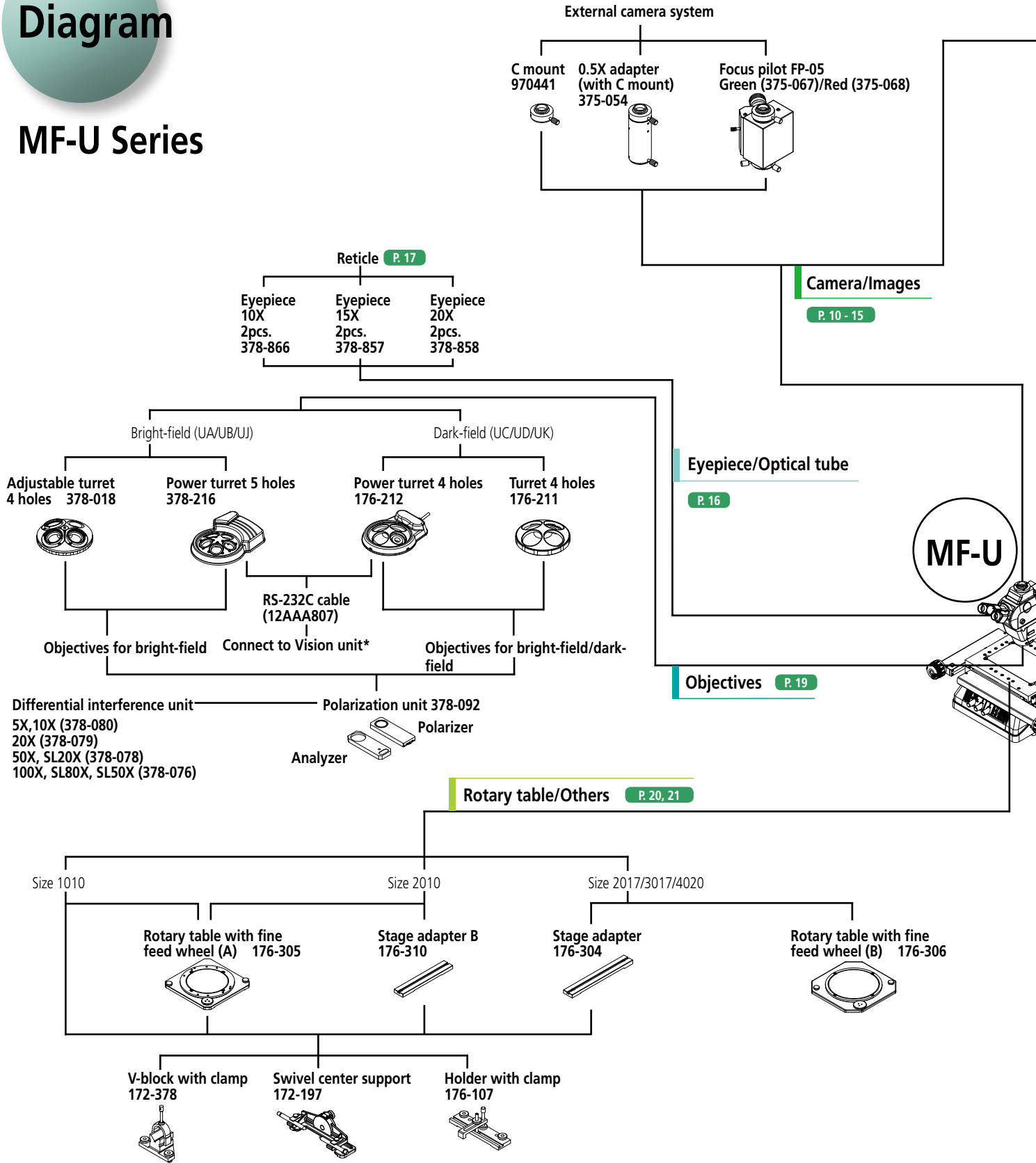
MF Series

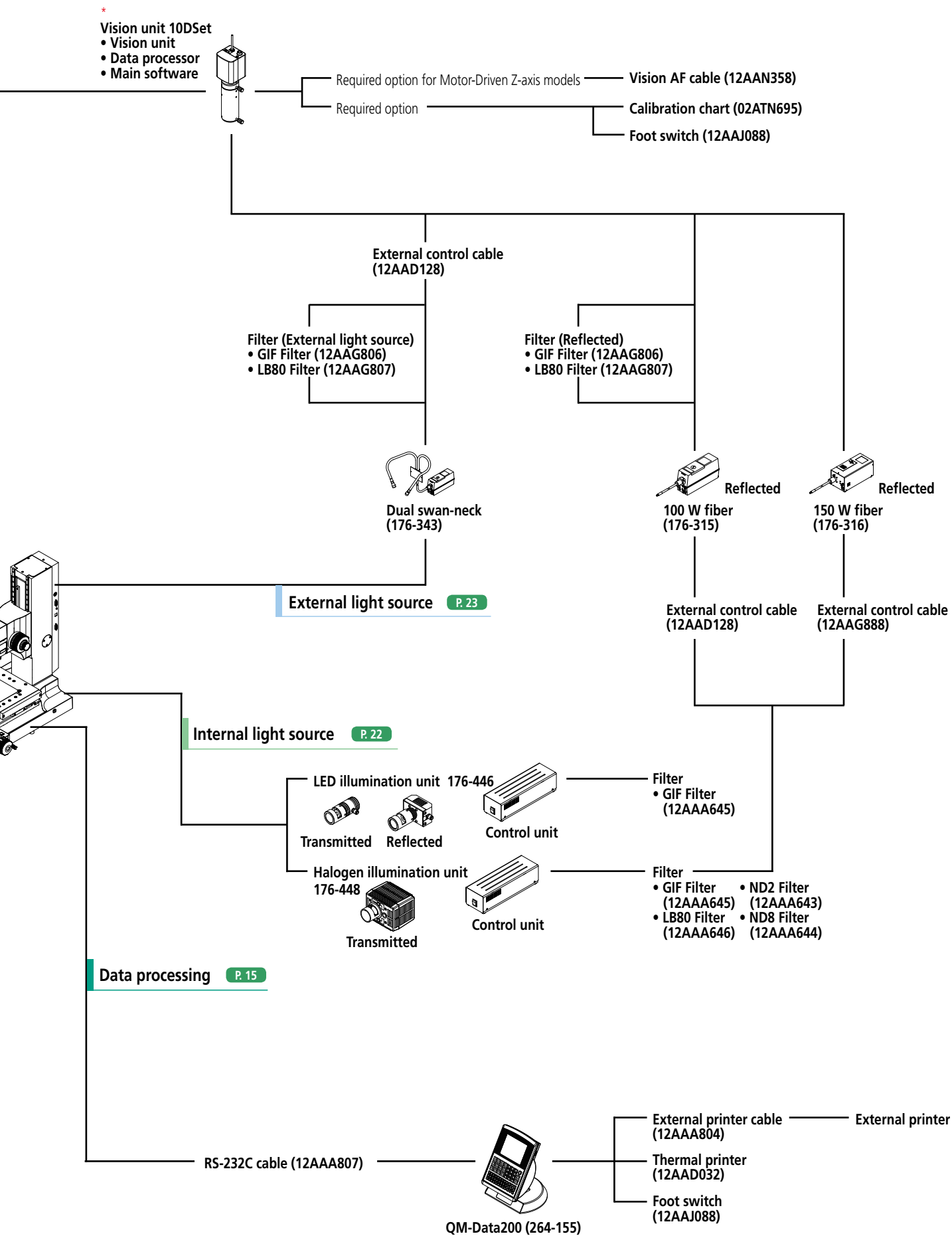




Diagram

MF-U Series





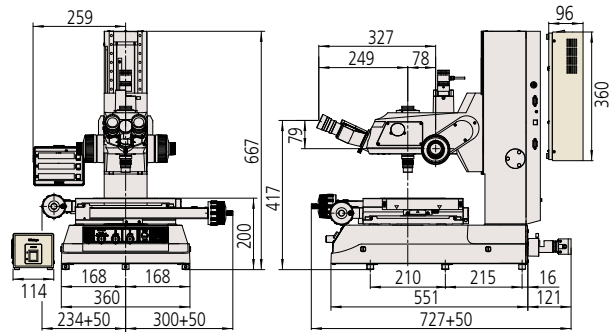
Dimensions

MF Series

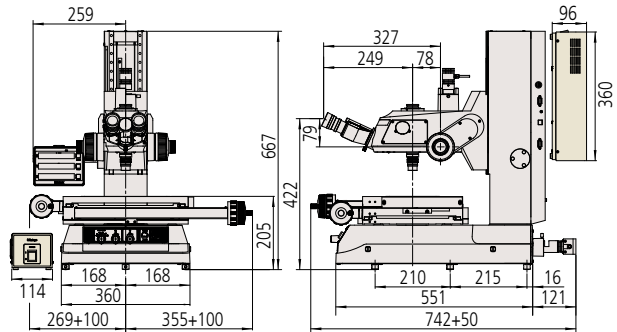
Manual Models * Common dimensions for MF-A and MF-B models.

Unit: mm

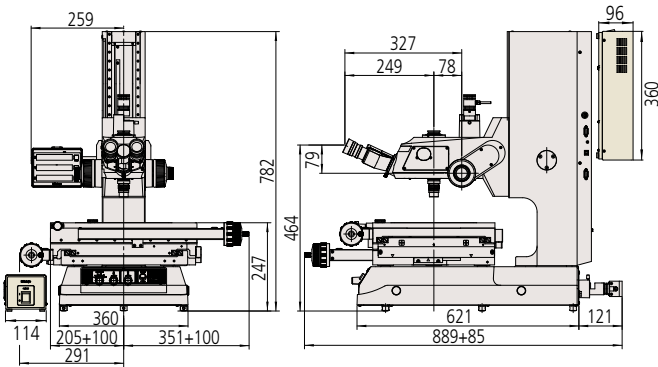
MF-B1010D



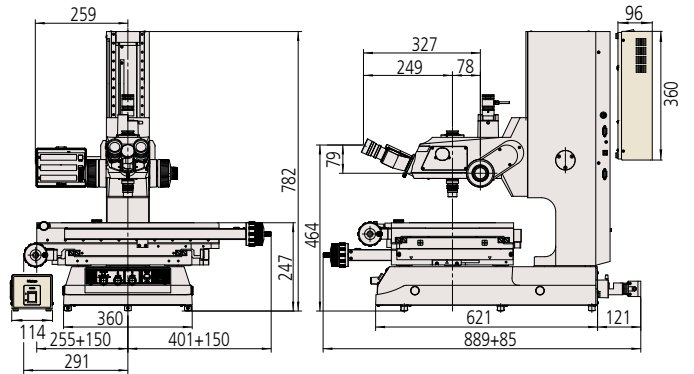
MF-B2010D



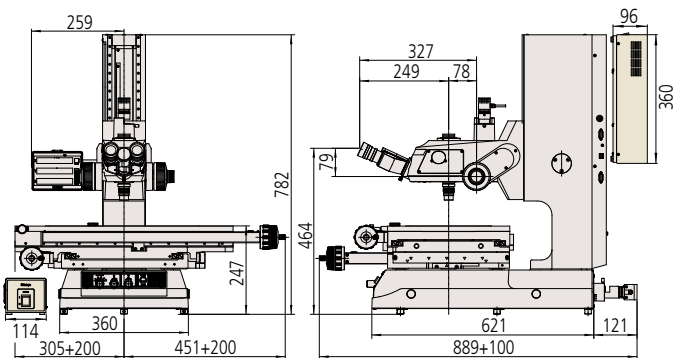
MF-B2017D



MF-B3017D



MF-B4020D

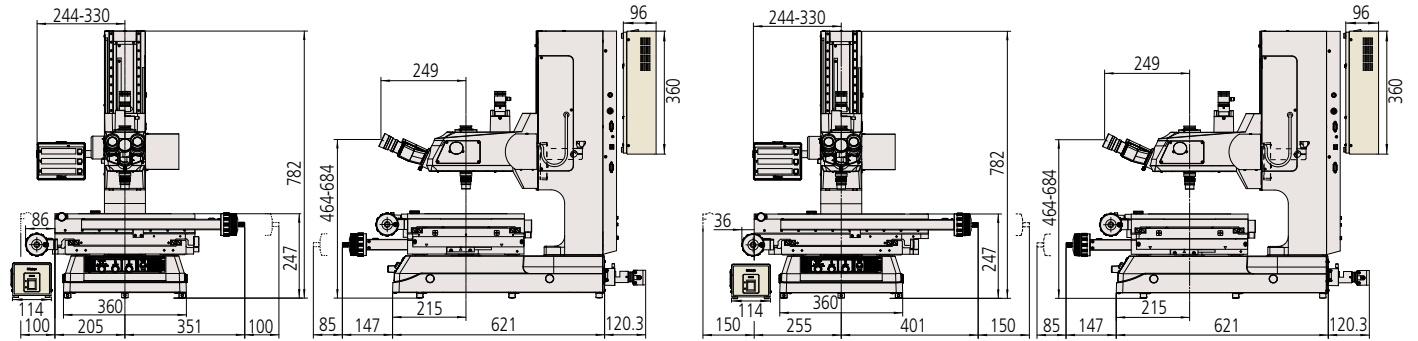


Motor-Driven Z-axis Models

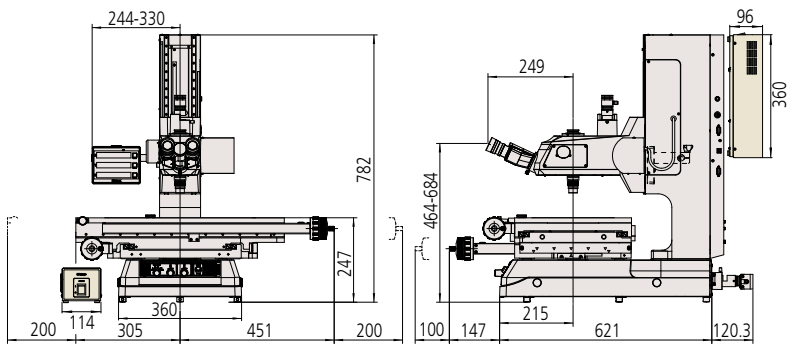
Unit: mm

MF-J2017D

MF-J3017D



MF-J4020D



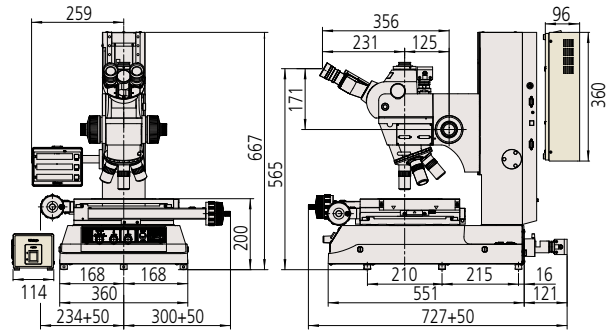
Dimensions

MF-U Series

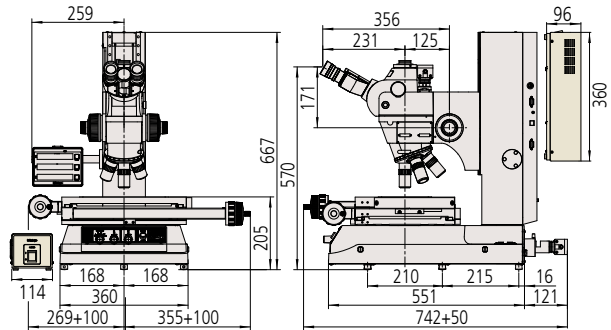
Manual Models * Common dimensions for MF-UA, MF-UB, MF-UC, and MF-UD models.

Unit: mm

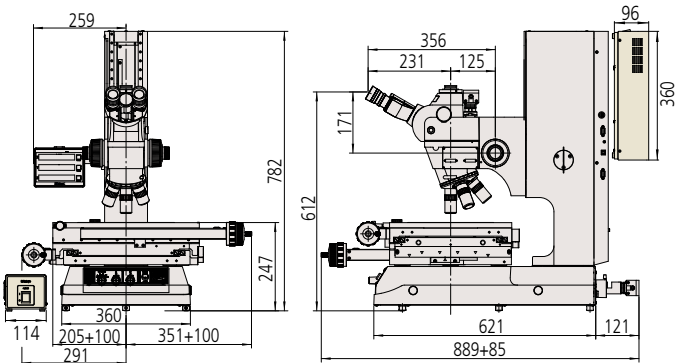
MF-UB1010D



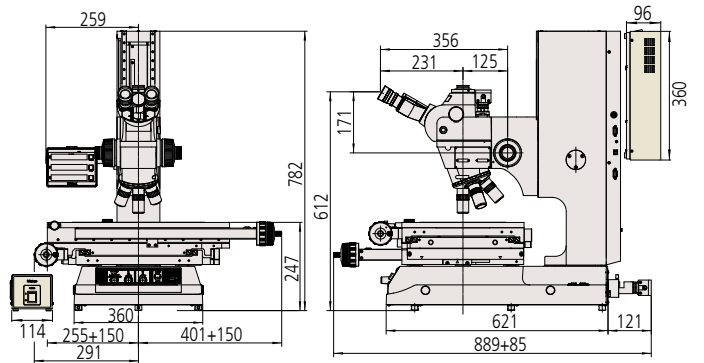
MF-UB2010D



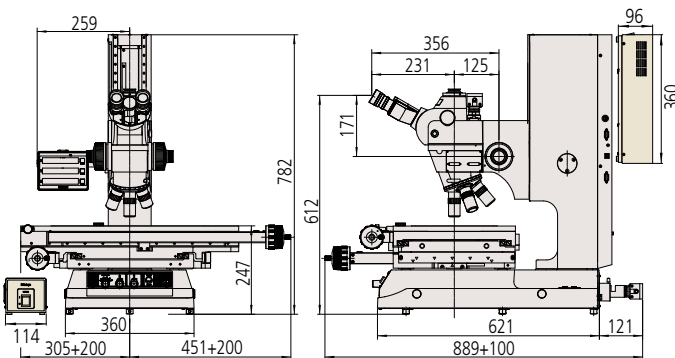
MF-UB2017D



MF-UB3017D



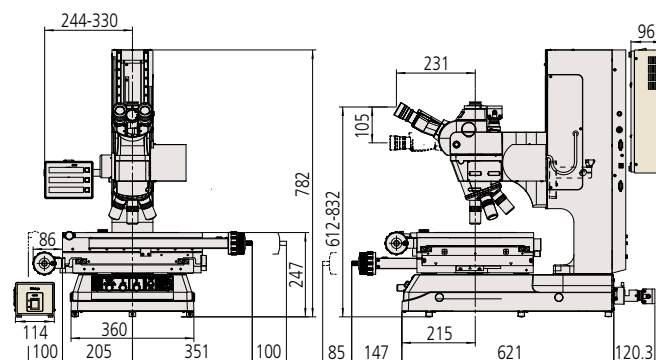
MF-UB4020D



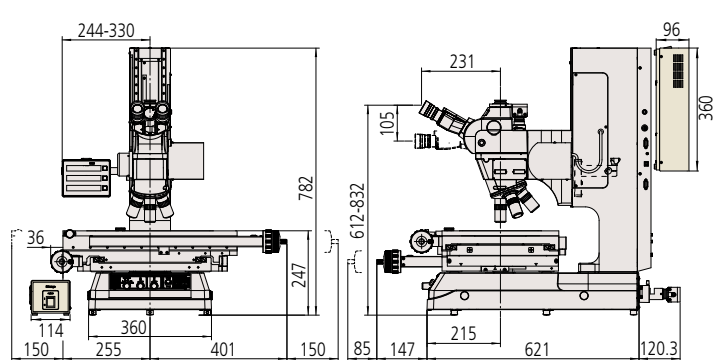
Motor-Driven Z-axis Models * Common dimensions for MF-UJ and MF-UK models.

Unit: mm

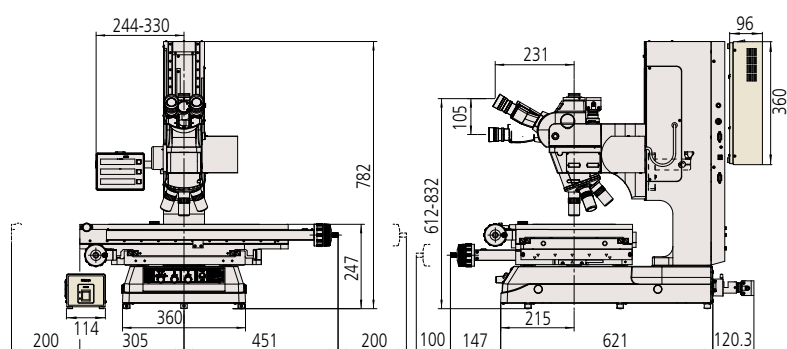
MF-UJ2017D



MF-UJ3017D



MF-UJ4020D

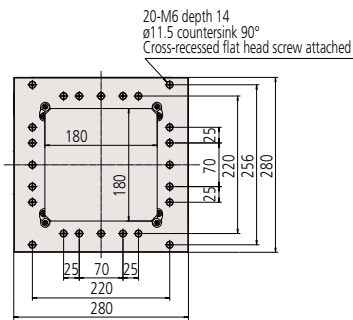


Dimensions

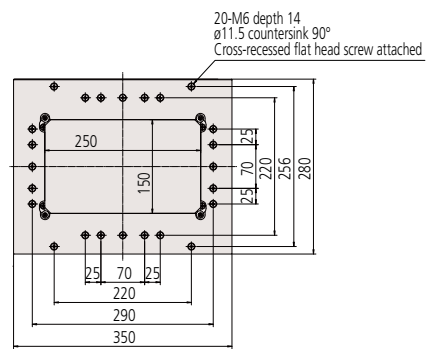
Stage Top View * Common dimensions for all models.

Unit: mm

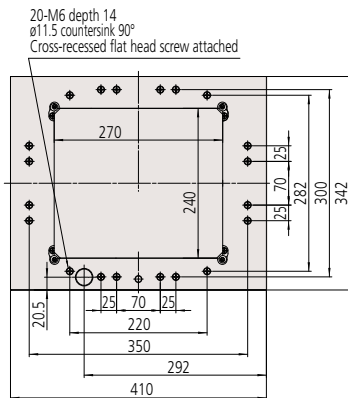
Size 1010
100×100 mm



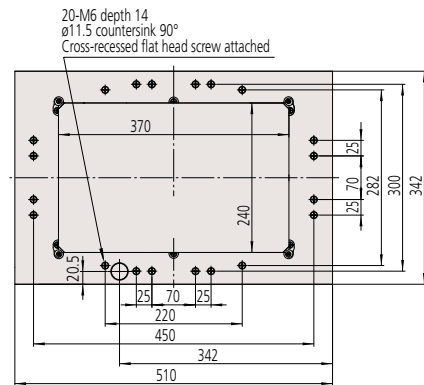
Size 2010
200×100 mm



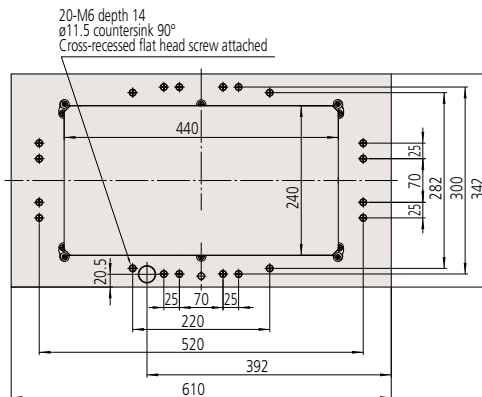
Size 2017
200×170 mm



Size 3017
300×170 mm



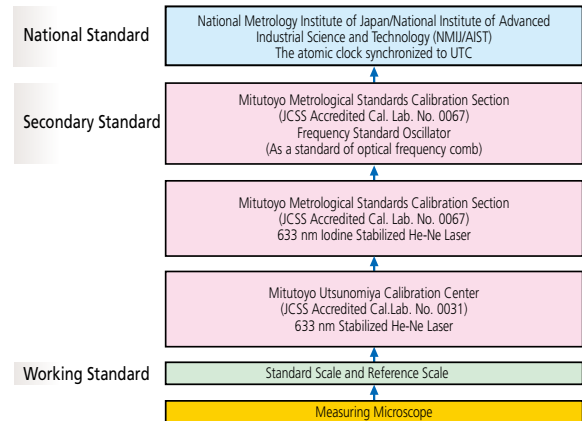
Size 4020
400×200 mm



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Outline of the traceability chain for a Mitutoyo microscope.

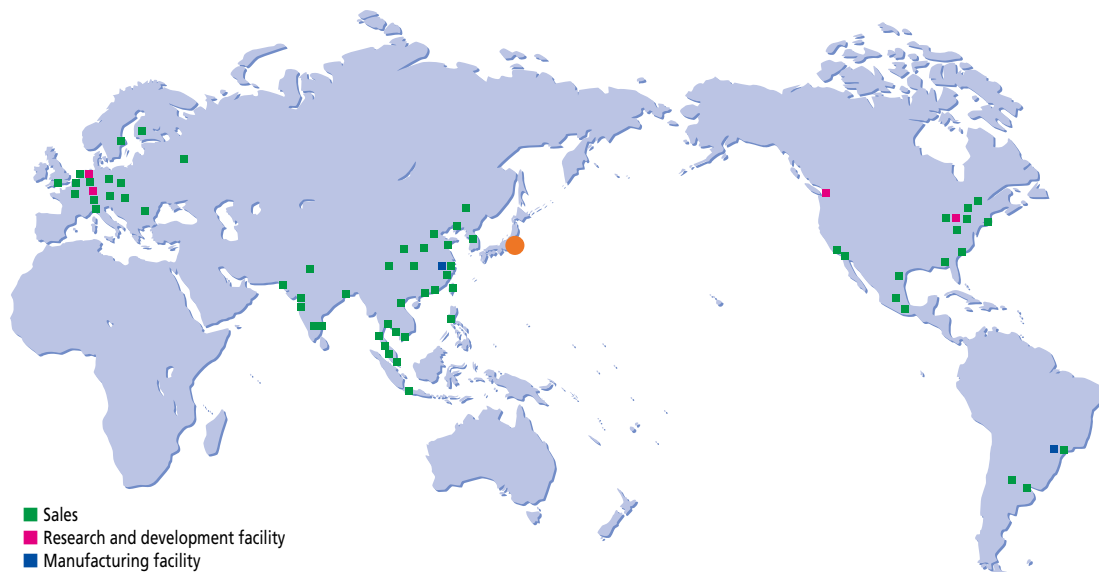
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